

CopDDB: a descriptor database for copolymers and its applications to machine learning

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Polymer informatics, which involves applying data-driven science to polymers, has attracted considerable research interest. However, developing adequate descriptors for polymers, particularly copolymers, to facilitate machine learning (ML) models with limited data sets remains a challenge. To address this issue, we computed sets of parameters, including reaction energies and activation barriers of elementary reactions in the early stage of radical polymerization, for 2500 radical–monomer pairs derived from 50 commercially available monomers and constructed an open database named “Copolymer Descriptor Database.” Furthermore, we built ML models using our descriptors as explanatory variables and physical properties such as the reactivity ratio, monomer conversion, monomer composition ratio, and molecular weight as objective variables. These models achieved high predictive accuracy, demonstrating the potential of our descriptors to advance the field of polymer informatics.

Introduction

In recent years, data-driven research on polymers, known as polymer informatics, has been gaining attention, with a rapid increase in the number of reported studies.^{1–10} Polymers exhibit a wide range of physical properties dictated by various hierarchical parameters, including monomer species, molecular weight distribution, crystal structure, manufacturing process (such as temperature, solvent, and additives), and molding methods (such as film, fiber, and plate). Designing polymers with specific properties is a formidable challenge that often necessitates the exploration of only a subset of these parameters to narrow the vast search space. The availability of high-quality and comprehensive digital polymer databases is essential to facilitate data-driven research in this area. Since 2010, polymer databases such as PoLyInfo,¹¹ Polymer Genome,^{12–14} and NanoMine^{15,16} have gradually proliferated. Open-source libraries applicable to polymer informatics, such as RadonPy¹⁷ and XenonPy,¹⁸ have promoted data-driven research in laboratory settings. Additionally, data-driven research efforts increasingly integrate polymer data obtained from high-throughput^{19–21} and robot-automated experiments²².

Another critical aspect of polymer informatics is the definition of appropriate descriptors. For instance, BIGSMILES^{23–26} and Polymer Markup Language²⁷ have emerged as string-based descriptors for polymers, serving well in database construction and forming the backbone of data-driven research. However, because string-based descriptors do not directly represent molecular structures or properties, a vast amount of data is typically required to build machine learning (ML) models using these features as explanatory variables. Alternatively, Attentive Fingerprints of monomers and dimers have been proposed as

descriptors for graph attention networks aimed at predicting the physical properties of copolymers.²⁸ However, constructing such networks requires a substantial data set of up to 4000 data points. Given the difficulties in accumulating extensive data in polymer-synthesis laboratories, even with automated experimental equipment, developing effective descriptors is imperative for constructing ML models capable of predicting the physical properties of polymers, even with limited data sets. In particular, in the search for polymers or copolymers with specific properties obtained by varying monomers or monomer pairs along with process variables (synthesis conditions), selecting appropriate descriptors for monomers or monomer pairs is crucial, because ML models must exhibit high prediction accuracy for untested monomers or monomer pairs to ensure reliable extrapolation accuracy. In our previous study,²⁹ we demonstrated that incorporating density functional theory (DFT) parameters, including the activation barriers and reaction energies of the initial stage of radical polymerization, as descriptors, along with process variables, improved the extrapolation accuracies of copolymer properties (monomer conversion and monomer composition ratio) for monomer pairs not included in the learning process.

In this study, we computed the descriptors of copolymers, including reaction energies and activation barriers, for 2500 radical–monomer pairs of 50 commercially available monomer species and compiled them into an open database named the “Copolymer Descriptor Database (CopDDB).” The remainder of this paper is organized as follows: First, the radical–monomer pair descriptors and their calculation methods are described, followed by an explanation of the conversion of radical–monomer pair descriptors to those for copolymers. Subsequently, three case studies were conducted. In the first and second case studies, we constructed ML models to predict

several physical properties using the descriptors in the CopDDB as explanatory variables and validated their predictive abilities. The objective variable in the first case study was the reactivity ratio r_1 from the literature, which is an important parameter used to estimate the monomer composition ratio from the monomer ratio to be prepared (*i.e.*, the copolymerization composition curve). The objective variables in the second case study were the physical properties of binary copolymers, such as the monomer conversion, the monomer composition ratio, and the molecular weights, measured under different monomers and process variables in our previous study.²⁹ In the third case study, we applied Bayesian optimization (BO) with only one step, called one-shot BO, to find the appropriate process variables to achieve the desired physical property using an untested monomer. Through these three case studies described, we have demonstrated the usefulness of CopDDB descriptors.

Methodology for constructing a descriptor database

Preprocessing the monomer dataset

We focused on the 50 monomers shown in Figure S1 and Table S1. These monomers include commercially available acrylate monomers, methacrylate monomers, and styrene derivatives listed in “17019 Chemical Products”.³⁰ First, we generated the Cartesian coordinates of these 50 monomers from their simplified molecular input line entry system (SMILES) representations using the ETKDGV3 method implemented in the RDKit package. The conformations of each monomer were also generated, and up to five conformers were selected based on the root-mean-square deviations of the heavy atoms, as implemented in RDKit.

Calculating descriptors for radical–monomer pairs

CopDDB includes parameters for radical–monomer pairs (M_1^* and M_2) and consists of four types of parameters: (1) reactivity parameters, (2) electronic parameters, (3) geometrical parameters, and (4) other conventional parameters. Parameters (1)–(3) are based on DFT calculations and are referred to as DFT-based parameters. The details of each parameter are as follows

The reactivity parameters represent the relative electronic energies of the elementary reactions at the initial stage of radical polymerization shown in Figure 1. Polymerization begins with the addition of an initiator radical to a monomer, which is usually a barrierless process, followed by repeated C–C bond formation with another monomer. Therefore, the reaction energies for the addition of a model initiator radical (the methyl radical) to M_1 at the head and tail positions (ΔE_{head} and ΔE_{tail} in Figure 1, respectively) were calculated. The conformations of the methyl radical adduct to M_1 were generated using an automated reaction-path search method called the multicomponent artificial force-induced reaction (MC-AFIR) method.^{31,32} We randomly selected one of the M_1 conformers and placed a methyl radical at a random position, then

performed the AFIR calculation with the artificial force between M_1 and the methyl radical. This process was repeated until three successive AFIR searches found the already obtained geometries. The most stable geometries of the head- and tail-adducts were used to calculate ΔE_{head} and ΔE_{tail} . Next, the local minima (LMs) and transition states (TSs) along the C–C bond formation pathway (head-to-tail addition) between the head adduct (M_1^* in Figure 1) and monomer M_2 were computed. The reaction pathways for the head-to-tail addition, starting from 20 random initial alignments, were explored using the MC-AFIR method. The obtained pathways (AFIR pathways) were usually close to the real reaction pathways. Thus, we selected a geometry on the AFIR pathway where the reactive C–C bond distance was close to 2.28 Å (our empirical distance), used it as the initial structure for the relaxation calculation by fixing the C–C bond distance, and then carried out the geometry optimization without any constraints.

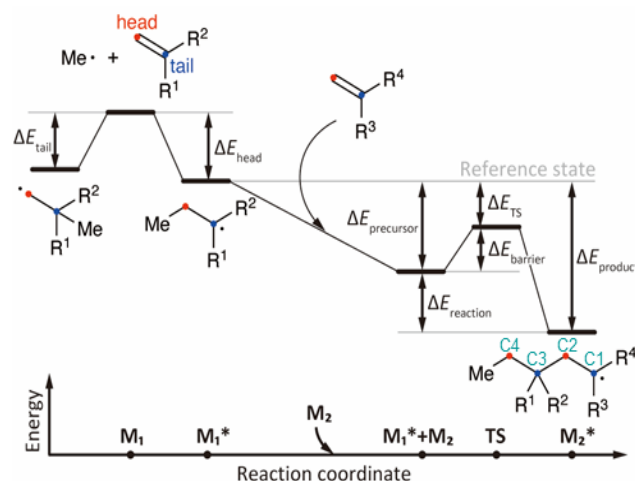


Figure 1. Initial stage of radical polymerization and the associated energies used for descriptors.

The most stable TS was selected when multiple TSs were obtained. Intrinsic reaction coordinate (IRC) calculations³³ were performed to confirm the TS and obtain the structures of the corresponding precursors and products. All precursors, TSs, and products were confirmed by frequency calculations. The energies of the precursor and TS relative to the dissociation limits of M_1^* and M_2 ($\Delta E_{\text{precursor}}$ and ΔE_{TS} , respectively) and the activation barrier $\Delta E_{\text{barrier}}$ (*i.e.*, the energy difference between the precursor and TS) were collected. All AFIR calculations and geometry optimizations (without constraints) were performed at the GFN2-xTB³⁴ and B3LYP-D3/def2SVP^{35–38} levels, respectively. The energies and energy gradients were calculated at the GFN2-xTB level using the ORCA program³⁹ and at the B3LYP-D3 level using the Gaussian16 program.⁴⁰ These computations supported the AFIR calculations and geometry optimizations conducted through the GRRM program.⁴¹ The activation energies for subsequent polymer elongation were not collected, as the reactivity of the propagating radical is primarily considered to depend on the identity of the monomer unit at the propagating end rather than the chain length and

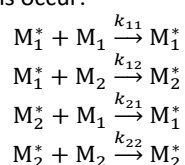
composition. As shown in Table S2, the activation barriers for C–C bond formation at the same propagating end (with different chains) were similar.

The electronic parameters include frontier orbital energies and energy gaps, calculated for the most stable conformers at the B3LYP-D3/def2SVP level.^{35–38} The singly occupied molecular orbital (SOMO) and lowest unoccupied molecular orbital (LUMO) energy levels of M_1^* and the highest occupied molecular orbital (HOMO) and LUMO energy levels of M_2 were measured. The energy gaps between the SOMO of M_1^* and the HOMO of M_2 , and between the SOMO of M_1^* and the LUMO of M_2 , were determined.

The geometrical parameters include the reactive C–C bond distance and the dihedral angle at the TS of the head-to-tail addition (< C1–C2–C3–C4 in Figure 1), as well as the volumes and percent buried volumes (% V_{bur})⁴² of the most stable conformers of M_1^* and M_2 . The volume and % V_{bur} represent the bulkiness of the molecule itself and around the reactive center, respectively. The volume was calculated using the Gaussian16 program, and % V_{bur} was determined using our own program. In addition, conventional parameters obtained with the ChemDraw program were included, such as the sum of the molecular masses of M_1^* and M_2 , and the partition coefficients (logP) for M_1^* and M_2 . In summary, CopDDB includes 24 descriptors: seven reactive parameters, six electronic parameters, eight geometrical parameters, and three conventional parameters, for 2500 radical–monomer pairs.

Converting to descriptors for monomer pairs

To apply the descriptors of radical–monomer pairs for constructing ML models of copolymers, appropriate preprocessing of these descriptors is necessary. When synthesizing copolymers from two monomers, M_1 and M_2 , the following four reactions occur:



where M_1^* and M_2^* represent the radicals with propagating ends M_1 and M_2 , respectively, and k_{ij} is the rate constant for the reaction between M_i^* and M_j (where $i, j = 1, 2$) that yields M_j^* . Therefore, the descriptors for the four types of radical–monomer pairs (M_1^*, M_1), (M_1^*, M_2), (M_2^*, M_1), and (M_2^*, M_2) must be used as the descriptors for the monomer pairs of M_1 and M_2 .

In this study, we present three case studies that utilize the ML approach with CopDDB parameters as descriptors. The first case study focused on the reactivity ratio r_1 , which represents the ratio of the reaction rate constants k_{11}/k_{12} . Thus, the DFT-based parameters (seven reactivity, six electronic, and eight geometrical parameters) for (M_1^*, M_1) and (M_1^*, M_2) were used as descriptors for the M_1, M_2 monomer pairs, resulting in a total of 38 parameter sets. In the second case study, we focused on the physical properties of five binary copolymers synthesized by combining methyl methacrylate (MMA) with five monomers:

styrene (St), glycidyl methacrylate (GMA), 4-acetoxystyrene (PACS), tetrahydrofurfuryl methacrylate (THFMA), and cyclohexyl methacrylate (CHMA). By classifying St, GMA, PACS, THFMA, and CHMA as M_1 and MMA as M_2 , the parameter sets for (M_1^*, M_1), (M_1^*, M_2), and (M_2^*, M_1) were utilized as descriptors for the binary copolymers. The same descriptor preprocessing was applied in the third study, which validated the prediction accuracy for another M_1 , 2-hydroxyethyl methacrylate (HEMA), using one-shot BO.

Applications of CopDDB to ML models

Prediction of reactivity ratio

In the first case study, the reactivity ratio r_1 was featured as an objective variable in the ML models. A data set of r_1 values was manually collected from the *Polymer Handbook*.⁴³ Although the *Handbook* includes approximately 4600 data points, only 424 r_1 values were available for the 114 radical–monomer pairs recorded in the CopDDB. The r_1 data from the literature were obtained under various experimental conditions, resulting in a relatively wide distribution of r_1 values for identical radical–monomer pairs. In addition, some radical–monomer pairs had multiple r_1 values, while others had only one. The r_1 data were preprocessed as follows: (1) negative r_1 values, which were physically unrealistic artifacts, were converted to zero, and (2) outliers were deleted manually, as shown in Table S3. The mean of the remaining r_1 data was used as the objective variable. Figure 2a shows the distribution of the mean r_1 . Few data points exhibit large r_1 values. Considering the composition distribution is crucial, particularly regarding whether r_1 approaches 0 or 1, as larger r_1 values generally indicate substantial inaccuracy.⁴⁴ Thus, we extracted r_1 values less than 1.5, resulting in 97 data points, as depicted in Figure 2b.

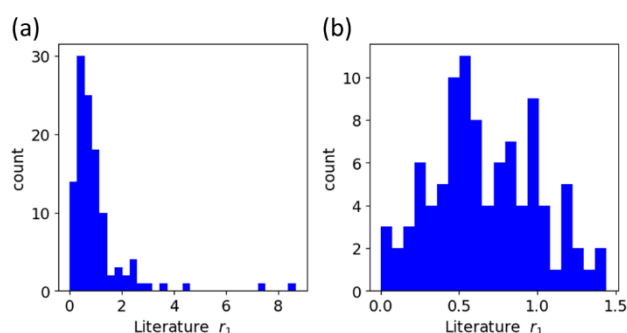


Figure 2. Distribution of mean r_1 values: (a) for all 114 data sets and (b) for the 97 data sets after preprocessing.

To evaluate the effectiveness of our descriptors, we constructed ML models to predict r_1 values using two different sets of descriptors and compared their prediction accuracies. The first set, obtained from CopDDB, combined DFT-based descriptors for (M_1^*, M_1) and (M_1^*, M_2). The second set, derived from the RDKit package, combined descriptors for M_1 and M_2 . Figure 3 shows the distribution of 2500 radical–monomer pair data points within the chemical spaces defined by these

descriptors. Differences in overall data distribution shapes suggest that the chemical spaces spanned by the two descriptor sets may vary. Before constructing the ML models, the descriptors were preprocessed as follows. descriptors with a correlation coefficient above 0.9 were reduced to one. For those with a correlation coefficient in the range of 0.8–0.9, we manually selected which descriptor to remove based on scatter plots. As a result, 22 DFT-based and 24 RDKit descriptors were retained. The 97 data points were divided into subsets of 87 (~90%) for training and 10 (~10%) for testing. Random forest (RF) regression models were constructed, with hyperparameters optimized through 5-fold cross-validation of the training data using the Optuna package.⁴⁵ Model performance was validated using R^2 scores.

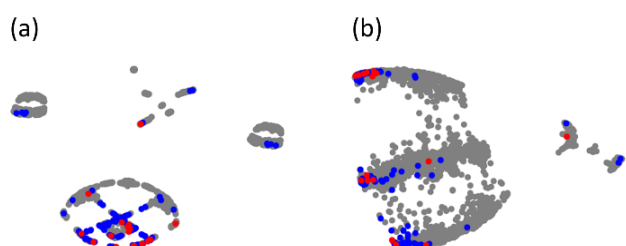


Figure 3. Visualization of chemical space for 2500 radical-monomer pair data points, achieved through dimensionality reduction of the descriptor space using t-SNE. Panels (a) and (b) show the visualizations for RDKit descriptors and DFT-based descriptors in the CopDDB, respectively. Data points are color-coded as follows: 97 data points with $r_1 < 1.5$ are in blue, 17 data points with $r_1 \geq 1.5$ are in red, and 2386 data points without r_1 are in grey. The perplexity parameter in t-SNE was set to 30.

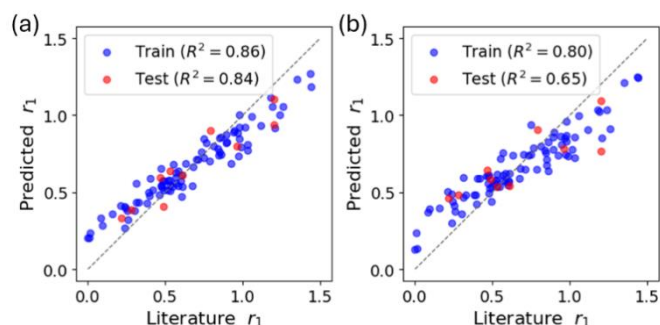


Figure 4. y-y plots of the RF models for r_1 values constructed using different descriptor sets: (a) DFT-based descriptors in the CopDDB and (b) RDKit descriptors.

Figure 4 shows the y-y plots of r_1 values predicted by RF models using the two sets of descriptors. The model using DFT-based descriptors achieved higher R^2 scores for both training and test data (0.86 and 0.84, respectively) compared to the RDKit descriptors (0.80 and 0.65, respectively). Thus, our descriptors demonstrated excellent performance for ML models, offering better predictive accuracy.

Prediction of monomer conversion, monomer composition ratio, and molecular weight

In the second case study, we examined the properties of copolymers synthesized via radical copolymerization of two monomers: MMA and M_1 that represents one of five other monomers—St, GMA, PACS, THFMA, and CHMA. The target properties include the conversions of MMA and the other monomer (MMA_conv. and M_1 _conv.), the composition ratio of M_1 (M_1 _CR), number-average molecular weight (M_n), and weight-average molecular weight (M_w). These properties were measured under various process conditions, including temperature, flow rate (reaction time), and the ratio of the two monomers, initiator, and solvent, as reported in our previous study.²⁹ The M_1 monomer was also considered a process variable. The list of process variables and corresponding properties is provided in Table S2 of Reference 29.

As discussed in our previous study,²⁹ the DFT-based descriptors demonstrated higher extrapolation accuracy than the RDKit descriptors for predicting MMA_conv., M_1 _conv., and M_1 _CR. In this study, we extended this approach to predict molecular weights with high accuracy by utilizing the updated CopDDB descriptors and applying additional feature engineering through dimensional compression. We examined two types of descriptors for M_1 . One set comprised 66 parameters, which were combinations of the CopDDB descriptors (M_1^* , M_1), (M_1^* , MMA), and (MMA*, M_1). The other consisted of nine parameters, derived from compressing the CopDDB descriptors (M_1^* , M_1), (M_1^* , MMA), and (MMA*, M_1) into three dimensions each using principal component analysis (PCA)⁴⁶ and variational autoencoder (VAE).⁴⁷ Details of the dimensional compression using the VAE are shown in Figure S2. To estimate extrapolation performance, leave-one-monomer (M_1)-out cross-validation (LOOCV) was conducted, following the procedure outlined in Examination 2 of Figure 3 in Ref 29. The ML models were built using Gaussian process regression (GPR) with the sum of two Matern kernels, with ν values of 0.5 and 1.5.⁴⁸

Table 1. R^2 scores of the LOOCV for each physical properties of the copolymers of MMA and M_1 monomers.^{a)}

Descriptors	Original Parameters	9 parameters compressed by PCA	9 parameters compressed by VAE
MMA conv.	0.60	0.67	0.72
M_1 conv.	0.67	0.57	0.80
M_1 _CR	0.72	0.87	0.82
M_n	0.35	0.76	0.67
M_w	0.33	0.81	0.73

a) The predicted values are the averages of five values with different random numbers in the GPR model. M_1 represents the five monomer species: St, GMA, CHMA, PACS, and THFMA.

Table 1 shows the R^2 scores of the GPR models built using the three types of parameters mentioned above (see Figure S3 for the y-y plots). The prediction accuracies for M_1 _conv., MMA_conv., and M_1 _CR improved when using the compressed parameters, except for M_1 _conv. with parameters compressed

by PCA. For the molecular weights M_n and M_w , the prediction accuracies were dramatically improved with the compressed parameters. This improvement could be attributed to the reduced number of descriptors, which suppressed overfitting of the training data. Although feature engineering, such as dimensional compression, is sometimes necessary, the descriptors in CopDDB remain valuable for developing ML models of various physical properties of copolymers.

One-shot Bayesian optimization for a novel monomer

As a third case study demonstrating the effectiveness of CopDDB descriptors, we conducted process optimization for the copolymerization of MMA and a new M_1 monomer, HEMA, using the GPR models trained in the previous section (the second case study). The initial data set for the GPR model was the same as that in the second case study, consisting of experimental data²⁹ for the copolymerization of MMA with five M_1 monomers (M_1 = St, GMA, PACS, THFMA, and CHMA), along with compressed CopDDB descriptors obtained using VAE. Typically, BO requires an initial training set of target molecules, which entails significant experimental cost. However, our approach overcomes this challenge by using data from previously tested molecules that do not contain the target molecules for the initial data set.

We performed the BO with the target value set to a 50:50 composition ratio (*i.e.*, 50% M_1_CR ; M_1 = HEMA) for the synthesized copolymer. The objective variable for the GPR model was defined as the squared difference between the target M_1_CR and the measured M_1_CR . (Note that this BO procedure followed our previous study,⁴⁹ in which BO was applied for free radical copolymerization using single-molecular data sets.) After training with the initial data, four candidate points, each consisting of five process variables, such as initiator concentration, proportion of HEMA (molar ratio of HEMA to HEMA and MMA in the preparation), reaction temperature, solvent-to-monomer (SM) ratio, and reaction time, were generated within the BO design space shown in Table S4. These candidate points are summarized in Figure 5, where the predicted objective variable by the GPR model is color-coded in the partial dependence plots (PDP),⁵⁰ which confirms that the proposed process variables were sampled within the optimal region (shown in purple in Figure 5). Focusing on the proposed process variables, three variables such as initiator concentration, HEMA proportion, and reaction temperature were within a narrow range, indicating that only a specific range of these values could achieve the desired HEMA-CR. In particular, the proposed HEMA proportion was limited, ranging from 45.91 % to 47.45 %, which indicated that the lower proportion of HEMA than MMA in the preparation was required due to their different reactivities. In contrast, a wide range of values was chosen for SM ratio and reaction time.

To validate the proposed process variables (*i.e.*, candidate points), the MMA and HEMA copolymers were synthesized under the four proposed process variable sets. The four observed HEMA-CR values were 49.21%, 49.91%, 47.81%, and 49.21%, all of which were quite close to the desired ratio of 50 % (see Table S6 for the detailed results). To validate the effect of

reaction time, for which a wide range of values were proposed, we also performed the experiments where only the reaction time was changed to 1/2 and 1/3 of the proposed time. Indeed, the effect of reaction time on the HEMA-CR was quite small, though that on other properties such as the monomer conversions and molecular weights were large as shown in Table S6. As shown above, we succeeded in proposing process variables to achieve the desired property of copolymers of MMA with an untested M_1 monomer (M_1 = HEMA) because we were able to transfer the search space of process variables for the tested M_1 monomers (M_1 = St, GMA, PACS, THFMA, and CHMA) to that for HEMA via CopDDB descriptors.

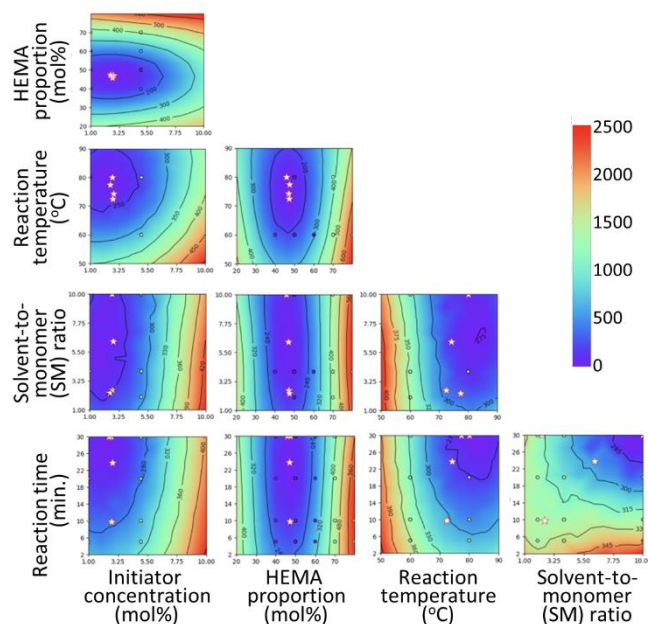


Figure 5. Four proposed sets of process variables (shown as white stars) on the PDP color maps for each pair of five process variables within the ranges defined in Table S4. Color-coded numerical values are the predicted means of the GPR, with colors closer to purple corresponding to values closer to the target HEMA-CR. The detailed process variables are shown in Table S5.

Conclusions

In this study, we developed a comprehensive database of copolymer descriptors, termed CopDDB, and made it publicly accessible. The database encompasses 24 descriptors across four categories: reactivity, electronics, geometry, and other conventional parameters. These descriptors were compiled for 2,500 radical-monomer pairs derived from 50 distinct monomers, including acrylate, methacrylate, and St derivatives. To apply these radical-monomer pair descriptors to copolymer development, a preprocessing step is necessary. Specifically, for reactivity ratio analysis, the ratio of kinetic constants for homopolymerization ($M_1^* + M_1$) versus heteropolymerization ($M_1^* + M_2$) is used, with descriptors (M_1^* , M_1) and (M_1^* , M_2) being relevant input variables for the ML models. In addition,

when synthesizing binary copolymers from a specific monomer (e.g., MMA) and other monomers (M_1), descriptor sets such as (M_1^* , M_1), (M_1^* , MMA), and (MMA*, M_1) were used as input variables. Our study demonstrated that these descriptors, combined with process variables, successfully predict monomer conversion, monomer composition ratio, and molecular weight of binary copolymers, and can be effectively applied in one-shot Bayesian optimizations. The high accuracy of the ML models underscores the versatility and applicability of our descriptors for innovative copolymer development.

Data availability

CopDDB is available on the GitHub, <https://github.com/hatanaka-lab/CopDDB>.

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Author contributions

The manuscript was written with contributions from all authors. All authors approved the final version of the manuscript. The main contributions of each author are as follows: T. Yoshimura: Investigation (DB and ML). H. Kato and S. Oikawa: investigation (ML). T. Inagaki: supervision (DB). Asano S, investigation (EXP). T. Sugawara and H. Ajiro supervised the experimental data (EXP). T. Miyao and T. Matsubara: Supervision (ML). M. Fujii and Y. Ohnishi: supervision (DB, ML, EXP). M. Hatanaka: project administration.

Conflicts of interest

There are no conflicts to declare.

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