

Easily Accessible and Solution-Stable Ni(0) Precatalysts for High-Throughput Experimentation

Gilian T. Thomas,^[a] Odhran D. Cruise,^[a] Daelin Peel-Smith,^[a] Nahiane Pipoon Fernandez,^[a] Charles Killeen,^[a] and David C. Leitch^{*[a]}

[a] Dr. G. T. Thomas, O. D. Cruise, D. Peel-Smith, N. P. Fernandez C. Killeen, Prof. Dr. D. C. Leitch

Department of Chemistry

University of Victoria

3800 Finnerty Rd., Victoria, BC V8P 5C2 (Canada)

E-mail: dcleitch@uvic.ca

Supporting information for this article is given via a link at the end of the document.

Abstract: We report the synthesis, characterization, and catalytic applications of *N,N*-diaryl diazabutadiene (DAB) Ni(0) complexes stabilized by alkene ligands. These complexes are soluble and stable in several organic solvents, making them ideal candidates for *in situ* catalyst formation during high-throughput experimentation (HTE). We used HTE to evaluate these Ni(0) precatalysts in a variety of Suzuki and C–N coupling reactions, and they were found to have equal or better performance than the still ‘industry-standard’ Ni(0) source, Ni(COD)₂.

The urgent need for earth abundant metal catalysts to replace the commonly used precious metal catalysts is a focal issue in achieving sustainable chemical synthesis.^[1–5] In particular, replacing Pd-based catalyst systems with those based on Ni is an attractive solution to the known issues associated with Pd, including its volatile cost and availability.^[1,6–8] These issues become significantly more prominent when considering large-scale chemistry, such as for pharmaceutical or agrochemical manufacturing. Unfortunately, one of the most common (and successful) sources of Ni(0), Ni(COD)₂ (COD = 1,5-cyclooctadiene), is notoriously air-sensitive and thermally unstable, making prolonged storage a major challenge.^[9] Furthermore, despite being earth abundant, it is relatively costly, which can be a barrier to its use in manufacturing.^[10,11]

Currently, there is a dearth of well-defined Ni(0) or Ni(II) precursors suitable for microscale high-throughput experimentation (HTE). While significant strides have been made in Ni precatalyst development,^[12–16] many of the Ni(0) variants remain poorly soluble/insoluble and/or unstable in common HTE-compatible solvents, making homogeneous reaction conditions difficult to achieve and the use of stock solutions not feasible. Comparatively, commercially available Ni(II) salts/precatalysts require a reducing agent to form the Ni(0) species *in situ*, potentially introducing hidden factors and robustness concerns into screening campaigns.^[17]

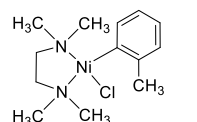
There are several relevant recent examples of stable Ni precursors suitable for *in situ* catalyst formation (Figure 1), including Ni(COD)(DQ),^[15] [(TMEDA)Ni(*o*-tolyl)Cl],^[18,19] and diarylstilbene-stabilized Ni(0) complexes, with Ni(^{4-tBu}stb)₃ as an exemplar,^[20–22] among others.^[12] The subsequent report of a library of air-stable Ni(0) precursors by Engle *et al.* emphasizes the need for precatalyst diversity to achieve desired reactivity across different reaction classes.^[16]

‘Industry standard’ Ni source

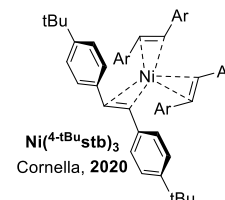
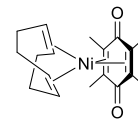


- Thermally unstable
- Air-sensitive
- Poor solution stability

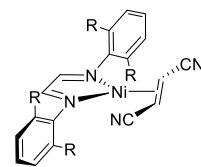
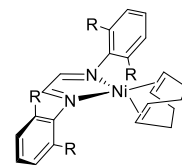
Ni precatalysts for *in situ* catalyst formation



Magano & Monfette, 2015



This work: DAB-Ni-alkene precatalysts



- Thermally stable
- Soluble in common organic solvents
- Solution stable at room temp.
- Effective for *in situ* catalyst formation

Figure 1. Ni complexes used for *in situ* catalyst formation in cross-coupling reactions, including Ni(COD)₂, Ni(COD)(DQ),^[15] [(TMEDA)Ni(*o*-tolyl)Cl],^[18,19] Ni(^{4-tBu}stb)₃,^[21] and DAB-Ni-alkene complexes **1–4** studied herein.

Herein, we disclose several HTE-compatible Ni(0) precatalysts with demonstrated reactivity in multiple cross-coupling reaction classes (Figure 1, **1–4**). Stemming from our previous work using diazabutadiene (DAB) ligands to generate stable and active Pd(0) precatalysts,^[23] we adopted a similar design for Ni. In addition to the *N,N*-bis(2,6-dimethylphenyl) diazabutadiene (^{DMP}DAB) ligand, we also evaluated the more sterically encumbered *N,N*-bis(2,6-diisopropylphenyl) diazabutadiene (^{DIPP}DAB) analogue. These precatalysts can be easily prepared by treating a solution of Ni(COD)₂ in toluene with the desired DAB ligand, leading to a 95% and 97% yield of ^{DIPP}DAB–Ni–COD (**1**) and ^{DMP}DAB–Ni–COD (**2**), respectively (Figure 2).

Compound **1** was first reported in 1981 by Dieck *et al.*, generated from a mixture of Ni(COD)₂ and ^{DIPP}DAB in diethyl ether followed by hexane extraction.^[24] In 1990, **1** was prepared from a mixture of Ni(COD)₂ and ^{DIPP}DAB in pentane, or from the ^{DIPP}DAB–Ni(C₂H₄)₂ complex.^[25] More recently, **1** was prepared in THF from

Ni(COD)₂ by Sgro and Stephan.^[26] In our studies, we switched to using toluene as the reaction solvent as the displaced COD byproduct was removed more efficiently *in vacuo* under these conditions, simplifying isolation. This synthetic method was also used to synthesize **2**, which is a new compound. No additional purification is required beyond simple filtration prior to evaporation, which is a key advantage of these precatalysts.

In light of the challenges associated with acquisition and storage of Ni(COD)₂ (as well as its not insignificant cost from most suppliers), we have designed an alternative synthetic method to access **1** from NiBr₂(DME). Metallation of the ^{DIP}PDAB ligand to NiBr₂(DME) in DCM leads to precipitation of (DIP^PDAB)NiBr₂. Following evaporation and hexane washes, reduction with Na^[24] in the presence of COD generates precatalyst **1** in 94% yield (Figure 2).

While COD is a suitable stabilizing ligand for low-valent Ni species, its chelating nature and potential for further reactivity make it a likely competitive inhibitor / substrate during catalysis. To access COD-free Ni(0) precatalysts, we conducted ligand substitution reactions with an electron-deficient alkene, fumaronitrile (FN), to produce novel complexes ^{DIP}PDAB–Ni–FN (**3**) and ^{DMP}DAB–Ni–FN (**4**) (Figure 2). The free COD released is easily removed *in vacuo* along with the solvent. Analogous DAB–Pd–FN and DAB–Pt–FN analogues have previously been prepared, though these are (to the best of our knowledge) the first Ni-based examples.^[27,28]

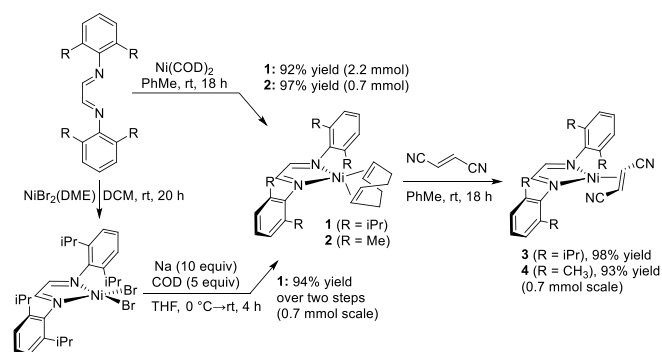


Figure 2. Synthesis of **1-4** starting from either Ni(COD)₂ or NiBr₂(DME) (**1**).

One of our primary goals in designing new catalyst precursors is to achieve physicochemical properties suitable for HTE array set-up and execution.^[23,29,30] This includes good solubility and room temperature solution stability of the complexes to enable solution-based dispensing. We therefore evaluated the solubility of **1-4** (20 mg/mL initial charge) in benzene, toluene, and THF – key solvents for catalysis – as well as solubility of commercially available precursors Ni(COD)₂ and Ni(COD)(DQ) (Table 1). For the DAB-coordinated complexes, we observe >10 mg/mL solubility in every case, with complex **1** exhibiting at least 19 mg/mL solubility. While Ni(COD)₂ also exhibits high solubility in these three solvents, we observe rapid (or instantaneous in the case of C₆D₆) decomposition to Ni black. Ni(COD)(DQ) is known to exhibit excellent stability, even in air; however, it has markedly lower solubility in these three solvents (4-8 mg/mL).

Table 1. Solubility of Ni precatalysts in relevant solvents.^[a]

Entry	Ni(0) Precatalyst	Solubility in C ₆ D ₆ (mg/mL)	Solubility in d ₈ -PhMe (mg/mL)	Solubility in d ₈ -THF (mg/mL)
1	Ni(COD) ₂	Decomposed	>20	19
2	Ni(COD)(DQ)	8	4	6
3	1	>20	19	>20
4	2	>20	19	17
5	3	>20	17	11
6	4	>20	17	15

^[a]Measured using ¹H NMR spectroscopy with 1,3,5-trimethoxybenzene as internal standard; >20 mg/mL indicates the complex is at least this soluble.

From a solution stability standpoint, we monitored the concentration of **1-4** by ¹H NMR spectroscopy over 48 hours in deuterated toluene and THF, using 1,3,5-trimethoxybenzene as an internal standard. The initial concentration of the Ni complex is the maximum solubility from Table 1. In each case, the peak area ratio values are stable, and initial and final peak area ratios are within 10% (Figure 3). Furthermore, we observe no formation of free DAB or COD over this time period. We also examined the stability of **1-4** in C₆D₆ (20 mg/mL) over a longer period, with excellent solution stability observed over 11 days (see Supporting Information for details). Accordingly, stock solutions of **1-4** can accurately and confidently be made and used in these solvents, providing HTE users with solution-dispensing options.

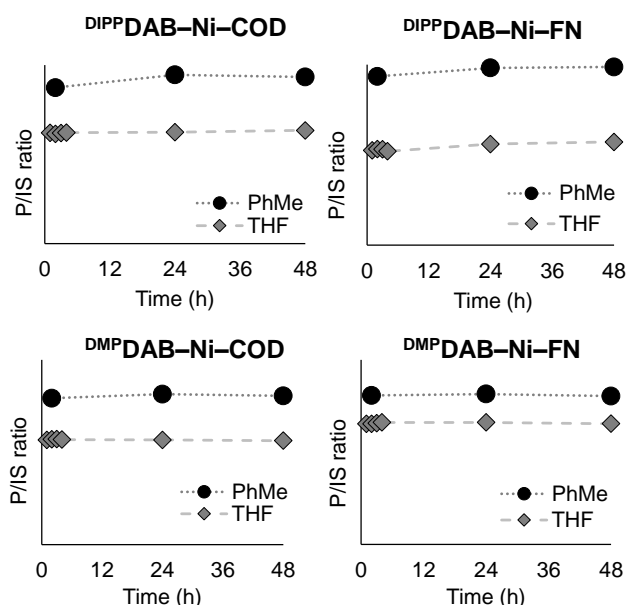


Figure 3. Solution stability of **1-4** determined by ¹H NMR spectroscopy at room temperature in deuterated toluene and THF at maximum solubility (values from Table 1) under inert atmosphere. P/IS refers to peak area ratio between product (P) and internal standard (IS, 1,3,5-trimethoxybenzene). See Supporting Information for more details.

With respect to application of **1-4** in catalysis, we targeted six coupling reactions for C–C and C–N bond formation using standard phosphine and carbene ligands, and evaluated our precursors against other state-of-the-art Ni sources (Figure 4). First, the Suzuki coupling reaction between 2-bromopyridine and 4-fluorobenzeneboronic acid was examined, as the use of nitrogen-containing heterocycles generally make cross-couplings more challenging. Ni(COD)₂ and Ni(COD)(DQ) were compared to **1** and **3** as representative precatalysts. Overall, **1** outperformed the other precatalysts in the microscale screening format, with the highest yield observed using CyJohnPhos.^[31] Importantly, the identity of the stabilizing ligand clearly has an effect on catalytic activity, with the fumaronitrile-stabilized **3** underperforming the COD analog **1**. Validation of the **1**/CyJohnPhos hit on 0.5 mmol scale led to the formation of 2-(4-fluorophenyl)pyridine in 54% solution yield without further optimization.

We then examined a broader set of Ni precursors in a simpler Suzuki coupling between 2-bromonaphthalene and 4-fluorobenzeneboronic acid. Under these conditions, DPPF performed well with most precursors (91–97%), though again the fumaronitrile complexes **2** and **4** underperformed (63–68%). Notably, DAB–Ni–COD complexes **1** and **2** were superior when paired with other ligands – PCy₃, CyJohnPhos, and the carbene precursor IPr•HCl – with the **1**/CyJohnPhos combination giving 96% solution yield. We also performed a control experiment using **1** without added ancillary ligand, which gave only 26% yield.

Validation of the **1**/CyJohnPhos conditions gave the coupling product in 70% solution yield on 0.5 mmol scale.

Site-selective cross-coupling plays a prominent role in synthetic applications and synthesis design, and identification of selective catalysts is important to only facilitate desired transformations with specific (pseudo)halide handles.^[32,33] We investigated the site-selective Suzuki coupling of 4-chlorophenyl triflate and 4-fluorobenzeneboronic acid under the same conditions as the previous Suzuki coupling HTE plates. Of the two expected products, 4'-fluoro-[1,1'-biphenyl]-4-yl trifluoromethanesulfonate (from coupling at Cl) and 4-chloro-4'-fluoro-1,1'-biphenyl (from coupling at OTf), we only observe selective coupling at OTf to give 4-chloro-4'-fluoro-1,1'-biphenyl in appreciable yields in select cases. The data in Figure 4 represents only the solution yields of 4-chloro-4'-fluoro-1,1'-biphenyl that are >5% (see Supporting Information for complete data table). One promising hit was identified in the reaction catalyzed by **2** and CyJohnPhos, providing 4-chloro-4'-fluoro-1,1'-biphenyl in a 20% solution yield. Ni(COD)₂ and Ni(COD)(DQ) did not generate either expected product in significant yields. Subsequent validation and optimization of the **2**/CyJohnPhos hit revealed that a lower reaction concentration (0.05 M) gave 37% solution yield of 4-chloro-4'-fluoro-1,1'-biphenyl, with a product ratio of >20:1 (no coupling at Cl observed by ¹H NMR spectroscopy) (Table 2).

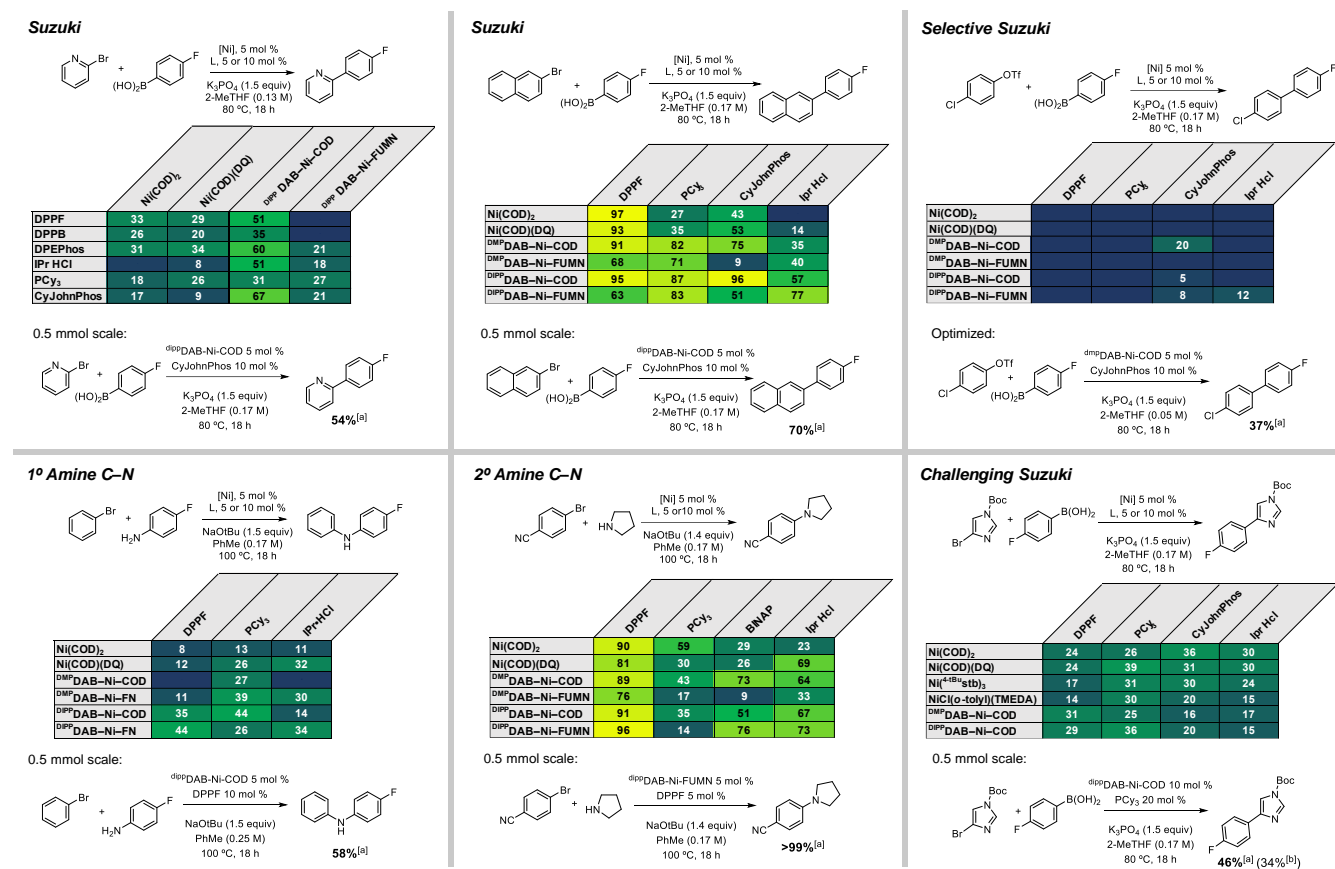
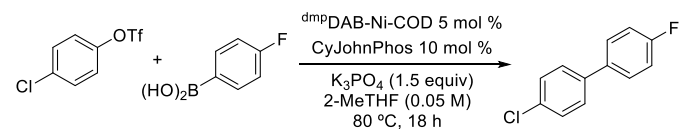


Figure 4. Microscale high-throughput screening of Ni(0) precatalysts in several Suzuki and C–N coupling reactions. Color gradient indicates solution yield (yellow = 100%, green = 50%, dark blue = 0%); numerical yield values <5% not shown. Validation reactions performed on a 0.5 mmol scale are displayed below each table. ^[a]Solution yield determined by ¹⁹F or ¹H NMR spectroscopy with internal standard 4-benzotrifluoride (for reactions with a fluorine-containing coupling partner) or 1,3,5-trimethoxybenzene. ^[b]Isolated yield.

Table 2. Validation and optimization of the site-selective Suzuki coupling between 4-chlorophenyl triflate and 4-fluorobenzeneboronic acid.^[a]



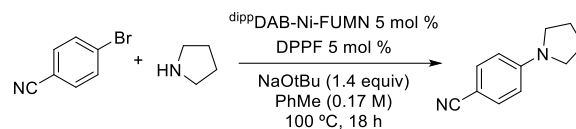
Entry	Deviation from conditions	NMR Yield(%) ^[b]
1	None	29
2	2 equiv 4-fluorobenzeneboronic acid	27
3	3 equiv 4-fluorobenzeneboronic acid	16
4	3 equiv K ₃ PO ₄	27
5	T = 120 °C	25
6	2.5% [Ni] / 5% L	23
7	10% [Ni] / 20% L	23
8	12% L	19
9	Concentration = 0.3 M	19
10	Concentration = 0.05 M	37

^[a]Conditions: 4-chlorophenyl triflate (0.05 mmol), 4-fluorobenzeneboronic acid (1.4 equiv), 2-MeTHF (0.3 mL) under inert atmosphere. ^[b]Solution yields assessed by ¹⁹F NMR spectroscopy using benzotrifluoride as internal standard.

In a generic primary amine C–N coupling reaction between bromobenzene and 4-fluoroaniline, we examined a smaller set of three common phosphine ligands. Under these conditions, the highest solution yields were observed with precatalyst/ligand combinations of **1**/PCy₃ and **3**/DPPF, both at 44%. Optimization with **1**/DPPF revealed that increasing the ligand loading to 10%, and increasing the reaction concentration to 0.25 M, leads to improved yield (81%) on screening scale. Validation on 0.5 mmol scale gives 58% solution yield.

A generic secondary amine arylation screen using 4-bromobenzonitrile and pyrrolidine achieved several high yields with various catalyst systems. DPPF provided >75% product with all precatalysts under these reaction conditions, with the highest yield observed using **3**/DPPF (96%). To further probe the reactivity of this precatalyst system, we examined several alternative conditions (Table 3). Using lower catalyst loadings (0.5 mol%) of **3**/DPPF or Ni(COD)₂/DPPF, we observe 86% and 52% yield, respectively, indicating **3** is a more efficient precatalyst for this transformation (Table 3, entries 2 and 3). We also compared **2** as an alternative precatalyst versus Ni(COD)₂ at higher concentration, with the latter outperforming **2** (entries 4 and 5). However, using the corresponding aryl chlorides revealed that both systems are able to give the product in >99% solution yield. Subsequent control reactions revealed that in the absence of ligand, **3** will provide a 45% yield of product on its own, and the reaction will not proceed in the absence of both precatalyst and ligand, ruling out a background S_NAr reaction (Table 3, entries 8 and 9).

Table 3. Examination of Ni precatalyst reactivity in the secondary amine C–N coupling of pyrrole and 4-bromobenzonitrile.^[a]



Entry	Deviation from conditions	NMR Yield(%) ^[b]
1	None	96
2	0.5 mol % 3 , 0.5 mol % DPPF	86
3	0.5 mol % Ni(COD) ₂ , 0.5 mol % DPPF	52
4	Ni(COD) ₂ in place of 3 , concentration = 0.25 M	92
5	2 in place of 3 , concentration = 0.25 M	76
6	4-chlorobenzonitrile, Ni(COD) ₂ in place of 3 , concentration = 0.25 M	>99
7	4-chlorobenzonitrile, 2 in place of 3 , concentration = 0.25 M	>99
8	No exogenous ligand	45
9	No [Ni], no exogenous ligand	0

^[a]Conditions: 4-bromobenzonitrile (0.06 mmol), pyrrolidine (1.2 equiv), PhMe (0.34 mL) under inert atmosphere. ^[b]Solution yields determined by ¹H NMR spectroscopy with 1,3,5-trimethoxybenzene as internal standard.

Taking a closer look into the activation of each precatalyst type, we performed reaction progress monitoring for the pyrrolidine arylation reaction (Figure 5). Ni(COD)₂, **1** and **3** were used as precatalysts in individual experiments that were monitored over time. Attempts to monitor reaction progress at 100 °C was hampered by the very fast rate of this amination; instead we performed monitoring at 30 °C for 4 h. As per Figure 5, while Ni(COD)₂ leads to a slightly faster initial rate, all 3 systems reach >94% product within 4 hours.

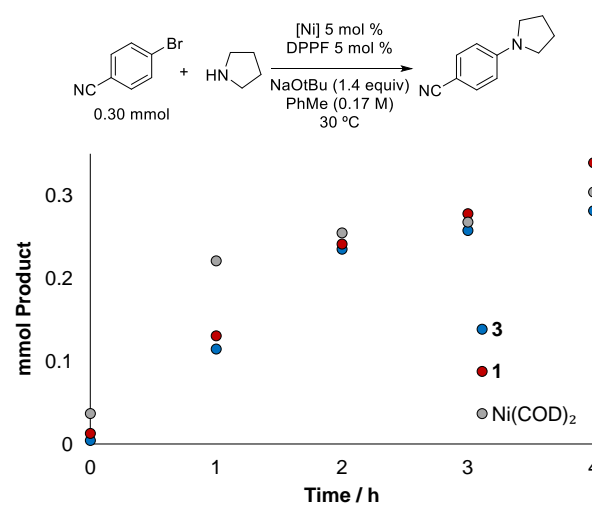
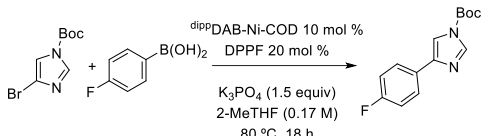


Figure 5. Reaction progress monitoring of the secondary amine C–N coupling between pyrrole and 4-bromobenzonitrile. Conditions: 4-bromobenzonitrile (0.3 mmol), pyrrolidine (1.2 equiv), PhMe (1.8 mL) under inert atmosphere at room temperature. Solution yields determined by ¹H NMR spectroscopy with 1,3,5-trimethoxybenzene as internal standard.

Finally, we sought to test the limits of the catalytic reactivity of precatalysts **1-4** in a challenging Suzuki coupling involving a five-membered heterocycle. The Ni-catalyzed Suzuki coupling of an imidazole substrate has thus far been unreported, and we selected the coupling between 1-Boc-4-bromimidazole and 4-fluorobenzeneboronic acid as a test case. The resulting yields on screening scale are similar across the Ni sources, ranging from 14-39%. The highest yield is observed with Ni(COD)(DQ)/PCy₃, followed by **1**/PCy₃ and Ni(COD)₂/CyJohnPhos, both giving 36%. Optimization attempts with **1**/PCy₃ unfortunately did not lead to a significant yield increase (Table 4, entries 2-11). On a 0.5 mmol scale with increased catalyst loading, a 46% solution yield is achieved, with a 34% isolated yield after chromatography (entry 13).

Table 4. Examination of Ni precatalyst reactivity in a challenging Suzuki coupling of 1-Boc-4-bromimidazole and 4-fluorobenzeneboronic acid.^[a]



Entry	Deviation from conditions	NMR Yield(%) ^[b]
1	None	33
2	T = 130 °C	0 ^[c]
3	Solvent = CPME, T = 130 °C	0 ^[c]
4	Solvent = PhMe, T = 130 °C	0 ^[c]
5	Concentration = 0.30 M	29
6	Concentration = 0.05 M	29
7	[Ni] + L + 1-Boc-4-Br-imidazole pre-mixed at 80 °C for 1 h	23
8	Slow addition of boronic acid	0
9	Slow addition of 1-Boc-4-Br-imidazole	22
10	Ar-BF ₃ K instead of Ar-B(OH) ₂	0
11	Additive: anhydrous ethylene glycol (3 equiv)	0
12	10% 1 , 20% DPPF	39
13	10% 1 , 20% PCy ₃ , 0.50 mmol scale	46 (34) ^[d]

^[a]Conditions: 1-Boc-4-Br-imidazole (0.06 mmol), 4-fluorobenzeneboronic acid (2.0 equiv), 2-MeTHF (0.35 mL) under inert atmosphere. ^[b]Solution yields determined by ¹H NMR spectroscopy using 1,3,5-trimethoxybenzene as internal standard. ^[c]4,4'-difluoro-1,1'-biphenyl was the major product generated. ^[d]Isolated yield.

Overall, we have demonstrated the synthesis and utility of four DAB-Ni(0) complexes, with further applications in HTE. The solubility and stability profile of each of these precatalysts make them particularly attractive for solution-dispensing to plate-based reaction screens, a distinct advantage over other commonly used Ni(0) sources. Of the four DAB-Ni(0) complexes explored, ^{di}PPDAB-Ni-COD (**1**) emerged as a top contender in both Suzuki and C-N coupling reactions, however ^{DM}PPDAB-Ni-COD (**2**) demonstrated greater chemoselectivity. Not only is the synthesis of **1-4** easily scalable, but their catalytic activity is maintained in larger scale reactions as well.

Supporting Information

The authors have cited additional references within the Supporting Information.^[34-41]

Acknowledgements

We acknowledge and respect the Lekwungen peoples, on whose traditional territory the University of Victoria stands, and the Songhees, Esquimalt, and WSÁNEĆ peoples whose historical relationships with the land continue to this day. We also thank the Bill & Melinda Gates Foundation for their project support and operating funding.

Keywords: nickel precatalyst • homogenous catalysis • cross-coupling • high-throughput experimentation • organic synthesis

- [1] J. D. Hayler, D. K. Leahy, E. M. Simmons, *Organometallics* **2019**, *38*, 36–46.
- [2] E. Chong, H. Wu, J. Lee, K. Forson, N. Haddad, *Org. Process Res. Dev.* **2023**, *27*, 1931–1953.
- [3] M. C. Haibach, S. Shekhar, T. S. Ahmed, A. R. Ickes, *Org. Process Res. Dev.* **2023**, *27*, 423–447.
- [4] R. A. Singer, S. Monfette, D. Bernhardson, S. Tcyrulnikov, A. K. Hubbell, E. C. Hansen, *Org. Process Res. Dev.* **2022**, *26*, 3204–3215.
- [5] H. Wu, B. Qu, T. Nguyen, J. C. Lorenz, F. Buono, N. Haddad, *Org. Process Res. Dev.* **2022**, *26*, 2281–2310.
- [6] S. Z. Tasker, E. A. Standley, T. F. Jamison, *Nature* **2014**, *509*, 299–309.
- [7] V. P. Ananikov, *ACS Catal.* **2015**, *5*, 1964–1971.
- [8] A. K. Cooper, P. M. Burton, D. J. Nelson, *Synthesis* **2020**, *52*, 565–573.
- [9] A. J. Sicard, R. T. Baker, *Org. Process Res. Dev.* **2020**, *24*, 2950–2952.
- [10] J. E. Dander, N. A. Weires, N. K. Garg, *Org. Lett.* **2016**, *18*, 3934–3936.
- [11] M. M. Mehta, T. B. Boit, J. E. Dander, N. K. Garg, *Org. Lett.* **2020**, *22*, 1–5.
- [12] N. Hazari, P. R. Melvin, M. M. Beromi, *Nat. Rev. Chem.* **2017**, *1*, 1–16.
- [13] A. J. Nett, S. Cañellas, Y. Higuchi, M. T. Robo, J. M. Kochkodan, M. T. I. Haynes, J. W. Kampf, J. Montgomery, *ACS Catal.* **2018**, *8*, 6606–6611.
- [14] J. M. Weber, A. R. Longstreet, T. F. Jamison, *Organometallics* **2018**, *37*, 2716–2722.
- [15] V. T. Tran, Z.-Q. Li, O. Apolinar, J. Derosa, M. V. Joannou, S. R. Wisniewski, M. D. Eastgate, K. M. Engle, *Angew. Chem. Int. Ed.* **2020**, *59*, 7409–7413.
- [16] C. Z. Rubel, W.-J. He, S. R. Wisniewski, K. M. Engle, *Acc. Chem. Res.* **2024**, *57*, 312–326.
- [17] M. J. Goldfogel, X. Guo, J. L. Meléndez Matos, J. A. Jr. Gurak, M. V. Joannou, W. B. Moffat, E. M. Simmons, S. R. Wisniewski, *Org. Process Res. Dev.* **2022**, *26*, 785–794.
- [18] J. D. Shields, E. E. Gray, A. G. Doyle, *Org. Lett.* **2015**, *17*, 2166–2169.
- [19] J. Magano, S. Monfette, *ACS Catal.* **2015**, *5*, 3120–3123.
- [20] L. Nattmann, R. Saeb, N. Nöthling, J. Cornella, *Nat. Catal.* **2020**, *3*, 6–13.
- [21] L. Nattmann, J. Cornella, *Organometallics* **2020**, *39*, 3295–3300.
- [22] R. Saeb, N. Nöthling, J. Cornella, *Organometallics* **2024**, DOI 10.1021/acs.organomet.4c00213.
- [23] J. Huang, M. Isaac, R. Watt, J. Becica, E. Dennis, M. I. Saidaminov, W. A. Sabbers, D. C. Leitch, *ACS Catal.* **2021**, *11*, 5636–5646.
- [24] H. tom Dieck, M. Svoboda, T. Greiser, *Z. Für Naturforschung B* **1981**, *36*, 823–832.
- [25] W. Bonrath, K. R. Pörschke, S. Michaelis, *Angew. Chem. Int. Ed.* **1990**, *29*, 298–300.
- [26] M. J. Sgro, D. W. Stephan, *Dalton Trans.* **2010**, *39*, 5786–5794.
- [27] B. Crociani, F. D. Bianca, P. Uguagliati, L. Canovese, A. Berton, *J. Chem. Soc. Dalton Trans.* **1991**, 71–79.
- [28] D. S. Tromp, M. A. Duin, A. M. Kluwer, C. J. Elsevier, *Inorg. Chim. Acta* **2002**, *327*, 90–97.
- [29] J. Huang, D. B. Ho, G. Gaube, H. Celuszak, J. Becica, G. T. Thomas, N. D. Schley, D. C. Leitch, *Organometallics* **2024**, DOI 10.1021/acs.organomet.4c00125.
- [30] G. T. Thomas, J. Z. Litman, D. B. Ho, J. Huang, K. Blonska, N. D. Schley, D. C. Leitch, *Organometallics* **2024**, DOI 10.1021/acs.organomet.4c00065.

-
- [31] S. H. Newman-Stonebraker, J. Y. Wang, P. D. Jeffrey, A. G. Doyle, *J. Am. Chem. Soc.* **2022**, *144*, 19635–19648.
- [32] K. Kang, L. Huang, D. J. Weix, *J. Am. Chem. Soc.* **2020**, *142*, 10634–10640.
- [33] S. Kim, M. J. Goldfogel, M. M. Gilbert, D. J. Weix, *J. Am. Chem. Soc.* **2020**, *142*, 9902–9907.
- [34] L. K. Johnson, C. M. Killian, M. Brookhart, *J. Am. Chem. Soc.* **1995**, *117*, 6414–6415.
- [35] J. Zheng, Y. Yao, M. Li, L. Wang, X. Zhang, *J. Membr. Sci.* **2018**, *565*, 104–111.
- [36] A. Liang, K. Wang, Y. Gao, B. P. Finkenauer, C. Zhu, L. Jin, L. Huang, L. Dou, *Angew. Chem. Int. Ed.* **2021**, *60*, 8337–8343.
- [37] E. K. Reeves, J. N. Humke, S. R. Neufeldt, *J. Org. Chem.* **2019**, *84*, 11799–11812.
- [38] M. Feuerstein, H. Doucet, M. Santelli, *J. Organomet. Chem.* **2003**, *687*, 327–336.
- [39] Z.-Y. Wang, Q.-N. Ma, R.-H. Li, L.-X. Shao, *Org. Biomol. Chem.* **2013**, *11*, 7899–7906.
- [40] L. Cai, X. Qian, W. Song, T. Liu, X. Tao, W. Li, X. Xie, *Tetrahedron* **2014**, *70*, 4754–4759.
- [41] V. H. Tran, H.-K. Kim, *Org. Biomol. Chem.* **2022**, *20*, 2881–2888.