1 Title

- 2 Quantifying Concentration Distributions in Redox Flow Batteries with Neutron Radiography
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29 Abstract

30 The continued advancement of electrochemical technologies requires an increasingly detailed 31 understanding of the microscopic processes that control their performance, inspiring the development 32 of new multi-modal diagnostic techniques. Here, we introduce a neutron imaging approach to enable 33 the quantification of spatial and temporal variations in species concentrations within an operating redox 34 flow cell. Specifically, we leverage the high attenuation of redox-active organic materials (high 35 hydrogen content) and supporting electrolytes (boron-containing) in solution and perform subtractive 36 neutron imaging of active species and supporting electrolyte. To resolve the concentration profiles 37 across the electrodes, we employ an in-plane imaging configuration and correlate the concentration 38 profiles to cell performance with polarization measurements under different operating conditions. 39 Finally, we use time-of-flight neutron imaging to deconvolute concentrations of active species and 40 supporting electrolyte during operation. Using this approach, we evaluate the influence of cell polarity, 41 voltage bias and flow rate on the concentration distribution within the flow cell and correlate these with 42 the macroscopic performance, thus obtaining an unprecedented level of insight into reactive mass 43 transport. Ultimately, this diagnostic technique can be applied to a range of (electro)chemical 44 technologies and may accelerate the development of new materials and reactor designs.

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- 46 Keywords: neutron imaging, redox flow batteries, *operando* diagnostics, concentration mapping, mass
- 47 transfer, electrochemical energy storage.

49 Introduction

50 Contemporary energy storage technologies do not fulfil the stringent performance and cost requirements of the current and future electrical grid ¹⁻³. Developing cost-effective and high-performance storage 51 platforms is paramount to integrate intermittent renewable energy technologies into the energy network 52 53 ⁴. Among the existing battery technologies, redox flow batteries (RFBs) have emerged as a promising 54 candidate for large-scale energy storage. Intrinsic to their design, RFBs offer opportunities for economic 55 scaling as the electrolyte reservoirs and the reactor size can be independently scaled, decoupling the power rating and energy capacity ⁵. Furthermore, flow batteries are easy to manufacture, can utilize 56 57 various electrolyte chemistries, are easily recyclable and safer ^{5,6}. Common RFB architectures consist of an electrochemical stack with alternating electrodes, separators and bipolar plates where the electrical 58 59 power is generated, and external storage tanks containing the electrolyte solutions where the energy is 60 stored. The electrolyte is pumped through the reactor and is composed of dissolved redox active 61 materials that can be reversibly converted between different oxidation states. The redox reactions are 62 sustained at the surface of the porous electrodes through which the electrolyte continuously flows, and 63 an ionic current is carried through the separator to maintain the electroneutrality in each half-cell ⁷. 64 However, electrochemical losses (i.e., ohmic, charge transfer and mass transfer overpotentials) impact 65 the overall efficiency and cost of the battery, which challenges their economic competitiveness ⁸. Thus, materials research for RFBs is focused on advancing the component properties to improve the overall 66 67 performance and durability of the system ^{9–11}.

68 The stack performance and lifetime are governed by multiple properties of the individual cell 69 components and their complex interplay, which gives rise to phenomena such as reactive mass transport. 70 The physicochemical properties of the electrolyte and the main components (porous electrodes and 71 separator), together with the reactor design (flow field geometry, transport lengths) determine the 72 available surface area for reactions and control the transport of mass and charge. The electrode microstructure dictates the trade-off between the pressure drop and the accessible surface area ¹², 73 whereas the separator type, chemical composition and nanostructure ¹³ impact the RFB performance by 74 75 regulating the transport of species between the positive and negative compartments. Conventionally, 76 the cell performance is assessed using electrochemical diagnostic tools (e.g., polarization curves, 77 charge-discharge capacity, electrochemical impedance spectroscopy) together with ex-situ 78 characterization methods (e.g., scanning electron microscopy with energy dispersive X-ray analysis) 79 where novel materials are macroscopically evaluated by empirical comparison (internal surface area, 80 porosity, tortuosity) with the current state-of-the-art ¹⁴. Although this is a valid approach to screen 81 promising material candidates, valuable information is lost due to the complexity of identifying local 82 performance-limiting factors related to electrode utilization and mass transport within the reactor (i.e., 83 flow fields, porous electrodes and separator). From the perspective of an electrochemical diagnostic technique, the cell is a homogenous system, a so-called "black box", with inputs and outputs in the form 84 85 of current or voltage. Electrochemical cells, however, are anisotropic systems with an inhomogeneous 86 distribution of reaction rate, current and species concentration within the reactor volume. This gives 87 rise to a myriad of limiting phenomena in the cell that cannot be observed with conventional 88 electrochemical techniques, including gas evolution, improper electrode wetting, local depletion in 89 species concentration, membrane crossover and precipitation. Thus, to properly correlate the material 90 properties to the device performance, the development of locally resolved characterization methods is 91 essential ^{15–17}.

92 The most straightforward route to access information at a microscopic level is employing 93 *operando* imaging of electrochemical systems in tandem with complementary electrochemical 94 diagnostics, which has been instrumental in the rapid development of polymer electrolyte fuel cells ^{18,19}

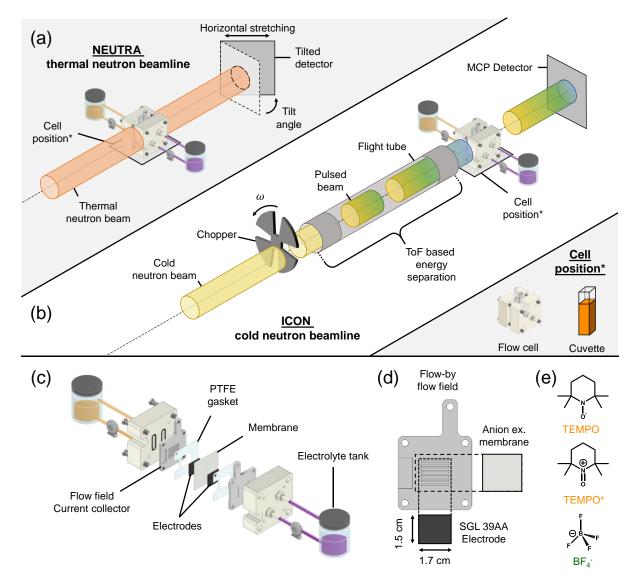
and lithium-ion batteries 20,21. Over the last years, several groups have developed imaging and 95 96 spectroscopic approaches that enable operando characterization of RFBs. In the following, we describe 97 a set of representative examples, and not an exhaustive list of advances, on *operando* characterization 98 of redox flow cells. Wong et al. applied fluorescence microscopy and particle velocimetry to a quinone-99 based flow battery to quantitively image active species and velocity distributions near the electrodeflow field interface and highlight inhomogeneous flow profiles within the porous electrodes ²². This 100 technique holds promise to image flow velocity profiles and to resolve the electrochemical activity at 101 102 the electrode-electrolyte interface. However, fluorescent species are necessary for operation, the 103 electrochemical cell must be modified with a transparent window and the technique is restricted to a 104 limited penetration depth through porous carbon or metallic electrodes. Moreover, Jervis et al., Tariq et al., Eifert et al. and Köble et al. employed X-ray tomographic microscopy to visualize gas pockets 105 within the liquid electrolyte ^{23–26}. The authors successfully separated the carbon electrode phase from 106 107 the liquid electrolyte and the gas pockets present in the porous electrodes, showing incomplete wetting 108 of carbon fibre electrodes. X-ray imaging can yield 3D reconstructions of electrode microstructures and 109 can uncover wetting dynamics in porous media. However, despite being considered non-destructive, high X-ray doses are generally needed to obtain high temporal and spatial resolutions, while low doses 110 111 are necessary to stay under the X-ray-induced degradation threshold of the materials under investigation, causing a trade-off between resolution and exposure time ^{27–29}. Zhao *et al.* coupled *in-situ* 112 nuclear magnetic resonance and electron paramagnetic resonance to track reaction mechanisms 113 114 occurring within the electrolyte ^{30,31}. It is an effective technique to monitor the state-of-charge of the electrolyte within the tanks and to track chemical transformations. However, nuclear magnetic 115 resonance-based techniques suffer from challenging cell-design modifications to probe the 116 117 concentration within the reactor volume. While these techniques have provided important insights into 118 flow distributions, electrode wetting, electrolyte state-of-charge and degradation, a technique that 119 enables operando, reactor-level and non-invasive imaging of the electrochemical cell is necessary to 120 understand how the microscopic properties of materials impact the cell performance.

121 Neutron radiography is an alternative technique to fulfil these requirements and has been applied to electrochemical devices for more than two decades ³². Neutron imaging is a non-invasive 122 123 technique that is suitable to study systems during extended operation. Neutrons are electrically neutral 124 particles and therefore offer a high penetration depth even through high atomic weight elements, as neutrons only interact with the nuclei and not with the electron cloud, resulting in no or minimal 125 modification of the electrochemical cell design for imaging 33 . One of the first studies was reported by 126 Mosdale *et al.* who calculated the water content within the membrane of a proton exchange membrane 127 128 fuel cell *in operando* ³⁴. Due to the through-plane configuration of their setup, the authors designed a cell with neutron-transparent components, enabling selective investigation of the membrane hydration. 129 130 Following this work, neutron radiography was mainly applied to develop the understanding of proton exchange membrane fuel cells $^{18,32,35-38}$. The interest of using neutron imaging to study fuel cells resides 131 132 in the high attenuation of hydrogen atoms in liquid water and low attenuation of gases (O₂, air, H₂), 133 alongside the high neutron penetration through the materials constituting the cell. Therefore, the use of neutron imaging improved the fundamental understanding of water management in fuel cells under 134 various operating conditions ³⁹⁻⁴². Additionally, neutron imaging studies cover other electrochemical 135 technologies such as lithium-ion batteries ^{20,43–46}, electrolyzers ^{47,48} and alkaline batteries ^{46,49}. More 136 recently, Clement et al. used neutron radiography to study the gas evolution and correlated it to the 137 properties of the electrode material during the charging process of a vanadium RFB ⁵⁰. We hypothesize 138 139 that neutron imaging can offer more than contrast between liquid, gas and solid phases, enabling 140 vizualization of the dissolved species within the electrode pore space ^{51,52}. Unlike X-rays, neutrons have 141 no marked trend in the distribution of mass attenuation coefficients across the periodic table, so contrast

between elements does not follow a predictable trajectory. However, several elements (e.g., H, Li, B), which are central to redox flow batteries, feature high attenuation of hydrogen atoms and make neutrons highly suited to study organic redox molecules ^{53,54}, which are of interest for various electrochemical technologies such as RFBs and CO₂-electrolyzers. These features make it possible to perform neutron radiography of non-aqueous electrochemical systems and to obtain contrast between the redox active molecules and the supporting salts, opening an avenue to study *in situ* or *operando* motion of species in performance-defining materials such as separators and porous electrodes.

149 Here we explore, for the first time, the use of neutron imaging to reveal reactive transport 150 phenomena and concentration distributions in non-aqueous redox flow batteries (NAqRFBs) as a model system to demonstrate this approach. NAgRFBs are an attractive option for energy storage because of 151 their larger electrochemical stability windows and their use of organic molecules made from earth-152 153 abundant elements. In this work, neutron radiography is used to extract concentration profiles of redox-154 active species or supporting salts within the reactor of an operando NAqRFB. Resolving the 155 concentration profiles locally in the reactor area (i.e., the performance-defining region of the RFB 156 including the flow fields, electrodes and separator) is a powerful complementary approach to the 157 contemporary macroscopic characterization techniques and can be used to elucidate the coupled mass 158 transport phenomena (convection, diffusion, migration, reaction). In this work, we perform in-plane transmission neutron imaging of NAqRFBs in two beamlines offering distinct capabilities in terms of 159 160 resolution and species identification. Compared to conventional through-plane imaging, in-plane imaging can reveal the concentration gradients emanating from the flow field channels towards the 161 separator, provided appropriate spatial resolution is achievable. The NEUTRA beamline operates with 162 163 thermal neutrons (white-beam) allowing cumulative concentration profiles of the active materials and 164 the supporting salts with a high spatial resolution over the region of interest. The ICON beamline 165 operates with cold neutrons and utilizes the time-of-flight neutron imaging (ToF-NI) as a spectral technique to image the reactor via energy-resolved neutron radiography, but the use of this technique 166 results in a drop in temporal resolution caused by switching to a pulsed source. However, ToF-NI 167 enables the deconvolution of concentration profiles of several species in the electrolyte (i.e., active 168 169 species and supporting ions). Thus, by adding the time dimension we can resolve the movement of species between half cells under a voltage bias, giving insight into the coupled transport phenomena 170 171 within the reactor area.

172 In the first part of this work (Figure 1a) the experiments performed at the NEUTRA beamline are described during RFB polarization to extract concentration profiles of 2,2,6,6-tetramethylpiperidin-173 174 1-yl)oxyl (TEMPO) in its neutral and oxidized form, dissolved in solution with a low neutron 175 attenuating supporting salt, potassium hexafluorophosphate (KPF_6) or with a highly attenuating 176 counter-ion, tetrafluoroborate (BF₄). To this end, calibration curves are obtained for all species used in 177 this work, after which the cells are imaged during operation and concentration profiles of dissolved 178 species in the reactor volume are extracted. In the second part of this work (Figure 1b), polarization experiments are performed using TEMPO with BF₄⁻ as counter-ion at the ICON beamline. First, the 179 neutron attenuation of the electrolyte solutions is calibrated at different neutron energies prior to 180 181 operando imaging. By utilizing the principle of energy-dependency of their neutron cross-sections, we 182 quantify the concentration change of active species and supporting salt separately during operation and reveal the dominant transport mechanisms within the electrodes and between half cells under voltage 183 stimuli. This approach pushes the limits of neutron imaging by probing concentration profiles and 184 185 species movement evolving in an operating flow cell and we hope it will serve as a guide for researchers 186 intending to perform species-sensitive operando neutron imaging.



188 Figure 1: Schematic representations of (a-b) the neutron imaging set-ups, and (c-e) the flow battery cell design 189 and components, utilizing non-aqueous electrolytes. (a) Neutron imaging using the NEUTRA beamline, where a 190 cumulative concentration profile of TEMPO, TEMPO⁺ and BF₄⁻ species is obtained. (b) Neutron imaging using 191 the ICON beamline, where the moderation of the neutron velocities enables to select the energy of the neutrons 192 by means of a mechanical chopper disk, a flight tube and a microchannel plate detector, where deconvoluted 193 concentration profiles of active species (TEMPO and TEMPO⁺) and supporting electrolyte anions (BF₄⁻) are 194 obtained. The cell positions in (a-b) were used for both flow cell and cuvette imaging. (c) Exploded view of the 195 flow cell components and the connected electrolyte tanks. (d) Representation of the cell components (parallel flow 196 field, anion exchange membrane and SGL 39AA porous electrode) with their dimensions. (e) Chemical structures 197 of the attenuating active species TEMPO and TEMPO⁺, and the attenuating supporting species BF₄⁻.

Results and discussion

First, we discuss the results of the white-beam imaging obtained at the NEUTRA beamline, followed by the ToF-NI performed at the ICON beamline. Each section describes the *ex-situ* calibrations used to correlate the concentrations of species in the electrolyte with neutron attenuations, and the characterization of concentration profiles in the *operando* flow cells under various voltage biases and flow configurations. In the NEUTRA section, two sets of experiments are performed, one with a low attenuating supporting salt (KPF₆) and one with a highly attenuating counter-ion (BF₄⁻), to differentiate between the redox active species and supporting ions.

207

208 White beam neutron imaging (NEUTRA)

209 Attenuation of electrolyte species

210 Achieving contrast between the electrolyte constituents (solvent, redox-active species and supporting 211 ions) is critical to identifying species and quantifying their dynamics within the electrochemical cell. 212 White beam neutron imaging does technically not allow selectivity towards a target component, but it 213 is possible to obtain insights in concentration distributions of individual electrolyte species by careful selection of the redox active species and supporting salt, coupled with subtractive imaging. We 214 215 capitalize on the flexibility in the choice of solvent, supporting electrolytes and redox-active molecule 216 for NAqRFBs, and measure attenuation coefficients for a set of electrolyte types and components using 217 cuvettes (Figure 2a). The attenuation difference between the neat deuterated solvent (CD_3CN) and 0.2 218 M supporting salt solution (KPF_6 in CD_3CN) is sufficiently small to be neglected, confirming the 219 negligible attenuation of KPF₆ at this neutron energy and concentration. On the other hand, the addition 220 of 0.5 M TEMPO in this electrolyte solution results in a larger attenuation coefficient as it has four 221 methyl groups rich in hydrogen atoms attached to a piperidine ring (molecular formula $C_9H_{18}NO$). The 222 large number of hydrogen atoms results in a stark contrast between the supporting salt (KPF_6) and the 223 active species (TEMPO/TEMPO⁺). For the concentration range investigated in this study (0 - 0.5 M), 224 TEMPO and TEMPO⁺PF₆⁻ dissolved in CD₃CN show similar neutron attenuations (Figures 2a and 2b). 225 The similar cross sections of TEMPO and TEMPO⁺ are expected given their identical chemical 226 composition (only one electron difference) resulting in almost identical interaction with neutrons, and 227 further confirms the low attenuation of PF_{6}^{-} ions. Finally, when the counter-ion (PF_{6}^{-}) of TEMPO⁺ is 228 replaced with BF_4 , the attenuation at the same concentration is nearly doubled (Figure 2a), which 229 indicates that TEMPO species and BF_4^- ions have similar microscopic cross-sections. Although the 230 counter-ion contains no hydrogen atoms, BF₄⁻ contains boron which features a large neutron absorption cross-section for thermal neutrons ⁵⁵. Figure 2b shows a linear correlation between neutron attenuation 231 232 vs. concentration for the different species employed in this study, which confirms the validity of the 233 chosen operating range (0 - 0.5 M) where the Lambert-Beer law (equation (1)) holds. The microscopic 234 cross-sections obtained here are then applied to obtain local concentrations in the electrochemical 235 reactor volume during operation. The electrolyte compositions used in this work provide selectivity 236 towards both the redox molecules and supporting salt by utilizing salts with low and high attenuation with the neutron beam. On the other hand, minimizing the neutron attenuation of the redox active 237 238 molecules through a reduced hydrogen content or deuterium labelling is another strategy to obtain 239 contrast in multicomponent electrolytes. Combining both approaches would therefore be a powerful 240 approach for future work to tune the neutron white beam imaging selectivity by transforming a complex 241 multicomponent system into a single component system.

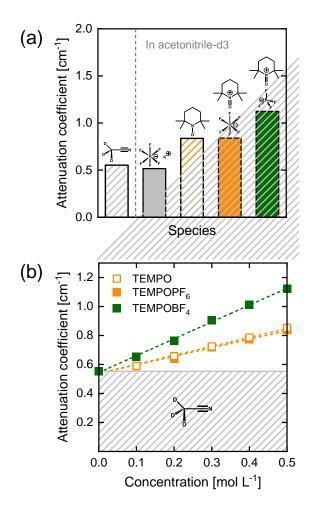


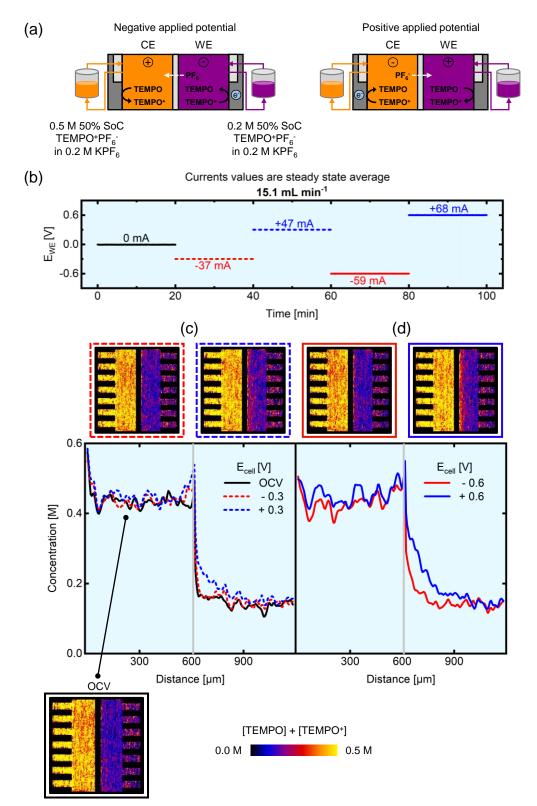
Figure 2: Determination of the attenuation coefficient for the chemicals used in this study obtained at the NEUTRA beamline. (a) The attenuation coefficients of the different species in CD₃CN: the solvent only, supporting electrolyte (0.2 M) and species TEMPO, TEMPO⁺PF₆⁻ and TEMPO⁺BF₄⁻ (all 0.5 M). (b) The linear dependence of the macroscopic neutron cross-section of the TEMPO, TEMPO⁺PF₆⁻ and TEMPO⁺BF₄⁻ species to the concentration (0.1, 0.2, 0.3, 0.4 and 0.5 M), where the shaded area represents the attenuation of the solvent.

248

249 Transport of the active species

250 We performed neutron imaging on an operating redox flow cell to visualize concentration profiles of 251 TEMPO/TEMPO⁺ (Figure 3). The cell is connected to tanks with 50% SoC TEMPO/TEMPO⁺ at 0.5 M 252 concentration on the CE side and 0.2 M on the WE side, both with 0.2 M KPF₆ to provide ionic 253 conductivity and minimize supporting salt impact on neutron attenuation (Figure 3a). Because the WE 254 and CE compartments are separated by an anion exchange membrane, the transport of cations such as 255 TEMPO⁺ and K⁺ is significantly hindered, whereas the anions and neutral molecules such as PF_6^- and 256 TEMPO can more easily pass through. Using this cell architecture and due to the negligible neutron attenuation of KPF₆, we can track the movement of TEMPO between the electrodes. The cell is 257 258 discharged (negative potential applied at the WE) and charged (positive potential applied at the WE) 259 alternately, such that the state-of-charge after each complete cycle does not significantly deviate from 260 the initial condition and two voltage magnitudes were applied to understand their impact on the 261 potential-driven transport processes (e.g., migration). The electrochemical sequence goes through OCV, -0.3, +0.3, -0.6 and +0.6 V steps, each for 20 min at the highest tested inlet flow rate of 15.1 mL min⁻¹ 262 263 (Figure 3b). We also studied the impact of flow rate by performing the same electrochemical sequence 264 (without the OCV step) at 5.6 mL min⁻¹ (Figure S1). The current-time and voltage-time curves of the 265 entire experiment can be found in Figure S2 and a video of the experiment can be found in the Supplementary Materials. Operando imaging of the cell during the electrochemical protocol results in 266 transmission images where the attenuation at each location represents the integral of neutron-matter 267 interactions along the neutron path (Figure 1a). These images are then averaged for the duration of a 268 voltage step (20 min) and result in concentration maps for a given condition at steady-state (Figure 3c-269 270 d). The colour scale represents the cumulative concentration of TEMPO and TEMPO⁺ and ranges from 271 0 - 0.5 M, resulting in a 2D map of the species concentration in the reactor area. The membrane area is 272 omitted as the quantification of concentrations is not reliable in this region due to the high hydrogen 273 content of the polymer membrane (perfluorinated with a polyketone reinforcement) and the reduced 274 membrane thickness (130 µm). Finally, we calculate the concentration profiles across the thickness of the electrodes and compute these between the flow field-electrode interfaces of both half cells. Using 275 this approach, one-dimensional concentration profiles, parallel with the electrical field, are obtained. 276

277 The experiment begins with an OCV step where no current is drawn from the cell. The brighter 278 colour of the CE side in the OCV radiograph represents a higher concentration compared to the WE 279 side, as expected by the concentrations of the electrolyte fed (0.5 M and 0.2 M TEMPO/TEMPO⁺). An 280 advantage of neutron radiography is that electrolyte wetting of the porous electrodes can be visualized 281 because of the low attenuation of gasses, which will appear as dark spots (i.e., lower concentration) in 282 the radiographs ⁵⁶. During the OCV period, the concentration on both sides does not show dark regions 283 (Figure 3c-d), suggesting full wetting, at least to the spatial resolution of the measurement. Moreover, over the course of the OCV period, the concentration profile remained fairly constant which can be 284 285 attributed to the low diffusion rate of TEMPO/TEMPO⁺ through the dense anion exchange membrane. Overall, the concentration profiles under cell polarization do not strongly deviate from the initial OCV 286 state, except at positive potentials near the membrane area on the WE, which can be explained by the 287 288 reactor configuration (i.e., anion exchange membranes, flow-by flows fields) and the low ionic 289 conductivity of the nonaqueous electrolyte, resulting in low current densities and charge consumption (<15%, see Figure S3). In this experiment, the concentration gradient is from left to right due to the 290 291 higher cumulative TEMPO/TEMPO+ concentration on the CE side. Under negative potentials (-0.3 V 292 and -0.6 V), TEMPO is converted to TEMPO⁺ in the CE side, resulting in a build-up of TEMPO⁺, while 293 the opposite reaction is taking place in the WE, resulting in TEMPO⁺ depletion. To compensate for the 294 charge, PF_6^- crosses through the membrane towards the CE side, which is not visible in the images due to its low attenuation. Although favourable to sustain the electrochemical reaction, we do not expect 295 296 TEMPO to cross to the CE side on the timescale of this experiment as this would be against its 297 concentration gradient, thus the images and profiles for negative potentials are nearly identical to the 298 OCV conditions (Figure 3c).



300 Figure 3: Operando imaging of the active species transport in the NEUTRA beamline with the low attenuating 301 KPF_6 supporting salt. (a) Schematic representation of the non-aqueous cell designs during charge and discharge 302 mode, where the counter electrode (CE) corresponds to 0.5 M TEMPO/TEMPO⁺PF₆⁻ at 50% state-of-charge in 303 0.2 M KPF₆ and the working electrode (WE) to 0.2 M TEMPO/TEMPO⁺PF₆⁻ at 50% state-of-charge in 0.2 M 304 KPF₆. (b) Electrochemical sequence over time showing the applied potential steps and measured averaged current 305 output at an inlet flow rate of 15.1 mL min⁻¹. (c-d) Cumulative active species (TEMPO/TEMPO⁺) concentration 306 profiles over the electrode thickness at an inlet flow rate of 15.1 mL min⁻¹. The averaged snapshots of the cell 307 after image processing and the concentration profiles are shown for various applied potential steps: (c) OCV, -308 0.3 V and +0.3 V and (d) -0.6 V and +0.6 V.

309 On the contrary, when positive potentials are applied (+0.3 V), the TEMPO concentration in 310 the CE side increases, amplifying its existing concentration gradient towards the WE. This results in a stronger diffusive flux of TEMPO towards the WE side at positive potentials, supported by the bright 311 312 concentration front in the corresponding radiographs, together with the steep concentration profiles near 313 the membrane. Increasing the potential to +0.6 V amplifies this trend as more TEMPO⁺ is converted to TEMPO on the CE side, exacerbating the concentration gradient of TEMPO and extending the 314 concentration front deeper within the WE (Figure 3d). Decreasing the flow rate to 5.6 mL min⁻¹ further 315 316 intensifies the concentration front in the WE (Figure S1) for both the positive and negative potentials. 317 The concentration front reveals mass transfer limitations, determined by the membrane properties, 318 applied potential, electrolyte velocity, species concentration and electrolyte and electrode properties⁸. To visualize such limiting phenomena, we utilized a flow-by flow field design that induces limited 319 320 convection within the porous electrode. However, the intensification of the concentration fronts 321 suggests that this flow field does have convective transport contributions in the electrode. Nevertheless, 322 we anticipate that a convection-enhanced flow field (such as interdigitated or flow-through) would 323 further increase species replenishment and reduce concentration gradients ⁵⁷. In this first set of 324 experiments, the low neutron cross-section of the KPF_6 salt was utilized to maximize the contrast of 325 TEMPO and TEMPO⁺ compared to other electrolyte components. To visualize the motion of anions, 326 we then employ a strongly attenuating counter-ion (BF_4^-) instead of $PF_6^-)$ without any additional 327 supporting salt to amplify the contrast between all species in the electrolyte.

328

329 Transport of the counter-ion

Supporting ions are essential in RFBs to provide ionic conductivity ^{58,59}. Here we leverage BF₄⁻ as 330 counterion due to its high neutron attenuation (see Attenuation of electrolyte species)⁶⁰. To quantify the 331 332 influence of migration on the charged species transport (i.e., stoichiometric operation), we do not add a 333 supporting salt in the electrolyte (Figure 4a), which negatively impacts the obtained current density (Figure S4) but enables visualization of the counterion. Furthermore, the use of an anion-exchange 334 335 membrane significantly restricts TEMPO⁺ movement between compartments, which leaves BF_4^- as the 336 main charge carrier. As we perform subtractive neutron imaging, the isolation of [TEMPO], [TEMPO⁺] 337 and [BF₄-] is not possible with white beam neutron imaging, resulting in cumulative concentration maps (see the combined colour scale in Figure 4). Although the concentration information is cumulative, by 338 339 tuning experimental parameters (type of ion-exchange membrane and tank concentrations) we hypothesize that the observed changes can be attributed to the motion of certain species, which is 340 341 predominantly BF₄⁻ in this configuration. This resonates with the subtle changes in the concentration 342 profiles in Figure 3 as a function of the applied potential, hinting that the neutron-transparent PF_6^- is the 343 main charge carrier in the system. A novel approach to isolate the concentration of species in solution 344 with neutron imaging is discussed in the energy selective imaging section.

345 In the first hour of the experiment, the system is kept at OCV conditions to track diffusional crossover through the membrane (Figure 4b). Although we track a change in OCV over time, indicating 346 347 crossover and concentration equilibration, the small concentration variations in this short time period 348 are not quantitatively captured by the radiographs (OCV radiograph in Figure 4c). Although BF₄⁻ has a 349 strong concentration gradient towards the CE side, the OCV profile does not show significant deviation 350 from the initial concentrations, which is attributed to the Donnan exclusion of TEMPO⁺ coupled with the barrier properties of the dense anion exchange membrane ⁶¹. Furthermore, the concentrations in the 351 reactor volume are homogeneous and no local fluctuations are observed. We conclude that the 352 353 timeframe of the OCV period is shorter than the time needed for diffusional crossover of species for 354 this configuration.

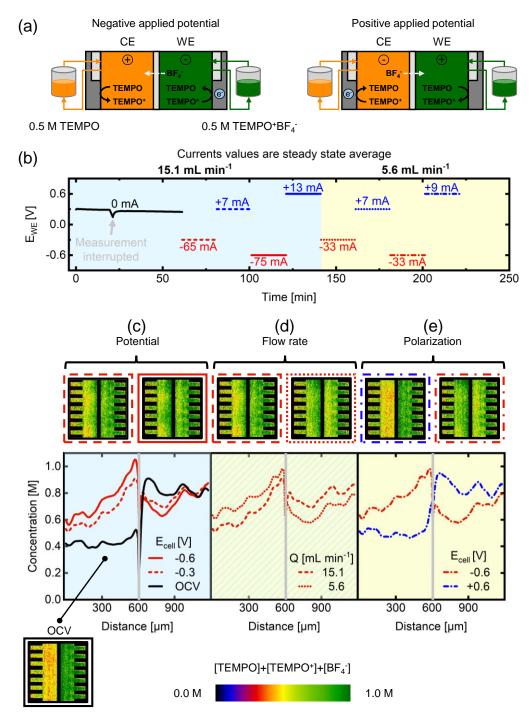
355 After the OCV period, alternating potential steps are applied to the electrochemical cell and the current response is recorded in time (Figure S4). At negative potentials, TEMPO⁺ is converted to 356 TEMPO in the WE, and BF_4^- migrates to the CE compartment (Figure 4a). We can observe a local 357 accumulation of attenuating species in the vicinity of the membrane on the CE side, while the opposite 358 359 trend is observed in the WE compartment (Figure 4c), attributed to the migration of the BF₄⁻ anion from the WE to the CE to maintain electroneutrality. This effect is more pronounced at a higher potential (-360 361 0.6 V vs. 0.3 V, Figure 4c), which illustrates the influence of migration. Starker concentration gradients 362 are obtained at lower flow rates (5.6 mL min⁻¹, Figure 4d), as the convective mass transfer is lower. At 363 the WE, we find higher concentrations in the areas near the flow field inlets in comparison with the area 364 under the ribs, showing an advantage of two-dimensional concentration maps obtained using neutron radiography. We hypothesize that velocity distributions within the porous electrodes, induced by the 365 flow-by flow field design and the relatively thick porous electrode stack, explain these variations in 366 concentration thorough the electrode volume. This phenomenon is more visible at the highest flow rate 367 368 as the convective forces pushing the electrolyte in the porous electrode are larger (Figure 4d). In summary, at negative potentials, the profiles show an increasing species concentration in the CE 369 370 occurring synchronously with a decrease in the WE (Figure 4c).

371 When a positive potential is applied to the WE, the reverse reactions take place, and the resulting radiographs and the concentration profiles (Figure 4e) are mirrored compared to negative 372 373 applied potentials. Because of the reactor architecture used in the NEUTRA experiments (stacked paper electrodes and a flow-by flow field) in combination with the low ionic conductivity of the electrolyte, 374 there is only a small change in the cell capacity at negative potentials, consuming only ~8% of the total 375 376 capacity (Figure S5), resulting in relatively low current densities. Therefore, at positive potentials, only 377 a small amount of TEMPO is present in the WE compartment to be converted back to TEMPO⁺. As a 378 result, large overpotentials are generated throughout the cell due to the low concentration of reactants 379 to sustain the current. This explains the asymmetry in the current magnitudes when the polarity of the 380 cell is reversed (i.e., +7 mA vs. -65 mA at 15.1 mL min⁻¹ and +/-0.3 V, Figure 4b), and the even lower capacity recovery (~1-2%) resulting in underutilized capacity over the duration of the experiment 381 382 (Figure S5).

383 When comparing the experiments with counter-ion BF_4^- and supporting salt KPF₆, we can correlate the macroscopic performance with the concentration distributions through the reactor. For the 384 KPF₆ experiments, all active species (i.e., TEMPO, TEMPO⁺, PF₆⁻) are present in both compartments. 385 Therefore, the macroscopic performance, i.e., the current output, is symmetric when operating at 386 387 negative and positive applied potentials (Figure 3b) as the to-be-reacted species are present without the requirement of species crossover under the evaluated conditions (as the capacity change is limited to 388 389 ~20%). The symmetric current output results in concentration profiles returning to the OCV profile 390 when positive potentials are applied. Whereas for the BF_4^- experiment, the charged species are only 391 present in one compartment (WE) initially and are required to cross the membrane to support the 392 reactions, which is limited by the anion exchange membrane, resulting in asymmetric current 393 magnitudes upon changing cell polarities (Figure 4b). The asymmetric current can be correlated to the 394 concentration profiles as for positive applied potentials, the concentration does not fully return to the 395 OCV profiles (Figure S6).

Using white beam neutron imaging, we have obtained cumulative concentration maps which include active species and supporting electrolytes. Using this approach, we have coupled macroscopic electrochemical cell performance with microscopic concentration distributions, revealing mass transfer modes under different cell potentials, flow rates and cell polarities. However, we are not able to isolate concentrations of active species and supporting ions with this incident beam. Acknowledging these

- 401 limitations, we then utilize time-of-flight imaging to obtain quantitative insights into reactive transport
- 402 phenomena of both the active species and counter-ion, under similar experimental conditions (Figures
- 403 4 and 6).



404

405 Figure 4: Operando imaging of the active species transport in the NEUTRA beamline with the neutron attenuating BF4⁻ supporting ion. (a) Schematic representation of the non-aqueous cell designs during charge and discharge 406 407 mode, where the counter electrode (CE) corresponds to 0.5 M TEMPO and the working electrode (WE) to 0.5 M 408 TEMPO⁺BF₄⁻. (b) Electrochemical sequence over time showing the applied potential steps and measured averaged 409 current output at two inlet flow rates of 15.1 mL min⁻¹ and 5.6 mL min⁻¹. (c-e) Cumulative active species 410 (TEMPO/TEMPO⁺) and BF₄⁻ supporting ion concentration profiles over the reactor area. The averaged snapshots 411 over the whole period of each individual potential step of the cell after image processing and the concentration 412 profiles are shown for various applied potential steps and show the influence of various operation parameters: (c) 413 applied potential magnitude (OCV, -0.3 V and -0.6 V at 15.1 mL min⁻¹), (d) flow rate (-0.3 V at 15.1 mL min⁻¹ 414 and 5.6 mL min⁻¹) and (e) Polarization sign (-0.6 V and +0.6 V at 5.6 mL min⁻¹).

415 Energy-resolved neutron imaging (ICON)

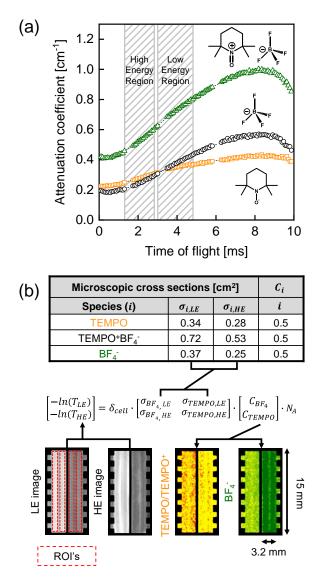
416 In pursuit of deconvoluting the concentrations of different species in the electrolyte, we investigate the use of energy-resolved neutron radiography at the ICON beamline. This beamline utilizes a colder 417 418 neutron spectrum by secondary moderation of the neutron beam, and slower neutrons undergo inelastic scattering events with a higher probability than thermal neutrons, allowing more variations in species 419 420 cross-sections to be observed. It is also possible to perform spectral neutron imaging with a time-of-421 flight based technique at ICON, which is currently not possible at the NEUTRA beamline due to space 422 limitations. Since the time-of-flight of neutrons in the flight tube is inversely proportional to the square root of their energy, the ToF-NI technique can add a fourth dimension to conventional radiography. 423 424 This can provide an additional mode of contrast as neutron attenuation is a function of its energy. We 425 anticipate that if the neutron attenuation of active species and the supporting ions have distinct energy dependency profiles, we can separate the contribution of each species from the final radiograph. 426

427

428 Correlating attenuation with neutron energy

429 The difference in relative neutron attenuation of materials enables tuning of the contrast between different species. To this end, we first performed calibration experiments with cuvettes, filled with 430 0.5 M solutions of TEMPO and TEMPO⁺BF₄⁻ in CD₃CN. Figure 5a shows attenuation coefficients as a 431 432 function of the time of flight, where the BF_4^- attenuation coefficient is determined by subtracting the 433 coefficient of TEMPO from TEMPO⁺BF₄⁻. Here, an increasing time-of-flight indicates a decreasing neutron energy. TEMPO⁺BF₄⁻ reaches nearly twice the cross-section of TEMPO at higher energies, 434 435 corroborating the previous observations made at the NEUTRA beamline (Figure 2) that TEMPO and BF4⁻ have similar microscopic cross-sections. The linearity of the concentration with neutron 436 437 attenuation was already demonstrated in the NEUTRA beamline, thus we selected only one 438 concentration (0.5 M) corresponding to the starting concentration in the flow cell experiments.

439 Using the matrix operation shown in equation (4) and in Figure 5b, the respective contributions 440 of TEMPO and BF_4 from the total neutron attenuation can be separated. For this purpose, we need to 441 define two regions within the spectrum, the HE and LE regions. The difference in attenuation 442 coefficients between TEMPO and BF₄ varies as a function of neutron energy, this means that the slope 443 of the graph in Figure 5a should be different between species, or in mathematical terms, the determinant 444 of the microscopic cross-section matrix should not be zero. The neutron cross-sections of the species of 445 interest are reported for HE and LE regions in Figure 5b. The values reported here correspond to the 446 microscopic cross-section averaged over LE and HE ranges, described in the Neutron Radiography section. Although maximum contrast is achieved around 8 ms ToF, the LE region was moved towards 447 448 higher energies to prevent the excessive neutron edge effects/scattering at interfaces between gaskets 449 observed at lower energies. Finally, the matrix operation is applied pixel-wise to the greyscale 450 transmission image to calculate the contribution of species, and a colour map is applied to designate the 451 concentrations (Figure 5b). Achieving contrast between TEMPO and TEMPO⁺ is still not possible, but 452 because the movement of TEMPO⁺ between compartments is mostly blocked by the anion exchange 453 membrane, we can track the movement of BF₄⁻ and TEMPO species separately during battery operation.



456 Figure 5: Energy selective imaging at the ICON beamline. (a) Energy dependency of the attenuation coefficient 457 of TEMPO, TEMPO⁺BF₄⁻ and BF₄⁻ obtained from the cuvette experiments (all 0.5 M), where the time-of-flight is 458 a function of the neutron energy. (b) Schematic representation of the main components in the image processing 459 sequence for the ICON beamline experiments including the table of microscopic cross-sections, the low and high 460 energy transmission images (grayscale) and deconvoluted active species and supporting ion images of the flow 461 cell, showing the flow fields, electrodes and membrane together with their dimensions. The transmission images 462 are processed using the given equation to extract the concentration maps (coloured images) of TEMPO/TEMPO+ 463 and BF4-.

464

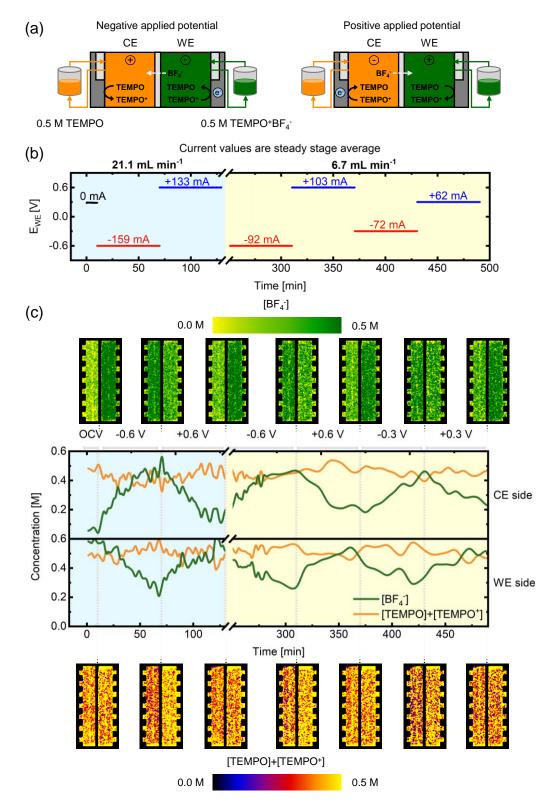
465 Deconvoluting concentrations in a flow cell

466 To demonstrate the potential of energy-selective and operando neutron imaging, a flow cell with 467 asymmetric concentrations (0.5 M TEMPO on the CE and 0.5 M TEMPO⁺ BF_4^- on the WE side, Figure 468 (6a) was imaged. The electrolyte compositions are identical to the previous experiment that utilized BF₄-469 as the counter-ion but we increased the electrode thickness to accommodate for the lower spatial 470 resolution. Previous experiments carried out on the NEUTRA beamline were set up with a tilted detector to increase the spatial resolution of the images 62 , resulting in a pixel size of ~6 µm applied to study a 471 472 630 µm thick electrode. In the ICON experiments, the ToF detection system resulted in a larger pixel 473 size (\sim 55 µm). Thus, to compensate for the discrepancies in spatial resolution, a thicker felt electrode 474 (3200 µm) was employed. The cell features stacked gaskets (incompressible PTFE and compressible ePTFE) to enclose the thick felt electrode, where the interface around the ePTFE gaskets shows up in
the LE image as low transmission regions (dark vertical lines in the grayscale image in Figure 5b) due
to higher neutron edge effect/scattering. Nevertheless, the central regions of the incompressible gaskets
(~1 mm) were large enough to define four regions of interest (Figure 5b) where the concentrations can
be determined, and the reported concentrations are averaged over this volume for both compartments.
To track the movement of species during the sequence, we opted for plotting the averaged
concentrations over time (Figure 6c).

482 The experiment starts with an OCV period of 10 min, after which the cell was polarized at an electrolyte flow rate of 21.1 mL min⁻¹ followed by a reduced flow rate of 6.7 mL min⁻¹ (Figure 6b and 483 Figure S7). From the deconvoluted concentration maps (Figure 6c), we confirm that BF_4^- is the main 484 charge carrier and that the membrane blocks the transport of TEMPO/TEMPO⁺, as their concentration 485 486 remains relatively stable in both compartments throughout the entire electrochemical sequence. When 487 a negative potential is applied, TEMPO⁺ reduces to TEMPO in the WE compartment while the reverse 488 reaction occurs in the CE (Figure 6c). Simultaneously, the concentration maps and averaged 489 concentrations show that BF_4 moves through the membrane towards the CE to balance the positive 490 charge of the generated TEMPO⁺ species. Applying a positive potential to the WE reverses the direction 491 of the migration flux of the BF_4^- ions, and concentrations close to the initial state of the battery (i.e., OCV) can be recovered. These results corroborate the observations from the experiments in NEUTRA 492 493 as only minor concentration fluctuations were observed with PF_{6} as supporting salt when an electric 494 field is applied, whereas stark changes are detected when the supporting ion was changed to BF₄. 495 Moreover, the concentrations of the active species within the reactor area show larger variations for the 496 highest flow rate (Figure 6c), induced by faster species conversion (i.e., higher current densities, Figure 497 6b), and greater convective transport in the porous electrode. This brings the concentrations to extreme 498 values due to the fast depletion of reactants in the electrolyte and promotes larger ionic currents. The 499 difference in ionic current from the electrochemical data is correlated to the slope of the BF_4^- 500 concentration variations as a function of time.

501 From the capacity curves (Figure S8), we observe that after the first potential step (-0.6 V at 502 21.1 mL min⁻¹), 60% of the total capacity is consumed. In the next step, after an applied potential of 503 +0.6 V, only 45% of the total capacity is recovered (due to the lower current at set time), resulting in 504 15% underutilized capacity after a full polarization cycle because of the starting tank solutions (no $BF_4^$ in the CE) as explained in the transport of the counter-ion section. At the lower flow rate (6.7 mL min-505 ¹), the capacity consumed at negative applied potentials is almost fully recovered at positive applied 506 507 potentials, resulting in near symmetric current magnitudes. Interestingly, we find comparatively higher 508 currents and capacity utilization with this reactor configuration in comparison with the reactor 509 architecture used in the NEUTRA beamline (Figure 4), which can be correlated to the significant BF_4^- 510 concentration fluctuations. We attribute these differences to the use of a different electrode material (a 511 thick felt vs. a stack of thin carbon papers) and lower compressive forces. The higher porosity, apparent 512 permeability and internal surface area of the felt electrode can explain the higher current densities observed in this reactor configuration. 513

Here, we demonstrate the potential of the ToF-NI spectral technique to isolate and visualize concentration distributions of active and supporting species in redox flow cells. Compared to the use of conventional neutron radiography, the ToF method requires larger acquisition times and provides lower spatial resolution but enables detection of neutron energies necessary to deconvolute species concentrations.



520 Figure 6: Operando imaging of the active species transport in the ICON beamline with the neutron attenuating 521 BF₄⁻ supporting ion. (a) Schematic representation of the non-aqueous cell designs during charge and discharge 522 mode, where the counter electrode (CE) corresponds to 0.5 M TEMPO and the working electrode (WE) to 0.5 M 523 TEMPO⁺BF₄⁻. (b) Electrochemical sequence over time showing the applied potential steps and measured averaged 524 current output at two inlet flow rates of 21.1 mL min⁻¹ and 6.7 mL min⁻¹. (c) Deconvoluted active species 525 (TEMPO/TEMPO⁺) and BF₄⁻ supporting ion concentration profiles. The averaged snapshots of the cell after image 526 processing and the concentration profiles over time are shown for various applied potential steps and flow rates: 527 OCV, -0.6 V and +0.6 V at 21.1 mL min⁻¹ and -0.6 V, -0.6 V, -0.3 V and +0.3 V at 6.7 mL min⁻¹, from left to 528 right, where the OCV images are averaged over 5 images and the applied potentials averaged over 4 images.

529 Practical application of the neutron imaging method

530 This work demonstrates for the first time the use of neutron radiography to image concentrations of redox active species and supporting salts in operando electrochemical flow cells. By combining 531 532 macroscopic electrochemical response which microscopic concentration distributions, neutron 533 radiography can provide valuable insights into species motion within the reactor area, and this can be 534 used to quantify mass transport mechanisms (migration, diffusion, convection) and phenomena 535 affecting the performance of the battery in operation (e.g., electrolyte depletion, precipitation, physical failure in RFB stacks). These insights can directly be used to compare and select optimal cell 536 components and to aid computational efforts. We anticipate that the use of molecular engineering to 537 538 design redox molecular probes with controlled molecular structure, diffusivity and redox potential, can 539 enable deconvolution of different oxidation states and degradation products. Although we focus on 540 nonaqueous redox flow cells as a case study, we anticipate numerous applications of neutron imaging for quantifying concentration distributions in electrochemical cells and beyond. First, the resulting 541 542 concentration maps can be used as experimental data to validate computational models that describe 543 reactive mass transport. Here we used an electrolyte composed of a solvent, supporting electrolyte, and 544 two redox active species - hence a complex, multicomponent system close to practical devices; but 545 model experiments can be performed (e.g. with one or two analytes) to systematically deconvolute mass transport modes (e.g. diffusion, convection and migration) and their associated transport rates. Deeper 546 547 fundamental understanding of reactive mass transport in electrochemical reactors and through 548 membranes will assist designing advanced electrochemical cells. Second, the methodology enables 549 identification of local maldistributions in concentration, which can assist is designing better flow field 550 geometries and electrodes, as well membrane crossover, Donnan exclusion and salt precipitation within 551 the electrochemical cell, which are deleterious to performance and lifetime in several flow battery 552 chemistries (e.g. non-aqueous, all-vanadium and all-iron). Third, we anticipate that the method - and adaptations on the detection physics - will be instrumental in advancing hybrid redox flow batteries 553 554 (e.g. all-iron, zinc-bromine), where there are phase change reactions (e.g. plating and stripping or 555 hydrogen evolution) fundamentally limiting the performance of the system. Fourth, we anticipate that the technique can be applied to technical systems such as electrochemical stacks, where traditional 556 neutron imaging was instrumental in advance fuel cell stacks through visualization of water 557 distributions. Fifth, beyond redox flow batteries, the method can be applied to other (electro)chemical 558 559 reactors where concentration profiles determines performance such as electrochemical separations, flow chemistry, and chemical reactor design. To further assist the design of neutron experiments to study 560 561 electrochemical systems, Tables S1 and S2 summarize the neutron attenuation coefficient of commonly 562 used materials for reactor manufacturing and redox species/supporting salts, respectively.

Finally, the use of molecularly engineered redox molecules acting as imaging probes might enable simultaneous visualization of concentration of multiple components (>2) when combined with energyselective neutron imaging. Although the technique is still in its early stages, it displays considerable potential. We anticipate that ongoing advancements in neutron detectors and choppers will enable more sophisticated analyses of complex multicomponent systems using ToF-NI, offering enhanced spatial, temporal and energy resolution.

569

571 Methods

572 Chemicals

573 2,2,6,6-Tetramethylpiperidin-1-yl)oxyl (TEMPO, Sigma Aldrich, 98 %), nitrosonium tetrafluoroborate 574 (NOBF₄, Thermo Scientific, 98%), nitrosonium hexafluorophosphate (NOPF₆, Thermo Scientific, 575 95%), acetonitrile-d3 (CD₃CN, Zeochem AG, 99.8%D), acetonitrile (CH₃CN, Sigma Aldrich, \geq 99.9%) 576 and potassium hexafluorophosphate (KPF₆, Thermo Scientific, 99%) were used without further 577 purification.

578

579 Electrolyte preparation

580 TEMPO was converted to its cation form 2,2,6,6-Tetramethyl-1-piperidinyloxy-oxo (TEMPO⁺) via 581 chemical oxidation with nitrosonium salts in a nitrogen-filled glove box (MBraun, LABstar, 582 $O_2 < 1$ ppm, $H_2O < 1$ ppm). TEMPO (12.52 g) was dissolved in acetonitrile, where 1.1 molar 583 equivalents of nitrosonium hexafluorophosphate (NOPF₆, 15.42 g) or nitrosonium tetrafluoroborate (NOBF₄, 10.29 g) dissolved in CH₃CN were slowly added during 2 hours to prevent NO_x build-up ¹². 584 585 Then, a rotary evaporator (40 °C, gradual decrease from atmospheric pressure to vacuum) was used to remove the solvent and the TEMPO⁺PF₆⁻ or TEMPO⁺BF₄⁻ salts were recovered. The electrolytes were 586 587 prepared by weighting the solid fractions (TEMPO, TEMPO $^+PF_6^-$ and KPF₆ or TEMPO and 588 TEMPO⁺BF₄) prior to adding CD_3CN until full dissolution. Finally, the volume was adjusted in a 589 graduated flask to reach 20 mL of total volume. For the experiments using KPF_6 as supporting salt, a 590 50% state-of-charge (SoC) solution was prepared for each side with two different total concentrations 591 of TEMPO species (0.5 M at the working electrode (WE) side and 0.2 M at the counter electrode (CE) 592 side) in 0.1 M KPF₆. For the experiments using BF_4^- ions, 0.5 M of TEMPO was used at the CE against 593 0.5 M of TEMPO⁺BF₄⁻ at the WE without additional added supporting salt to achieve high BF₄⁻ 594 concentrations without compromising the imaging process. For all imaging experiments, CD₃CN was 595 used as the solvent to reduce its contribution to the overall transmission as deuterium has a 10-fold lower total cross-section than hydrogen (at a neutron velocity of 2200 m s⁻¹) 60 . 596

597

598 Calibration experiments

599 To quantify the concentration of the species within the electrochemical cells, the attenuation coefficients 600 were determined with cuvette calibration measurements to correlate neutron transmission with solution 601 concentration. The attenuation of the beam by the sample was calculated using the Lambert-Beer law

602 ⁵², described as

$$T = e^{-\sigma_i \, n_i \, \delta} \tag{1}$$

603 where *T* is the transmitted intensity after correction for the attenuation of an empty cuvette [-], σ_i the 604 conventional microscopic cross-section [m²], n_i the number density of species i [m⁻³], which is related 605 to the concentration of species i by $C_i = n_i/N_A$ [mol m⁻³], and δ is the thickness of the cuvette [m].

For the NEUTRA and ICON beamline measurements, cuvettes (1 cm optical path) were filled with different electrolyte solutions to calibrate the attenuation of the neutron beam. For the NEUTRA beamline experiments, the reference cuvettes were filled with CD₃CN (solvent) or 0.2 M KPF₆ in CD₃CN (supporting electrolyte). To verify the linearity between concentration and neutron attenuation, solutions of TEMPO, TEMPO⁺PF₆⁻ and TEMPO⁺BF₄⁻ in CD₃CN were measured at molarities of 0.1, 611 0.2, 0.3, 0.4 and 0.5 M. For the ICON beamline measurements, a single concentration point method

was used as the linearity of the neutron attenuation as a function of the electrolyte concentration was

obtained at the NEUTRA beamline. The reference cuvette was filled with CD₃CN (solvent), and the

614 single concentration points were measured for the solutions of interest of 0.5 M TEMPO and 0.5 M

 $615 \qquad TEMPO^+BF_4^- \text{ in } CD_3CN.$

616

617 Flow cell parts

Neutron imaging was performed using a laboratory-scale redox flow cell with minimal modifications 618 619 for imaging. The flow diffusers were machined from polypropylene (McMaster-Carr) and the graphite 620 parallel flow-by flow fields, also functioning as current collectors, featuring seven 1.6 cm long flow channels (0.5 mm depth and 1 mm width) were milled from 3.18 mm thick resin-impregnated graphite 621 plates (G347B graphite, MWI, Inc.)¹². All flow cells employed a Fumasep FAB-PK-130 (Fuel Cell 622 Store, dry thickness 130 µm) anion exchange membrane. The electrodes had a geometric area of 623 2.55 cm² enclosed within incompressible polytetrafluorethylene gaskets (ERIKS) and/or compressible 624 625 polytetrafluorethylene (ePTFE, Gore®, 520 µm nominal) gaskets to improve the sealing of the flow cell (Figure 1c). For the experiments with the NEUTRA beamline, the flow cells contained three 626 Sigracet 39AA electrodes (Fuel Cell Store, 280 µm nominal thickness, 89% porosity) per anode and 627 628 cathode sides (six electrodes in total), sandwiching the membrane. The electrodes were compressed at 629 25% compression by selecting an incompressible gasket thickness of 630 µm. For the experiments at 630 the ICON beamline, one AvCarb G100 felt electrode (Fuel Cell Store, 3200 µm nominal thickness, 95% porosity) per side was used. Each side was sealed with two incompressible 1 mm gaskets and three 631 632 compressible gaskets to reach a stack thickness of 3200 µm (measured from the neutron images). The reactor design was slightly modified, without impacting the transport phenomena within the cell, by 633 634 grooving the current collectors and the gaskets around the active area (Figure 1c) to minimize the attenuation from cell parts with the neutron beam and thereby enhancing the sensitivity. After assembly, 635 the cells were tightened with a torque-controlled wrench to 2 N m and the cell was mounted 1 - 3 mm 636 637 in front of the neutron detector on a robotized platform. Peristaltic pumps (Cole-Parmer) were used to 638 pump the electrolyte to the cells with rubber tubes (Masterflex LS-14 tubing) connected to two separate 639 20 mL electrolyte tanks. No inert atmosphere was used in the beamlines, the tanks were sealed with a rubber septum, limiting the oxygen availability in the system even though the presence of oxygen was 640 not detrimental to the electrolytes employed ⁶³. Two flow rates were employed, 15.1 mL min⁻¹ and 641 5.6 mL min⁻¹ for the NEURA experiments and 21.1 mL min⁻¹ and 6.7 mL min⁻¹ for the ICON 642 experiments, corresponding to superficial velocities within the flow field channels of 7.19 cm s⁻¹ and 643 2.67 cm s⁻¹, and 10.0 cm s⁻¹ and 3.19 cm s⁻¹, respectively, as calculated using equation (2). 644

$$u = \frac{Q}{N_{ch} W_{ch} D_{ch}} \tag{2}$$

645 Where *u* is the fluid velocity [m s⁻¹], *Q* is the electrolyte flow rate [m³ s⁻¹], N_{ch} is the number of inlet 646 channels in the flow field configuration (7 channels) [-], W_{ch} is the width of the channel (1 x 10⁻³ m) 647 [m] and D_{ch} is the depth of the channel (5 x 10⁻⁴ m) [m].

648

649 Electrochemical protocols

Electrochemical measurements were conducted with a Biologic VSP-3e potentiostat. For the experiments in the NEUTRA beamline, the open circuit voltage (OCV) of the cells was measured for 652 1 hour (for the experiments with the KPF₆ supporting salt) or 2 hours (for the experiments with the BF₄⁻ supporting ion) at 15.1 mL min⁻¹ after the cell was filled with the electrolyte to monitor the diffusion of 653 species between the WE and CE. Thereafter, the cell was successively held at -0.3 V, +0.3 V, -0.6 V 654 and +0.6 V for 20 min at each potential step. Then the flow rate was decreased to 5.6 mL min⁻¹ and the 655 same potential protocol was applied. The entire electrochemical protocol was ca. 220 min and neutron 656 radiographs were collected during the entire duration of the experiment. All measurements were 657 658 performed in the same cell by filling and emptying the cell with the different solutions with a rinsing 659 step in between with 0.5 M TEMPO dissolved in CD₃CN.

For the experiments at the ICON beamline, the OCV of the cells was measured for 10 min at 660 21.1 mL min⁻¹ after which the cell was successively held at -0.6 V and +0.6 V for 1 hour at each 661 potential step. Then the flow rate was decreased to 1.7 mL min⁻¹ and the same potential protocol was 662 applied. Then the flow rate was increased to 6.7 mL min⁻¹ and the cell was successively held at -0.6 V, 663 664 +0.6 V, -0.3 V and +0.3 V for 1 hour at each potential step. Finally, the flowrate was switched to 96 665 mL min⁻¹ and the cell was held at -0.6 V and +0.6 V for 1 hour at each potential step. The entire 666 electrochemical protocol took around 720 min to complete. For this study, only two flowrates (21.1 mL min⁻¹ and 6.7 mL min⁻¹) were analysed in detail. The electrolyte was not refreshed during the 667 668 entire experiment.

669

670 Neutron radiography

Neutron radiography experiments were performed at the NEUTRA thermal neutron and ICON cold 671 neutron imaging beamlines at the Spallation Neutron Source (SINQ) facility of the Paul Scherrer 672 673 Institute, Switzerland. In the SINQ facility, the neutrons were ejected from a lead spallation target that 674 was hit with a proton beam at 590 MeV energy with 1.5 mA proton current. The ejected neutrons were 675 moderated by heavy water and reached thermal velocities (with a mean energy of 25 meV) ⁶⁴. For the NEUTRA beamline, attenuated neutrons were captured by a scintillator screen (10 µm thick, 676 Gd₂O₂S:Tb) and converted to visible light, which is subsequently captured by the charge-coupled device 677 camera detector at an exposure time of 30 s. A tilted detector setup was used at the NEUTRA beamline 678 679 that enables stretching in the horizontal transverse direction (with respect to the beam trajectory), see 680 Figure 1a, meaning that the membrane-electrode assembly can be imaged with higher spatial resolution ⁶⁵. The resulting pixel size in the direction across the membrane was 6 µm and the effective resolution, 681 taking into account the blurring intrinsic to the detector and due to the beam divergence, was 682 683 approximately 20 µm.

684 For the ICON beamline, neutrons were further moderated with a liquid deuterium (D_2) tank held at 25 K, decreasing the velocity of neutrons to the cold spectrum (mean energy of 8.53 meV) ⁶⁶. 685 Similarly, the neutron beam passes through a series of collimators, beam limiters and shutters but before 686 687 interacting with the sample the neutron beam passes through a mechanical chopper allowing ToF-NI. 688 The chopper creates a pulsed neutron beam whereas the travelled length of the neutrons through the 689 flight tubes allows dispersion of the pulse based on the velocity of the constituent neutrons. The chopper 690 rotated at a speed of 22 Hz with 4 regularly spaced openings, resulting in a pulse repetition frequency 691 of 88 Hz. The angle of each opening was 18°, resulting in a 20% duty cycle. The path length between the chopper and the detector was 5.5 m. Finally, the neutrons were detected (exposure time 120 s per 692 acquisition) at a microchannel plate detector having a fixed pixel size of 55 µm, an effective resolution 693 of approximately 150 µm and a field of view of 28 x 28 mm² (512 x 512 pixel² images). In this way, 694 the ToF-NI spectral technique in the ICON beamline allows spectral imaging of the sample, adding a 695 new mode of contrast to conventional neutron radiography ^{52,67}. Per single ToF cycle of 11.36 ms (88 696

697 Hz of chopper disk rotation), 109 raw transmission images were taken. In total, 10560 cycles were 698 completed over a total acquisition time of 2 min from high to low neutron energies, and the resulting 699 images were binned over 109 images. Each of the recorded images represents the sum of the 700 corresponding 10560 images acquired at one point of the cycle. Because of the relatively broad width 701 of the neutron pulse (2.73 ms), each frame represents a blend of several neutron energies. This is not 702 detrimental to the distinction of hydrogen and boron atoms, as the variation of neutron attenuation as a 703 function of energy does not exhibit any stark feature. Frames were averaged from frames 16 - 30 to 704 construct high energy (HE) images and from frames 31 - 50 to construct low energy (LE) images. The 705 HE neutron energy ranges from 77.3 - 17.0 meV with a mean at 28.3 meV, and the LE neutron energy 706 ranges from 16.0-5.7 meV with a mean at 8.5 meV. Since the image acquisition time is short compared 707 to the experimental time (360 min), it can be assumed that HE and LE images are taken at the same cell 708 conditions. It was not possible to utilize the lower energy neutron spectra (frames 50 - 109) due to 709 significant beam scattering and diffraction caused by the compression gaskets at their interface.

710

711 Image processing

712 Image processing by mathematical calculations was performed to extract the sample information as 713 described in the image processing pipeline (Figure 7). Neutron radiography was performed in a 714 subtractive manner, meaning that the transmission data from the samples were corrected for undesirable 715 contributions, such as scattering and absorption of the cell components, detector background effects 716 and beam instabilities. The image processing sequence for NEUTRA is shown in detail in Figure S9 in 717 the Supporting Information and a description of the individual steps is given below:

- 7181Dark current correction: Dark current images were taken with closed beam shutters and719optical shutters of the camera to correct for the electronic bias within the camera circuitry.
- White spot filtering: White spots, resulting from gamma rays or other type of radiation hitting
 the camera chip, were filtered from the images by an outlier filtering approach, where pixels
 that deviate largely from their surroundings are replaced by a median value of these
 surroundings.
- 7243Gaussian filtering: This filtering step reduces the statistical noise that is caused by high725frequency photons hitting the camera.
- 7264Open beam correction: Open beam images were taken without the electrochemical cell in the727beamline to account for the spatial variation in beam intensity by dividing the images by the728averaged open beam image.
- 7295Registration: The registration step accounts for the physical movement of the cell during the730experiments due to thermal dilation or relaxation of the cell body. All images were registered731to a "reference" (the electrochemical cell filled with a 0.2 M KPF6 in CD₃CN solution) by732applying a correlation algorithm on certain cell regions to find the optimum geometrical733transformation.
- 7346Intensity correction: This step corrects for beam intensity variations throughout the735experiment duration by defining a non-changing area in the cell that corresponds to an area736with no known changes (e.g., a part in the cell body). Gain and offset were applied to the737images to match the intensity within the non-changing area region to that of the reference738image.
- 739
 7 Scattered background correction: To account for the scattered background resulting from neutrons that are scattered by the cell and the detector, a scattered background image was obtained by interpolating the intensity values between so-called "black bodies". These "black bodies" are boron rods located in a grid fashion on a steel plate and are placed in front of the

sample. The black body images were processed with all the processing steps described above,
but the averaging on the images was performed before the registration and intensity
correction steps to reduce the amount of noise. The final scattered background image was
subtracted from the images to account for the scattered background.

- Referencing: In this step, the images were divided pixel-wise by the reference image that
 underwent all the processing steps above except registration and intensity correction, as these
 steps were based on the position and average intensity of the non-changing area in the
 reference image.
 - 9 Positioning: Images were rotated so that the flow channels were vertically aligned.
 - 10 Cell mask: A cell mask was used to remove all the other parts of the image to obtain an image with only the region of interest, i.e., the membrane, electrode and flow channels.
- 75411Concentration calculation: The final transmission values obtained per-pixel were correlated755to the species concentration via the Lambert-Beer law (equation (1)) as described in the756Calibration experiments section, where the microscopic cross-sections were obtained from757the cuvette measurements and with δ_{cell} the electrolyte thickness within the cell [m] which758is a function of the cell geometry, electrode porosity and compression according to:

$$\delta_{cell} = L_e \varepsilon_e \tag{3}$$

- 759 where L_e is the electrode width $(1.7 \times 10^{-2} \text{ m})$ [m] and ε_e the electrode porosity at the applied 760 compression (which is 85.3% for three stacked SGL 39AA paper electrodes) [-].
 - compress
- 761

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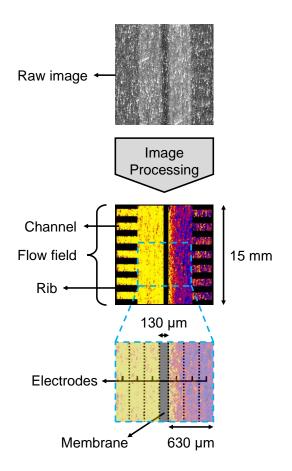


Figure 7: Schematic representation of the image processing for the NEUTRA beamline experiments including the raw and final image. The final image shows the flow fields, electrodes and membrane together with their dimensions.

Due to the nature of the microchannel plate detector and the ToF-NI method used at the ICON beamline, the image processing sequence is slightly different than for NEUTRA. Overlap correction was performed on all images before the image processing steps due to the characteristics of the microchannel plate detector ⁶⁸. The image processing sequence to obtain transmission images is listed below:

- Outlier removal: Dead pixels (or zero pixels) were removed from the images by averaging
 pixels around them and setting the new value to it.
- Scrubbing correction: To avoid bias due to the detector efficiency over time, open beam images
 were used to correct for any change of contrast not related to the experiment but to the detector.
 The function interpolates between open beam images and sets a weight to correct them.
- Scattered background correction: Although microchannel plate detectors have less contribution
 of scattered background due to the transmission of neutrons parallel to the beam-axis, we still
 performed scattered background correction to improve accuracy ⁶⁹. For ICON, the black bodies
 were strips of Boral (2.5 mm width) in a steel plate.
- 780 4 Registration
- 5 Binning: Selection and merging of the HE and LE images based on the energy-dependent
 calibration curves of the neutron attenuation of the different species of interest and accounting
 for the edge scattering effects.
- 7846Intensity correction
- 785 7 Referencing
- 786 8 Positioning
- 787 9 Cell mask
- Concentration calculation: The concentration of each species was obtained by solving a system
 of equations for the transmission of each region of interest (see Figure 5b), where the LE and
 HE microscopic cross-sections of the species can be correlated to the concentration distribution
 of the *operando* images via the following operation

$$\begin{bmatrix} -ln(T_{LE}) \\ -ln(T_{HE}) \end{bmatrix} = \delta_{cell} \cdot \begin{bmatrix} \sigma_{BF4,LE} & \sigma_{TEMPO,LE} \\ \sigma_{BF4,HE} & \sigma_{TEMPO,HE} \end{bmatrix} \cdot \begin{bmatrix} C_{BF4} \\ C_{TEMPO} \end{bmatrix} \cdot N_A$$
(4)

- 792 where T_{LE} and T_{HE} are the low energy and high energy transmission values per-pixel of the 793 operando experiment images [-], $\sigma_{i,LE}$ and $\sigma_{i,HE}$ are the low energy and high energy 794 microscopic cross-sections [m²], and C_i is the pixel-wise concentrations of the species i [mol m⁻ 795 ³], which are TEMPO or BF₄⁻. The electrolyte thickness, δ_{cell} , is defined according to equation 796 (3), which for the felt electrode used in the ICON experiments is around 1.62 cm.
- 797

798 Data Availability

The data presented in this study can be provided by the corresponding author upon reasonable request.

800 Source data files are provided with this paper. The data in the figures are provided as Source Data Files

and can be obtained in the ChemRxiv. Supplementary data can be found in the Supporting Information

and two videos are available online.

803

804 Code Availability

- 805 The code used in this study can be provided by the corresponding author upon reasonable request.
- 806

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996

997 Competing Interests

998 The authors declare no conflict of interest.