

Enantioselective Carbon Isotope Exchange

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Abstract

The synthesis of isotopically labeled organic molecules is vital for drug and agrochemical discovery and development. Carbon isotope exchange is emerging as a leading method to generate carbon-labeled targets, which are sought due to their enhanced stability in biological systems. While many bioactive small molecules bear carbon-containing stereocenters, direct enantioselective carbon isotope exchange reactions have not been established. We describe the first example of an enantioselective carbon isotope exchange reaction, where (radio)labeled α -amino acids can be generated from their unlabeled precursors in a single step using a chiral aldehyde mediator with isotopically labeled CO₂. Many proteinogenic and non-natural derivatives undergo enantioselective labeling, including the late-stage radiolabeling of complex drug targets.

Main Text

The isotopic labeling of organic compounds is a universal tool at the forefront of the life sciences which is continuously relied upon in the drug discovery, crop science, and medical imaging sectors (1, 2). Swapping a native isotope with a less abundant or radioactive tracer allows end-users to leverage the understanding of biochemical pathways and processes by following the fate of these tracers using mass spectrometry or by radiation analysis (3). Among conceptual ways to introduce non-abundant isotopes, hydrogen isotope exchange (HIE) is arguably the most enabling, whereby a *H atom from a readily available source (*H_2 or *H_2O) replaces a native C–H bond (Fig. 1A, * = non-abundant isotope) (4). Under appropriate conditions, HIE can be used to label complex molecules at a late stage (4–8), and in rare cases, introduce *H -labels at stereogenic centers by stereoretentive processes (9–11).

As a consequence of H-based labels suffering from drawbacks in applied settings often related to metabolic degradation, label wash-out, or large kinetic isotope effects, carbon isotope exchange (CIE) has emerged as a complimentary labeling technology providing rapid access to C-labeled targets (Fig. 1A) (12–14). Embedded in the structural backbone of organic molecules, carbon labels show greater biological stability compared to H-isotopomers, and the native molecular structure is not altered as with the addition of exotic labels such as ^{18}F (15). ^{14}C -radiolabeled organic compounds have proven irreplaceable in the clinical and agrochemical setting because they can be distinguished in complex matrices and are easily observed even at low specific activity values (2). CIE presents unique challenges compared to HIE, as transformations must selectively break C–C bonds, liberate a functionalized carbon unit, and recapture a labeled variant. Nonetheless, recent CIE methods have been used for the formation of C– *C bonds from isotopically labeled CO_2 (16–22), CO (23), and CN^- (24, 25). Since many biologically active small molecules contain carbon stereocenters, methods for enantioselective CIE would be of immediate value. The inherent reversibility of CIE reactions makes designing these reactions challenging because the bond which forms the stereocenter is repeatedly broken and reformed. Aside from a single stereoretentive example (23), processes that generate stereogenic C– *C bonds via CIE give racemic (or achiral) products.

Since α -amino acids are one of the key building blocks of life and are found embedded in many approved small molecule drugs and biologics (26, 27), there is a strong need for C-labeled α -amino acid targets. ^{14}C -labeled α -amino acids are now heavily relied upon in drug development, mainly for (pre)absorption, distribution, metabolism, and excretion (ADME) studies

(28, 29). We recently disclosed a racemic CIE method wherein α -amino acids are directly labeled from their native precursors by undergoing aldehyde-catalyzed carboxylation/decarboxylation in the presence of $^*\text{CO}_2$ (Fig. 1B) (22). Our earlier work was inspired by the function of pyridoxal phosphate (PLP) dependent enzymes, which perform various transformations of amino acids including decarboxylations, eliminations, and stereochemical inversions. Chin and Kim have developed PLP-mimetic amino acid receptors such as **1**, which are designed to transform L-amino acids into D-amino acids through hydrogen bonding interactions with an axially chiral aldehyde (Fig. 1B) (30–33). We questioned whether we could employ these axially chiral aldehyde receptors in a simultaneous reversible carboxylation/decarboxylation/resolution manifold to realize an enantioselective CIE reaction. Here we show that under $^*\text{CO}_2$ ($^* = 13, 14$) the Chin-Kim aldehyde mediates the single step enantioselective synthesis of $^*\text{C}$ -labeled α -amino acids from their unlabeled precursors (Fig. 1C). The process accepts both amino acid stereoisomers, can be used for ^{13}C - or ^{14}C -labeling applications, and accommodates complex targets like the amino acid drug telotristat. Preliminary kinetic analysis suggests the reaction proceeds via a simultaneous carboxylate exchange/resolution pathway.

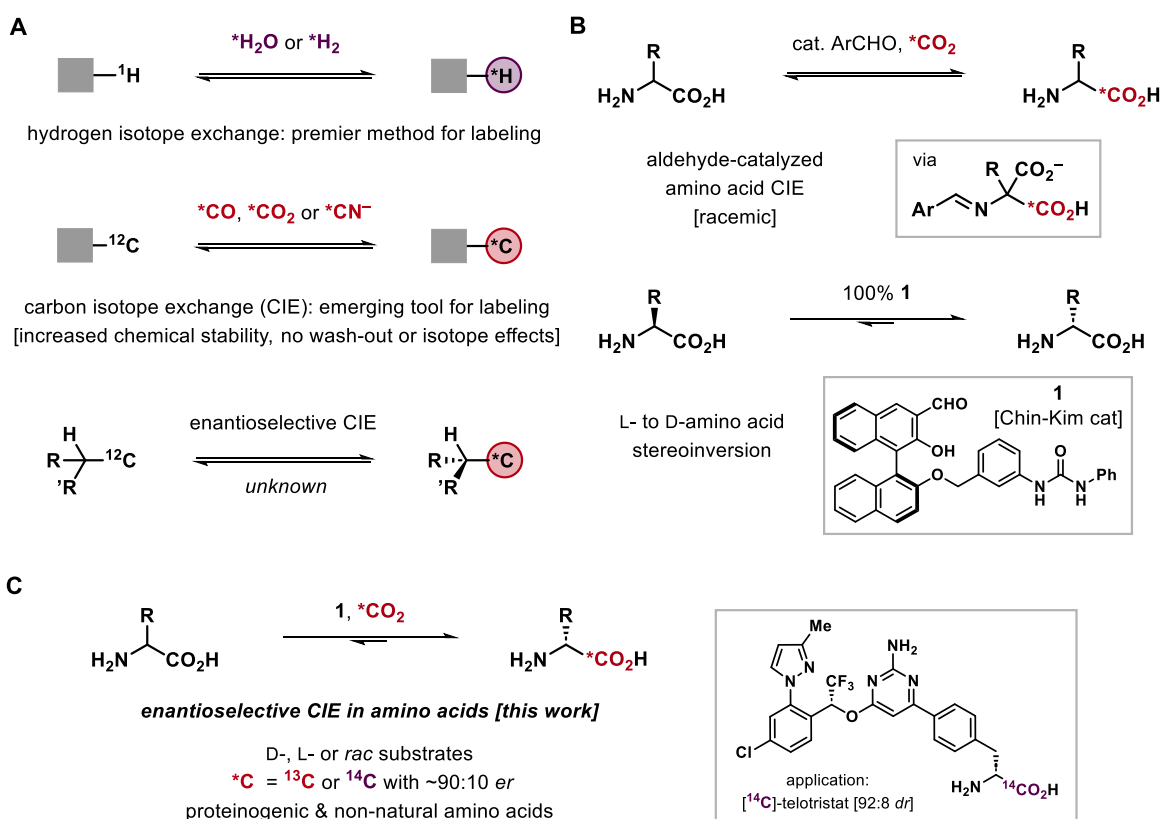


Fig. 1. Overview of CIE and relevant methods. (A) Current state-of-the-art in isotope exchange reactions. **(B)** Aldehyde-catalyzed carboxylate exchange in α -amino acids with $^*\text{CO}_2$

and α -amino acid stereoinversion mediated by an axially chiral aldehyde. (**C**) Axially chiral aldehyde **1** mediates enantioselective CIE in α -amino acids with ^{13}C . CIE = carbon isotope exchange.

The urea-tethered aldehyde **1**, first developed by Chin and Kim for L- to D-amino acid interconversions, mediates the enantioselective CIE of phenylalanine (**2**) to give the target in 65% yield, 71% ^{13}C incorporation and 90:10 enantiomeric ratio (*er*) when supplying ~4 equivalents of [^{13}C]CO₂ in DMSO, using DBU as a base (average of five runs). Figure 2A depicts how variations to the conditions and catalyst impacts reactivity. While **1** technically acts a catalyst and can be recovered from the reaction in high yield, using 20 mol% resulted in poor ^{13}C incorporation and *er*. The use of 2 equivalents of DBU was essential, as 1 equivalent of DBU or alternative bases resulted in reduced ^{13}C incorporation while yields and *er* remained high (see the SI for additional base effects). When starting from unlabeled racemic or L-**2**, similar rates of incorporation and resolution are observed, with similar terminal results (see the SI for kinetic analyses). Aldehyde **1** was the best performing mediator, while the analogous methyl ketone **C2** or thiourea species **C3** performed poorly. Variation of the aryl urea group had a minimal effect on incorporation or *er*, while variants of **1** without the urea linker gave only racemic product, including when in the presence of diphenylurea. Additionally, catalysts with point chirality such as aldehyde **C7** were unsuccessful in generating enantioenriched products (see the SI for a list of catalysts tested).

Once ^{13}C -labeled amino acid **2** is obtained, it can be readily upgraded as needed for specific applications that require either greater enantioenrichment or a larger extent of isotope incorporation (Fig. 2B). After using (*R*)-**1** in the enantioselective CIE reaction, D- α -amino acid oxidase (DAAO) can be subsequently employed in an enzymatic resolution to upgrade the *er* of labeled product to >99.5:0.5 (**34**). Resubjecting the initially obtained ^{13}C -labeled **2** to a second round of labeling yields product with 94% ^{13}C incorporation. While stoichiometric quantities of **1** are needed for optimal results, the aldehyde can be easily recovered by extraction and obtained in high purity after column chromatography in 70% yield.

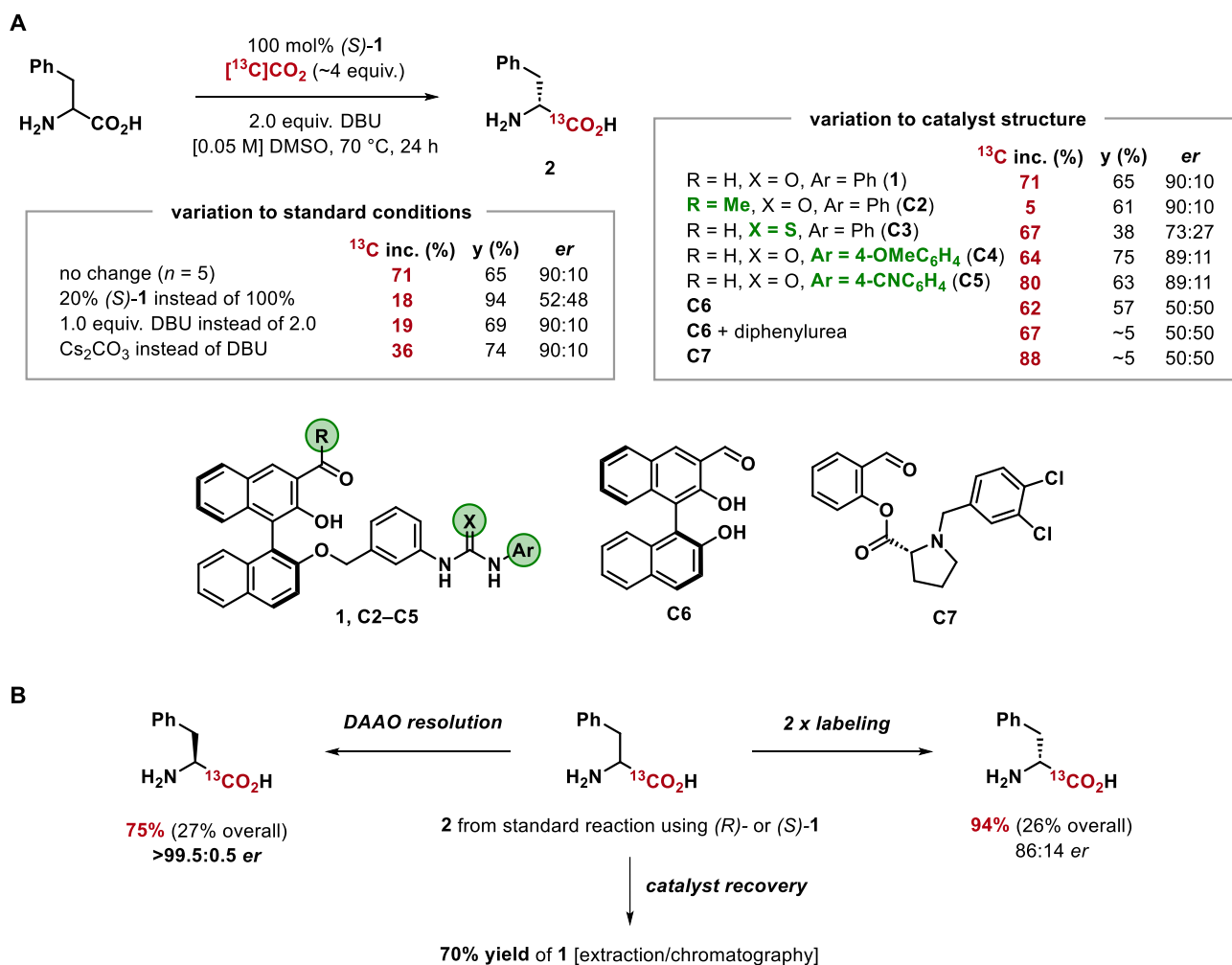
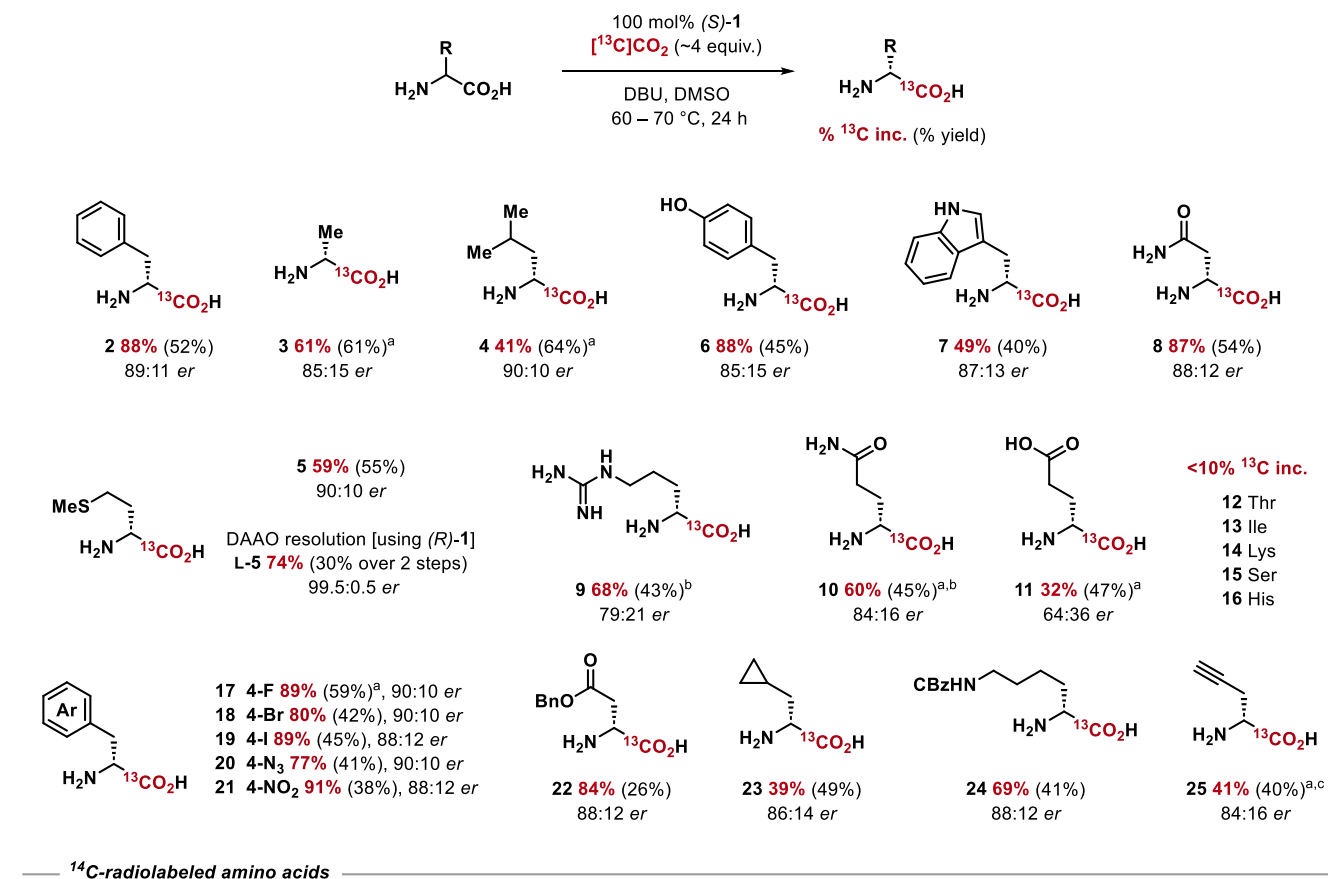


Fig. 2. Reaction optimization and product utility. (A) Variations to the standard conditions and catalyst structure. **(B)** **2** can be upgraded to >99.5:0.5 er in a subsequent enzymatic resolution or 94% ¹³C incorporation upon re-subjection to the standard conditions. The standard catalyst **1** can be recovered after performing the enantioselective labeling experiment. DAAO = D-amino acid oxidase.

The enantioselective CIE process was amenable to a host of proteinogenic α -amino acids (Fig. 3). Substrates with aliphatic or aromatic side chains were generally well tolerated and could be labeled in 41–88% ¹³C incorporation with up to 90:10 er with yields ranging from 40–64% (**2–7**). As shown with phenylalanine (**2**), aldehyde (*R*)-**1** can be used in the labeling/resolution of methionine (**5**), followed by subsequent enzymatic enantioenrichment using DAAO to deliver the product in 99.5:0.5 er. Various proteinogenic α -amino acids with acidic, basic, or neutral polar side chains were labeled productively in 32–87% ¹³C incorporation with up to 88:12 er (**8–11**), although poor enantioselectivity is observed with glutamic acid (**11**). Arginine (**9**) and glutamine (**10**) displayed good enantioselectivity under modified conditions. Limitations of proteinogenic

substrates include amino acids with β -branched and/or potentially nucleophilic side chains, where $<10\%$ ^{13}C incorporation and $<60:40$ *er* was observed in all cases (**12–16**, see the SI for additional unsuccessful substrates).



^{14}C -radiolabeled amino acids

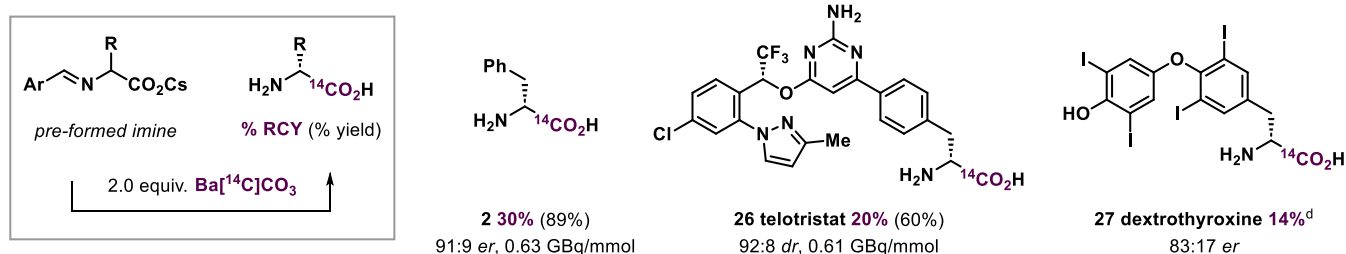


Fig. 3. ^{13}C reaction scope and ^{14}C -radiolabeling application. Unless otherwise noted, yields are of isolated material. ^a Calibrated ^1H NMR yield. ^b Reaction conducted at 60°C . ^c Reaction conducted starting from the pre-formed imine carboxylate, using Cs_2CO_3 at 60°C for 16 h. ^d Radio-HPLC yield. RCY = radiochemical yield.

The CIE protocol also tolerated a handful of non-natural α -amino acids with potentially reactive functionalities including phenylalanine derivatives containing fluoride, bromide, iodide, and nitro groups (**17–19**, **21**). High levels of ^{13}C incorporation (80–91%) were observed for these

substrates under the standard conditions with a minimum *er* value of 88:12. Additionally, azido phenylalanine derivative **20** (AzF) underwent productive labeling (77% ¹³C incorporation) and resolution (90:10 *er*); this product could be potentially valuable in bioconjugation reactions (35). Protected amino acids β-benzyl aspartic acid (**22**) and ε-carbobenzyloxy lysine (**24**) underwent efficient ¹³C-labeling (69–84% isotope incorporation) with *er* values of 88:12 for both products. Aliphatic non-natural derivatives that were labeled successfully under the standard conditions included cyclopropylalanine **23** (39% ¹³C incorporation, 86:14 *er*) and propargylglycine **25** (41% ¹³C incorporation, 84:16 *er*), the latter which bears a potentially reactive alkyne.

The standard CIE conditions were readily adapted to accommodate the ¹⁴C-radiolabeling of both simple α-amino acids and complex derivatives. [¹⁴C]CO₂ could be generated quantitatively from 2 equivalents of Ba[¹⁴C]CO₃ and subsequently used in the enantioselective CIE of [¹⁴C]**2** (30% radiochemical yield (RCY), 0.63 GBq/mmol, 91:9 *er*). Starting from the pre-formed imine carboxylate salt of **1** was necessary to achieve higher levels of radioisotope incorporation, and lowering the equivalents of DBU resulted in greater isolated yields (89%, see the SI for additional optimization studies). As the maximum theoretical RCY for [¹⁴C]**2** under these conditions is 32%, this process is shown to be efficient. Additionally, the enantioselective CIE protocol was effective in the late-stage radiolabeling of drug molecules telotristat (**26**, 20% RCY, 92:8 *dr*, 0.61 GBq/mmol) and dextrothyroxine (**27**, 14% RCY, 83:17 *er*). The specific activity values of the isolated ¹⁴C-radiolabeled products ([¹⁴C]**2**, 3.80 MBq/mg and **26**, 1.10 MBq/mg) are suitable for ADME studies (>0.74 MBq/mg typically needed) (18, 36) and are near the preferred specific activity values for metabolite quantitation in agrochemical studies (5 MBq/mg) (2).

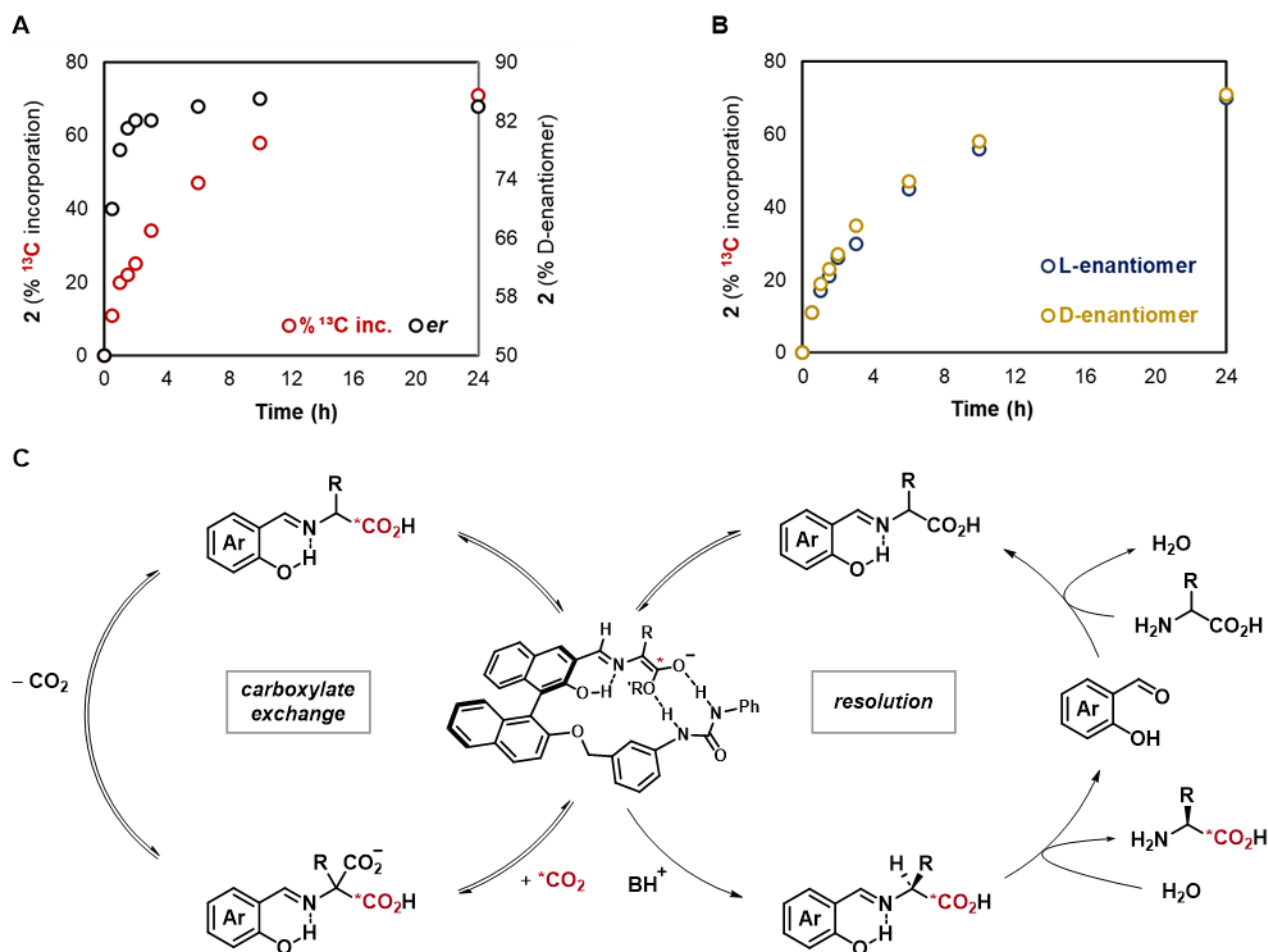


Fig. 4. Reaction progress kinetic analysis and mechanistic hypothesis. (A) Reaction kinetics of ¹³C incorporation versus resolution in **2** under the standard conditions. (B) Reaction kinetics of ¹³C incorporation in both enantiomers of **2** under the standard conditions. (C) Mechanistic proposal for simultaneous carboxylate exchange/resolution. Proton transfer steps omitted for clarity.

The mechanism of enantioselective CIE is likely composed of two separate pathways occurring simultaneously; carboxylate exchange and resolution. Reaction progress kinetic analysis of **2** under the standard conditions revealed that a near-equilibrium *er* of 85:15 is reached within the first hour of the reaction, while equilibrium ¹³C incorporation (~80%) is gradually reached over a period of 24 hours (Fig. 4A. Note: terminal values of incorporation and *er* observed during kinetic analysis are slightly lower due to [¹³C]CO₂ loss during sampling as well as crude sample racemization). Questioning whether the reaction could potentially undergo enantioselective carboxylation or decarboxylation, the rate of resolution of **2** was tested under the standard conditions using N₂ instead of [¹³C]CO₂. Similar rates of resolution and terminal *er* values were observed (see the SI for additional kinetic plots). Furthermore, the extent of isotope

incorporation in either enantiomer of **2** is the same under the standard conditions (Fig. 4B), suggesting carboxylate exchange is productive in either diastereomeric imine complex and likely produces racemic iminomalonate in both cases. Resolution is achieved in a separate, faster cycle. It is probable that the amino acid remains bound to the chiral aldehyde throughout the course of the reaction, since poor *er* is achieved when using 20 mol% **1** (52:48 *er*), but the catalyst can be recovered in high yield (70%) upon quenching the reaction under the standard conditions.

A mechanistic proposal is provided in Figure 4C. Condensation between the α -amino acid and chiral aldehyde generates the corresponding imine which possesses a resonance-assisted hydrogen bond (RAHB), thus lowering the acidity of the imino acid α -proton (**37**). The imine undergoes deprotonation to form a reactive enolate intermediate which is hydrogen bonding to itself through the urea linker. This enolate intermediate can either be carboxylated or undergo resolution; both processes are occurring simultaneously, although resolution is more rapid. For the carboxylation pathway, the enolate intermediate reacts with ^{13}C to form an iminomalonate intermediate which is prone to monodecarboxylation (**38**). Decarboxylation of the iminomalonate regenerates the reactive enolate intermediate. For the resolution pathway, the enolate will be protonated diastereoselectively, where the selectivity is driven by the avoidance of steric clash between the imine proton and the amino acid R-group, resulting in preferential protonation of one of the faces of the planar enolate intermediate (**30**).

The concept reported here leveraging dual CIE/resolution for enantioselective processes should have immediate application and further guide stereoselective isotope exchange protocols.

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Competing interests: A.S. and V.D. are employees of Sanofi Germany and may hold shares or options of the company. The remaining authors declare no competing interests.

Data and materials availability: All experimental data are available in the accompanied supplementary materials.