

1 High Throughput FTIR Analysis of 2 Macro and Microplastics with Plate 3 Readers

4 Authors

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16 Graphical Abstract

FTIR Plate Readers



+reproducible
+ speed
+ data

17

18 Abstract

19 FTIR spectral identification is today's gold standard analytical procedure for plastic pollution
20 material characterization. High-throughput FTIR techniques have been advanced for small
21 microplastics (10 μm - 500 μm) but less so for large microplastics (500 μm - 5 mm) and
22 macroplastics (> 5 mm). These larger plastics are typically analyzed using ATR, which is highly
23 manual and can sometimes destroy particles of interest. Furthermore, spectral libraries are
24 often inadequate due to the limited variety of reference materials and spectral collection modes.
25 We advance a new high-throughput technique to remedy these problems. FTIR plate readers
26 are high throughput devices for measuring large particles (> 500 μm). We created a new
27 reference database of over 6000 spectra for transmission, ATR, and reflection spectral
28 collection modes with over 600 plastic, organic, and mineral reference materials relevant to
29 plastic pollution research. We also streamline analysis in plate readers by creating a new
30 particle holder for transmission measurements using off-the-shelf parts and fabricating a non-
31 plastic 96-well plate for storing particles. We validated the new database using Open Specy and
32 demonstrated that transmission and reflection spectra reference data are needed in spectral
33 libraries.

34 Keywords

35 Plastic pollution, microplastics, ftir, database, high throughput, spectroscopy

36 Introduction

37 Spectroscopy is currently a gold standard procedure for material characterization of microplastic
38 (1 μm – 5000 μm) particles¹⁻³. Fourier transform infrared (FTIR) spectroscopy is a non-
39 destructive technique that provides rich information about chemical bonds in materials and can
40 accurately differentiate plastics from non-plastics^{4,5}. High-throughput spectroscopy techniques
41 like mapping FTIR are now gaining widespread use^{6,7}. These techniques have improved sample
42 throughput by orders of magnitude and made plastic particles in the nanometer range possible
43 to characterize⁸. However, the optimal particle size range for the most widely used high
44 throughput FTIR techniques is 10-500 μm and there does not currently exist a proposed
45 technique for high-throughput FTIR analysis of large microplastic particles (500 μm - 5 mm),
46 sometimes referred to as mesoplastics⁹, or macroplastic particles (> 5 mm). These larger
47 particles often comprise most of the plastic mass in many samples^{10,11}. They can also be highly
48 abundant¹², leading to a significant amount of time in manual spectral characterization.
49 Standard attenuated total reflection (ATR) measurement techniques for these larger particles
50 require an average of 10 minutes per particle to collect a quality particle spectrum, which must
51 be redone if anything goes wrong during spectral collection. This is because the spectroscopist
52 must physically focus the ATR on every particle individually and stay with the device while it
53 collects the spectra. FTIR plate readers have been used extensively in other fields to
54 characterize samples in high-throughput (< 1 min per particle), including biology¹³⁻¹⁶ and soil
55 research^{17,18}. Plate readers have been piloted for plastic pollution research¹⁹, but have not been

56 tested at scale. Our first study goal was to develop a technique for using FTIR plate readers for
57 large microplastic and macroplastic characterization.

58

59 The lack of reference spectral libraries for reflection and transmission spectral collection modes
60 is one of the largest barriers to utilizing FTIR plate readers in plastic pollution research.

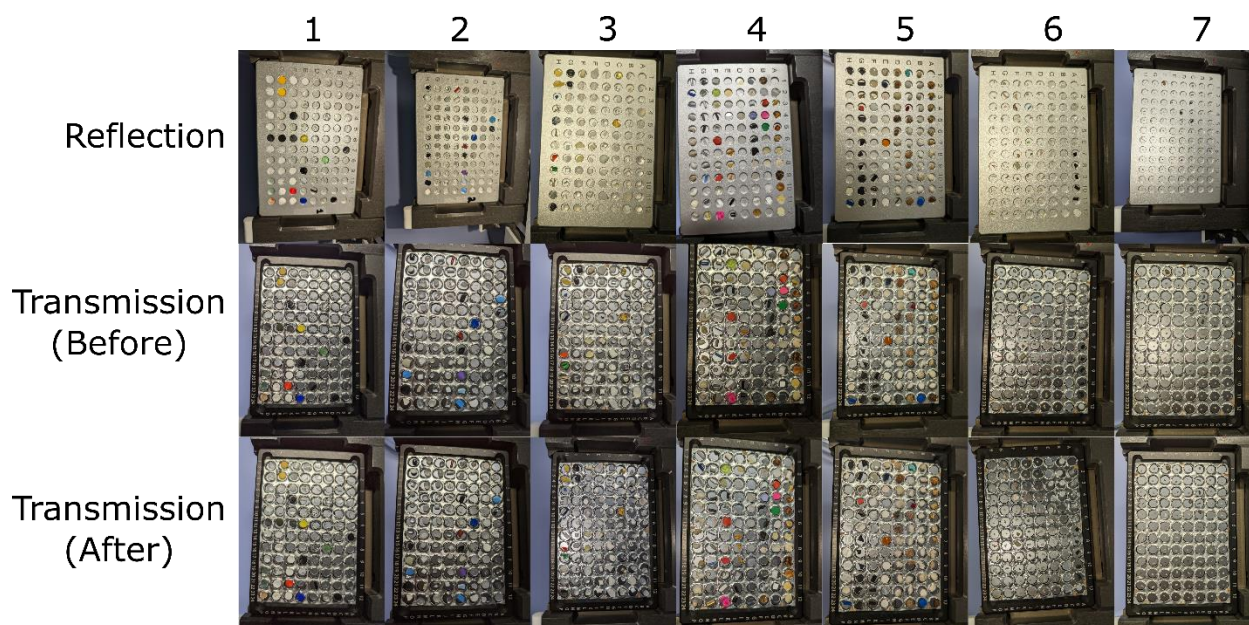
61 Reflection and transmission spectra can be quite different from the ATR spectra commonly
62 included in commercial and open-source databases²⁰. Spectral database development has
63 been a huge challenge even for leading industry spectral database suppliers²¹, due to the
64 diversity of the microplastic materials²² and spectra²³. Our second goal was to use the high
65 throughput technique to develop a harmonized database for ATR, reflection, and transmission
66 spectra of relevant materials for studying plastic pollution (i.e., plastic, natural organics, and
67 minerals).

68 Experimental Section

69 Sample Preparation

70 Particles were collected from the in-house reference standards available at Alfred Wegener
71 Institute in Dr. Pimpke's Lab, the National Renewable Energy Laboratory, the Moore Institute for
72 Plastic Pollution Research, Hawaii Pacific University's Center for Marine Debris Polymer Kit 1.0,
73 and microplastic samples from environmental samples from Roscher et al.^{24,25}. The standard
74 materials contained 554 plastic materials, 56 natural organic, 3 minerals, 7 other materials, and
75 31 unknown, totaling 637 materials. Small particles (< 5 mm) were placed in the well without
76 additional preparation (Figure 1). Large particles (> 5 mm) were prepared by reducing them to a
77 size that would fit in the 5 mm plate reader wells. Fibrous particles were hand-rolled into small
78 balls (2-5 mm). Rigid large plastic was clipped using a standard hole punch (3-5 mm) for

79 paper. Film particles were cut with scissors by hand. Pellets were chopped with scissors if they
80 were too large to fit in the well. No granule or liquid particles were assessed with this technique
81 because the transmission plate could not prevent cross-contamination since the wells did not
82 have complete walls. A needle was used for extracting and inserting particles that fit snugly in
83 the wells. Plates were cleaned with 99.9% ethanol (Merck, Germany) pre-filtered using 0.2 μm
84 GTTP membranes (Merck, Germany) before measurements or between transfers of one batch
85 of particles to the next. Position A1 was always kept free and used for background
86 measurements.
87

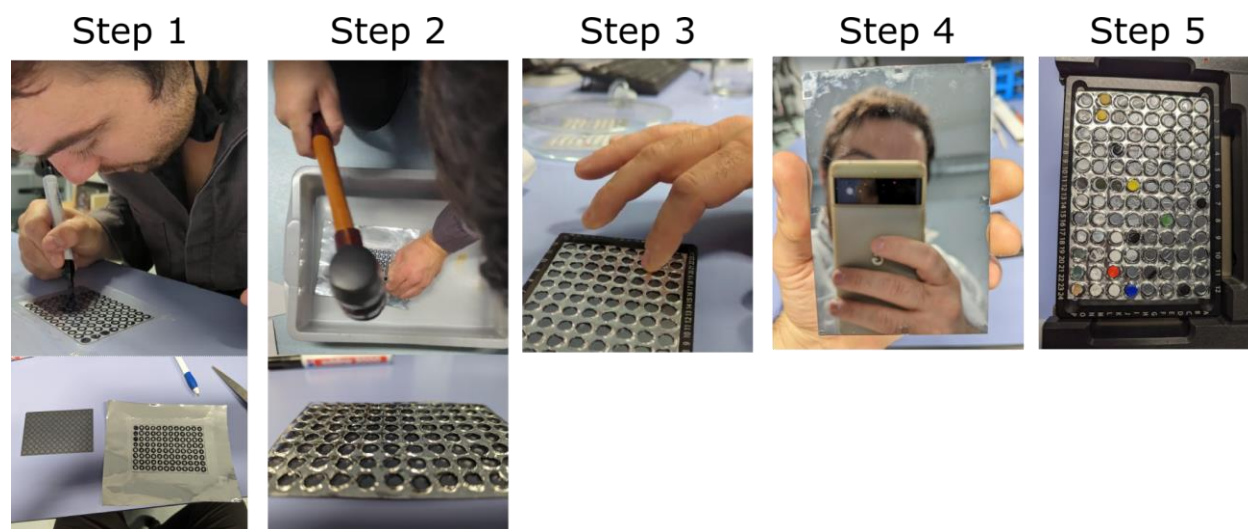


88
89 Figure 1: Images of particles in plates for transmission and reflection measurements. Each well
90 holds a different particle. Spectral collection mode is labeled on the left axis, and the plate
91 number is on the top axis. Transmission before is the transmission plate before going into the
92 plate reader and transmission after is the same plate after it came out of the plate reader. The
93 transmission images can be compared to assess whether particles moved during the
94 measurement. Transmission plates have a custom-made well overlay from heavy aluminum foil.
95 No particles are observed to be missing or crossing into another well.

96 Transmission Cover Creation

97 The standard transmission plate for the Bruker HTS-XT had a flat surface that could not prevent
98 particle cross-contamination. The vibration of the plate would cause particles to roll into other
99 wells and thus lose their reference in the data. There are other transmission plates with edges
100 on the wells²⁶, but we were unaware of one that existed for the Bruker HTS-XT. We fabricated
101 an overlay using heavy aluminum foil to prevent particle movement, which we hand-cut using a
102 rubber mallet and a circular hole punch (Figure 2). We created a template for the hammering by
103 putting a transparent piece of plastic on top of the transmission plate, tracing out where the
104 wells were, and then taping the template to a piece of heavy aluminum foil for cutting (Figure 2:
105 Step 1). Hammering was done on top of a hard plastic plate to prevent curling of the aluminum
106 when hit and to prevent cutting through the floor (Figure 2: Step 2). The aluminum foil cutout
107 was flattened by hand to fit tight against the silicon plate (Figure 2: Step 3). The heavy
108 aluminum foil was then fixed as close to the silicon transmission plate surface as possible using
109 a minimal amount of tape (Figure 2: Step 4). The tape was positioned to avoid overlapping with
110 the wells by placing it between the wells. We photographed all plates before and after
111 measurement to ensure that particles were not drifting between the wells (Figure 2: Step 5 &
112 Figure 1). There were a few cases where the particle got extremely close to the edge of the well
113 or became sandwiched between the cover and the silicon. Still, we found no evidence of
114 particles leaving the wells in the measurements or spilling over into another well.

115



116

117

118 Figure 2: Visual instructions for creating the aluminum overlay for the transmission plates. Step
 119 1: Trace wells and outline of transmission plate on thick plastic and transfer the plastic overlay
 120 to a piece of heavy aluminum foil with tape. Step 2: Pound a gaged stamp of the well size with a
 121 rubber mallet on top of a hard plastic platform and cut the aluminum to size with scissors. Step
 122 3: Tamp the aluminum flat by hand on top of the silicon plate. Step 4: Tape the aluminum cover
 123 to the silicon plate with small slivers of tape. Step 5: Load the plate into the HTS-XT with
 124 particles to analyze.

125 Spectral Acquisition Parameters

126 We follow recommendations by Andrade et al. 2020²⁷ for minimum information for the
 127 publication of infrared spectra in microplastic research. Spectra were collected with a Bruker
 128 Tensor 27 with the HTS-XT plate reader attachment. The device was flushed with air scrubbed
 129 of water and carbon dioxide to prevent atmospheric artifacts. The device used the OPUS
 130 software to collect the data. We used the device's three spectral collection modes: ATR,
 131 transmission, and reflection. The database contained 1-8 spectra per particle from ATR,
 132 transmission, and reflection. All particles were assessed with transmission and reflection, but

133 some in plates 3, 4, and 5 were not assessed with ATR due to how time intensive the ATR data
134 collection was. 637 materials were measured in total, with some materials replicated in wells up
135 to 5 times.

136

137 ATR spectra were collected for each particle on two sides of the particles with the ATR
138 attachment of the Tensor 27 with a room temperature detector RT-DLaTGS and a mirror speed
139 of 10 KHz, 32 scans, a 4 wavenumber spectral resolution, from 4000 to 400 wavenumbers, and
140 6 mm aperture. The background measurement was done before every particle measurement on
141 an open and clean ATR surface and automatically subtracted from the spectra. Fourier
142 transformation was conducted with Mertz phase correction and an apodization function of
143 Blackman-Harris 3 term and 2 zero filling factor. We observed every spectrum collected, and if a
144 particle had drastically different spectra on each side, we noted that. The ATR crystal and tip
145 were cleaned with ethanol between particles.

146

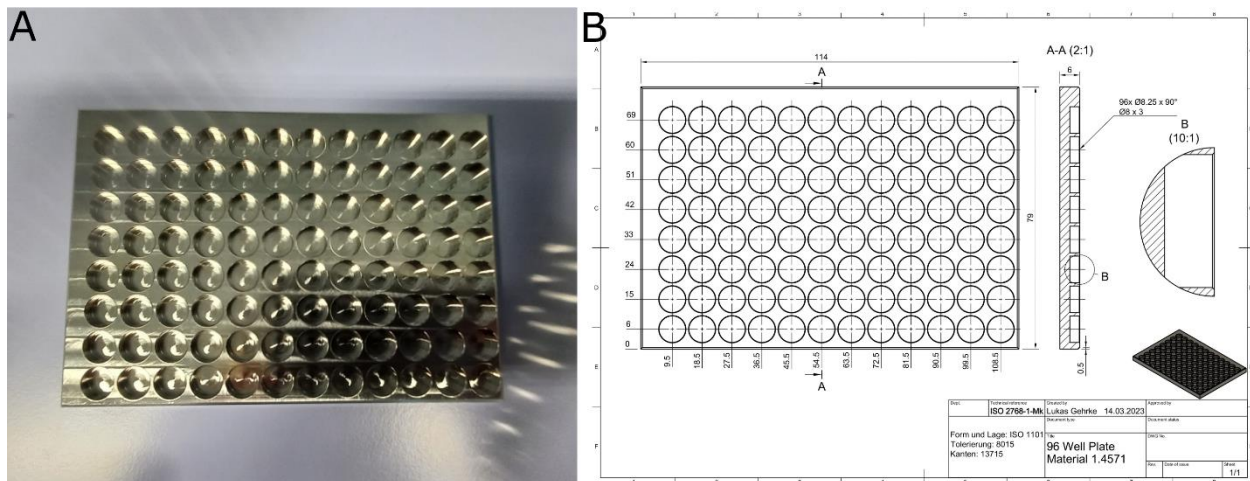
147 Transmission spectra were collected with the HTS-XT plate reader using the HTS XT
148 transmission room temperature detector using a 5 mm aperture, a mirror speed of 10 KHz, 32
149 scans, and a 4 wavenumber spectral resolution from 4000 to 400 wavenumbers. The
150 background was done before every measurement on an empty transmission well (position A1).
151 Fourier transformation was conducted with Mertz phase correction and an apodization function
152 of Blackman-Harris 3 term and 4 zero filling factor. We tested the impact of changing spectral
153 wavenumber resolution to 8 and collecting only one spectrum per material. We found a high
154 Pearson correlation between the data sets (0.92), suggesting that changing the parameters
155 slightly to others commonly used does not drastically change the quality of the database
156 produced and that replicates of wells are not strictly mandatory.

157

158 Reflection spectra were collected with the HTS-XT plate reader with an LN MCT detector cooled
 159 with liquid nitrogen with a 6 mm aperture and a 20 KHz mirror speed, 32 scans, and a 4
 160 wavenumber spectral resolution from 4000 to 620 wavenumbers. Before every measurement, a
 161 background measurement was done on the empty reflection plate well (position A1). Fourier
 162 transformation was conducted with Mertz phase correction and an apodization function of
 163 Blackman-Harris 3 term and 4 zero filling factor.

164 Long-term storage

165 Reflection and transmission plates were expensive, so we fabricated non-plastic 96-well plates
 166 to hold the particles long-term. Metal 96-well plates were fabricated in-house in the scientific
 167 workshop of the Alfred Wegener Institute in corresponding positions to where they would be in
 168 the reflection or transmission plates for the plate readers (Figure 3). The plates were stored face
 169 up in glass Petri dishes (\varnothing 18 cm), which prevent the loss of the particles from blowing wind.
 170 Storage in this way allowed all particles to be rapidly transferred to a reflection or transmission
 171 plate and reanalyzed if needed. The total time for transferring 95 particles from one plate to
 172 another was less than 15 min. Alternatively, additional reflection or glass plates could be
 173 purchased and used for long-term storage.



175 Figure 3: A long-term storage setup for particles from the plate reader using a metal 96-well
176 plate. The numbers can be labeled along the left and top axis in the blank space. (A) An image
177 of the 96-well plate made from stainless steel. (B) Blueprints for the creation of the 96-well
178 plates.

179 Validation Statistics

180 The technique was validated for its spectral quality by comparing the spectra collected with the
181 Open Specy library²⁰, a collection of several open-access spectral databases for FTIR^{4,23}. Out-
182 of-the-box accuracy was tested using the Open Specy package²⁸ and several other data
183 cleaning and visualization packages^{29–35} in R³⁶ with the default settings for smoothing (Savitzky–
184 Golay filter with 11 points and a 3rd-order polynomial)³⁷, baseline correction (imodpolyfit 8th
185 order polynomial)³⁸, and correlation (Pearson). Unknown materials were not used in assessing
186 the validity of the library. The identification was said to be accurate if the top match returned by
187 Open Specy was identical to the known identity of the material. The correlation values were
188 used to infer the rationale behind lower hit qualities for some spectral collection modes
189 (Supplemental Information). A hit quality threshold was not used to calculate out-of-the-box
190 accuracy.

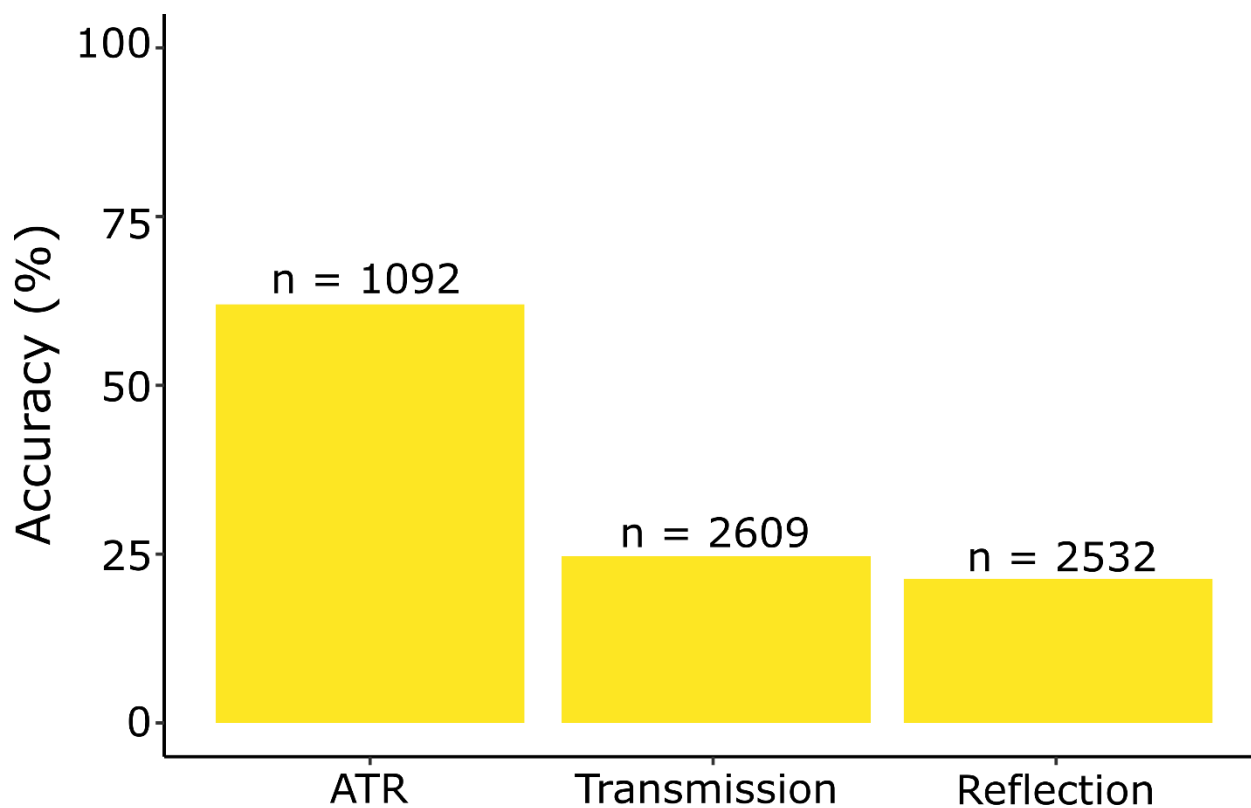
191 Results and Discussion

192 Validation of technique

193 Out-of-the box accuracy for Open Specy in identifying the spectra we collected was best for
194 ATR Spectra (62%) followed by Transmission (25%) and Reflection (21%) (Figure 4). This was
195 unsurprising to us since Open Specy's library primarily consisted primarily of ATR spectra (as

196 do most commercial products²¹) and ATR spectra are quite different from Transmission and
197 Reflection (Figure 5). Correlation values for reflection and transmission spectra were, for the
198 most part, below the recommended threshold of 0.7 (Figure S1), and the largest particles
199 assessed appeared to have worse correlation values for reflection and transmission (likely due
200 to near total absorbance)(Figure S2). As a note, a careful user would likely achieve higher
201 accuracy using Open Specy than out-of-the-box accuracy by counting correct “unknown” ids as
202 accurate ids and manipulating the parameters in Open Specy to improve baseline subtraction
203 and smoothing. We recommend declaring hits below 0.7 as “unknown materials” and making
204 particles as thin as possible when conducting plate reader measurements.

205



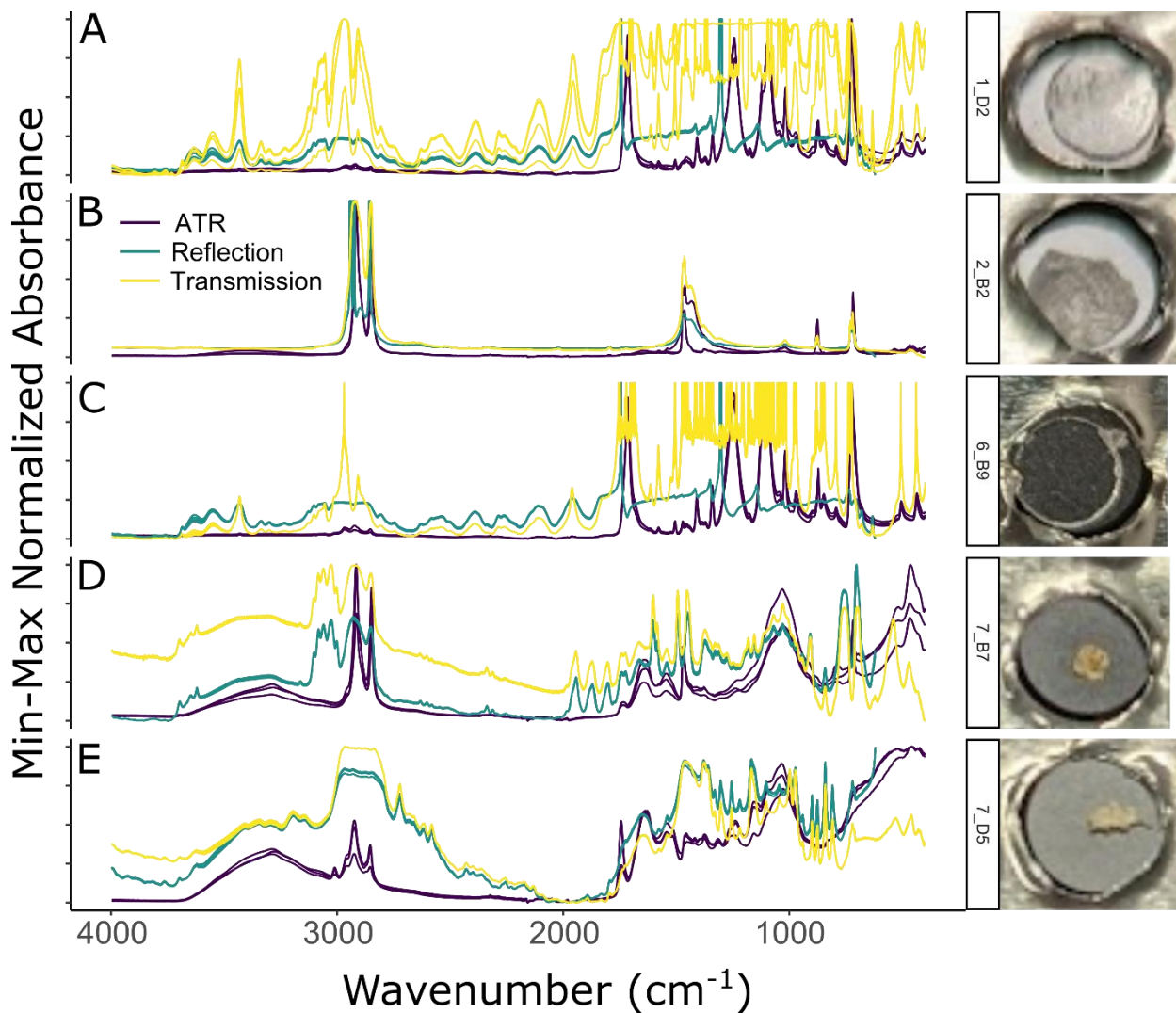
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207 Figure 4: Validation of the database produced using Open Specy’s out-of-the-box settings to
208 identify the material type. X axis is the spectral collection mode employed in collecting the
209 database. Y axis is the accuracy in percent of correct identifications of Open Specy in identifying

210 spectra from the spectral collection mode group. The total number of spectra tested for each
211 spectral collection mode is listed above the bars. The height of the bars is the accuracy. Spectra
212 counts are not identical across the techniques because not all particles were measured in all
213 modes, and some particles were measured more times than others.

214 Comparing techniques

215 Comparing the spectra acquired between ATR, reflection, and transmission, we see that all
216 three techniques can provide similar quality spectra under ideal scenarios like film plastic
217 spectra (Figure 5B). In some cases, transmission and reflection spectra have additional peaks
218 that ATR does not (Figure 5A, 5C, 5D, 5E). This can be partly explained due to the technique's
219 penetration depth. ATR collects spectra of a thin surface of the material while transmission and
220 reflection techniques have deeper penetration which can change the relative intensities of
221 peaks³⁹ and collect signals through polymer composite materials⁴⁰. Other differences between
222 the signals include derivative like distortions⁴¹ of reflection spectra (Figure 5C) and relative
223 positive shift in absorbance intensity towards lower wavelengths for ATR of thicker samples³⁹
224 (Figure 5A and 5C). Sometimes one technique produced less variable spectra than the other
225 two for a given particle (Figure 5A). The shape and form of transmission and reflection spectra
226 appear more similar to each other than to ATR spectra, suggesting that the two could be used
227 complementarily in reference libraries (Figure 5D).



228
 229 Figure 5: Comparison of spectra from the same particle for transmission (yellow), reflection
 230 (green), and ATR (purple). The y-axis is min-max normalized intensity values for each
 231 spectrum. The x-axis is wavenumbers in units cm^{-1} . When multiple spectra were collected in a
 232 mode they are overlaid. On the right axis, the plate number is followed by the well id and an
 233 image of the particle extracted from Figure 1 is shown. These particles were randomly selected
 234 from particles that had all three spectral collection modes.

235
 236 The primary advantage of the plate reader method is increased speed for analyzing large
 237 microplastic and macroplastic particles compared to ATR. Based on our work with these

238 techniques, we estimate the plate reader technique takes 1 minute per particle, on average, to
239 prepare the sample; this could then rapidly be reassessed with any number of spectral
240 collection parameters. This method is much faster than ATR, typically 10 minutes per particle,
241 and must be manually redone if a mistake is made. Although all these techniques are generally
242 considered non-destructive, there were cases where particles were altered using ATR from the
243 force of the press, or particles had to be cut to use in the plate reader. In a few cases, particles
244 were geometrically complex and rigid, preventing us from collecting a high-quality ATR
245 spectrum, but transmission and reflection were not impacted. When it is critical not to alter the
246 particle and to collect a good-quality spectrum, great care must be taken to assess which
247 technique is most appropriate.

248 Conclusions

249 We presented a new technique for analyzing large microplastic and macroplastic FTIR
250 signatures in reflection and transmission modes and compared it to traditional ATR
251 measurement. FTIR plate readers can provide higher throughput analysis of large microplastics
252 and macroplastic samples than ATR. The spectra acquired in transmission and reflection modes
253 from plate readers are of sufficient quality for spectral analysis but are substantially different
254 from ATR spectra commonly available in spectral reference libraries. We provide one of the
255 largest and most extended open-access spectral libraries to date to accelerate the adoption of
256 this technique. We created an off-the-shelf plate cover for transmission plate readers to keep
257 particles in position, which could be improved in future studies if a walled well plate design were
258 developed or a rigid metal cover was fabricated to fit the silicon plates. Last, we demonstrated
259 that out-of-the-box identification is not appropriate for accurate spectral characterization at this
260 time and propose that better automated routines for spectral analysis continue to be advanced.
261

262 Data Availability

263 Data and source code come with a CC BY NC license allowing copying and reuse for non-
264 commercial purposes. Commercial licenses may be sought by contacting the corresponding
265 authors. Raw data, source code, and spectral database developed in this manuscript are
266 available DOI: 10.5281/zenodo.7772572.

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272
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Statements and Declarations

286 The authors declare no conflicts of interest.

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