# cis-Selective Acyclic Diene Metathesis Polymerization of $\alpha, \omega$ -Dienes

Samuel J. Kempel,<sup>‡</sup> Ting-Wei Hsu,<sup>‡</sup> Jake L. Nicholson, and Quentin Michaudel\*

Department of Chemistry, Texas A&M University, College Station, Texas, 77843, United States

KEYWORDS: stereoselective olefin metathesis, ADMET, polymerization, catalysis

**ABSTRACT:** The *cis/trans* (*Z/E*) stereochemistry of repeating alkenes in polymers provides a powerful handle to modulate the thermal and mechanical properties of these soft materials, but synthetic methods to precisely dictate this parameter remain scarce. Herein, a *cis*-selective ADMET process of readily available  $\alpha, \omega$ -diene monomers with high functional-group tolerance is disclosed. Identification of a highly sterereoselective cyclometalated Ru catalyst allowed the synthesis of a broad array of polymers with *cis*-content up to 99%. This platform was leveraged to study the impact of the *cis* geometry on polymer thermal and mechanical properties including the synthesis of ABA triblock copolymers via extension of a *cis*-rich telechelic polyoctenamer with D,L-lactide. These results suggest that *cis*-selective ADMET affords an efficient strategy to tune the properties of a variety of polymers.

The development of stereoselective methods to access olefincontaining macromolecules with precise geometries remains a grand synthetic challenge despite the documented dependence of the properties of such soft materials on cis/trans stereochemistry.<sup>1</sup> For example, *cis* polyisoprene (PI) is an elastic soft material, while trans PI is a hard, brittle material.<sup>2</sup> Homogeneous and heterogeneous catalysts have been developed for the coordination-insertion polymerization of 1,3-dienes with selective formation of either trans or cis linkages, but these catalytic systems are notoriously intolerant to polar functional groups and can lead to the formation of vinyl defects through competitive 1,2-insertions.<sup>3</sup> Recently, several elegant approaches have been implemented to deliver polymers with predictable cis:trans contents either through thiol-yne click chemistry<sup>4-6</sup> or a metalfree ring-opening metathesis polymerization (ROMP) mediated by light.<sup>7</sup> However, the scope of these processes is limited, and high cis contents are generally more challenging to access likely because of thermodynamic penalties. Monomers containing a spectator *cis* olefin have been used to circumvent this issue,<sup>8</sup> but undesired isomerization can erode the stereochemistry of the macromolecules.11,12

Polymerizations based on olefin metathesis such as acyclic diene metathesis (ADMET)<sup>13,14</sup> and ROMP<sup>15</sup> represent a promising and versatile strategy to access a diverse pool of stereodefined polyalkenamers because of the robustness, functionalgroup tolerance, and structural diversity of metathesis catalysts. Specifically designed W or Mo alkylidenes were found to overcome the thermodynamical preference of ROMP and to deliver high cis-selectivity mostly with non-polar monomers via kinetic control.<sup>16,17</sup> The recent development of Z-selective<sup>18-23</sup> and stereoretentive<sup>24,25</sup> Ru catalysts has allowed the expansion of the scope of *cis*-selective ROMP processes.<sup>26–28</sup> Interestingly, while ADMET is a powerful tool for the precise synthesis of polymers,<sup>29,30</sup> control over the stereochemistry of the repeating alkenes has long escaped this versatile polymerization. ADMET typically delivers polymers with a predominance of *trans* alkenes with Grubbs and Hoveyda-Grubbs dichloro Ru catalysts **Scheme 1.** Typical ADMET vs stereoretentive and *cis*-Selective Processes.



(Scheme 1A).<sup>14</sup>We recently leveraged the exquisite stereoretention afforded by dithiolate Ru-catalysts to produce a variety of all-*cis* polyalkenamers using *cis,cis*-diene monomers (Scheme 1B).<sup>31</sup> However, this method required the synthesis of monomers with stereodefined internal alkenes and utilized air-sensitive Ru carbenes.<sup>32</sup> Herein, we report a *cis*-selective ADMET process capitalizing on cyclometalated Ru-carbenes (Scheme 1C), which afforded a broad array of polyalkenamers with *cis* content up to >99% from readily accessible  $\alpha, \omega$ -dienes containing diverse functional groups. This diversity-oriented polymerization allowed the study of the influence of olefin stereochemistry over the thermal properties of these materials. Finally, an ABA triblock copolymer was prepared to demonstrate that mechanical properties can be modulated through modification of the stereochemistry of the middle block.

Scheme 2. Development of a *cis*-ADMET Process through Kinetic Control



ADMET is a polycondensation involving iterative cross-metathesis reactions between  $\alpha, \omega$ -dienes (Scheme 2). To drive this fully reversible process toward high molar masses, continuous removal of ethylene is required. We hypothesized that using catalysts allowing kinetic control, including cyclometalated **Ru-3** or dithiolate **Ru-4** (Table 1), would thwart the thermodynamic selectivity and lead to a *cis*-selective ADMET if a robust catalyst capable of maintaining high *cis*-selectivity over time could be identified. Carbonate monomer **1a** was selected at the onset of the investigation to favor ADMET over the competing ring-closing metathesis.

As a benchmark, monomer **1a** was exposed to typical ADMET conditions using **Ru-1** and **Ru-2**. Upon reaction with **Ru-1** at 80 °C in trichlorobenzene (TCB) under vacuum (100 mTorr), polymer P1a was formed with only 14% cis double bonds (Table 1, entry 1). Polymerization with **Ru-2** delivered **P1a** with similarly low *cis* content (9%) (Table 1, entry 2). Surprisingly, commercially available cis-selective catalyst Ru-3a only marginally improved the cis content to 18% (Table 1, entry 3). Based on the unique geometry of the ruthenacycle imparted by the nitrato and adamantane ligand,<sup>22,33</sup> we hypothesized that increasing the steric hindrance of the aryl substituent of the NHC (DIPP vs Mes) might improve the stereoselectivity. Pleasingly, switching to **Ru-3b** more than doubled the *cis* selectivity to 38% (Table 1, entry 4). To further favor kinetic control and minimize potential unselective secondary metathesis events, the reaction temperature was lowered to 40 °C, which led to 97% cis content (Table 1, entry 5). Decreasing the temperature further to 23 °C led to the isolation of an all-cis P1a (>99% cis) within the limit of detection of <sup>1</sup>H NMR (Table 1, entry 6). While a decrease in molar masses was observed at lower temperature, respectable degrees of polymerization (DP  $\sim$  50–70) and molar masses ( $M_n = 9.8$  and 13.5 kg/mol) were obtained for P1a exhibiting 97-99% cis alkenes (Table 1, entries 5 and 6). Performing the polymerization at higher concentration (C = 5 M) did not increase  $M_n$  (Table 1, entry 7), while attempts to run the reaction in the bulk only delivered small oligomers (see Table S1). The importance of the DIPP substituent on cisTable 1. Optimization of cis-Selective ADMET



Entry	Catalyst	T (°C)	$M_{ m n}$ (kg/mol) <sup>a</sup>	Đ	cis (%) <sup>b</sup>
1	Ru-1	80	27.9	1.75	14
2	Ru-2	80	25.6	1.89	9
3	Ru-3a	80	17.7	1.73	18
4	Ru-3b	80	28.7	2.99	38
5	Ru-3b	40	13.5	1.75	97
6	Ru-3b	23	9.8	1.67	99
<b>7</b> <sup>c</sup>	Ru-3b	23	9.9	1.47	99
<b>8</b> <sup>c</sup>	Ru-3a	23	11.2	1.61	80
9 <sup>c</sup>	Ru-3c	23	6.8	1.52	89
<b>10</b> <sup>c,d</sup>	Ru-4	23		_	_

sNHC = saturated NHC; uNHC = unsaturated NHC; DIPP = 2,6diisopropylphenyl; Mes = 2,4,6-trimethylphenyl <sup>*a*</sup>Determined through size exclusion chromatography (SEC) in THF against polystyrene standards. <sup>*b*</sup>Determined via <sup>1</sup>H NMR analysis. <sup>*c*</sup>Reaction performed at a concentration of 5 M <sup>*d*</sup>4 h instead of 16 h

selectivity was further demonstrated by using **Ru-3a** in the optimal reaction conditions, which resulted in only 80% *cis* **P1a** (Table 1, entry 8). Unsaturated variant **Ru-3c**,<sup>34</sup> showcased slightly lower stereoselectivity (89% *cis*) and molar masses (6.8 kg/mol) (Table 1, entry 9). Finally, stereoretentive catalyst **Ru-4** led to unproductive ADMET presumably because of the rapid degradation of the unstable dithiolate Ru methylidene intermediate (Table 1, entry 10).<sup>31,32</sup> With these optimized conditions in hand, we investigated the scope of the polymerization (Table 2). Table 2. Substrate scope for *cis*-selective ADMET.

23 °C, 16 h, 100 mTorr



**P1a** (x = 4): 99% *cis*, *M*<sub>n</sub> = 12.0 kg/mol, *Đ* = 1.60 **P1b** (x = 3): 99% *cis*, *M*<sub>n</sub> = 9.1 kg/mol, *Đ* = 1.38



**P4a** (x = 4): 99% *cis*,  $M_n$  = 10.0 kg/mol, D = 1.49 **P4b** (x = 3): 99% *cis*,  $M_n$  = 10.6 kg/mol, D = 1.35



**P7a** (x = 4): 92% *cis*,  $M_n$  = 7.3 kg/mol , D = 1.64 **P7b** (x = 3): 97% *cis*,  $M_n$  = 7.2 kg/mol, D = 1.56

<sup>a</sup>N<sub>2</sub> purging instead of vacuum; C = 2 M instead of 5 M

Polycarbonate P1a, polysulfite P2a, and polyether P4a were all isolated with 99% cis content. Polyester P3a was formed with slightly diminished cis content (91% cis). Reducing the number of methylene spacers between the alkene and the functional group did not affect the stereoselectivity (P1b-4b). Commercially available deca-1,9-diene (5) was transformed into all-cis polyoctenamer P5,35 the cis-variant of industrially-produced vestenamer<sup>®</sup>.<sup>36</sup> To further explore the functional group tolerance of the cis-selective ADMET, polysiloxanes which are common in coatings, ceramics, and dynamic covalent networks,<sup>37,38</sup> were targeted. Polysiloxanes P6a and P6b were isolated from monomers 6a and 6b with exquisite cis selectivity. Halogenated monomers 7a,b and 8a,b were tolerated albeit with a slight decrease in cis selectivity, which is nonetheless in stark contrast to the typical ADMET polymerization of 7a.b and 8a,b with dichloro Ru carbenes.<sup>39</sup> These polymers might be amenable to post-polymerization functionalization for the precise synthesis of additional polymer classes.<sup>40,41</sup> Interestingly, alcohol monomers 9a and 9b were polymerized with high cis selectivity (93 and 96%), but in lower molar masses, which was ascribed to potential poisoning of the Ru catalyst. Overall, all monomers could be purchased or synthesized without tedious purifications, which is a notable advantage of the *cis*-selective ADMET. Additionally, Ru-3b was found to be less prone through oxidative degradation compared to stereoretentive Ru-4 (Table S2).42

The development of a versatile *cis*-selective ADMET allowed us to probe the impact of *cis/trans* stereochemistry over the thermal properties of about 30 polyalkenamers. *trans*-Rich variants of **P1-P8** (>70% *trans*) were synthesized using **Ru-1** (Supporting Information) and compared to the *cis*-rich polymers synthesized with **Ru-3b**. The thermal stability of the polymers was tested through thermogravimetric analysis (TGA, Figure 1A). Interestingly, *cis*-rich polyalkenamers were found to have higher  $T_d$ 's in almost all cases with the exception of **P5** and **P6a**. The increased thermal stability is especially marked for polyesters ( $\Delta T_d = 36$  °C for **P3b**) and polycarbonates ( $\Delta T_d =$ 36 °C for **P1a** and 61 °C for **P1b**). The thermal properties were further investigated through differential scanning calorimetry



**P2a** (x = 4): 99% *cis*,  $M_n$  = 8.4 kg/mol, D = 1.42 **P2b** (x = 3): 99% *cis*,  $M_n$  = 9.5 kg/mol, D = 1.56



**P5**<sup>a</sup>: 99% *cis*, *M*<sub>n</sub> = 8.5 kg/mol, *Đ* = 1.80

$$\underbrace{ \left\{ \begin{array}{c} Br \\ \downarrow \\ \downarrow \\ x \end{array} \right\}_{x} }_{x} \underbrace{ \left\{ \begin{array}{c} Br \\ \downarrow \\ y \\ x \end{array} \right\}_{n} }$$

**P8a** (x = 4): 85% *cis*, *M*<sub>n</sub> = 7.8 kg/mol, *Đ* = 1.76 **P8b** (x = 3): 90% *cis*, *M*<sub>n</sub> = 6.8 kg/mol, *Đ* = 1.65

(DSC). A general trend was also observed for the glass transition temperatures ( $T_g$ 's). All polyalkenamers with an observable  $T_g$  within the scanned temperature range exhibited a lower  $T_g$ for the *cis* congener relative to the *trans* one (Figure 1B). Finally, only a few polyalkenamers presented a melting transition (Figure 1C). While **P5** was characterized by a melting temper-

**P3a** (x = 4): 91% *cis*, *M*<sub>n</sub> = 8.3 kg/mol, *Đ* = 1.52

**P3b** (x = 3): 99% *cis*,  $M_n$  = 5.0 kg/mol, D = 1.69

**P6a** (x = 4): 99% *cis*, *M*<sub>n</sub> = 10.3 kg/mol, *Đ* = 1.45 **P6b** (x = 3): 99% *cis*, *M*<sub>n</sub> = 17.6 kg/mol, *Đ* = 1.29

nally, only a few polyalkenamers presented a melting transition (Figure 1C). While **P5** was characterized by a melting temperature  $T_m$  in both *cis*-rich ( $T_m = 32$  °C) and *trans*-rich forms ( $T_m = 24$  °C) **P1a**, **P3a**, **P4a**, and **P4b** only had a  $T_m$  when *trans* linkages were predominant throughout the backbone. Semicrystallinity is known to increase with the *trans* content in poly(1,3-diene)s, but inconsistent trends have been observed between stereochemistry and semicrystallinity with other families including polycarbonates<sup>8,31</sup> and polynorbornene.<sup>7,43</sup> ADMET offers a unique opportunity to generate libraries of both *trans*-rich and *cis*-rich polyalkenamers upon the choice of catalysts, and help reconcile these seemingly contradictory observations.

Polyalkenamers are commonly incorporated into industrial block copolymers to obtain thermoplastic elastomers (TPE), but very few studies have investigated the effect of cis/trans configuration.<sup>44</sup> We sought to build an ABA triblock copolymer using P5 as middle block and poly(lactic acid) (PLA) as end blocks. As a biosourced and biodegradable polymer, PLA is an attractive, yet very brittle, material,45 whose toughness can be improved by incorporation of a rubbery middle block.46 Building upon a polymerization-depolymerization ADMET strategy initially reported by Wagener with Ru-1,47 telechelic cis-P5<sub>OAc</sub> was synthesized using monomer 5 in the presence of Ru-3b and acetate reagent 10 (Figure 2A). Optimized conditions provided quantitative capping of both chain ends as shown by NMR. Subsequent basic hydrolysis cleanly delivered macromolecular diol **P5**<sub>cis</sub>-**OH** ( $M_{\rm p} = 3.3$  kg/mol, 99% cis) with no change in  $M_{\rm p}$  compared to the acetoxy precursor. Meanwhile,  $P5_{trans}$ -OH ( $M_n$  = 3.1 kg/mol, 11% cis) was prepared similarly using Ru-1. Chain extension of telechelic macroinitiators P5cis-OH and P5trans-OH using D,L-lactide (11) and triazabicyclodecene (TBD) as catalyst efficiently provided ABA triblock copolymers P11-b-5-b-P11 with either a cis- or trans-rich middle P5 block, but similar molar mass distributions. TGA and DSC analysis revealed interesting trends (Figure 2B). Both triblocks displayed higher  $T_d$ 's than that of homopolymer **P11**, the *cis*-triblock being highest (278 °C) which is consistent with our previous observations. Incorporation of a *cis* middle block also led to the starkest decrease in  $T_g$  (32°C vs 44°C for the *trans* and 49 °C for **P11**). Finally, only the *trans*-triblock showcased crystallinity, which is in line with previous literature reports.<sup>46</sup>





Nanoindentation was subsequently used to determine the hardness (Figure S43) and reduced Young's modulus ( $E_r$ ) of all three polymers (Figure 2C). As expected based on prior studies,<sup>46</sup> both triblock architectures had a decreased  $E_r$  compared to **P11** (4.7 GPa). The *cis* triblock exhibited a lower  $E_r$  (3.0 GPa) than the *trans* congener (3.4 GPa), which indicates that the stiffness of the rubbery block can be finely tuned as a function of its stereochemistry.

In summary, we have developed a *cis*-selective ADMET polymerization of readily available and inexpensive  $\alpha,\omega$ -dienes. Up to 99% *cis* selectivity was obtained for most monomers through exquisite kinetic control of the olefin metathesis process enabled by cyclometalated **Ru-3b** at room temperature. This diversity-oriented polymerization allowed us to compare

the thermal properties of a variety of *cis*-rich polyalkenamers containing different polar functional groups with their *trans*rich congeners. High *cis*-content was found to correlate with increased thermal stability, lower glass transition temperature, and typically amorphous behaviour. Moreover, an ABA triblock copolymer with PLA as end blocks and polyoctenamer as a rubbery middle segment was synthesized. Nanoindentation measurements revealed that the *cis* stereochemistry led to a greater decrease in stiffness when compared to the *trans*triblock. Overall, this study provides both insights in stereoselective catalysis for polymerization and a general method for the modulation of thermal and mechanical properties of soft materials including TPE via control of the *cis/trans* stereochemistry throughout the main chain.



Figure 2. (a) Synthesis of *cis* triblock copolymer P11-*b*-P-5-*b*-P11. (b) Thermal properties and (c) reduced Young's modulus  $(E_r)$  of *cis/trans* triblocks and homopolymer P11.

# AUTHOR INFORMATION

#### Corresponding Author

Quentin Michaudel – Department of Chemistry and Department of Materials Science & Engineering, Texas A&M University, College Station, Texas, 77843, United States; orcid.org/0000-0002-1791-9174; Email: quentin.michaudel@chem.tamu.edu

#### Authors

Samuel J. Kempel – Department of Chemistry, Texas A&M University, College Station, Texas, 77843, United States Ting-Wei Hsu – Department of Chemistry, Texas A&M University, College Station, Texas, 77843, United States Jake L. Nicholson – Department of Chemistry, Texas A&M University, College Station, Texas, 77843, United States

# Author Contributions

<sup>‡</sup>S.J.K. and T.-W.H. contributed equally to this study

### Notes

The authors declare no competing financial interest.

## ACKNOWLEDGMENT

This work was supported by Texas A&M University, and used the NMR and X-ray facilities in the Department of Chemistry. Use of the Texas A&M University Materials Characterization Core Facil-(RRID:SCR 022202) and Soft Matter itv Facility (RRID:SCR 022482), as well as contribution of Dr. David Truong and Dr. Peiran Wei, are acknowledged. This work was supported by the National Institute of General Medical Sciences at the National Institutes of Health under Award Number R35GM138079. Preliminary catalyst screening was made possible by the support of the Petroleum Research Fund managed by the American Chemical Society under Grant Number 60540-DNI7

## REFERENCES

(1) Worch, J. C.; Prydderch, H.; Jimaja, S.; Bexis, P.; Becker, M. L.; Dove, A. P. Stereochemical Enhancement of Polymer Properties. *Nat. Rev. Chem.* **2019**, *3*, 514–535.

(2) Baboo, M.; Dixit, M.; Sharma, K.; Saxena, N. S. Mechanical and Thermal Characterization of *cis*-Polyisoprene and *trans*-Polyisoprene Blends. *Polym. Bull.* **2011**, *66*, 661–672.

(3) Ricci, G.; Pampaloni, G.; Sommazzi, A.; Masi, F. Dienes Polymerization: Where We Are and What Lies Ahead. *Macromolecules* **2021**, *54*, 5879–5914.

(4) Liu, J.; Lam, J. W. Y.; Jim, C. K. W.; Ng, J. C. Y.; Shi, J.; Su, H.; Yeung, K. F.; Hong, Y.; Faisal, M.; Yu, Y.; Wong, K. S.; Tang, B. Z. Thiol–Yne Click Polymerization: Regio- and Stereoselective Synthesis of Sulfur-Rich Acetylenic Polymers with Controllable Chain Conformations and Tunable Optical Properties. *Macromolecules* **2011**, *44*, 68–79.

(5) Bell, C. A.; Yu, J.; Barker, I. A.; Truong, V. X.; Cao, Z.; Dobrinyin, A. V.; Becker, M. L.; Dove, A. P. Independent Control of Elastomer Properties through Stereocontrolled Synthesis. *Angew. Chem. Int. Ed.* **2016**, *55*, 13076–13080.

(6) Worch, J. C.; Dove, A. P. Click Step-Growth Polymerization and E/Z Stereochemistry Using Nucleophilic Thiol–Yne/–Ene Reactions: Applying Old Concepts for Practical Sustainable (Bio)Materials. *Acc. Chem. Res.* **2022**, *55*, 2355–2369.

(7) Yang, X.; Gitter, S. R.; Roessler, A. G.; Zimmerman, P. M.; Boydston, A. J. An Ion-Pairing Approach to Stereoselective Metal-Free Ring-Opening Metathesis Polymerization. *Angew. Chem. Int. Ed.* 2021, 60, 13952–13958.

(8) McGuire, T. M.; Pérale, C.; Castaing, R.; Kociok-Köhn, G.; Buchard, A. Divergent Catalytic Strategies for the *cis/trans* Stereoselective Ring-Opening Polymerization of a Dual Cyclic Carbonate/Olefin Monomer. *J. Am. Chem. Soc.* **2019**, *141*, 13301–13305.

(9) Stubbs, C. J.; Worch, J. C.; Prydderch, H.; Becker, M. L.; Dove, A. P. Unsaturated Poly(Ester-Urethanes) with Stereochemically Dependent Thermomechanical Properties. *Macromolecules* **2020**, *53*, 174–181.

(10) Khalfa, A. L.; Becker, M. L.; Dove, A. P. Stereochemistry-Controlled Mechanical Properties and Degradation in 3D-Printable Photosets. J. Am. Chem. Soc. **2021**, 143, 17510–17516.

(11) Grobelny, J. N.M.R. Study of Maleate (*cis*)—Fumarate (*trans*) Isomerism in Unsaturated Polyesters and Related Compounds. *Polymer* **1995**, *36*, 4215–4222.

(12) Yu, Y.; Wei, Z.; Leng, X.; Li, Y. Facile Preparation of Stereochemistry-Controllable Biobased Poly(Butylene Maleate-Co-Butylene Fumarate) Unsaturated Copolyesters: A Chemoselective Polymer Platform for Versatile Functionalization Via Aza-Michael Addition. *Polym. Chem.* **2018**, *9*, 5426–5441.

(13) Rojas, G.; Wagener, K. B.; Pribyl, J., ADMET Polymerization. In *Encyclopedia of Polymer Science and Technology*; Wiley, Nov. 16, 2022, https://doi.org/10.1002/0471440264.pst683

(14) Caire da Silva, L.; Rojas, G.; Schulz, M. D.; Wagener, K. B. Acyclic Diene Metathesis Polymerization: History, Methods and Applications. *Prog. Polym. Sci.* **2017**, *69*, 79–107.

(15) Bielawski, C. W.; Grubbs, R. H. Living Ring-Opening Metathesis Polymerization. *Prog. Polym. Sci.* **2007**, *32*, 1–29.

(16) Michaudel, Q.; Kempel, S. J.; Hsu, T.-W.; deGruyter, J. N., *E* Vs *Z* Selectivity in Olefin Metathesis through Catalyst Design. In *Comprehensive Organometallic Chemistry IV*; Meyer, K., O'Hare, D., Parkin, G., Tonks, I.A., Eds.; Elsevier: 2022; Vol. 13, pp 265–338.

(17) Schrock, R. R. Synthesis of Stereoregular Polymers through Ring-Opening Metathesis Polymerization. *Acc. Chem. Res.* 2014, 47, 2457–2466.

(18) Endo, K.; Grubbs, R. H. Chelated Ruthenium Catalysts for Z-Selective Olefin Metathesis. J. Am. Chem. Soc. 2011, 133, 8525–8527.

(19) Keitz, B. K.; Endo, K.; Patel, P. R.; Herbert, M. B.; Grubbs, R. H. Improved Ruthenium Catalysts for Z-Selective Olefin Metathesis. J. Am. Chem. Soc. **2012**, *134*, 693–699.

(20) Keitz, B. K.; Fedorov, A.; Grubbs, R. H. *cis*-Selective Ring-Opening Metathesis Polymerization with Ruthenium Catalysts. *J. Am. Chem. Soc.* **2012**, *134*, 2040–2043.

(21) Rosebrugh, L. E.; Herbert, M. B.; Marx, V. M.; Keitz, B. K.; Grubbs, R. H. Highly Active Ruthenium Metathesis Catalysts Exhibiting Unprecedented Activity and Z-Selectivity. J. Am. Chem. Soc. 2013, 135, 1276–1279.

(22) Xu, Y.; Wong, J. J.; Samkian, A. E.; Ko, J. H.; Chen, S.; Houk, K. N.; Grubbs, R. H. Efficient Z-Selective Olefin-Acrylamide Cross-Metathesis Enabled by Sterically Demanding Cyclometalated Ruthenium Catalysts. J. Am. Chem. Soc. **2020**, *142*, 20987–20993.

(23) Xu, Y.; Gan, Q.; Samkian, A. E.; Ko, J. H.; Grubbs, R. H. Bulky Cyclometalated Ruthenium Nitrates for Challenging Z-Selective Metathesis: Efficient One-Step Access to  $\alpha$ -Oxygenated Z-Olefins from Acrylates and Allyl Alcohols. *Angew. Chem. Int. Ed.* **2022**, *61*, e202113089.

(24) Khan, R. K. M.; Torker, S.; Hoveyda, A. H. Readily Accessible and Easily Modifiable Ru-Based Catalysts for Efficient and Z-Selective Ring-Opening Metathesis Polymerization and Ring-Opening/Cross-Metathesis. J. Am. Chem. Soc. **2013**, 135, 10258–10261

(25) Johns, A. M.; Ahmed, T. S.; Jackson, B. W.; Grubbs, R. H.; Pederson, R. L. High *Trans* Kinetic Selectivity in Ruthenium-Based Olefin Cross-Metathesis through Stereoretention. *Org. Lett.* **2016**, *18*, 772–775.

(26) Song, J.-A.; Peterson, G. I.; Bang, K.-T.; Ahmed, T. S.; Sung, J.-C.; Grubbs, R. H.; Choi, T.-L. Ru-Catalyzed, *cis*-Selective Living Ring-Opening Metathesis Polymerization of Various Monomers, Including a Dendronized Macromonomer, and Implications to Enhanced Shear Stability. *J. Am. Chem. Soc.* **2020**, *142*, 10438–10445

(27) Hsu, T.-W.; Kim, C.; Michaudel, Q. Stereoretentive Ring-Opening Metathesis Polymerization to Access All-*cis* Poly(*p*-phenylenevinylene)s with Living Characteristics. *J. Am. Chem. Soc.* **2020**, *142*, 11983–11987.

(28) Hsu, T.-W.; Kempel, S. J.; Michaudel, Q. All-*cis* Poly(*p*-phenylenevinylene)s with High Molar Masses and Fast Photoisomerization Rates Obtained through Stereoretentive Ring-Opening Metathesis Polymerization of [2,2]Paracyclophane Dienes with Various Aryl Substituents. *J. Polym. Sci.* **2022**, *60*, 569–578.

(29) Rojas, G.; Inci, B.; Wei, Y.; Wagener, K. B. Precision Polyethylene: Changes in Morphology as a Function of Alkyl Branch Size. *J. Am. Chem. Soc.* **2009**, *131*, 17376–17386.

(30) Aitken, B. S.; Lee, M.; Hunley, M. T.; Gibson, H. W.; Wagener, K. B. Synthesis of Precision Ionic Polyolefins Derived from Ionic Liquids. *Macromolecules* **2010**, *43*, 1699–1701.

(31) Hsu, T.-W.; Kempel, S. J.; Felix Thayne, A. P.; Michaudel, Q. Stereocontrolled Acyclic Diene Metathesis Polymerization. *Nat. Chem.* **2023**, *15*, 14–20.

(32) Koh, M. J.; Khan, R. K. M.; Torker, S.; Yu, M.; Mikus, M. S.; Hoveyda, A. H. High-Value Alcohols and Higher-Oxidation-State Compounds by Catalytic Z-Selective Cross-Metathesis. *Nature* **2015**, *517*, 181–186.

(33) Liu, P.; Xu, X.; Dong, X.; Keitz, B. K.; Herbert, M. B.; Grubbs, R. H.; Houk, K. N. Z-Selectivity in Olefin Metathesis with Chelated Ru Catalysts: Computational Studies of Mechanism and Selectivity. J. Am. Chem. Soc. **2012**, *134*, 1464–1467.

(34) Dumas, A.; Tarrieu, R.; Vives, T.; Roisnel, T.; Dorcet, V.; Baslé, O.; Mauduit, M. A Versatile and Highly Z-Selective Olefin Metathesis Ruthenium Catalyst Based on a Readily Accessible *N*-Heterocyclic Carbene. *ACS Catal.* **2018**, *8*, 3257–3262.

(35) Due to the volatility of 5, ethylene was removed with a flow of of  $N_2$  gas rather than under vacuum. See: Schwendeman, J. E.; Church, A. C.; Wagener, K. B. Synthesis and Catalyst Issues Associated with ADMET Polymerization. *Adv. Synth. Catal.* 2002, 344, 597-613.

(36) Vestenamer. https://www.vestenamer.com/en (accessed: April 13, 2023).

(37) Abe, Y.; Gunji, T. Oligo- and Polysiloxanes. *Prog. Polym. Sci.* **2004**, *29*, 149–182.

(38) Husted, K. E. L.; Brown, C. M.; Shieh, P.; Kevlishvili, I.; Kristufek, S. L.; Zafar, H.; Accardo, J. V.; Cooper, J. C.; Klausen, R. S.; Kulik, H. J.; Moore, J. S.; Sottos, N. R.; Kalow, J. A.; Johnson, J. A. Remolding and Deconstruction of Industrial Thermosets via Carboxylic Acid-Catalyzed Bifunctional Silyl Ether Exchange. *J. Am. Chem. Soc.* **2023**, *145*, 1916–1923.

(39) Boz, E.; Wagener, K. B.; Ghosal, A.; Fu, R.; Alamo, R. G. Synthesis and Crystallization of Precision ADMET Polyolefins Containing Halogens. *Macromolecules* **2006**, *39*, 4437–4447.

(40) Navarro, R.; Perrino, M. P.; García, C.; Elvira, C.; Gallardo, A.; Reinecke, H. Opening New Gates for the Modification of PVC or Other PVC Derivatives: Synthetic Strategies for the Covalent Binding of Molecules to PVC. *Polymers* **2016**, *8*, 152.

(41) Moulay, S. Chemical Modification of Poly(vinyl chloride)— Still on the Run. *Prog. Polym. Sci.* **2010**, *35*, 303–331.

(42) Blanco, C. O.; Fogg, D. E. Water-Accelerated Decomposition of Olefin Metathesis Catalysts. *ACS Catal.* **2023**, *13*, 1097–1102.

(43) Esteruelas, M. A.; González, F.; Herrero, J.; Lucio, P.; Oliván, M.; Ruiz-Labrador, B. Thermal Properties of Polynorbornene (*cis*- and *trans*-) and Hydrogenated Polynorbornene. *Polym. Bull.* **2007**, *58*, 923–931.

(44) Ban, H. T.; Kase, T.; Kawabe, M.; Miyazawa, A.; Ishihara, T.; Hagihara, H.; Tsunogae, Y.; Murata, M.; Shiono, T. A New Approach to Styrenic Thermoplastic Elastomers: Synthesis and Characterization of Crystalline Styrene–Butadiene–Styrene Triblock Copolymers. *Macromolecules* **2006**, *39*, 171–176.

(45) Auras, R.; Harte, B.; Selke, S. An Overview of Polylactides as Packaging Materials. *Macromol. Biosci.* **2004**, *4*, 835–864.

(46) Pitet, L. M.; Hillmyer, M. A. Combining Ring-Opening Metathesis Polymerization and Cyclic Ester Ring-Opening Polymerization to Form ABA Triblock Copolymers from 1,5-Cyclooctadiene and D,L-Lactide. *Macromolecules* **2009**, *42*, 3674–3680.

(47) Schwendeman, J. E.; Wagener, K. B. Synthesis of Amorphous Hydrophobic Telechelic Hydrocarbon Diols via ADMET Polymerization. *Macromol. Chem. Phys.* **2009**, *210*, 1818–1833.