# – Perspective article – Battery lifetime predictions: information leakage from unblinded training

Alexis Geslin<sup>a,b</sup>, Bruis van Vlijmen<sup>a,b</sup>, Xiao Cui<sup>a,b</sup>, Arjun Bhargava<sup>d</sup>, Patrick A. Asinger<sup>c</sup>, Richard D. Braatz<sup>c</sup>, William C. Chueh<sup>a,b,\*</sup>

<sup>a</sup>Department of Materials Science & Engineering, Stanford University, Stanford, CA 94305, USA <sup>b</sup>Applied Energy Division, SLAC National Accelerator Laboratory, Menlo Park, CA 94025, USA <sup>c</sup>Department of Chemical Engineering, Massachusetts Institute of Technology, Cambridge, MA 02139, USA <sup>d</sup>Toyota Research Institute, Los Altos, CA 94022, USA

## Summary

Data-driven models are being developed to predict battery lifetime because of their ability to capture complex aging phenomena. In this perspective, we demonstrate that it is critical to consider the use cases when developing prediction models. Specifically, model features need to be classified to differentiate whether or not they encode cycling conditions, which are sometimes used to artificially increase the diversity in battery lifetime. Many use cases require the prediction of cellto-cell variability between identically cycled cells, such as production quality control. Developing models for such prediction tasks thus requires features that are blind to cycling conditions. Using the dataset published by Severson *et al.* in 2019 as an example, we show that features encoding cycling conditions boost model accuracy because they predict the protocol-to-protocol variability. However, models based on these features are less transferable when deployed on identically cycled cells. Our analysis underscores the concept of using the right features for the right prediction task. We encourage researchers to consider the usage scenarios they are developing models for, and whether or not to blind their model from information on cycling conditions in order to avoid information leakage. Equally important, benchmarking model performance should be carried out between models developed for the same use case.

#### **Keywords**

Lithium-ion battery, lifetime prediction, machine learning, data leakage, feature engineering

<sup>\*</sup>Corresponding author

Email address: wchueh@stanford.edu (William C. Chueh)

## Context & Scale

Machine learning plays a critical role in accelerating materials research and optimizing battery performance. In recent years, scientists and engineers have developed accurate data-driven models to predict the lifetime of Li-ion batteries. The versatility of such models and their ability to shorten battery testing have drawn substantial attention from industry and academia. Feature engineering has been instrumental in achieving promising model performance. In this perspective paper, we encourage researchers to determine whether they should blind their model from features that encode cycling conditions, depending on their use case.

In model training datasets, battery cell aging is related to both intrinsic variability between cells and induced variability between cycling conditions. We demonstrate that for certain applications, such as production quality control, models should only use features that capture cell-to-cell variability. In these cases, features that encode information on cycling conditions should be avoided. Through several analyses, we show that when this constraint is not upheld, model performance is artificially inflated. Using the right features for the right task is essential to building data-driven models suitable for real use cases.

## Introduction

Optimizing rechargeable batteries is a challenging and necessary task as energy storage is deployed to decarbonize transportation and the electricity grid. The battery design space is large, spanning chemistry, architecture, manufacturing processes, and usage conditions. Besides, battery lifetime is long and its evaluation is time- and resource-consuming, generally lasting several months to years, even under accelerated testing conditions. Over the past few decades, there have been substantial efforts to shorten battery lifetime evaluation, such as developing accelerated testing protocols (typically under elevated temperatures)[1, 2] and electrochemical methods (such as highprecision coulometry)[3]. Physics-based models[4, 5, 6, 7] and semi-empirical models[8, 9] have also been widely used to capture battery degradation trajectories. More recently, substantial progress has been made in data-driven approaches for battery lifetime prediction, typically involving machine learning (ML) methods on large datasets[10, 11].

There are many use cases for battery lifetime prediction ML models, and the model development is specific to each use case. In Figure 1, we provide an overview of several typical use cases and classify them based on whether the cycling conditions are varied when carrying out the cycling experiments. For example, a battery engineer who aims to optimize the cell design will cycle batteries identically for a fair comparison (Figure 1 scenario a)[12, 13]. Alternatively, a model sorting short-lasting batteries out of a production line needs to rely on minimal testing as batteries cannot be cycled more than a few times (Figure 1 scenario b)[14]. In another scenario, a battery engineer aims to determine the impact of usage conditions, such as the depth of discharge and the charging current, on battery lifetime[1, 15, 16]. For such a use case, an experiment with intentionally varied aging conditions is needed to build a prognosis model (Figure 1 scenario c). Such a model could be further integrated into more complex architectures to optimize over a large protocol parameter space (Figure 1 scenario d)[17, 18]. In another use case, an electric vehicle (EV) engineer aims to integrate a prediction model in the battery management system (BMS) to estimate the battery state-of-health (SOH)[10, 19, 20]. Contrary to the previous scenario, cells are cycled variably during driving and the BMS can access historical data for predictions (Figure 1 scenario e). Lastly, for battery repurposing, models do not have access to historical cycling data (Figure 1 scenario f)[21]. These use cases are diverse and involve cycling conditions which are either constant or variable.

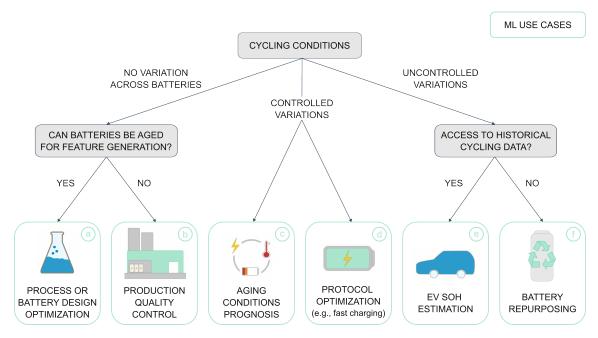


Figure 1: Machine learning algorithms for battery research can be deployed for various use cases. This flowchart illustrates the correspondence between available data and use cases.

Varying the cycling conditions is an artificial yet convenient way to enhance the diversity of the dataset and decrease the number of cells that need to be tested. This approach of diversifying the dataset via variable cycling conditions is analogous to accelerating aging via elevated temperature cycling, with the goal being to decrease the resources (number of cells and time) required.

In 2019, Severson *et al.*[11] demonstrated that ML, combined with a large dataset, is effective for predicting battery lifetime by employing data-driven feature engineering. The authors achieved accurate early lifetime predictions for 124 commercial lithium iron phosphate (LFP)/graphite cells using observations from the first 100 aging cycles. The cells were charged under different fast charging protocols, but the discharge protocol was identical for all cells. Thus, the charging data explicitly encoded the cycling conditions, while the discharging data (for a given cycle) did not. Following this work, several battery datasets have been published[22, 23, 24, 25, 26]. Features inspired by Severson's work have been used to create models that can be transferred to different datasets[27, 28, 29] or different chemistries[30]. Other feature engineering methods[31, 32] and more complex ML algorithms such as neural networks have also been deployed for lifetime and SOH estimation [20, 33, 34, 35]. These complex architectures can be used to improve lifetime prediction accuracy [36] or to enable predictions with fewer aging cycles [37]. Both of these objectives have been used as metrics to benchmark model performance. While ML approaches for battery lifetime predictions are powerful, they also have pitfalls [38]. Among them are "nonlegitimate features" [39], which are those linked or correlated with the outcome.

In this perspective, we analyze the Severson dataset to demonstrate that the community needs to pay attention to which features to use, depending on the usage scenario. Using features developed by Greenbank and Howey[32] extracted on (1) the charging data, (2) the discharging data, and (3) the entire charge-discharge data, we show that models relying on features based on the charging data have substantially better prediction accuracies than models using features from the discharging data. This is because these former models directly capture protocol-to-protocol variations. In fact, we show that models using no aging data at all and only the cycling conditions give good performance. However, when deployed on identically cycled cells, models based on the charging data do not maintain the same level of prediction accuracy. More generally, we show that feeding information about the aging conditions into a lifetime prediction ML model will bias the model to learn the protocol-to-protocol variations. Thus, for use cases aiming to detect cell-to-cell variability, models need to be blinded from cycling conditions to avoid information leakage.

#### **Experimental Procedures**

In the Severson dataset, the authors artificially amplified the cell-to-cell variability by changing the charging protocols (two constant current (CC) steps varied across cells, followed by a constant current, constant voltage (CCCV) step). As a result, the cycle life (defined as the cycle number when the capacity reaches 80% of nominal value) varied between 148 and 2,237 cycles. The discharge conditions, on the other hand, were kept constant for all cells, providing a common diagnostic across cycling conditions. In Figure 2, we define a feature classification scheme, specific to this dataset, reflecting how these features are derived:

- "Class 0" features: cycling protocol parameters (no battery aging data)
- "Class 1" features: derived from the charging data during aging, which encode charging protocols
- "Class 2" features: derived from the discharging data during aging

This classification scheme is generalizable to other battery datasets. Specifically, "Class 1" features are those that encode aging conditions either through cycling or through calendar aging[16]. "Class 2" features rely solely on regions of the cycling curves that are kept constant across all cells. This can be a diagnostic or check-up cycle, performed at regularly spaced intervals, to probe the state of degradation[16, 26, 40]. Including a reset cycle at the start of such check-up cycles is essential to erase any explicit information about aging conditions. In the Severson dataset, there is no reset cycle between the charge and the discharge, but the CCCV at the end of charge is kept constant across all cells and prevents any explicit information leakage to the discharge data.

The purpose of this perspective is to assess the importance of the feature classes for lifetime predictions. Thus, we need features which are derived equivalently across charging and discharging

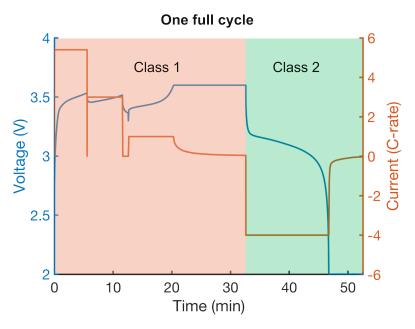


Figure 2: Voltage and current versus time profiles from one full charge and discharge cycle in the Severson dataset. Marked are the temporal regions from which "Class 1" and "Class 2" features are generated.

curves (e.g., using the same feature extraction routine). For this reason, we employ features developed by Greenbank and Howey[32]. Briefly, these features quantify the fraction of time a given time series of interest (voltage, current, etc.) spends in a given window (e.g., 3.5V to 3.6V) during a given time interval (10-cycle window in our study). See SI for a complete explanation of the featurization. For simplicity, models using features based on the charging data, the discharging data, or the full cycling data are referred to as "charge" (Class 1), "discharge" (Class 2) or "full" (Class 1) model, respectively. Finally, we derive the features at different points in the early cycles of the cells. This allows us to study how the information carried by such features evolves during the early aging of the cells.

The ML task is to predict the battery lifetime, and to compare the impact of incorporating features encoding cycling conditions directly or indirectly ("Class 0" and "Class 1"). We employed a regularized linear model (elastic net) and an ensemble model (random forest regressor), the latter being able to capture nonlinear correlations. Most of the discussion is based on the results from the random forest model, which provides better accuracy. To prevent overfitting and to optimize model hyperparameters, a 10-fold cross-validation was carried out systematically using the GridSearchCV class from Python package SKlearn[41] (see SI for details). An 80-20 train-test split was used. Because we observe that the prediction accuracy depends on train-test splits, all of the analyses conducted here are repeated over 10 random train-test splits. To evaluate the usefulness of an ML approach, we employed a "dummy regressor" from the SKlearn library[41] as a baseline, which always predicts the same output value (mean of the training set) regardless of the inputs.

#### **Results and Discussion**

=

"Class 0" model is a decent baseline model, without the need for any aging data.

Using solely the cycling protocols and no battery aging data (e.g., only "Class 0" features), we show good but artificially inflated "early-prediction" model performance, compared to the dummy regressor. We stress that this is not an early prediction model, but a model that predicts cycle life as a function of cycling conditions. Table 1 reports the mean absolute percentage error (MAPE) for both the linear model and the random forest model. These results show that by solely using cycling conditions and no aging data, lifetime can be predicted with 26.4% error, a significant improvement over the 41.2% error of the "dummy model". Importantly, this confirms that cycling conditions are predictive, even without aging data, as should be expected[15, 42].

Model	Train error		Test error	
Model	MAPE	(std)	MAPE	(std)
"Dummy model"	40.4%	(1.3%)	41.2%	(7.4%)
"Class 0" (elastic net)	29.6%	(1.2%)	29.7%	(4.4%)
"Class 0" (random forest)	16.9%	(1.5%)	26.4%	(4.3%)

Table 1: Train and test mean absolute percentage errors (MAPE) for the baseline models. The mean MAPE and standard deviation (std) are calculated across 10 train-test splits.

## "Class 1" features carry more information than "Class 2" features.

Next, we compare ML performance using "Class 1" and "Class 2" features (Figure 3) as a function of the number of early cycles used as inputs. The errors of the "charge" and "full" models are equivalent, and substantially better than the "discharge" model. Importantly, the "charge" models work equally well using only features from cycle 1 vs. features from cycle 150. The low prediction errors of these models are explained by the fact that the "charge" features encode both the protocol-to-protocol and the cell-to-cell variability. This makes the "charge" models are blinded from cycling information. Thus, their predictive power is limited if only the first tens of cycles are employed for the featurization, as shown in Figure 3. However, their accuracy improves steadily with increasing early aging data, approaching the other two models' accuracy after over 100 cycles, consistent with Severson *et al.*[11]. Additionally, SI Figure S4 demonstrates that all models' errors are approximately equivalent if cycling information is manually included into the features. These results confirm that a model not blinded from features that encode the intentionally varied cycling lifetime without knowledge of the cycling conditions is a considerably more challenging task.

#### "Class 2" models are more transferable to identically-cycled cells.

Finally, we compare "charge" and "discharge" models when deployed on a subset of cells from the dataset that were cycled identically. This special case examines how we can predict the lifetime of cells in which variation arises purely from intrinsic differences between cells, with one use case being production quality control. We train and test these two models separately with features from cycles 141-150, and then deploy them on a test set of 6 unseen cells cycled identically. As seen in Table 2, the "discharge" model outperforms the "charge" model. This trend is opposite to the model trained

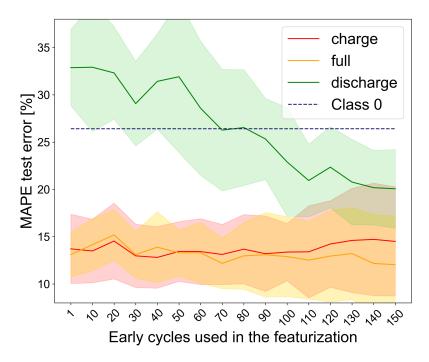


Figure 3: Evolution of the accuracies of random forest models based on how much aging data are included as inputs to the models. A "Class 0" model relies solely on cycling conditions, thus does not need any aging data. The shaded areas represent the values within one standard deviation, calculated across the 10 train-test splits results.

on the full dataset, which includes cells from many charging conditions. Thus, "Class 1" features are less capable of capturing intrinsic cell-to-cell variability than "Class 2" features, because the predictive power of the former relies strongly on the charging protocol encoded in the data (which is not varied in this subset of the data). One limitation of the Severson dataset is that it does not contain many repeats of the same charging protocol. As a result, as discussed in the SI, the statistical relevance of the transferability study is limited (Dechent *et al.*[43] showed that at least 9 repeats are needed to capture the underlying variability of a cell population). This emphasizes the need to design specific datasets tailored for specific applications.

Model	Test error		Unseen identically cycled cells	
Wiodel	MAPE	(std)	MAPE	(std)
"Charge" model "Discharge" model	13.3% 18.8%	(6.3%) (4.7%)	$35.9\%\ 25.0\%$	(5.5%) (2.4%)

Table 2: Mean and standard deviation (std) of the MAPE across 10 train-test splits. The test error is obtained after training and validation on the entire dataset except for the excluded set of cells. A "discharge" model is more able to maintain the same level of performance on a set of unseen, identically cycled cells compared to a "charge" model. The excluded set is composed of cells from protocol "5.0C - (67%) - 4.0C" in the Severson dataset.

#### The analysis and results are reproducible using different sets of features.

For completeness, we repeated our analysis using features originally derived by Severson *et al.*[11]. Only 7 of the 20 original features were employed; not all features could be derived identically on the charge and discharge data because the charging protocol has three steps, while the discharge protocol has only one. SI Figure S6 shows similar model performance trends as observed in Figure 3 (which uses features developed by Greenbank and Howey[32]). Errors are noticeably higher compared to Figure 3 (~ +5% in error for the best performing models), which is expected since the features are not optimized. This analysis confirms that cycling conditions information can bias models, independently of the featurization method.

### **Conclusion & Recommendations**

In recent years, the battery research community has deployed data-driven methods to predict battery lifetime. The dataset published by Severson *et al.* in 2019[11], among several others, is widely used for benchmarking model performance. In this dataset, charging conditions are varied to broaden the distribution of cycle life, while discharging conditions are kept constant across the cells. We demonstrate that a prediction model using only cycling conditions and no aging data can achieve decent (26.4% MAPE) predictions (compared to a dummy regressor, 41.2% MAPE) because cycling conditions strongly influence battery lifetime. More importantly, we show that models with features encoding the cycling conditions are more accurate than models that do not rely on cycling conditions. However, these models do not maintain the same level of performance when predicting intrinsic cell-to-cell variability among subsets of cells cycled identically.

Our results illustrate that ML models for lifetime prediction can be biased to learn the intentionally induced protocol-to-protocol variations in a dataset. In some use scenarios, such as prognosis predictions and cycling protocol optimization, this is advantageous. However, in other scenarios, such as production quality control and chemistry/cell design optimization, one wants to detect the intrinsic variability between the cells rather than how cycling conditions determine the lifetime. In such use cases, battery cells are cycled identically, making the prediction model task harder, as we show here.

We recommend that researchers carefully consider the use cases when developing lifetime prediction models, and select the right features for the right prediction tasks to avoid information leakage. Importantly, benchmarking of lifetime prediction models should be carried out for models designed for the same use cases. Comparing model performance across use cases would be unfair as some models can rely on richer data encoding the protocol-to-protocol variability as demonstrated in this perspective.

### Acknowledgements

This work was supported by the Toyota Research Institute through the Accelerated Materials Design and Discovery program. The authors thank Dr. Brian Storey for the insightful discussion and framing of the problem. The authors would like to thank Adrian Yao, Jianbo Wang, Vivek Lam, Devi Ganapathi, Emma Kaeli, Stephen Kang, and Shijing Sun for their help reviewing the manuscript.

#### Author Contributions

Conceptualization: A.G., B.V.V., X.C., R.D.B., W.C.C.; Software and analysis: A.G., B.V.V., A.B.; Visualization: A.G., B.V.V., X.C., B.V., P.A.A.; Writing – Original Draft: A.G., B.V.V., X.C.; Writing – Review & Editing: A.G., B.V.V., X.C., B.V., P.A.A., R.D.B., W.C.C.; Funding Acquisition: W.C.C.; Supervision: W.C.C.;

#### Materials Availability

This study is based on the publicly available dataset from Severson *et al.* publication[11]. The code used for this analysis will be made publicly available upon publication on Github at: (https://github.com/geslina)

#### **Declaration of Interests**

The authors declare no competing interests.

## References

- F. Leng, C. M. Tan, M. Pecht, Effect of temperature on the aging rate of Li ion battery operating above room temperature, Scientific Reports 5 (2015) 12967. doi:https://doi.org/10.1038/srep12967.
- [2] J. Schmalstieg, S. Käbitz, M. Ecker, D. U. Sauer, From accelerated aging tests to a lifetime prediction model: Analyzing lithium-ion batteries, in: 2013 World Electric Vehicle Symposium and Exhibition (EVS27), 2013, pp. 1–12. doi:https://doi.org/10.1109/EVS.2013.6914753.
- [3] A. J. Smith, J. C. Burns, S. Trussler, J. R. Dahn, Precision measurements of the coulombic efficiency of lithium-ion batteries and of electrode materials for lithiumion batteries, Journal of The Electrochemical Society 157 (2) (2009) A196–A202. doi:https://doi.org/10.1149/1.3268129.
- [4] V. Ramadesigan, K. Chen, N. A. Burns, V. Boovaragavan, R. D. Braatz, V. R. Subramanian, Parameter estimation and capacity fade analysis of lithium-ion batteries using reformulated models, Journal of The Electrochemical Society 158 (9) (2011) A1048. doi:https://doi.org/10.1149/1.3609926.
- [5] S. Atalay, M. Sheikh, A. Mariani, Y. Merla, E. Bower, W. D. Widanage, Theory of battery ageing in a lithium-ion battery: Capacity fade, nonlinear ageing and lifetime prediction, Journal of Power Sources 478 (2020) 229026. doi:https://doi.org/10.1016/j.jpowsour.2020.229026.
- [6] S. E. J. O'Kane, W. Ai, G. Madabattula, D. Alonso-Alvarez, R. Timms, V. Sulzer, J. S. Edge, B. Wu, G. J. Offer, M. Marinescu, Lithium-ion battery degradation: how to model it, Phys. Chem. Chem. Phys. 24 (2022) 7909–7922. doi:https://doi.org/10.1039/D2CP00417H.
- [7] G. Pozzato, S. B. Lee, S. Onori, Modeling degradation of lithium-ion batteries for secondlife applications: preliminary results, in: 2021 IEEE Conference on Control Technology and Applications (CCTA), 2021, pp. 826–831. doi:10.1109/CCTA48906.2021.9659267.

- [8] M. Ecker, J. B. Gerschler, J. Vogel, S. Käbitz, F. Hust, P. Dechent, D. U. Sauer, Development of a lifetime prediction model for lithium-ion batteries based on extended accelerated aging test data, Journal of Power Sources 215 (2012) 248–257. doi:https://doi.org/10.1016/j.jpowsour.2012.05.012.
- [9] P. Gasper, K. Gering, E. Dufek, K. Smith, Challenging practices of algebraic battery life models through statistical validation and model identification via machine-learning, Journal of The Electrochemical Society 168 (2) (2021) 020502. doi:10.1149/1945-7111/abdde1.
- [10] R. R. Richardson, M. A. Osborne, D. A. Howey, Gaussian process regression for forecasting battery state of health, Journal of Power Sources 357 (2017) 209–219. doi:https://doi.org/10.1016/j.jpowsour.2017.05.004.
- [11] K. A. Severson, P. M. Attia, N. Jin, N. Perkins, B. Jiang, Z. Yang, M. H. Chen, M. Aykol, P. K. Herring, D. Fraggedakis, M. Z. Bazant, S. J. Harris, W. C. Chueh, R. D. Braatz, Data-driven prediction of battery cycle life before capacity degradation., Nature Energy 4 (2019) 383–391. doi:https://doi.org/10.1038/s41560-019-0356-8.
- [12] S. C. Kim, S. T. Oyakhire, C. Athanitis, J. Wang, Z. Zhang, W. Zhang, D. T. Boyle, M. S. Kim, Z. Yu, X. Gao, T. Sogade, E. Wu, J. Qin, Z. Bao, S. F. Bent, Y. Cui, Data-driven electrolyte design for lithium metal anodes, Proceedings of the National Academy of Sciences 120 (10) (2023) e2214357120. doi:https://doi.org/10.1073/pnas.2214357120.
- [13] S. X. Drakopoulos, A. Gholamipour-Shirazi, P. MacDonald, R. C. Parini, C. D. Reynolds, D. L. Burnett, B. Pye, K. B. O'Regan, G. Wang, T. M. Whitehead, G. J. Conduit, A. Cazacu, E. Kendrick, Formulation and manufacturing optimization of lithium-ion graphitebased electrodes via machine learning, Cell Reports Physical Science 2 (12) (2021) 100683. doi:https://doi.org/10.1016/j.xcrp.2021.100683.
- [14] T. Baumhöfer, M. Brühl, S. Rothgang, D. U. Sauer, Production caused variation in capacity aging trend and correlation to initial cell performance, Journal of Power Sources 247 (2014) 332–338. doi:https://doi.org/10.1016/j.jpowsour.2013.08.108.
- [15] G. Ning, B. Haran, B. N. Popov, Capacity fade study of lithium-ion batteries cycled at high discharge rates, Journal of Power Sources 117 (1) (2003) 160–169. doi:https://doi.org/10.1016/S0378-7753(03)00029-6.
- [16] L. Wildfeuer, A. Karger, D. Aygül, N. Wassiliadis, A. Jossen, M. Lienkamp, Experimental degradation study of a commercial lithium-ion battery, Journal of Power Sources 560 (2023) 232498. doi:https://doi.org/10.1016/j.jpowsour.2022.232498.
- [17] P. M. Attia, A. Grover, N. Jin, K. A. Severson, T. M. Markov, Y.-H. Liao, M. H. Chen, B. Cheong, N. Perkins, Z. Yang, P. K. Herring, M. Aykol, S. J. Harris, R. D. Braatz, S. Ermon, W. C. Chueh, Closed-loop optimization of fast-charging protocols for batteries with machine learning, Nature 578 (2020) 397–402. doi:https://doi.org/10.1038/s41586-020-1994-5.
- [18] Bayesian learning for rapid prediction of lithium-ion battery-cycling protocols, Joule 5 (12) (2021) 3187–3203. doi:https://doi.org/10.1016/j.joule.2021.10.010.

- [19] R. R. Richardson, C. R. Birkl, M. A. Osborne, D. A. Howey, Gaussian process regression for in situ capacity estimation of lithium-ion batteries, IEEE Transactions on Industrial Informatics 15 (1) (2019) 127–138. doi:https://doi.org/10.1109/TII.2018.2794997.
- [20] W. Li, N. Sengupta, P. Dechent, D. Howey, A. Annaswamy, D. U. Sauer, Online capacity estimation of lithium-ion batteries with deep long short-term memory networks, Journal of Power Sources 482 (2021) 228863. doi:https://doi.org/10.1016/j.jpowsour.2020.228863.
- [21] E. Braco, I. San Martin, P. Sanchis, A. Ursúa, D.-I. Stroe, Health indicator selection for state of health estimation of second-life lithium-ion batteries under extended ageing, Journal of Energy Storage 55 (2022) 105366. doi:https://doi.org/10.1016/j.est.2022.105366.
- [22] G. dos Reis, C. Strange, M. Yadav, S. Li, Lithium-ion battery data and where to find it, Energy and AI 5 (2021) 100081. doi:https://doi.org/10.1016/j.egyai.2021.100081.
- [23] Y. Preger, H. M. Barkholtz, A. Fresquez, D. L. Campbell, B. W. Juba, J. Romàn-Kustas, S. R. Ferreira, B. Chalamala, Degradation of commercial lithium-ion cells as a function of chemistry and cycling conditions, Journal of The Electrochemical Society 167 (12) (2020) 120532. doi:https://doi.org/10.1149/1945-7111/abae37.
- [24] D. Juarez-Robles, J. A. Jeevarajan, P. P. Mukherjee, Degradation-safety analytics in lithiumion cells: Part I. Aging under charge/discharge cycling, Journal of The Electrochemical Society 167 (16) (2020) 160510. doi:https://doi.org/10.1149/1945-7111/abc8c0.
- [25] D. Juarez-Robles, S. Azam, J. A. Jeevarajan, P. P. Mukherjee, Degradation-safety analytics in lithium-ion cells and modules: Part III. Aging and safety of pouch format cells, Journal of The Electrochemical Society 168 (11) (2021) 110501. doi:https://doi.org/10.1149/1945-7111/ac30af.
- [26] A. Weng, P. Mohtat, P. M. Attia, V. Sulzer, S. Lee, G. Less, A. Stefanopoulou, Predicting the impact of formation protocols on battery lifetime immediately after manufacturing, Joule 5 (11) (2021) 2971–2992. doi:https://doi.org/10.1016/j.joule.2021.09.015.
- [27] D. Roman, S. Saxena, V. Robu, M. Pecht, D. Flynn, Machine learning pipeline for battery state-of-health estimation., Nature Machine Intelligence 3 (2021) 447–456. doi:https://doi.org/10.1038/s42256-021-00312-3.
- [28] P. K. Jones, U. Stimming, A. A. Lee, Impedance-based forecasting of lithium-ion battery performance amid uneven usage., Nature Communications 13 (2022) 4806. doi:https://doi.org/10.1038/s41467-022-32422-w.
- [29] J. Zhu, Y. Wang, Y. Huang, R. B. Gopaluni, Y. Cao, M. Heere, M. J. Mühlbauer, L. Mereacre, H. Dai, X. Liu, A. Senyshyn, X. Wei, M. Knapp, H. Ehrenberg, Data-driven capacity estimation of commercial lithium-ion batteries from voltage relaxation, Nature Communication 13 (2261) (2022). doi:https://doi.org/10.1038/s41467-022-29837-w.
- [30] N. H. Paulson, J. Kubal, L. Ward, S. Saxena, W. Lu, S. J. Babinec, Feature engineering for machine learning enabled early prediction of battery lifetime, Journal of Power Sources 527 (2022) 231127. doi:https://doi.org/10.1016/j.jpowsour.2022.231127.

- [31] Y. Zhang, Q. Tang, Y. Zhang, J. Wang, U. Stimming, A. A. Lee, Identifying degradation patterns of lithium ion batteries from impedance spectroscopy using machine learning, Nature Communication 11 (1706) (2020). doi:https://doi.org/10.1038/s41467-020-15235-7.
- [32] S. Greenbank, D. Howey, Automated feature extraction and selection for data-driven models of rapid battery capacity fade and end of life, IEEE Transactions on Industrial Informatics 18 (5) (2022) 2965–2973. doi:https://doi.org/10.1109/TII.2021.3106593.
- [33] F. Xu, F. Yang, Z. Fei, Z. Huang, K.-L. Tsui, Life prediction of lithium-ion batteries based on stacked denoising autoencoders, Reliability Engineering & System Safety 208 (2021) 107396. doi:https://doi.org/10.1016/j.ress.2020.107396.
- [34] W. Li, H. Zhang, B. van Vlijmen, P. Dechent, D. U. Sauer, Forecasting battery capacity and power degradation with multi-task learning, Energy Storage Materials 53 (2022) 453–466. doi:https://doi.org/10.1016/j.ensm.2022.09.013.
- [35] L. Su, M. Wu, Z. Li, J. Zhang, Cycle life prediction of lithium-ion batteries based on data-driven methods, eTransportation 10 (2021) 100137. doi:https://doi.org/10.1016/j.etran.2021.100137.
- [36] Z. Fei, F. Yang, K.-L. Tsui, L. Li, Z. Zhang, Early prediction of battery lifetime via a machine learning based framework, Energy 225 (2021) 120205. doi:https://doi.org/10.1016/j.energy.2021.120205.
- [37] C. Strange, G. dos Reis, Prediction of future capacity and internal resistance of Li-ion cells from one cycle of input data, Energy and AI 5 (2021) 100097. doi:https://doi.org/10.1016/j.egyai.2021.100097.
- [38] S. Kaufman, S. Rosset, C. Perlich, O. Stitelman, Leakage in data mining: Formulation, detection, and avoidance, ACM Transactions on Knowledge Discovery from Data 6 (4) (dec 2012). doi:https://doi.org/10.1145/2382577.2382579.
- [39] S. Kapoor, A. Narayanan, Leakage and the reproducibility crisis in ML-based science, Arxiv (2022). doi:https://doi.org/10.48550/arXiv.2207.07048.
- [40] A. Eldesoky, M. Bauer, T. Bond, N. Kowalski, J. Corsten, D. Rathore, R. Dressler, J. R. Dahn, Long-term study on the impact of depth of discharge, C-rate, voltage, and temperature on the lifetime of single-crystal NMC811/artificial graphite pouch cells, Journal of The Electrochemical Society 169 (10) (2022) 100531. doi:https://doi.org/0.1149/1945-7111/ac99a6.
- [41] F. Pedregosa, G. Varoquaux, A. Gramfort, V. Michel, B. Thirion, O. Grisel, M. Blondel, P. Prettenhofer, R. Weiss, V. Dubourg, J. Vanderplas, A. Passos, D. Cournapeau, M. Brucher, M. Perrot, E. Duchesnay, Scikit-learn: Machine Learning in Python, Journal of Machine Learning Research 12 (2011) 2825–2830.
- [42] B. Celik, R. Sandt, L. C. P. dos Santos, R. Spatschek, Prediction of battery cycle life using early-cycle data, machine learning and data management, Batteries 8 (12) (2022). doi:https://doi.org/10.3390/batteries8120266.
- [43] P. Dechent, S. Greenbank, F. Hildenbrand, S. Jbabdi, D. U. Sauer, D. A. Howey, Estimation of Li-ion degradation test sample sizes required to understand cell-to-cell variability, Batteries & Supercaps 4 (12) (2021) 1821–1829. doi:https://doi.org/10.1002/batt.202100148.