

Relevance of surface adsorption and aqueous complexation for the separation of Co(II) and Ni(II)

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ABSTRACT:

During the solvent extraction of metal ions from an aqueous to an organic phase, organic-soluble extractants selectively target aqueous-soluble ions for transport into the organic phase. In the case of extractants that are also soluble in the aqueous phase, our recent studies of lanthanide ion-extractant complexes at the surface of aqueous solutions have suggested that ion-extractant complexation in the aqueous phase can hinder the solvent extraction process. Here, we investigate a similar phenomenon relevant to the separation of Co(II) and Ni(II) with supporting experiments that probe the separation of Fe(III) and Ni(II). X-ray fluorescence near total reflection and tensiometry are used to characterize the adsorption behavior of Co(II) and Ni(II) at the surface of aqueous solutions containing water-soluble extractants, either bis(2-ethylhexyl) phosphoric acid (HDEHP) or 2-ethylhexylphosphonic acid mono-2-ethylhexyl ester (HEHEHP). Consistent with our earlier studies of lanthanides, we observe a comparable adsorption behavior of Co(II) and Ni(II) at the surfaces of both HDEHP and HEHEHP aqueous solutions in spite of the known preference for Co(II) under solvent extraction conditions. Comparison experiments that utilized the water-insoluble extractant di-hexadecyl phosphoric acid (DHDP), confined to a monolayer on the water surface, reveal that Co(II) is preferentially adsorbed to the surface, as expected. This preference for Co(II) is also supported by molecular dynamics simulations of the potential of mean force for the ions interacting with the soluble extractants in water. These results highlight the possibility that complexation of extractants and ions in the aqueous phase can hinder the desired selectivity in the solvent extraction of critical elements.

KEYWORDS: cobalt, nickel, iron, chemical separation, interface, X-ray fluorescence, XFNTR, HDEHP, HEHEHP, DHDP

1. Introduction

The application of cobalt and nickel in batteries and electronic devices has increased substantially in the past decades.¹⁻² Efficient extraction and separation from natural ores or electronic waste is paramount for the supply of Co and Ni, yet this separation of neighboring elements is challenging.³⁻⁴ Liquid-liquid solvent extraction is often used for their separation and purification.⁵⁻⁷ During the extraction process, metal ions are selectively transported across the liquid-liquid interface with the assistance of organic extractant molecules.⁸ Understanding the role of both bulk and interfacial complexation in the solvent extraction process will help to design and develop new methodologies which enhance the efficiency and selectivity of their separation.

Solvent extraction methods for separating Co(II) from Ni(II) usually extract Co(II) while leaving Ni(II) in the aqueous phase, though some are capable of preferentially extracting Ni(II). The relevant extractants can be divided into three categories based on their extraction mechanism: (1) organophosphorus extractants that utilize cation exchange, such as the HDEHP⁹ and HEHEHP (also known as PC-88A and P507)¹⁰ that are studied here, as well as Cyanex 272,¹¹ Cyanex 301 and Cyanex 302,¹² (2) quaternary ammonium salt extractants that utilize anion exchange, such as Aliquat 336 chloride and Cyphos IL 101,¹³⁻¹⁴ and (3) LIX63 that utilizes chelate extraction.¹⁵⁻¹⁶ Extractants that utilize cation- or anion-exchange preferentially extract Co(II) over Ni(II), while preferential extraction of Ni(II) occurs with chelate extractants.

Early studies of solvent extraction suggested that the complexation of extractant with metal ions takes place either at the interface or in the region near the interface.¹⁷⁻¹⁹ Recent studies have used X-ray and neutron scattering and non-linear optical techniques to probe ion-extractant complexes at liquid surfaces and interfaces.^{8, 20-29} Although the importance of complexation in the bulk aqueous solution had been dismissed in earlier work,¹⁷ our recent studies of lanthanide ion

complexation with HDEHP in the bulk aqueous phase noted that such complexation can be antagonistic to the intended selectivity of the extraction process.³⁰ Heavy lanthanides will be held back by HDEHP in the bulk water, which may hinder the extraction efficiency and separation selectivity with light lanthanides.

Here, we extend our results from the trivalent lanthanides to divalent transition elements Co(II) and Ni(II). In making this extension we first compare trivalent Fe(III) to Ni(II). It is expected that the more strongly charged Fe(III) ion will interact more strongly with HDEHP. This trivalent/divalent pairing illustrates the role of bulk aqueous complexation on the availability of ionic species at the surface, where we find a predominance of the weakly interacting Ni(II). Then, we address the smaller differences in interactions displayed by Co(II) and Ni(II) with different extractants. Two soluble extractants were investigated: phosphoric acid HDEHP and phosphonic acid HEHEHP. It is known that HEHEHP exhibits lower extraction efficiency, but higher selectivity for Co(II) than HDEHP.³¹ Our results show a nearly equal presence of these ions at the surface of aqueous solutions of soluble extractants, whereas preferential adsorption of Co(II) is observed when a water-insoluble phosphoric acid extractant (DHDP) is present as a monolayer at the surface. Metal ions with stronger affinity to a water-soluble extractant are sequestered in the bulk of the aqueous solution yet will be found predominantly at the interface when the extractant is confined there. These results suggest the advantage of interfacial interactions for solvent extraction and the disadvantages associated with extractant solubility in the aqueous phase.³⁰

2. METHODS

2.1. Materials

Ultrapure water from a Millipore system with resistivity of 18.2 M Ω •cm was used for all aqueous solutions. Bis(2-ethylhexyl)-phosphoric acid (HDEHP, after purification, >99.9%, Chart 1A) and

2-ethylhexylphosphonic acid mono-2-ethylhexyl ester (HEHEHP, after purification, >99.9%, Chart 1B) were purchased from Alfa-Aesar (97%) and purified via a third-phase formation procedure.³² $\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$ (99.99%), $\text{CoCl}_2 \cdot 6\text{H}_2\text{O}$ (99.9%), and $\text{NiCl}_2 \cdot 6\text{H}_2\text{O}$ (99.9%) were purchased from Sigma Aldrich and used without further purification. Dihexadecyl phosphoric acid (DHDP, >98% purity from Avanti Polar Lipids Inc., Chart 1C) was used without further purification. Sodium hydroxide (NaOH, 98%) was purchased from Alfa-Aesar. Hydrogen chloride (HCl, 36.5 to 38.0%) was purchased from Fisher Chemical. Dihexadecyl phosphoric acid (DHDP) was pre-dissolved in chloroform purchased from Sigma-Aldrich (99.9%) to prepare a spreading solution.

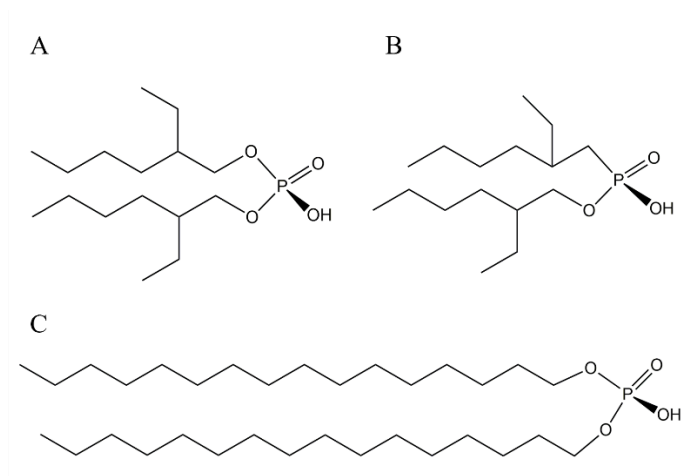


Chart 1. Extractant molecular structures: (A) HDEHP, (B) HEHEHP, (C) DHDP.

2.2. Liquid-liquid solvent extraction experiments

Extraction experiments were performed by pouring 10 mL of organic phase (0.5 mM HDEHP or HEHEHP in dodecane) on top of 10 mL of aqueous phase (0.1 mM Co(II) and 0.1 mM Ni(II)) in a glass centrifuge tube. The mixed two-phase system was shaken with a vortex mixer for 30 min, then centrifuged to obtain a clear separation of two phases. The concentrations of Co(II) and Ni(II) in the aqueous solution before and after extraction were measured by ICP-OES (with typical

uncertainties of 10%). The extraction percentage of ions and their separation factor were calculated according to the following equations.

$$E = \frac{C_0V_1 - C_1V_1}{C_0V_1} \times 100\% \quad (1)$$

$$D = \frac{C_2}{C_1} = \frac{(C_0V_1 - C_1V_1)/V_2}{C_1} \quad (2)$$

$$\beta = \frac{D_1}{D_2} \quad (3)$$

where E is the extraction percentage of ions, C_0 is the concentration of ions (e.g., Co(II) or Ni(II)) in the aqueous solution before extraction, C_1 is the concentration of the same ion in the aqueous solution after extraction, C_2 is the concentration of the same ion in the organic solution after extraction, V_1 is the volume of aqueous solution, V_2 is the volume of organic phase, D is the distribution coefficient of ions, and β is the separation factor between ion 1 and ion 2 where D_1 is the distribution coefficient D of ion 1, D_2 is the distribution coefficient D of ion 2.

2.3. Preparation of saturated HDEHP and HEHEHP aqueous solution

Aqueous solutions of HDEHP and metal chlorides (CoCl₂, NiCl₂, FeCl₃) were prepared at four different values of pH: 3.5, 4.5, 5.0, and 5.5. Saturated HDEHP and HEHEHP aqueous stock solutions were prepared by adding 2 g HDEHP or HEHEHP into 2 L water and mixing for 30 minutes. Solutions were allowed to phase separate for at least 24 hours, then filtered twice through Omnipore filter paper (pore size of 0.2 μm) to obtain clear solutions. The concentrations of extractant in the saturated stock solutions were measured to be 300 μM for HDEHP and 180 μM for HEHEHP by ICP-OES. HDEHP and HEHEHP solutions used in our experiments were prepared by diluting the saturated stock solutions by a factor of 15 for HDEHP and by a factor of 8 for HEHEHP with pure water to yield solutions of concentration 20±1 μM for HDEHP and 22.5±1 μM for HEHEHP as measured by ICP-OES. Then, an appropriate volume of 1 mM metal

chloride aqueous solution was added into the diluted HDEHP or HEHEHP aqueous solution to produce a ratio of extractant to each metal ion of 18:1. After that, the pH was adjusted with NaOH or HCl.

2.4. Surface Tension Measurements

The surface tension of HDEHP and HEHEHP solutions was measured with the Wilhelmy plate method using a KSV NIMA tensiometry balance with a filter paper plate (Whatman Chr Grade 1 with a width of 1 cm). A Wilhelmy plate (pre-equilibrated with pure water) was lowered to touch the surface of the aqueous solution within a few seconds of pouring the solution into the trough. This defined $t = 0$ in our time-dependent tension measurements (Fig. S2).

2.5. DHDP monolayer preparation

For the DHDP monolayer experiments, the monolayer was formed by spreading a DHDP-chloroform solution on the surface of aqueous solutions containing different ions, then compressed by a barrier to maintain a constant surface pressure of 10 mN/m. It has been demonstrated that the type of metal ion and aqueous pH are crucial to maintain a stable DHDP monolayer.^{29, 33} Here, we found that a low pH value of 2.5 is essential when stabilizing a DHDP monolayer on the surface of aqueous solutions containing Fe(III).

2.6. X-ray Instrumentation and Langmuir Trough Setup

A liquid surface scattering instrument located at beamline 15-ID, NSF's ChemMatCARS, of the Advanced Photon Source, Argonne National Laboratory, was used for the X-ray experiments.³⁴⁻³⁵ X-ray energy was set to 10 keV. The Langmuir trough was inside a closed box purged with helium to reduce beam damage and air scattering.³⁶ The helium was bubbled through water prior to entering the trough box. Beam damage was avoided by collecting data in appropriate time intervals

as indicated by previous tests. The sample was shifted horizontally to place the x-ray beam on a fresh spot on the sample between scans.

2.7. X-ray Fluorescence Near Total Reflection (XFNTR)

XFNTR measures the fluorescence spectra from samples for a series of wave vector transfers Q_z near the critical Q_c for total reflection, where $Q_z = 2k_0 \sin \alpha$, $k_0 = 2\pi/\lambda$ is the wave number and α is the incident angle. The X-ray fluorescence spectrum was recorded by a Vortex-60EX multi-cathode energy dispersive X-ray detector placed perpendicularly above the surface. The incident beam intensity and detector dead time corrections were used to normalize the fluorescence spectrum. After normalization, the $K\alpha$ fluorescence peak was fit to a Gaussian function to get its integrated area, which gives the XFNTR signal. The XFNTR signal is modeled by integrating the X-ray intensity and the metal ion concentration over the overlap region between the detection volume and the X-ray path in the aqueous phase, as described previously.^{22, 37} XFNTR was measured after the surface tension of aqueous solutions stabilized (as illustrated in Fig. S2). For the DHDP monolayer experiments, XFNTR was measured after the surface pressure was stable for at least 10 minutes.

2.8. PMF calculation

Classical molecular dynamics simulations determined the potential of mean force as a function of distance d_{MP} from the P atom of the DEHP⁻ and EHEHP⁻ to the metal ion by utilizing the WHAM method.^{17, 38-39} We restrained the distance d_{MP} with a force constant of 250 kcal mol⁻¹Å⁻². A step size of 0.025 Å was used when changing d_{MP} from 8 Å to 4.5 Å, and a step size of 0.01 Å was used when changing d_{MP} from 4.5 Å to 3 Å. Each step was run for 2 ns at a constant temperature 300 K. The free energy was calculated from

$$A(d_{MP}) = -k_B T \ln P_{ub}(d_{MP}) \quad (5)$$

where k_B is the Boltzmann constant, T is the temperature of the simulation, and $P_{ub}(d_{MP})$ is the unbiased distribution of metal-phosphorus distances.

3. Results

3.1. Fe(III) and Ni(II) adsorption

Before discussing the subtler distinction of interactions between Co(II) and Ni(II) with organo-phosphorous extractants we provide an example of trivalent Fe(III) and divalent Ni(II). We expect these interactions to be dominated by the ion charge, therefore, trivalent Fe(III) should bind more strongly to phosphoric acid headgroups than divalent Ni(II). We explore this by measuring the competition between Ni(II) and Fe(III) for the surface of aqueous solutions in the presence of phosphoric acid extractants HDEHP and DHDP. HDEHP is soluble in water and Figure 1A shows the result of XFNR measurements from the surface of aqueous solutions of HDEHP and a mixture of FeCl₃ and NiCl₂ (20 μ M HDEHP, 1.67 μ M FeCl₃, 1.67 μ M NiCl₂). These measurements probe the presence of specific ions within roughly 5 to 10 nm of the surface. Figure 1A shows clearly that the predominant ion at the surface is Ni(II). Since neither ion would be strongly adsorbed to this surface in the absence of HDEHP, the Ni(II) ions at the surface must be complexed to HDEHP at the surface. The lines in Figure 1A are fits to the data which yield a surface density of 3.7×10^{-3} ions per \AA^2 (or 270 \AA^2 per ion) for Ni(II) compared to 8.6×10^{-4} ions per \AA^2 (or 1164 \AA^2 per ion) for Fe(III), which demonstrates the much lower surface density of Fe(III).

Figure 1B shows the effect of confining the extractants to the water surface. This is accomplished by spreading a monolayer of the insoluble extractant DHDP onto the surface. The surface pressure is maintained at 10 mN/m to form a close-packed monolayer of DHDP.⁴⁰ The phosphoric acid headgroups of the two extractants, HDEHP and DHDP are the same, yet the ions bound to the

surface are very different. When a monolayer of DHDP is present, Fe(III) dominates the surface with a surface density of 2.8×10^{-2} ions per \AA^2 (or 36\AA^2 per ion) compared to a surface density of Ni(II) that is below our detection limit, which we estimate as roughly 2×10^{-5} ions per \AA^2 (or $50,000 \text{\AA}^2$ per ion).

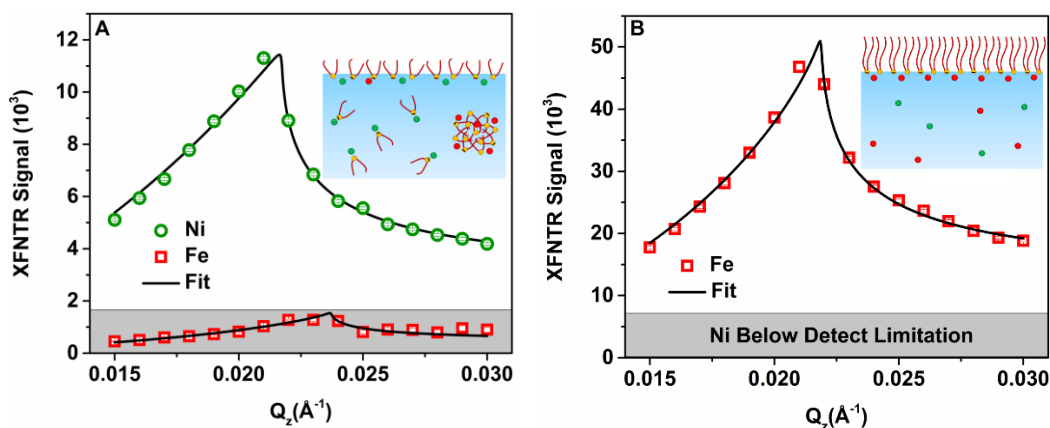


Figure 1. Integrated fluorescence intensity of Fe(III) and Ni(II) K α emission lines as a function of Q_z for samples containing a mixture of Fe(III) and Ni(II). (A) HDEHP aqueous solution, pH 5.0 (20 μM HDEHP, 1.67 μM FeCl₃, 1.67 μM NiCl₂), (B) DHDP monolayer on pH 2.5 aqueous subphase (1.67 μM FeCl₃, 1.67 μM NiCl₂). Inserts show schematic representations of the location of extractants and ions.

These measurements illustrate that the ion that is expected to be more strongly bound to a phosphoric acid headgroup, in this case Fe(III), is found predominantly at the water surface when phosphoric acid extractants are confined to the surface, but not when the extractants are soluble in the bulk phase. Before making a direct comparison with XFNTR measurements that distinguish Ni(II) and Co(II) we describe a series of measurements in the next two sections that characterize the solution behavior of Ni(II) and Co(II) with two soluble extractants, HDEHP and HEHEHP.

3.2. Extraction selectivity of Co(II) and Ni(II) in a conventional solvent extraction process

As described in Methods Section 2.2, the extraction percentage E (Eq. (1)) was measured by placing organic and aqueous solutions in contact, mixing them, and analyzing the initial and final concentrations in the aqueous phase with ICP-OES. Figure 2 shows the effect of pH on the extraction percentage E of mixtures of Co(II) and Ni(II) in solvent extraction systems containing either HDEHP or HEHEHP. Preferential extraction of Co(II) is observed in both extraction systems and the extraction percentage of Co(II) and Ni(II) increases with pH for both extraction systems. Figure 2C shows that the separation factor, β , of Co(II) to Ni(II) with HEHEHP is higher than with HDEHP, indicating that HEHEHP is better at selecting Co(II) from Ni(II) than HDEHP. These results are consistent with the published literature.^{9, 11-12}

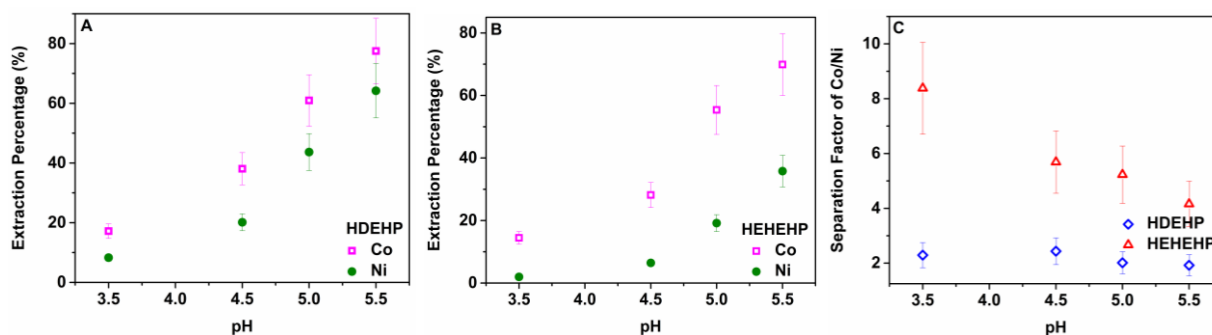


Figure 2. Extraction behavior of Co(II) and Ni(II) in HDEHP and HEHEHP extraction systems as a function of pH. (A) Extraction percentage E defined in Eq. (1) for the aqueous-dodecane extraction system containing HDEHP. (B) Extraction percentage E for the aqueous-dodecane extraction system containing HEHEHP. (C) Separation factors β of Co(II)/Ni(II) at different pH. The concentration of extractants in the dodecane phase is 0.5 mM. The initial aqueous concentrations of Co(II) and Ni(II) are both 0.1 mM. The volume ratio of organic phase to aqueous

phase is 1:1. Calculated uncertainties in the plots assume uncertainties of $\pm 10\%$ in the underlying ICP measurements.

3.3. Surface tension of aqueous solutions of extractants and Co(II)/Ni(II) mixtures

Both HDEHP and HEHEHP are slightly soluble in water. Figure 3 shows the surface tension of aqueous solutions of HDEHP and HEHEHP which contain mixtures of Co(II) and Ni(II) at different pH. The equilibrium surface tension shown in Figs. 3A/B of HDEHP-aqueous solution and HEHEHP-aqueous solutions increase with pH, suggesting larger adsorption for lower values of pH. The effect of pH on the surface tension can be attributed to the deprotonation/protonation equilibrium of HDEHP and HEHEHP. Protonated extractants have a higher surface affinity than the deprotonated versions (DEHP^- and EHEHP^-). Since the protonated species is more prevalent at lower pH, the surface tension is lower at lower pH. In addition, the surface tension values change only slightly over the range of pH from 4.5 to 5.5 for HDEHP but they rise more rapidly over this range for HEHEHP (Figures 3A and B). This can be explained by the different pK_a values of HDEHP ($\text{pK}_a=3.24$) and HEHEHP ($\text{pK}_a=4.57$). Most HDEHP will be deprotonated for pH values above 4.5 (Figure S1A), while the ratio of deprotonated EHEHP^- to HEHEHP continues to increase as the pH rises above 4.5 (Figure S1B).

Figure 3 also shows that the metal ion-induced reduction in surface tension of HDEHP-aqueous solution is larger than for HEHEHP-aqueous solutions. As we have demonstrated in previous work, the surface tension of HDEHP-aqueous solutions will decrease when ions are added into the solution due to the adsorption of ion-extractant complexes.³⁰ Therefore, the adsorption of ion-HDEHP complexes to the surface is likely larger than that of ion-HEHEHP complexes. We use X-ray measurements to clarify the interfacial nature of these systems.

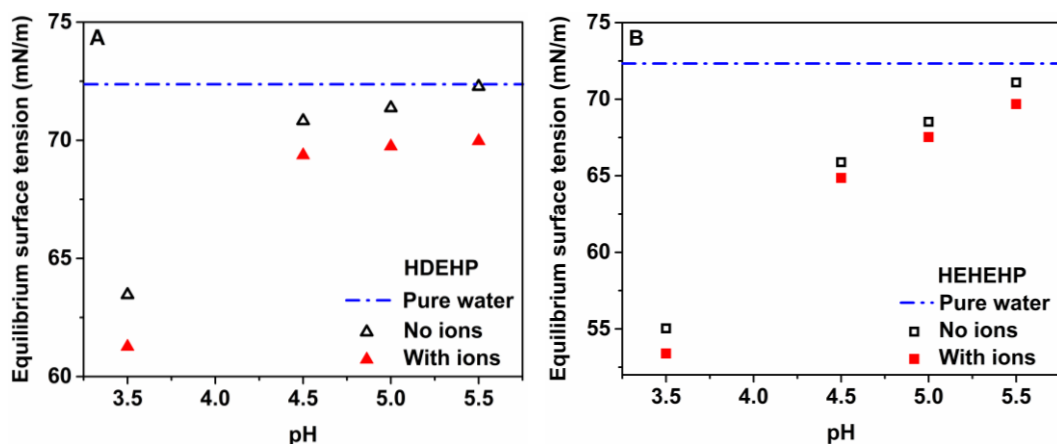


Figure 3. Surface tension measurements of aqueous solutions containing either HDEHP (20 μM) or HEHEHP (22.5 μM) with and without a mixture of Co(II) and Ni(II) ions (HDEHP: 1.11 μM for each ion, HEHEHP: 1.25 μM for each ion). (A, B) Equilibrium surface tensions as a function of pH. See Table S1 for values and Figure S2 for the underlying time-dependent measurements.

3.4. XFNTR from HDEHP and HEHEHP aqueous solutions containing Co(II) and Ni(II)

XFNTR is an interface selective technique with element sensitivity. It probes the presence and surface density of metal ions at the interface.²² Figure 4 shows XFNTR data from surfaces of HDEHP and HEHEHP-aqueous solutions containing a mixture of Co(II) and Ni(II) at different pH. Figures 4C and 4F and Table 1 show that the surface density of Co(II) and Ni(II) on both HDEHP and HEHEHP solutions increases with pH, though the values are generally larger for HDEHP solutions.

The ion surface density of HDEHP solutions exhibits a large increase when the pH is increased from 3.5 to 4.5 but smaller increases with further increase of pH. In contrast, the ion surface densities on HEHEHP solutions exhibit a steady increase with pH. Note that these trends cannot be deduced from our surface tension measurements which were not designed to measure the

adsorption of ions. The surface tension is reduced primarily as a result of extractant adsorption whereas XFNTR measures the surface density of ions. Notably, the surface density of Co(II) and Ni(II) for a given extractant are very similar at each value of pH. This unexpected result shows that the surface adsorption selectivity of Co(II) and Ni(II) is very low when the only source of extractant is soluble HDEHP and HEHEHP in water.

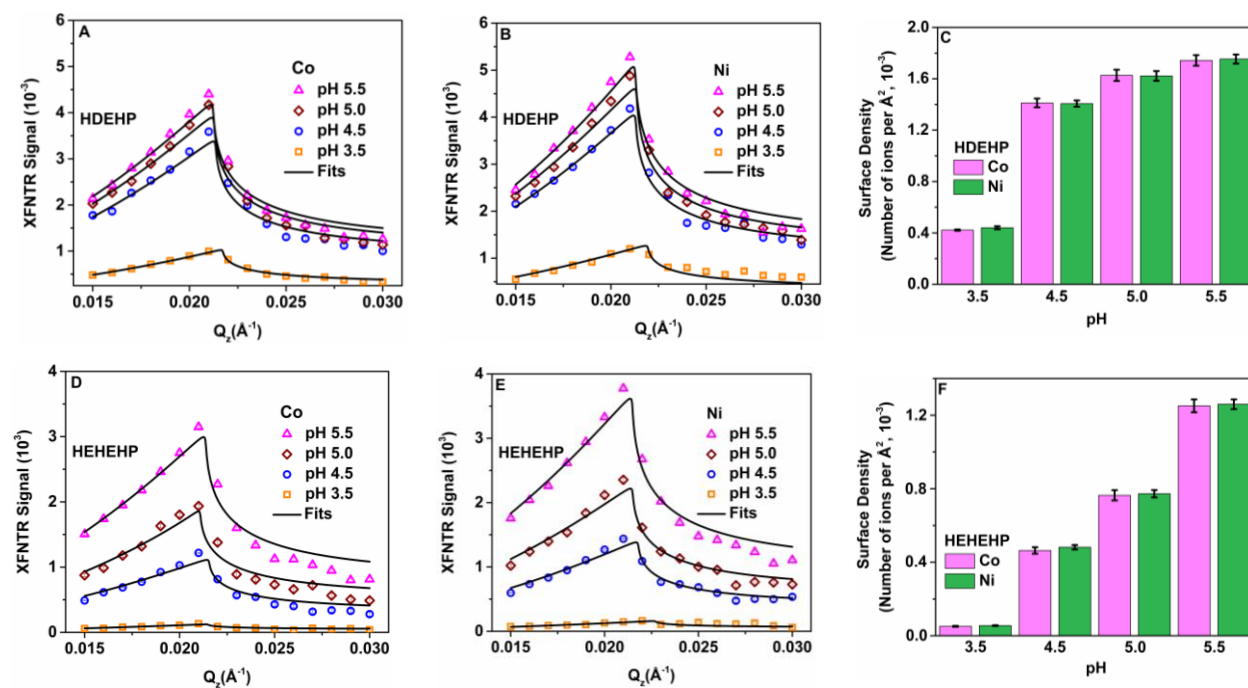


Figure 4. XFNTR measurements from the liquid-vapor interface of equilibrated aqueous samples of the same composition and pH as shown in Figure 3. The symbols in panels A, B, D, and E show the integrated fluorescence intensity of Co(II) and Ni(II) $K\alpha$ emission lines as a function of Q_z measured from samples containing extractants (HDEHP (20 μM) or HEHEHP (22.5 μM)) and a mixture of Co(II) (1.11 μM for HDEHP and 1.25 for HEHEHP) and Ni(II) (1.11 μM for HDEHP and 1.25 for HEHEHP) at different pH. (A) Co(II) XFNTR from HDEHP solutions, (B) Ni(II) XFNTR from HDEHP solutions, (C) surface densities for Co(II) and Ni(II) for HDEHP solutions,

(D) Co(II) XFNTR from HEHEHP solutions, (E) Ni(II) XFNTR from HEHEHP solutions, and (F) surface densities for Co(II) and Ni(II) for HEHEHP solutions.

Table 1. Interfacial density (\AA^2 , area per ion) of Co and Ni in HDEHP and HEHEHP systems.

pH	HDEHP		HEHEHP	
	Co	Ni	Co	Ni
3.5	2370±30	2270±60	19500±1000	18100±700
4.5	710±20	710±10	2150±90	2080±60
5.0	610±20	620 ±10	1310±50	1290±30
5.5	570±10	570±10	800±20	790±20

3.5. XFNTR from Co(II) and Ni(II) bound to DHDP monolayers

For comparison, the adsorption of Co(II) and Ni(II) to a phosphoric acid extractant that is confined to the surface was measured. Dihexadecyl phosphate (DHDP) has the same headgroup as HDEHP but cannot dissolve into the bulk water because of its longer hydrocarbon chain. Here, it is studied as a monolayer at the water-vapor interface of aqueous solution mixtures of Ni(II) and Co(II). In contrast to Figures 4C, Figure 5C shows that the surface density of Co(II) on a DHDP monolayer is substantially higher at all values of pH than the surface density of Ni(II). This trend is consistent with the preferential extraction of Co(II) over Ni(II) in solvent extraction that uses phosphoric acid extractants.

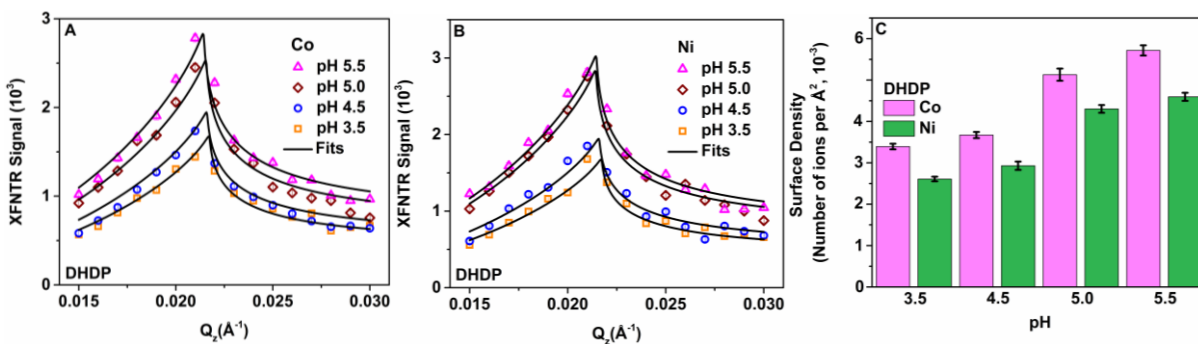


Figure 5. XFNR from the surface of aqueous solutions of a mixture of Co(II) (10 μ M) and Ni(II) (10 μ M) ions that contain a monolayer of DHDP at a surface pressure of 10 mN/m. (A, B) Integrated fluorescence intensity of Co(II) and Ni(II) K α emission lines as a function of Q_z . (C) Surface density of Co(II) and Ni(II) at different pH.

Table 2. Interfacial density (\AA^2 , area per ion) of Co and Ni at the DHDP monolayer.

pH	Co	Ni
3.5	295 \pm 6	383 \pm 8
4.5	272 \pm 6	340 \pm 10
5.0	195 \pm 6	232 \pm 5
5.5	175 \pm 4	218 \pm 5

3.6. Potentials of mean force from molecular dynamics simulations

Potentials of mean force (PMF) between a single deprotonated extractant and a single ion (Ni(II) or Co(II)) in bulk water were simulated with classical molecular dynamics (Figure 6). The differences in the PMF (or free energy profile) reveal the stronger interaction between the deprotonated extractants and Co(II) than with Ni(II).

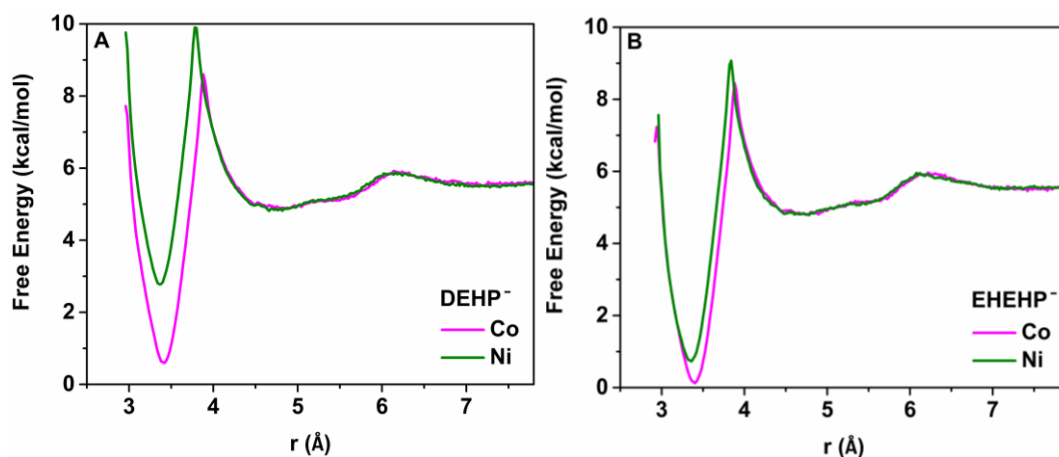


Figure 6. MD simulations of the potential of mean force (PMF or free energy profile) between a single ion (Co(II) or Ni(II)) and a single deprotonated extractant in bulk water. (A) DEHP⁻. (B) EHEHP⁻. The deeper minimum for Co(II) for both the DEHP⁻ and EHEHP⁻ reveals a stronger interaction with Co(II) than with Ni(II).

4. Discussion

The role of extractant solubility in the aqueous phase was explored in this work for transition metal ions Co(II) and Ni(II). In some sense, this work is a follow-up to recent studies of lanthanide extraction, which demonstrated that bulk solubility may play an antagonistic role in the preferential extraction of heavy over light lanthanides by HDEHP.³⁰ In that work, a light lanthanide, Nd, and a heavy lanthanide, Er, were investigated. It is known that the separation factor can reach about 100 for these two elements, greatly favoring the extraction of Er in solvent extraction processes with HDEHP.⁴¹ Also like the current work, phosphoric acid extractants HDEHP and DHDP were used; both have the same phosphoric acid headgroup that interacts with the metal ions. XFNR measurements from the surface of aqueous solutions of soluble HDEHP and a mixture of the trivalent lanthanides Nd(III) and Er(III) demonstrated that Nd(III) is overwhelmingly preferred at

the surface, in opposition to our expectation that Er(III) would be found at the surface because it is much more likely to be extracted in a liquid-liquid solvent extraction process. However, XFNTR measurements from the surface of aqueous solutions of a mixture of Nd(III) and Er(III) in the presence of a DHDP monolayer at the surface showed that Er(III) is greatly preferred at the surface. Therefore, the element that is preferentially extracted in solvent extraction is found preferentially at the surface of an aqueous solution only when the extractant is confined to the surface. In spite of the stronger attraction of Er(III) for the phosphoric acid headgroup, it did not go to the surface when in competition with Nd(III) for HDEHP. Instead, it likely formed an ion-extractant complex that preferred the bulk aqueous phase. These published measurements suggested that complexation of these metal ions with a soluble extractant in the bulk aqueous phase would act to hinder the intended extraction of the heavier lanthanide Er(III), whereas complexation with an extractant at the surface would favor it.

To extend this work to investigate the separation of Co(II) and Ni(II), we first compared a relevant trivalent ion Fe(III) to Ni(II). In this case, we expect the +3 charge of the Fe ions to provide a much stronger attraction to the phosphoric acid extractants than the +2 charge of the Ni ions. Like the lanthanide measurements, XFNTR measurements in Figure 1 demonstrated that Ni ions were found predominantly at the surface when soluble HDEHP was used, but Fe ions occupied the surface when the insoluble DHDP was confined to a monolayer at the surface. Once again, it is surprising that the much stronger interaction of Fe(III) over Ni(II) for HDEHP or DHDP did not just lead to preferential interactions with the extractants wherever they were, that is, either in the bulk or at the surface. Instead, it appears that the bulk complex of Fe(III) with HDEHP is so strongly favored that it leaves the surface available for occupation by Ni(II).

In this work, we added HEHEHP to the selection of extractants that was studied because it is known that the phosphonic acid HEHEHP has a higher selectivity than HDEHP for extracting Co(II) over Ni(II). HEHEHP is preferred in industrial processes to separate these two elements.³¹ This was illustrated in the solvent extraction measurements shown in Figure 2, which showed that although the percentages of extraction E of both Co(II) and Ni(II) are slightly higher for HDEHP than for HEHEHP, the selectivity of Co(II) over Ni(II) is much higher for HEHEHP as indicated by the larger separation factors β for a range of pH. Note that in comparison to the value of β of roughly 100 that is relevant to the previous studies of Er(III) and Nd(III), even the higher values of β measured for HEHEHP are relatively small.

XFNTR measurements of aqueous solutions of mixtures of Co(II) and Ni(II) with either HDEHP or HEHEHP revealed that the ion density was larger at the surface of HDEHP solutions than at the surface of HEHEHP solutions for all values of pH studied (Figure 4). This is consistent with the greater reduction in surface tension of HDEHP-aqueous solutions upon addition of metal ions than the reduction observed in HEHEHP-aqueous solutions since both techniques show that the presence of metal ions has a greater effect on the surface in the presence of HDEHP (Figure 3). This may also be related to the greater percentages of extraction E by HDEHP than by HEHEHP since more ions would need to pass through a liquid-liquid interface to increase E , however more investigation is needed to prove this connection.

Interestingly, although the surface densities of ions vary by more than a factor of 10 under the conditions shown in Figure 4, the surface density at each pH for each soluble extractant is essentially the same for Co(II) and Ni(II). Here, we define a surface selectivity parameter for Co(II) and Ni(II) as the surface density of Co(II) divided by the surface density of Ni(II). Surface selectivity values greater than 1, for example, reveal a preferential adsorption of Co(II) to the

surface. Figure 7 shows that all values of surface selectivity for HDEHP and HEHEHP are 1 within experimental uncertainty for the measured values of pH. Our observation of a surface selectivity of 1 represents a suppression of a larger surface selectivity that we might have expected based upon the known preferential extraction of Co over Ni, as well as the stronger interaction of Co(II) with extractants demonstrated by the simulated potentials of mean force. However, if our previous studies of lanthanides and the Fe/Ni system were a guide, then we should have measured a surface selectivity less than 1 for HDEHP and DHDP. The fact that the surface selectivity is essentially one may be the result of the smaller differences between the competing ions Co and Ni than the differences between either Nd and Er (separation factor of around 100) or between Fe and Ni (separation factor of more than 1000).

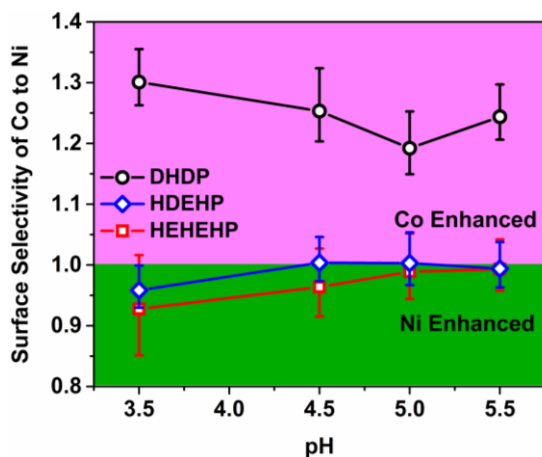


Figure 7. Surface selectivity of Co(II) to Ni(II) for different extractants and values of pH.

Also shown in Figure 7 is the preferential surface selectivity for Co(II) when a monolayer of DHDP is confined to the water surface. Here, we observe that the ion that interacts more strongly with the extractant headgroup, which in these cases is also the ion that is preferably extracted in liquid-liquid solvent extraction, is found preferentially at the surface when the extractant is confined to the surface. Note, however, that in this case the preference for Co(II) is slight, just on

the order of 30%, whereas similar behavior measured for the Fe/Ni system and previously observed in the Er/Nd system exhibited an overwhelming preference for the ion that is also extracted in solvent extraction.³⁰

5. Conclusions

Measurements of the surface of aqueous solutions containing water-soluble extractants HDEHP or HEHEHP and a mixture of Co(II) and Ni(II) ions reveal comparable adsorption behaviors of Co(II) and Ni(II) for a solution pH of 3.5, 4.5, 5.0, and 5.5. Surface tension measurements show a greater reduction in the surface tension in the HDEHP-aqueous solution upon inclusion of metal ions than when metal ions are included in the HEHEHP-aqueous solution. XFNR results demonstrate that the surface adsorption of Co(II) is similar to that of Ni(II) in both HDEHP and HEHEHP-aqueous solutions for all values of pH investigated. However, preferential adsorption of Co(II) is found at the solution surface when a water-insoluble DHDP monolayer is present. The latter is consistent with our expectation that more Co(II) than Ni(II) should be found at the surface because conventional solvent extraction processes favor extraction of Co(II) with these extractants. However, the reduction in the selectivity between Co(II) and Ni(II) when extractants are soluble in water may result from the stronger affinity of Co(II) to the aggregates that form in the aqueous solution. This would be consistent with the preferential attraction of Co(II) over Ni(II) to DEHP⁻ that was demonstrated by our MD simulations of the potential of mean force shown in Figure 6. Studies of the adsorption behavior of Fe(III) and Ni(II) with water-soluble extractants demonstrate a reduction in selectivity to the point of reversing it so that Ni(II) is primarily adsorbed to the surface. This is similar to previous observations of the adsorption behavior of Er(III) and Nd(III) with water-soluble extractant HDEHP. In all three cases – Co/Ni, Fe/Ni, and Er/Nd – the element that is preferentially extracted is also found preferentially at the surface when the extractant is

confined to the surface, as observed with the water-insoluble extractant DHDP. These results suggest that metal ions with stronger affinity to water-soluble extractants will be held back in the aqueous solution. The present work emphasizes the antagonistic role of complexation within aqueous solution in the solvent extraction of Co/Ni and suggests the advantage of metal-ion complexation at the interface for solvent extraction.

ASSOCIATED CONTENT

The Supporting Information is available free of charge on the ACS Publications website.

One pdf file containing 3 figures and 1 table: pH dependence of ratio of the protonated and deprotonated form of extractant (HDEHP and HEHEHP) in the aqueous solution, surface tension (including time-dependent data and equilibrium values), XFNTTR of calibration measurements.

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Notes

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ABBREVIATIONS

HDEHP, bis(2-ethylhexyl) phosphoric acid; HEHEHP, 2-ethylhexylphosphonic acid mono-2-ethylhexyl ester, DHDP, dihexadecyl phosphoric acid; XFNTR, X-ray fluorescence near total reflection.

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