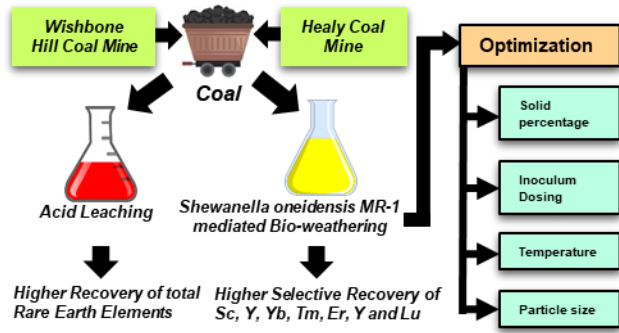


36 **Abstract**

37 Coal mines in Alaska with high rare earth elements (REEs) levels (286-524 mg/kg) serve as an
38 alternative domestic source for REEs. Existing leaching/separation technologies fail to selectively
39 recover REEs from the feedstock and require downstream multiple purification stages that increase
40 the overall operational cost. This study aims at bio-weathering coal from two Alaskan coal mines
41 (Wishbone Hill and Healy) at three specific gravity fractions (1.3 float, 1.3 and 1.5 sink) using
42 *Shewanella oneidensis* MR-1 for achieving higher selective REEs recovery in a one-step process.
43 Optimizing the bio-weathering process by varying solids percentages (5.7 to 14.3% w/v), particle
44 size (-14 to -200 M), incubation temperatures (30 to 34 °C), and inoculum dosing (0.2 to 1% v/v)
45 resulted in highest recovery of Neodymium (75.3%) and total REEs (98.4%) from 1.3 float
46 Wishbone Hill and 1.3 sink Healy coal, respectively. When compared to the chemical leaching
47 process, the bio-weathering enhanced the selective recovery of REEs including Scandium,
48 Yttrium, Ytterbium, Terbium, Erbium, and Lutetium from Healy coal at lower specific gravity,
49 and Yttrium from Wishbone Hill coal at higher specific gravity. The results indicate the future
50 scope for developing cost-effective selective REEs recovery processes that may address the global
51 critical minerals supply chain risk.

52 **Keywords.** *Rare Earth Elements; Metal reduction; Biorecovery; Shewanella oneidensis MR-1.*

53 **Table of Contents (TOC)**



54

55

56 **1. Introduction**

57 The modern world economy is almost exclusively dependent on technology, from electronics,
58 defense, medical equipment, and other industries like ceramics, electrical, chemical, nuclear,
59 optical, catalytic, and metallurgical applications.¹ The raw materials for most of these industries
60 require affluent supply of a group of critical elements known as the ‘rare earth elements’ (REEs)
61 comprising of scandium (Sc) and yttrium (Y), and fifteen lanthanide series elements, namely,
62 lanthanum (La), cerium (Ce), praseodymium (Pr), neodymium (Nd), promethium (Pm), samarium
63 (Sm), europium (Eu), gadolinium (Gd), terbium (Tb), dysprosium (Dy), holmium (Ho), erbium
64 (Er), thulium (Tm), ytterbium (Yb), and lutetium (Lu).² The major producers of REEs are China
65 (85%), followed by Australia (10%), Russia (2%), India (1%), Brazil (1%), and Malaysia.² The
66 global REEs import to the United States in the year 2015 was reported majorly from China (77%),
67 followed by Estonia (7%), France (4%), and Japan (4%).³ Strict export norms on REEs by China
68 in 2011 resulted in severe supply chain risk and economic setbacks in the countries highly
69 dependent on the global imports of REEs.⁴ Extraction of REEs from alternative sources including
70 coal could be a suitable strategy to ease such supply scarcity.⁵⁻⁷

71 Accumulation of REEs into coal follows four genetic types including terrigenous, tuffaceous,
72 infiltrational, and hydrothermal.⁷ The REEs may be present in coal as polygenetic and multi-stage
73 form. The presence of tonstein layer in the fire coal seam is correlated to higher levels of REEs in
74 the coal samples.⁸ The genetic types and chemical nature of REEs cause the fractionation of REEs
75 in the coal seam.^{9, 10} The heavy REEs (HREEs) including Eu, Tb, Gd, Y, Lu, Dy, Tm, Ho, and Er
76 are reported to be present at high concentration in the coals with low ash content, whereas their
77 concentrations are low in the coals with high ash content.¹¹ Desorption and leaching of HREEs
78 from tonsteins, clays, and other rocks are higher than light REEs (LREEs).¹² Water percolating

79 through these natural components gets enriched with HREEs, and may circulate within coal
80 basins.^{13, 14} Inclusion of humic substances during the coalification process has provided the
81 stronger complexing ability of coal with HREEs than LREEs.¹⁵

82 Different physico-chemical strategies including gravity separation,¹⁶ flotation,¹⁷ magnetic
83 separation,¹⁸ solvent extraction,¹⁹ roasting,²⁰ and leaching,²¹ have been adopted for recovering
84 REEs from coal and its byproducts. All these processes show less specificity for REEs with poor
85 recovery capacity and require multi-stage downstream purification processes that increase overall
86 operation costs.² Additionally, generation of heavy metals-rich sludge makes these processes
87 environmentally unfavorable.^{2, 22} Recovery of REEs from coal using environmentally sustainable
88 bio-weathering processes has gained significant attention in the recent times due to its cost-
89 effectiveness, and higher specificity allowing selective recovery of REEs.²³⁻²⁵ In the recent times,
90 reductive dissolution of metals by *Shewanella oneidensis* through extracellular electron transport
91 (EET) system has been utilized for enhanced biorecovery of different metals including Cr, Mn, Fe,
92 Cu, Pd, and Zn.²⁶⁻²⁹ The reduction of metals can be achieved by accepting electrons from several
93 electron donors including lactate, pyruvate, acetate, and formate.³⁰⁻³²

94 Total amount of coal mined in a year throughout the world can provide a long-lasting and
95 alternative source of REEs. The US has large reserves of coal containing an average of 66 mg/kg
96 REEs.³³ Moreover, Alaska contains 40% more coal than the whole of the contiguous United States
97 and previous research has shown that coal from some of the Alaskan coal mines contains up to
98 525 mg/kg REEs which makes it a perfect candidate for extraction using novel bio-weathering
99 methods that are cost-effective and environment-friendly.³⁴ Because of enhanced bio-weathering
100 capacity and ability to grow at acidic conditions³⁵, *S. oneidensis* MR-1 strain has been selected for
101 the first time as a suitable microorganism for recovering REEs from coal. This study aims at

102 developing a bio-weathering process using *S. oneidensis* MR-1 for enhanced recovery of REEs in
103 one-step process from coal collected from two different coal mines namely Wishbone Hill and
104 Healy - both are located in the State of Alaska. In this work we considered optimizing the REEs
105 biorecovery from coal by varying particle size, solid percentage, incubation temperature, and
106 inoculum dosing at three different specific gravity fractions. These parameters are considered as
107 important factors contributing to the microbial growth^{2, 36} and metals recovery efficiency³⁷ during
108 bio-weathering process. Successful development of this process could open doors for deploying
109 REEs bioleaching and recovery at larger pilot and commercial scales in a cost-effective and
110 environment-friendly manner from unconventional sources including coal, and address the global
111 REEs supply demand.

112 **2 Materials and Methods**

113 *2.1 Collection and preparation of coal samples*

114 We obtained the coal and ash samples from Wishbone Hill and Healy Coal Mines (also known as
115 Usibelli Coal Mine), both located in the State of Alaska. The ash and moisture contents of coal
116 from both these mines vary between 45.8-2.7% and 23.7-9.4%, respectively.^{34, 38} Samples from
117 both the coal mines also have low sulfur content ranging from 0.2- 0.4%.³⁴ The collected coal
118 samples were crushed and screened to 200 mesh size based on the previous report on effective bio-
119 weathering at size 200 mesh.¹ Coal samples from both the coal mines were segregated into three
120 specific gravity ranges, namely 1.3 float, 1.3 sink, and 1.5 sink. The coal was pasteurized by
121 alternating between 80 and 4 °C, each with one hour holding time. This was repeated three times
122 to prevent the contamination of *S. oneidensis* MR-1 pure culture during bio-weathering process.

123

124 2.2 Bio-weathering of coal

125 Bio-weathering of coal and ash samples was performed using *S. oneidensis* MR-1 inoculum grown
126 in “Luria-Bertani” (LB) broth at 30 °C for 24 h. The inoculum was then added to a 50 ml serum
127 bottle with a minimal media containing 20 mM of sodium L-lactate (C₃H₅NaO₃, 98%), 10 mM of
128 sodium bicarbonate (NaHCO₃), 29.76 mM of 1, 4 piperazinediethanesulfonic (PIPES, ≥99%
129 titration), 1.34 mM of potassium chloride (KCl, BioXtra, ≥99%), 0.2 mM of anthraquinone-2, 6-
130 disulfonate (AQDS), and coal (5.7% w/v). After inoculation, the serum bottles were capped with
131 a butyl rubber stopper and sealed with a crimp cap. Resazurin was used to identify oxidation states
132 of the media. We performed float-sink tests³⁹ to segregate the coal and ash samples into following
133 three specific gravity fractions; 1.3 float, 1.3 sink, and 1.5 sink. We compared REEs biorecovery
134 from coal and ash samples at all the three specific gravity fractions by conducting bio-weathering
135 experiment in a batch condition for twenty days. We also performed additional batch experiments
136 to optimize REEs biorecovery from coal samples by varying solids percentages, inoculum dosing,
137 incubation temperature, and particle size (Table 1). Three different experimental conditions (A) -
138 200M, 5.7% w/v, 30°C, 1% v/v, (B) -200M, 10% w/v, 32°C, 1% v/v, and (C) -48M, 14.3% w/v,
139 30°C, 0.2% v/v, were designed to compare the yield of REEs bio-recovery from Wishbone and
140 Healy coal samples. Samples from each specific gravity were divided into five sets, from which
141 three were inoculated with bacteria, and the other two served as controls. As the experiment
142 progressed, the serum bottles were sparged with air passed through 0.22 μm syringe filter at five-
143 days intervals.

144 2.4 Comparison of acid leaching and bio-weathering

145 A comparative batch experiment was performed to determine the efficiency of REEs recovery
146 using both acid leaching and *S. oneidensis* MR-1 mediated bio-weathering process. In the acid

147 leaching process, coal samples with -14M and +48 M particle size were added with 1.2 M sulfuric
148 acid for each specific gravity fractions and incubated at 75 °C for 48 hours. The percentage
149 recovery of the REEs by acid leaching process was compared with that of the bio-weathering
150 process.

151 *2.4 REEs analysis*

152 Samples from both bio-weathering and acid leaching were filtered (0.22 µm) using vacuum
153 filtration units and analyzed for REEs. Before bio-weathering and leaching experiments, the coal
154 and ash samples were also characterized for REEs content. The samples were sent to ALS
155 Geochemistry (Fairbanks, USA) where REEs analysis were performed using Inductively Coupled
156 Plasma Atomic Emission Spectroscopy (ICP-AES) and Inductively Coupled Plasma Mass
157 Spectrometry (ICP-MS). The detection limit of the method used for REEs analysis was 0.005 µg/L.

158 *2.5 Statistical analysis*

159 Data obtained from control and *S. oneidensis* mediated bio-weathering experiment for REEs
160 recovery from both Wishbone Hill and Healy coal were tested for normality using Kolmogorov
161 Smirnov test (Table S1) and considered normally distributed if the null hypothesis of normality
162 was not rejected ($P > 0.05$). Subsequently, Mann Whitney Wilcox test ($\alpha = 0.05$) was used to test
163 significance differences (for non-normal samples) in REEs recovery.

164 **3. Results and Discussion**

165 *3.1 Residual REEs in coal and ash*

166 The residual concentration of REEs in the coal and ash samples, on a whole coal basis, collected
167 from Wishbone Hill and Healy coal mines are presented in table 2. The REEs, including Ce, Y,

168 Nd, La, and Sc constituted the majority of total REEs concentrations in each of the samples
169 analyzed. The total REEs concentrations in the coal samples from Wishbone Hill mine were
170 slightly higher than that of Healy coal mine, except for 1.3 float specific gravity. On ash basis
171 Healy coal has been found to have significantly higher concentrations of REEs.³⁴

172 Coal byproducts, fly ash, cinders and bottom ash, from the University of Alaska Fairbanks' power
173 plant were previously analyzed for REEs content.³⁴ The cinders samples were found to contain
174 high amounts of fixed carbon and volatile matter with 67% ash content. Some amount of carbon
175 and volatile matter were retained in the fly ash samples, along with a higher concentration of sulfur
176 and 84% ash value. The bottom ash samples were devoid of carbon and contained trivial
177 concentrations of volatile matter and sulfur, with an ash value of 99%. The REEs content of the
178 power plant products ranged from 217-231 mg/kg, which was almost similar to that we observed
179 in ash, samples from Wishbone Hill and Healy coal mines. The ash samples, upon investigation
180 were found to be fused in a glassy matrix, around 10 μm in size, requiring significant grinding
181 energy to liberate the particles, making the process cost prohibitive.

182 3.2 Biorecovery of REEs using *S. oneidensis*

183 *S. oneidensis* MR-1 resulted in higher biorecovery of REEs from coal and ash samples than
184 controls that did not contain any bacteria (Fig. 1). While some REEs were released into the solution
185 in the control samples, this amount (0.6-230 mg/L total REEs) was significantly lower ($p=1\times 10^{-2}$ -
186 9.4×10^{-6}) than the experimental samples from *S. oneidensis* mediated bio-weathering (Table 3).
187 The release of REEs in experimental samples could potentially be influenced by AQDS which
188 may act as an electron shuttle for *S. oneidensis* and has been shown to increase iron reduction
189 rates.^{26, 40} AQDS is also known to chelate iron and some REEs, and could thus potentially cause
190 the release of REEs from the coal matrix in control samples.⁴¹⁻⁴⁵ However, the efficiency of AQDS

191 is very low and does not account for the higher REEs extractions observed in the experimental
192 samples.

193 The percentage of REEs recovered was, in general, higher for coal samples from Healy than
194 Wishbone Hill. Statistical p-values for the difference in the REEs recovery between the Wishbone
195 Hill and Healy samples are presented in [Table 3](#). This higher yield from Healy coal samples was
196 despite Wishbone Hill coal having higher REEs content, on a whole coal basis, for most size
197 fractions ([Table 4](#)). Additionally, Wishbone Hill coal contained a higher concentration of heavy
198 metals including As, Cd, and Pb ([Table S2](#)) that may have inhibited *S. oneidensis* MR-1.^{46, 47}

199 *3.3 Effect of solids percentage*

200 Effect of solids percentage on the biorecovery of REEs from Wishbone Hill and Healy coal is
201 presented in [Fig. 2](#). In Wishbone Hill coal, the highest total REEs recovery was attained at 10%
202 (w/v) solids percentage, followed by 5.7 and 14.3% (w/v) ([Fig. S1](#)). At fixed solids percentage,
203 the total REEs biorecovery decreased with increasing specific gravity from 1.3 float to 1.5 sink for
204 Wishbone Hill coal samples. One of the critical REEs, Nd showed best recovery (75.3%), followed
205 by Sc (67.2%) from Wishbone Hill coal with specific gravity of 1.3 float. The optimum
206 biorecovery of total REEs from Wishbone Hill coal samples was obtained at 10% (w/v) solids
207 percentage for all specific gravity values.

208 The biorecovery of total REEs were significantly higher from Healy than Wishbone coal samples
209 at all solids percentages considered in this experiment. The optimum biorecovery of total REEs
210 was attained at 10% (w/v) solid percentage from Healy coal samples for both composite and 1.5
211 float, whereas for 1.3-1.5 sink samples, it was attained at 5.7% (w/v) solid percentage. The highest
212 biorecovery was obtained for La (96%) at 5.7 % (w/v) solids percentage from Healy coal with a

213 specific gravity of 1.3 float and 1.3 sink, followed by Lu (93%), and Y (90%) at 5.7 % (w/v) solids
214 percentage from samples with a specific gravity of 1.3 sink.

215 Increasing the solids percentage from 5.7 to 10% (w/v) increased the REEs biorecovery, probably
216 because of the increase in REEs content. Further increasing the solids percentage to 14.3% (w/v)
217 decreased the REEs biorecovery, possibly because of the inhibition of microbial growth associated
218 with increasing shear force, limited oxygen flux, and higher toxic metal load.⁴⁰ Additionally, the
219 high solids percentage interfered with the medium's pH, which might have affected the bio-
220 weathering process.⁴¹ The decrease in REEs biorecovery upon increasing specific gravity was
221 probably because of an increase in ash content (Table S3) that may contain higher concentrations
222 of As, Cd, and Pb (Table S2).

223 *3.4 Effect of inoculum dosing*

224 The biorecovery of total REEs increased significantly with increasing inoculum dosing from 0.2-
225 1% v/v for both Wishbone Hill and Healy coal samples at all the specific gravities (Fig. 3). In
226 Healy coal, the highest biorecovery of total REEs was obtained from composite coal samples
227 (67.1%), followed by 1.3 float (53.5%), 1.5 sink (16.4%), and 1.3 sink (14.3%). Among all the
228 REEs present in Healy coal, the highest recovery was obtained for Sc (81.4%) from composite
229 samples, followed by La (77.1%) from 1.3 float samples, and Lu (73.8%), Pr (71.7%) and Yb
230 (71.3%) from composite samples. In Healy coal, the highest biorecovery of total REEs was
231 obtained from 1.3 float samples (43.2%), followed by 1.3 sink (21.2%), composite (3.6%), and 1.5
232 sink (1.8%). Among the REEs present in Wishbone Hill coal, the highest recovery was obtained
233 for Nd (75.3%), followed by Sc (67.2%), and Ce (49.8%) from 1.3 sink samples. Increasing
234 inoculum dosing enhanced the activity of the microorganism and organic acids production that
235 aided in the solubilization of REEs, and enhanced REEs biorecovery.^{2,42}

236 *3.5 Effect of incubation temperature*

237 Incubation temperature was varied to 30, 32, and 34 °C. Increasing the temperature from 30 to 32
238 °C increased the total REEs biorecovery, which decreased subsequently upon increasing the
239 temperature to 34 °C (Fig. 4). The highest total REEs biorecovery from Wishbone Hill coals was
240 obtained at a specific gravity of 1.3 float (43.2%), followed by 1.3 sink (21.2%), composite (3.6%),
241 and 1.5 sink (1.8%) (Fig. S2). Among the REEs present in Wishbone Hill coal, the highest
242 biorecovery was obtained for Sc (67.2%), followed by Ce (49.8%), Sm (38.8%), Lu (38.5%), and
243 Gd (33.6%) at a specific gravity of 1.3 float.

244 Highest total REEs biorecovery from Healy coals was obtained from composite samples (67.1%),
245 followed by 1.3 float (53.5%), 1.5 sink (16.4%), and 1.3 sink (14.3%) (Fig. S2). The highest REEs
246 recovery was obtained for Sc (81.4%), followed by La (77.1%), and Pr (71.7%) from composite
247 samples, and Ce (67.8%) from 1.3 float.

248 *3.6 Effect of particle size*

249 The highest total REEs biorecovery was observed at a particle size of -14M, followed by -48M,
250 and -200M from both Wishbone Hill and Healy coal samples (Fig. 5). In Wishbone Hill coal, the
251 highest total REEs biorecovery was obtained for 1.3 float (43.2%), followed by 1.3 sink (21.2%),
252 composite (3.6%), and 1.5 sink (1.8%) (Fig. S3). Among all the REEs from Wishbone Hill coal,
253 the highest biorecovery was obtained for Nd (75.3%), followed by Sc (67.2%), Ce (49.8%), and
254 Sm (38.8%) from 1.3 float samples.

255 *3.7 Comparison of yield between Wishbone Hill and Healy coal*

256 The yield was calculated for three sets of experiments with the following conditions, (i) -200M, 2
257 g, 30°C, 1% v/v, (ii) -200M, 3.5 g, 32°C, 1% v/v, and (iii) -48M, 5 g, 30°C, 0.2% v/v. For tabular

258 and graphical purposes, the three conditions are named A, B, and C, respectively. The yield of
259 REEs biorecovery was <2% for all the conditions studied (Table 4). The highest yield was obtained
260 from Healy coal samples for 1.3 float (1.73%), followed by 1.3 sink (1.70%), and 1.5 sink (1.69%)
261 at condition C. For conditions A and B, higher yields were obtained from Healy coal samples at
262 all the specific gravity fractions. The composite samples from Wishbone Hill and Healy coal
263 showed comparable yields at condition C. There is no definite pattern between yield percentages
264 in relation to the different conditions, although the yields for Wishbone Hill are less than 1% for
265 all the conditions.

266 *3.8 Comparison of bio-weathering and acid leaching process*

267 In Wishbone Hill coal, the total REEs recovery is relatively higher for acid leaching than the bio-
268 weathering process for all the samples (Fig. 6). The highest total REEs recovery (58.3%) was
269 obtained from Wishbone Hill for 1.3 float samples by acid leaching. In case of the recovery of
270 individual REEs from Wishbone Hill coal, the recovery of Nd, Sc, Er, and Lu was higher using
271 bio-weathering than acid leaching process from 1.3 float samples (Fig. 6A). Similarly, the recovery
272 of Lu, Y, and Sc from 1.3 sink samples was higher using the bio-weathering process than the
273 chemical/acid leaching. Recovery of REEs using both the processes from Wishbone Hill coal was
274 much lower in composite and 1.5 sink samples as compared to 1.3 float and 1.3 sink samples.

275 As compared to Wishbone Hill coal samples, the Healy coals responded better to the bio-
276 weathering process for composite samples. The total REEs recovery was higher using bio-
277 weathering than the acid leaching process for the composite sample, and comparable in case of 1.5
278 sink sample, whereas total REEs recovery was lower compared to acid leaching for 1.3 float and
279 1.3 sink samples (Fig. 6B). All the individual REEs showed higher recovery using the bio-
280 weathering process from composite Healy coal samples. Similarly, higher recovery using bio-

281 weathering was obtained for Y from 1.3 sink samples, and Ce, La and Y from 1.5 sink samples.
282 The results indicate that Sc, Yb, Er, Tm, Y, and Lu were selectively leached out in the bio-
283 weathering process more efficiently than any other REEs from Healy coal samples.

284 **Conclusions**

285 Coal from two mines in Alaska, Wishbone Hill and Healy, was used as feedstock for a novel bio-
286 weathering approach performed at circumneutral pH. Cycling between oxic and anoxic conditions
287 allowed *S. oneidensis* MR-1 to extract REEs from the coal matrix significantly greater than abiotic
288 controls. The REEs biorecovery increased upon increasing solid percentage upto 10% w/v for
289 Wishbone Hill coal independent of specific gravity, whereas increasing solid percentage showed
290 a decrease in REEs biorecovery from Healy coal at higher specific gravity. The optimum inoculum
291 dosing, temperature, and particle size were 1% v/v, 32°C, and -14 M, respectively, for coal samples
292 from both the mines. Comparison of the chemical and bio-weathering process showed that higher
293 selective recovery of specific REEs including Sc, Y, Yb, Tm, Er, and Lu occurred upon bio-
294 weathering than the chemical leaching process. This study establishes the efficient REEs bio-
295 weathering process using *S. oneidensis* MR-1, and creates the future potential for developing cost-
296 effective and environmental-friendly technology for selectively recovering REEs from low-grade
297 coals and coal rejects.

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Tables and Figures

432

433 **Table 1.** Variation of parameters for optimizing the bio-weathering of REEs from coal samples.

Parameters	Variables			
Particle size (M)	-200	-48	-14	+200
Temperature (°C)	30	32	34	
Inoculum dosing (% v/v)	0.2	0.4	1	
Solid percentage (% w/v)	5.7	10	14.3	

434

435 **Table 2.** The concentration of REEs in coal samples, on a whole coal basis, from Wishbone Hill and Healy coal mines.

Samples	REEs (mg/Kg)																
	Sc	Y	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Ho	Er	Tm	Yb	Lu	Total
	Composite																
Wishbone coal	13.1	21.1	16.4	35.3	4.2	17.5	4.1	0.9	4	0.6	3.8	0.8	2.2	0.4	2.1	0.3	126.8
	1.3 Float																
Wishbone coal	7.1	13.3	4.8	10.6	1.3	5.7	1.4	0.3	1.7	0.3	2.1	0.5	1.4	0.2	1.5	0.2	52.4
Healy coal	3.4	9.7	8.6	17.3	2	8.6	2.1	0.4	2	0.3	1.6	0.3	0.9	0.1	0.8	0.1	58.2
	1.3 Sink																
Wishbone coal	11.9	19.4	15.3	31.9	3.8	15.8	3.7	0.8	3.6	0.6	3.4	0.7	2.1	0.4	2.2	0.3	115.9
Healy coal	4.6	16.6	16.8	33.8	4	16.2	3	0.8	3.4	0.5	3	0.6	1.6	0.3	0.6	0.2	106
	1.5 Sink																
Wishbone coal	17	26.4	23.7	51.1	6.1	25.1	5.8	1.2	5.4	0.9	4.9	1	2.7	0.4	2.5	0.4	174.6
Healy coal	9	19.9	28.1	52.1	6.2	23.4	4.8	0.9	4	0.6	3.7	0.8	2.1	0.3	2	0.3	158.2

437 **Table 3.** Mann Whitney Wilcox test to quantify the significant difference in the percentages of
 438 REEs recovery between the control and *S. oneidensis* mediated bio-weathering as well as between
 439 Wishbone and Healy coal.

Sample			p
<i>Control vs S. oneidensis</i>			
Wishbone Hill	Coal	1.3 float	2×10^{-3}
		1.3 sink	5.8×10^{-4}
		1.5 sink	0.3
	Ash	1.3 float	1.7×10^{-3}
		1.3 sink	2.7×10^{-5}
		1.5 sink	5.4×10^{-4}
Healy	Coal	1.3 float	1.8×10^{-4}
		1.3 sink	2.4×10^{-5}
		1.5 sink	9.4×10^{-6}
	Ash	1.3 float	5.3×10^{-5}
		1.3 sink	1×10^{-2}
		1.5 sink	8×10^{-3}
<i>Wishbone Hill vs Healy</i>			
Coal	1.3 float	Control	7.9×10^{-4}
		<i>S. oneidensis</i>	1.9×10^{-4}
	1.3 sink	Control	1.6×10^{-5}
		<i>S. oneidensis</i>	2.6×10^{-6}
	1.5 sink	Control	1.6×10^{-6}

		<i>S. oneidensis</i>	6.5×10^{-7}
Ash	1.3 float	Control	3.9×10^{-3}
		<i>S. oneidensis</i>	8.2×10^{-3}
	1.3 sink	Control	7.2×10^{-4}
		<i>S. oneidensis</i>	0.7
	1.5 sink	Control	1.7×10^{-5}
		<i>S. oneidensis</i>	3.6×10^{-6}

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442 **Table 4.** Yield of REEs from Wishbone and Healy coal at different conditions; (A) -200M, 2 g,
 443 30°C, 1 % v/v, (B) -200M, 3.5 g, 32°C, 1% v/v, and (C) -48M, 5 g, 30°C, 0.2 % v/v.

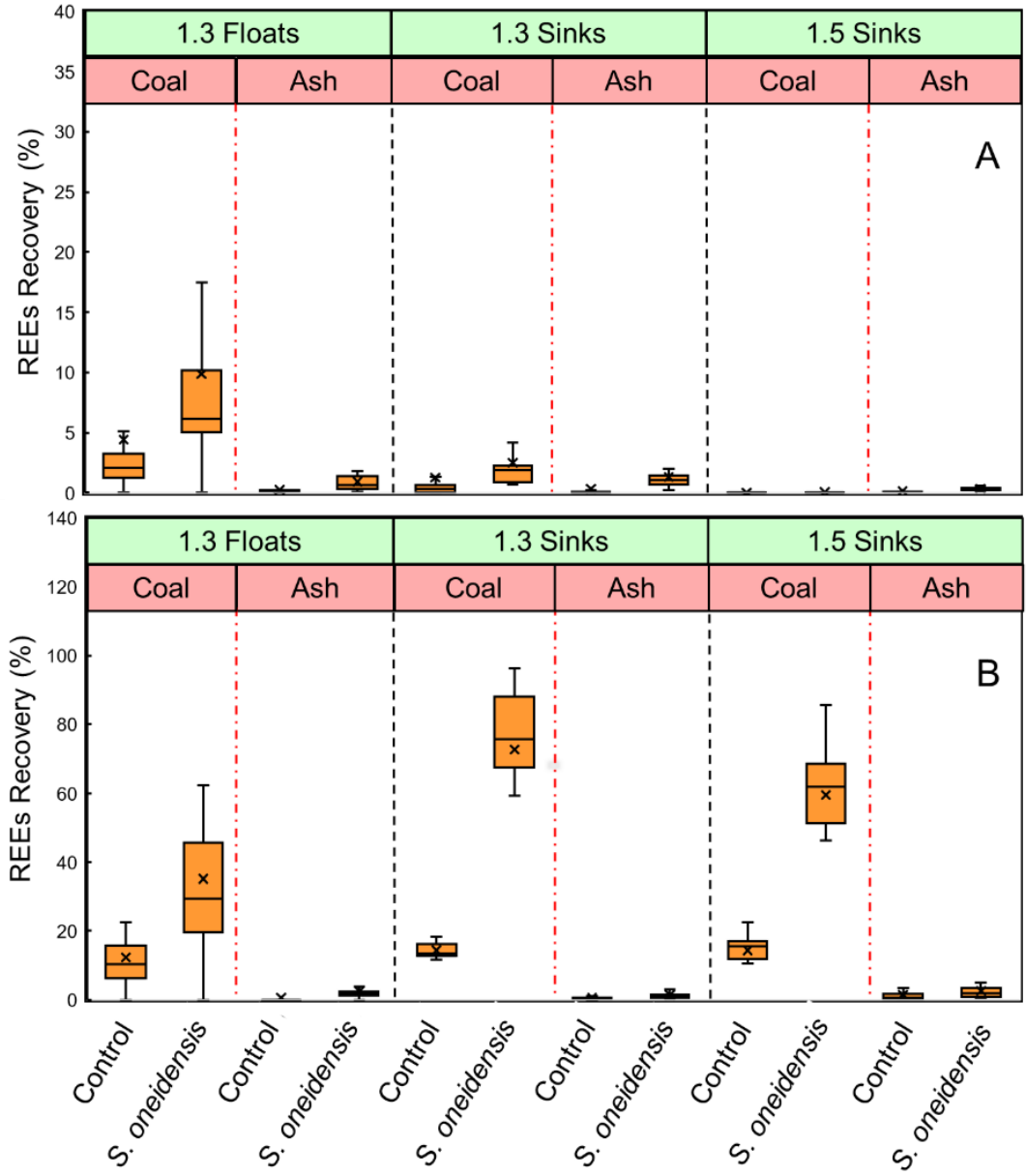
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Samples	Specific gravity	Yield (%)		
		A	B	C
Wishbone	Composite	0.29	0.13	0.03
Hill				
	1.3 float	0.23	0.45	0.36
	1.3 sink	0.25	0.16	0.35
	1.5 sink	0.77	0.15	0.84
Healy	Composite	0.33	0.46	0.02
	1.3 float	0.46	1.10	1.73
	1.3 sink	0.53	0.21	1.70
	1.5 sink	0.61	0.22	1.69

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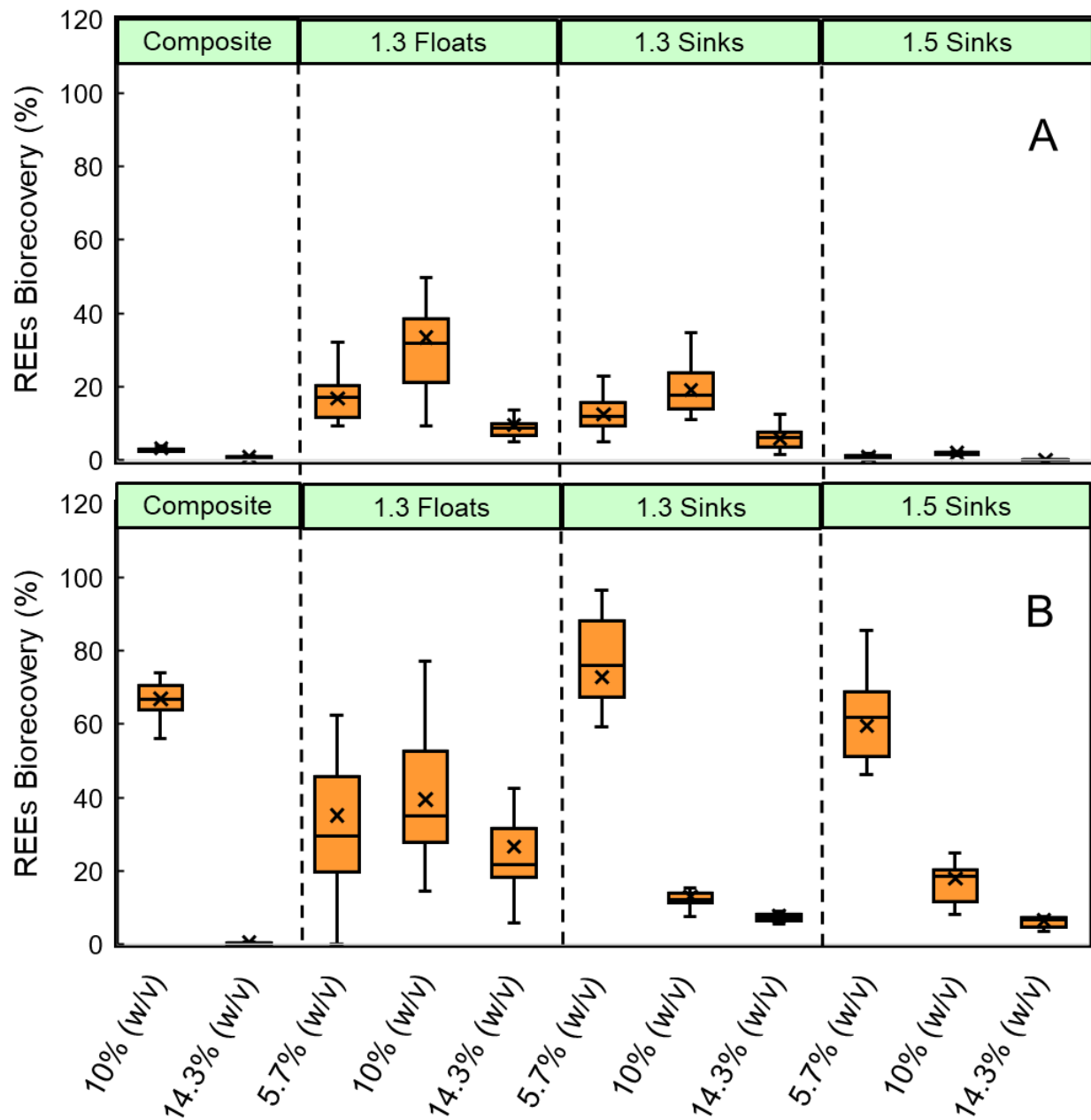


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449 **Figure 1.** Percentage recovery of total REEs from Wishbone Hill coal (A), and Healy coal (B)

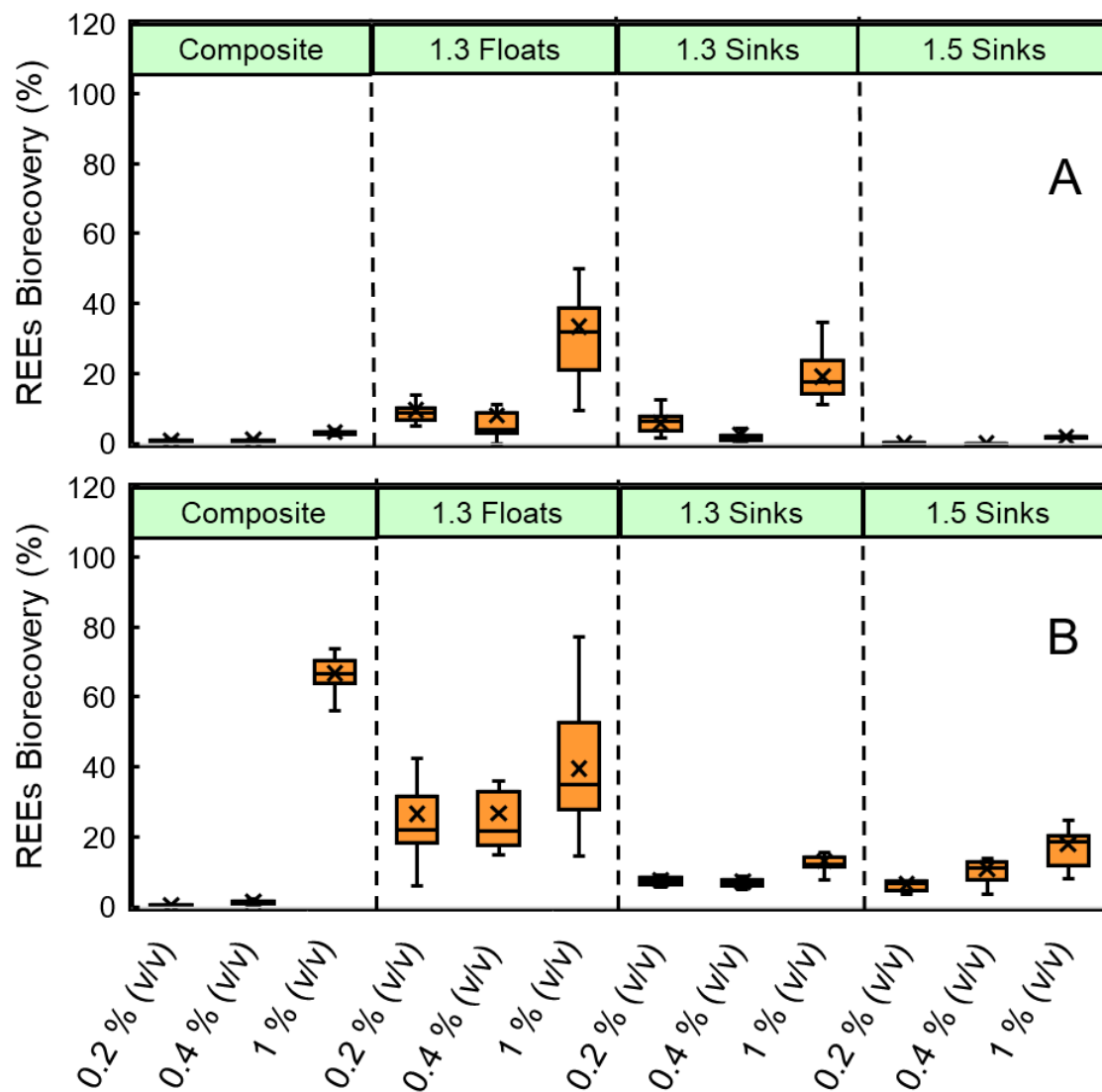
450 samples using *S. oneidensis*. The serum bottles containing minimal media and coal but without *S.*

451 *oneidensis* was used as a control.



452
 453 **Figure 2.** Recovery (%) of total REEs from Wishbone (A), and Healy (B) coal samples at
 454 varying solid percentages (% v/w).

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458 **Figure 3.** Recovery (%) of total REEs from Wishbone (A), and Healy (B) coal samples at
 459 varying inoculum dosings.

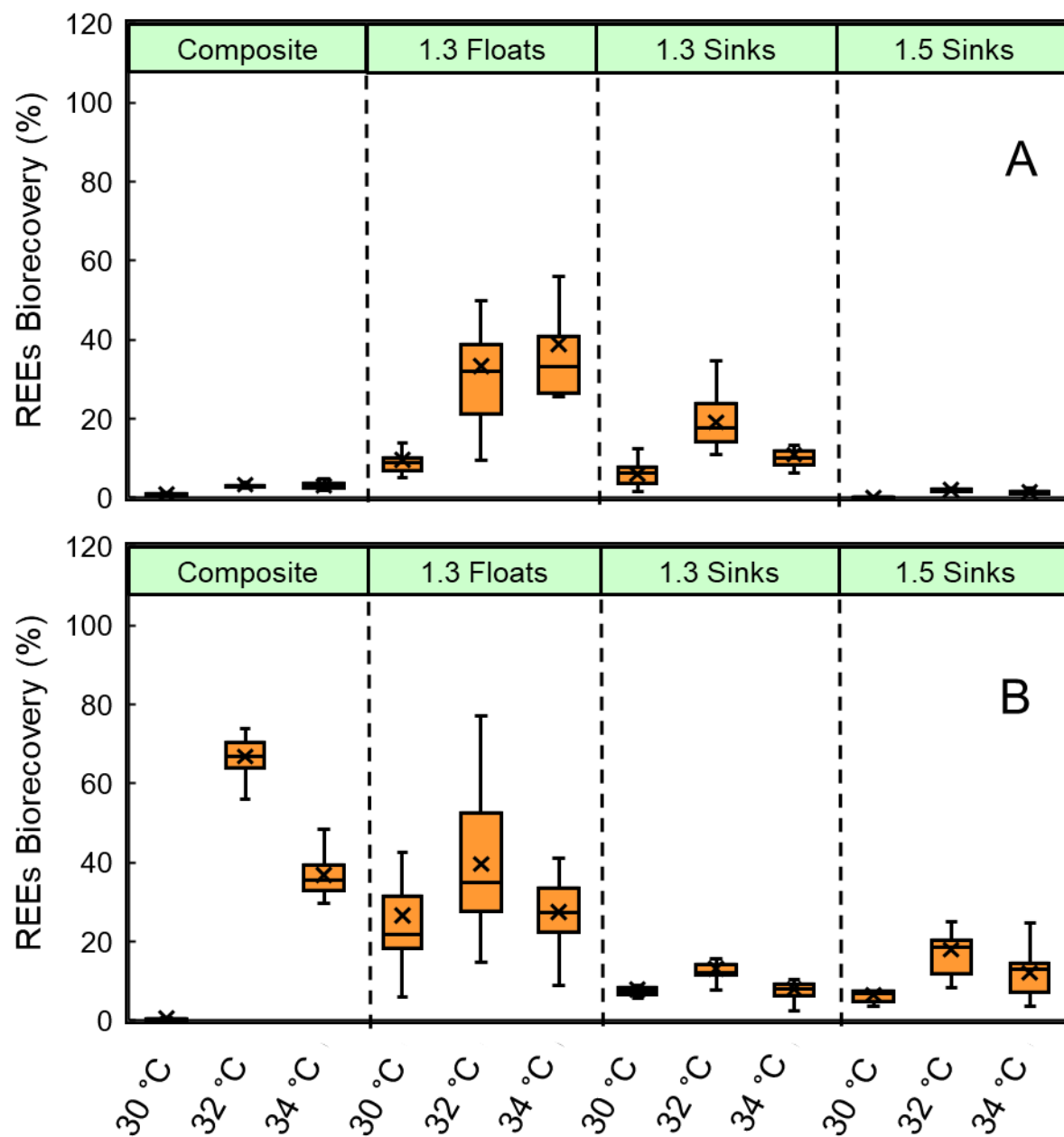
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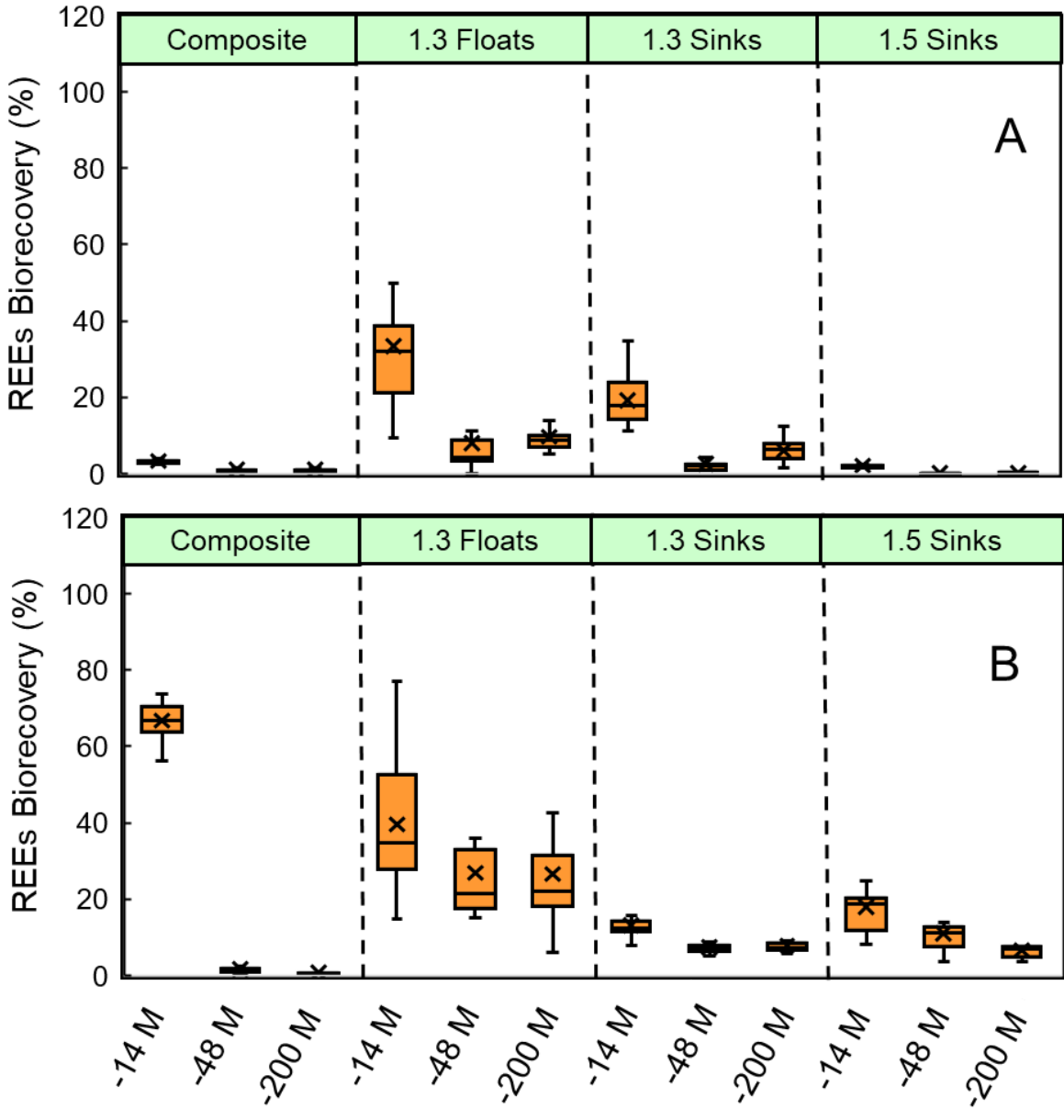
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467 **Figure 4.** Recovery (%) of total REEs from Wishbone (A), and Healy (B) coal samples at

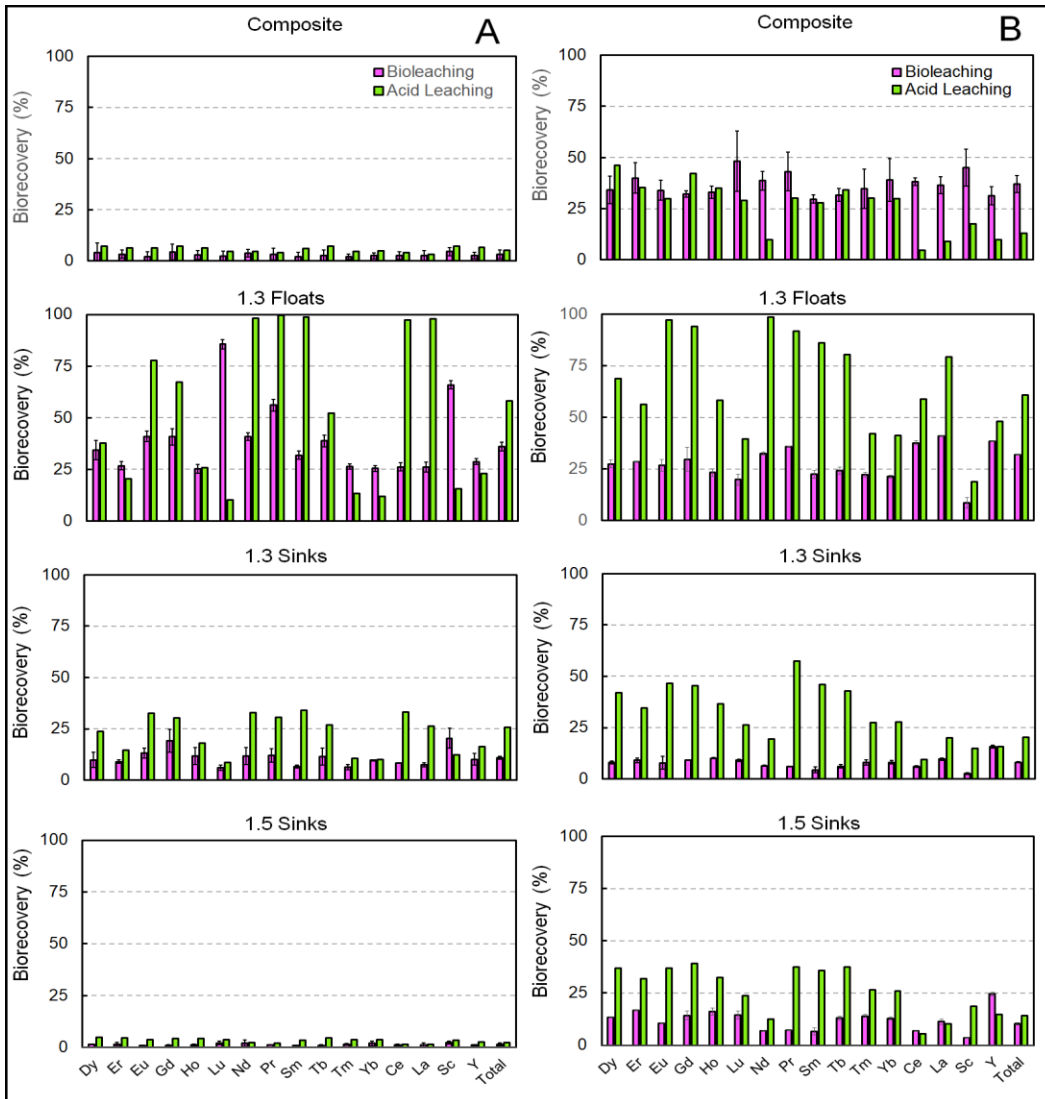
468 varying temperatures.



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470 **Figure 5.** Recovery (%) of total REEs from Wishbone (A), and Healy (B) coal samples at

471 varying particle sizes.



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474 **Figure 6.** Comparison of chemical leaching and bio-weathering process for REEs recovery (%)

475 from Wishbone Hill (A) and Healy coal (B) samples at different specific gravities.

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Supplementary information

Bio-weathering Using *Shewanella oneidensis* MR-1 Enhances Selective Recovery of Rare Earth Elements from Alaskan Coal Mines

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512 **Table S1.** Normality test (Kolmogorov Smirnov) to determine the distribution of REEs recovery
 513 (%) data.

			Sample	<i>p</i>	
Wishbone	Coal	1.3 float	Control	9.2×10^{-8}	
			<i>S. oneidensis</i>	1.1×10^{-13}	
Hill	Coal	1.3 sink	Control	3.1×10^{-4}	
			<i>S. oneidensis</i>	4.2×10^{-9}	
		1.5 sink	Control	3.1×10^{-4}	
			<i>S. oneidensis</i>	3.1×10^{-4}	
	Ash	1.3 float	Control	3.1×10^{-4}	
			<i>S. oneidensis</i>	6.8×10^{-5}	
		1.3 sink	Control	3.1×10^{-4}	
			<i>S. oneidensis</i>	1.2×10^{-5}	
Ash	1.5 sink	Control	6.8×10^{-5}		
		<i>S. oneidensis</i>	6.8×10^{-5}		
	Healy	Coal	1.3 float	Control	1.1×10^{-13}
				<i>S. oneidensis</i>	1.1×10^{-13}
Coal		1.3 sink	Control	1.1×10^{-13}	
			<i>S. oneidensis</i>	1.1×10^{-13}	
Coal	1.5 sink	Control	1.1×10^{-13}		

		<i>S. oneidensis</i>	1.6×10^{-15}
Ash	1.3 float	Control	3.1×10^{-4}
		<i>S. oneidensis</i>	5.4×10^{-9}
	1.3 sink	Control	3.1×10^{-4}
		<i>S. oneidensis</i>	2.9×10^{-7}
	1.5 sink	Control	6.8×10^{-5}
		<i>S. oneidensis</i>	4.2×10^{-9}

Table S2. Concentration of As, Cd, and Pb in Wishbone and Healy coal samples

Coal samples	Specific gravity	As ppm	Cd ppm	Pb ppm	Total ppm
Wishbone	Composite	4.62	0.364	12.05	17.03
Hill	1.3 float	0.96	0.123	5.97	7.05
	1.3 sink	0.87	0.25	8.45	9.57
	1.5 sink	6.37	0.706	24.7	31.78
Healy	Composite	0.94	0.526	2	3.47
	1.3 float	0.28	0.217	1.38	1.88
	1.3 sink	0.67	0.481	2.16	3.31
	1.5 sink	1.45	0.434	0.78	2.26

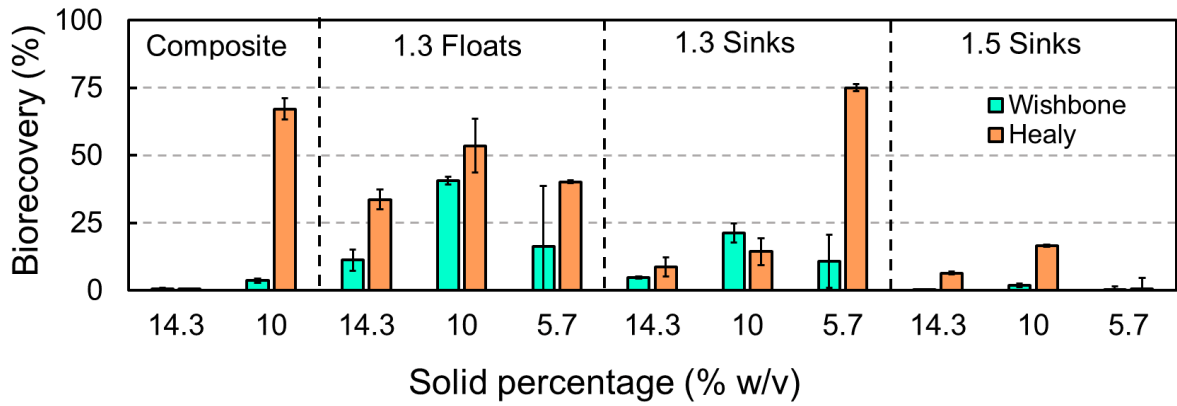
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518 **Table S3.** Ash content of Wishbone and Healy coal samples at different specific gravities.

Specific Gravity	Ash content (%)	
	Wishbone Hill	Healy
1.3 float	6.09%	11.89%
1.3 sink	28.81%	21.09%
1.5 sink	73.23%	56.09%

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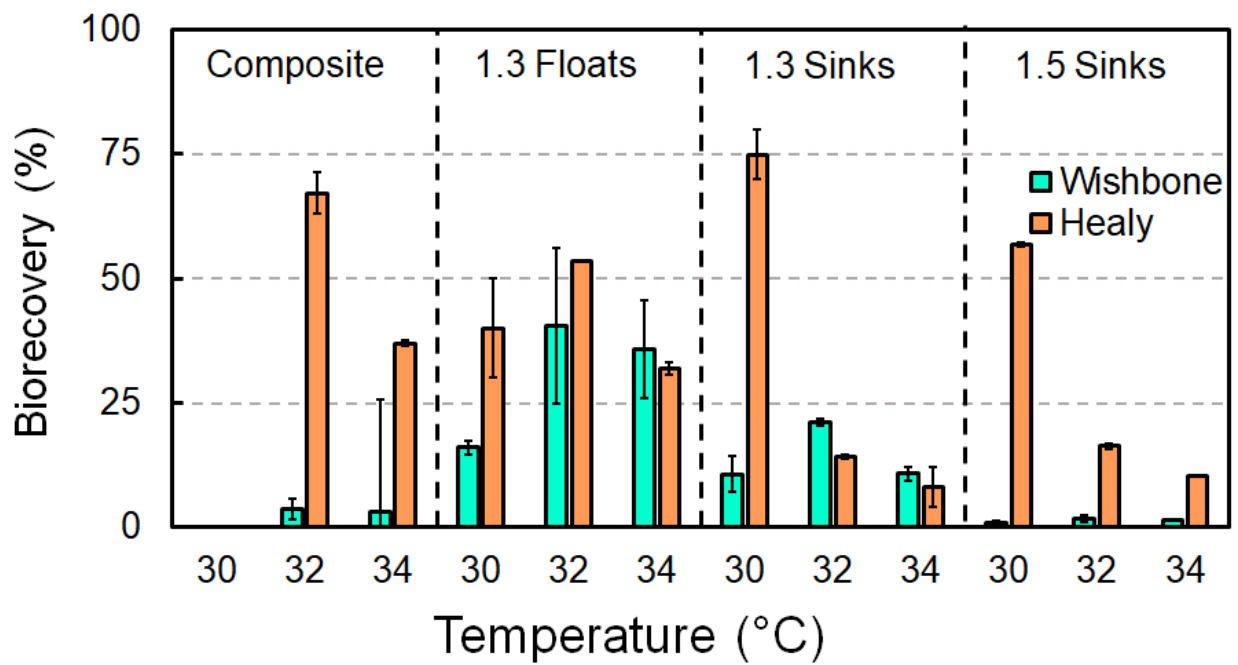
522 **Figure S1.** Total REEs recovery from Wishbone and Healy coal at varying solid percentages (%)

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w/v).

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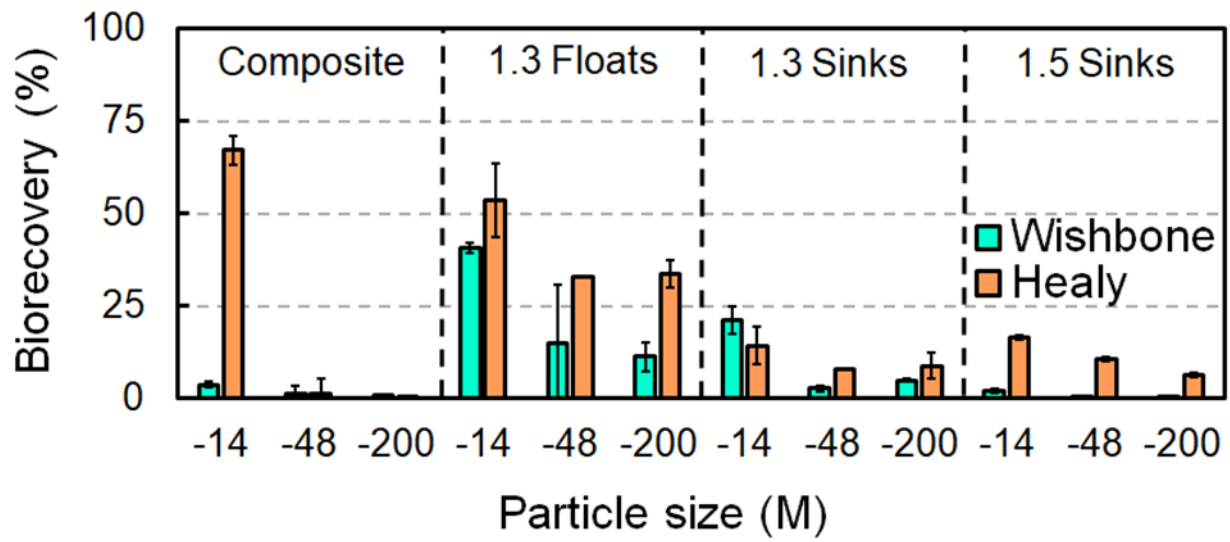


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527 **Figure S2.** Total REEs recovery from Wishbone and Healy coal at varying incubation

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temperatures.



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Figure S3. Total REEs recovery from Wishbone and Healy coal at varying particle sizes.

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