Deterministic Quantum Light Arrays from Giant Silica-Shelled Quantum Dots

Hao A. Nguyen¹, David Sharp², Johannes E. Fröch^{2,3}, Yi-Yu Cai⁴, Shenwei Wu¹, Madison Monahan¹, Christopher Munley,² Arnab Manna,² Arka Majumdar^{2,3}, Cherie R. Kagan^{4,5,6}, Brandi M. Cossairt*¹

¹Department of Chemistry, University of Washington, Seattle, WA 98189, USA

²Department of Physics, University of Washington, Seattle, WA 98185, USA

³Department of Electrical and Computer Engineering, University of Washington, Seattle, WA 98195, USA

⁴Department of Electrical and Systems Engineering, University of Pennsylvania, Philadelphia, PA 19104, USA

⁵Department of Materials Science and Engineering, University of Pennsylvania, Philadelphia, PA 19104, USA

⁶Department of Chemistry, University of Pennsylvania, Philadelphia, PA 19104, USA *cossairt@uw.edu

Abstract: Colloidal quantum dots (QDs) are promising candidates for single-photon sources with applications in photonic quantum information technologies. Developing practical photonic quantum devices with colloidal materials, however, requires scalable deterministic placement of stable single QD emitters. In this work, we describe a method to exploit QD size to facilitate deterministic positioning of single QDs into large arrays while maintaining their photostability and single-photon emission properties. CdSe/CdS core/shell QDs were encapsulated in silica to both increase their physical size without perturbing their quantum-confined emission and enhance their photostability. These giant QDs were then precisely positioned into ordered arrays using template-assisted self-assembly with a 75% yield for single QDs. We show that the QDs before and after an extended period of time. Together, this bottom-up synthetic approach via silica shelling and the robust template-assisted self-assembly offer a unique approach to produce scalable quantum photonics platforms using colloidal QDs as single-photon emitters.



Introduction

Quantum nanophotonics holds great potential for several quantum technologies including quantum sensing, quantum computing, and quantum communication.¹⁻⁴ However, poor scalability is a critical hurdle that hinders developments in this field. A scalable nanophotonics platform necessitates replacing traditional bulky table-top optics with chip-scale photonics. One necessary condition for such a scalable platform is

the ability to deterministically position single photon emitters in an array, and subsequent coupling to nanophotonic structures, such as resonators. While large arrays of nanophotonic cavities have been demonstrated,⁵ finding the ideal material for reliable generation of indistinguishable single photons and their scalable integration still remain outstanding challenges.

Among the many material candidates, including self-assembled quantum dots (QDs),⁶⁻¹¹ defects in hexagonal boron nitride,¹²⁻¹⁶ diamond,¹⁷⁻²⁰ or two-dimensional materials,²¹⁻²³ trapped ions,²⁴⁻²⁶ and molecules,^{27,28,28-30} colloidal QDs have emerged as promising building blocks for integrated photonic systems that provides a unique approach to solve the challenge of deterministic, scalable integration. Colloidal core-shell Cd- and In-based QDs or halide perovskite QDs can be prepared to exhibit strong antibunching behavior, *i.e.*, their second-order intensity correlation at zero time delay (g⁽²⁾(0)) is less than 0.5 and often approaches zero for a single emitter.³¹⁻⁴⁰ This makes colloidal QDs competitive candidates for solid-state single photon sources.

Besides their attractive characteristics for photonic applications including emission wavelength tunability, room temperature stability, and low-cost and flexible synthesis, the key advantage of colloidal QDs is their solution processability. Dispersions of colloidal materials are compatible with various integration techniques to manipulate the positions of isolated QD emitters for both optical and electrical devices.^{38,39,41,42} Straightforward integration methods, such as spin coating, drop casting, capillary assembly, and doctor blade coating, are often performed on patterned or templated substrates with nano- or microscale traps generated by electron beam lithography to enable precise positioning of isolated single ODs.^{43–53} Deterministic and scalable positioning of one or a few QDs using these approaches can be realized when the QD size is maximized and/or the size of the predefined traps is minimized.^{54,55} A different route for precise placement is to manipulate the location of a QD on a substrate with atomic force microscopy and/or scanning electron microscope (SEM) with a nanomanipulator,^{56–59} however this approach does not offer a feasible path to scaling. Most recently, electrohydrodynamic inkiet printing has been demonstrated to deposit droplets of nanoparticles on an array of nano cavities.⁶⁰ For this technique, although the production of small ink droplets containing a few nanoparticles was achieved, targeting one particle per droplet remains difficult due to the small size of the nanoparticles and the constraints imposed by the nozzle diameter. Furthermore, implementing available techniques for large-scale patterning of OD single photon emitters is problematic due to the QD's small size, surface chemistry, and/or poor stability in ambient condition.^{32,61} Overall, despite intense effort, deterministic positioning of QD single photon emitters with high scalability remains a challenge.

Here, we demonstrate a bottom-up strategy via silica shelling of CdSe/CdS QDs combined with a template-assisted self-assembly to deterministically position QD single photon emitters. Applications of silica shelled QDs are ubiquitous in the biomedical field based on four major advantages: (1) optical transparency, (2) high colloidal, chemical, and optical stability of their dispersions, including in water at different pH values, (3) reduced toxicity of conventional QDs, and (4) versatility of surface modification. ^{62–71} In this study, we experimentally show that silica shells both increase the physical size of the CdSe/CdS QDs to facilitate device integration and stabilize the QDs to achieve room-temperature single-photon emission. We use the template-assisted self-assembly technique, recently reported for placement of nanoparticles,^{72,73} to deterministically deposit single giant silica-shelled CdSe/CdS QDs in ordered arrays wherein they continue to exhibit bright single-photon emission. This synthetic approach provides a scalable and versatile strategy that could be combined with other large-scale placement methods for fabricating quantum nanophotonic devices.

Results and Discussion

I. Synthesis and Characterizations of Giant CdSe/CdS/SiO₂ QDs

For core-shell CdSe/CdS QDs, increasing the number of monolayers of the shelling material is a typical approach to achieve larger particle sizes. However, even with the laborious and time-intensive deposition of 19 monolayers of CdS, the QD size only reaches 20 nm in diameter, while a large amount of precursor material is consumed.⁷⁴ In addition, an excessively large CdS shell on a CdSe core leads to a reduction in photoluminescence quantum yield (PLQY) due to the formation of interfacial defects caused by lattice strain.^{75–77} The optimal PLQY is observed when 8-10 monolayers of CdS are applied to achieve QDs of 10-11 nm in total diameter.⁷⁸ Hence, we synthesized wurtzite CdSe/CdS core-shell QDs containing 9 monolayers of CdS with a total diameter of 11 ± 0.4 nm via the dual injection method (**Figure 1b**).^{78,79} The synthesized QDs show PL centered around 640 nm with a narrow emission linewidth with a half-width-half-maximum (HWHM) of 27 nm and an 82% PLQY.

To controllably increase the particle size, we encapsulated the CdSe/CdS QDs in silica shells. Synthesis of silica shells on nanoparticles can be done via two main techniques: the Stöber method and the reverse microemulsion method.^{62,63} We used the latter procedure because of its greater degree of control over the particle size and the higher yield for encapsulating one single QD in one silica sphere.^{80–82} Generally, the hydrophobic ligands of the initial QDs are replaced by non-ionic surfactant molecules such as IGEPAL CO-520 surfactant or Triton X100 in cyclohexane to create a microemulsion. These emulsions act as nanoreactors to control the hydrolysis of silica precursor, tetraethyl orthosilicate (TEOS), and the resulting silica shell growth using an aqueous ammonia catalyst.

With the reverse microemulsion route, the CdSe/CdS QDs were efficiently encapsulated in silica shells with an average total diameter of 90 ± 18 nm, confirmed by transmission electron microscopy (TEM, **Figure 1c**). We also observed a small number of hollow silica particles and non-shelled QDs. After the silica shelling process, the PL of the QDs slightly blue-shifted, resulting in a peak maximum at 635 nm with a HWHM of 20 nm and a drop in PLQY to 34% (**Figure 1a**), which remained the same after 14 months at room temperature as water or ethanol dispersions (**Figure 54**). This observation indicates that silica shells are effective at protecting QDs from PLQY quenching effects arising from the outside environment. On the other hand, considering the surface ligands and the quasi-type II heterostructure of CdSe/CdS QDs where the electron wavefunction is delocalized over the whole QD and the hole wavefunction is localized in the core, we assume the initial drop in PLQY after the silica shelling process may originate from several aspects including the initial ligand exchange step, the formation of oxidic surface trap sites formed during the silanization, and lattice strain.^{82–84} Several PLQY preservation strategies have been reported including phase transfer treatment,⁶⁴ post-synthetic annealing with UV activation,⁸⁵ and QD core heterostructure engineering,^{82,86} which could be used to further improve the final PLQY of the SiO₂ shelled QDs.



Figure 1. Characterization of the synthesized QDs including **a.** photoluminescence (solid curves) and UV-Visible absorption spectra (dotted curves), **b.** TEM images of CdSe/CdS QDs, and **c.** CdSe/CdS/SiO₂ QDs.

II. Giant QDs on a Planar Substrate

To test the optical properties of individual giant QDs, we explored spin coating the colloidal giant QD dispersions on a planar SiO₂ substrate. To avoid aggregation of silica particles caused by interparticle siloxane bonding upon drying, ethanol was used as the solvent. Control over concentration and sonication were also required to achieve either a uniform monolayer or isolated QDs. A small amount (10 μ L) of the giant QD stock dispersion in ethanol (100 mg of QDs in 5 mL of ethanol) was directly spin-coated on a planar Si substrate resulting in large clusters of agglomerated nanoparticles. A uniform monolayer of giant QDs was achieved when the same solution was sonicated for 10 min prior to spin coating. To reach the level of isolated QDs, the original dispersion was diluted by a factor of 100 using ethanol, followed by 10 min of sonication prior to spin coating (See Section S6 in Supporting Information). To study the single photon emission of these silica coated QDs, we performed PL measurements and second order photon correlation measurements, $g^{(2)}(\tau)$. At room temperature and in air, among 46 measured QDs, 19 QDs bleached rapidly, 7 QDs bleached after 4 min, and 20 QDs bleached after 6 min upon continuous wave laser irradiation (532 nm, $\sim 3\mu W$, $\sim 1kW$ cm⁻²). These photobleaching timescales are similar to those of single CdSe-based core/shell QDs.^{49,54,87,88} However, it was expected that the thick silica shells would prevent photo-chemical reactions on the surface of the QDs, which is ascribed to be the origin of photobleaching.⁸⁷⁻ ⁹⁰ Therefore, we hypothesize that the photobleaching phenomenon arises from oxides at the silica-CdS interface, which could be mitigated by applying an insulating layer between the CdS and the silica shells.⁸⁷ Figure 2a shows the distribution of the PL maxima of the measured QDs, with most of the emission peaks centered around 635 nm, consistent with PL results from the ensemble dispersion. The PL intensity time trace measurements showed that 15 QDs had a largely unimodal ON state of emission indicating a low blinking behavior. We measured $g^{(2)}(\tau)$ for 18 QDs and found that the $g^{(2)}(0)$ value ranged from 0.06 to 0.79 (Figure 2b). Among them, 12 QDs had $g^{(2)}(0)$ below threshold of 0.5, with the lowest value of 0.06. Figures **2c-I** display the outcome of single-particle measurements of three representative QDs. Spectral cutoffs at \sim 600 nm and 645 nm appear, because a bandpass filter was used to reduce background from non QD emissions. Characterizations details for other QDs can be found in Section S8 & S9 in the Supporting Information. These results from isolated silica shelled QDs are analogous to those of isolated Cd-based core/shell QDs.6,34,38,40,49,54



Figure 2. Quantum optical characterization of isolated silica shelled CdSe/CdS QDs. **a.** Distribution of emission maxima of 27 single silica shelled QDs. **b.** Distribution of outcomes from second order autocorrelation function $g^{(2)}(\tau)$ of 18 single silica shelled QDs. **c.** PL image of single silica coated QDs on planar SiO₂ substrate. **d–f.** Single particle emission spectra, **g–i.** PL intensity time trace, and **j–l.** second order autocorrelation function $g^{(2)}(\tau)$ measurements of three representative single silica shelled QDs.

III. Deterministic Positioning of Giant QDs into Arrays

To deterministically position the giant silica-coated QDs into arrays, we employed a templateassisted self-assembly technique that has been demonstrated to precisely arrange single nano-diamonds and gold nanoparticles with diameters as small as 40 nm across millimeter-scale areas.^{72,73} On a Si/SiO₂ substrate, electron-beam lithography was used to define poly(methyl methacrylate) (PMMA) resist templates composed of 9 x 24 rectangular arrays of cylindrical traps with a 10 μ m spacing and a depth of 157 nm, equal to the PMMA resist thickness. For every row, to optimize the capture of single 90 nmdiameter silica-shelled QDs, the trap diameters were designed to increase from 90 to 170 nm in 10 nm increments, although the actual trap sizes were measured from SEM images to be larger (likely due to overexposure or overdeveloping) and to range from 122 to 238 nm in diameter (**Section S7**).

The assembly was performed in a home-built apparatus in which an aqueous dispersion of silica coated QDs was deposited between a glass slide and the template surface. The QD dispersion was translated across the template surface at a speed of 2 μ m/s by a motorized stage (**Figure 3**). A strong capillary force at the meniscus of the liquid rear edge drives the particles into the template traps.^{46,51–53,72,91,92} During the assembly process, the environmental humidity (ambient dew point around -25 °C) and the substrate temperature (22 °C) were monitored and kept consistent as fluctuations of these factors can affect the assembly yield.⁷² Finally, a liftoff step through immersion of the samples in N-methyl-2-pyrrolidone (NMP) for 1 min and acetone for 1 min was done to remove the PMMA layer and any non-specifically-bound QDs outside of the traps.



Figure 3. Schematic process of the template-assisted self-assembly method to deterministically place silica (light blue sphere) shelled QDs (red sphere) in an array using a PMMA template (yellow) on a Si/SiO₂ substrate (light blue).

To obtain the yield for the QD assembly into the patterned array, SEM was used to image all 216 positions of one 9 x 24 array. Positioning of QDs in the entire array was tracked by taking images of subarrays to construct the large array image (**Figure 4a**). Full reconstruction of the array is shown in **Section S10** of the Supporting Information. Ordered subarrays of QDs were clearly seen from the SEM images (**Figure 4c**), in which positions with a single QD (**Figure 4d-e**), multiple QDs (**Figure 4f**), and missing QDs could be clearly identified. Statistical characterization of the assembly showed that 75% of the traps were occupied by single QDs, 14% contained multiple QDs, and 11% were empty. **Figure 4b** shows that the optimal assembly yield for the silica shelled QDs with average diameter of 90 nm was achieved with a trap diameter of 160 nm, where only one position in the 24-member column was vacant. In addition, a smaller trap size (diameter < 150 nm) resulted in a higher frequency of missing QDs, and a larger trap size (diameter > 190 nm) exhibited a higher frequency of multiple QDs. From the SEM images of the array before the PMMA liftoff step (**Figure 4d**), we found that the single QDs tend to attach to the trap wall after

assembling, indicating that the absolute position of single QDs from our technique is influenced heavily by the trap diameter. This leads to a tradeoff between assembly yield and precise positioning, where larger traps result in better capturing of QDs, but less precision in the absolute position of the QDs.



Figure 4. a. Schematic construction of one 9 x 24 array showing assembly yield. **b.** Plot showing the frequency of traps containing multiple, one, or no QDs as a function of trap diameter. SEM image of **c.** a sub arrays of QDs, **d.** a single QD in a trap before the PMMA liftoff step, **e.** a single QD in a templated position after the PMMA liftoff step, and **f.** multiple QDs in a templated position after the PMMA liftoff step. The contrast of the SEM images was adjusted after imaging to optimize visibility of particles and the array.

IV. Optical Characterization of Giant QDs in Arrays

Finally, we studied the optical properties of the giant QDs in the 9 x 24 array to compare with the ones on the planar substrate. It should be noted that measurements of QDs on the planar substrate and QDs in the array were taken 6 months apart. **Figure 5a** shows the distribution of emission maxima for 34 single

QDs in the array. The majority of the emission peaks centered around 635 nm, consistent with the ensemble QD emission. To acquire the statistics for single-photon emission of the single giant QDs in the array, the second-order autocorrelation functions, $g^{(2)}(\tau)$, of 32 QDs were collected. **Figure 5b** displays the distribution of $g^{(2)}(0)$ values, where 16 QDs show photon antibunching behavior with $g^{(2)}(0) < 0.5$. The PL time traces of the measured QDs showed that emission bleaching occurred in less than 3.5 min for 11 QDs, between 3.5 and 10 min for 17 QDs, and after more than 10 min for 4 QDs. Additionally, blinking suppression was observed for 10 QDs. **Figure 5c** displays the PL map of a subarray highlighting 3 representative QD single photon emitters with low $g^{(2)}(0)$ values. The optical characterization of these 3 QDs is shown in **Figure 5d-l**, where blinking suppression was seen in QD5 and QD6 and $g^{(2)}(0)$ value was as low as 0.14 for QD6. Characterization of other QDs can be found in **Section S11 & S12** in Supporting Information. These results confirm that the silica shelled QDs retained their the photostability and single-photon emission through the assembly process and over a long period of time, which are suitable for photonic device operations at room-temperature as colloidal materials often become unstable within weeks after their synthesis.



Figure 5. Quantum optical characterization of single silica shelled QDs in a 9 x 24 array. **a.** Distribution of emission maxima of 34 single silica shelled QDs in array. **b.** Distribution of outcomes from second order autocorrelation function $g^{(2)}(\tau)$ of 32 single silica shelled QDs. **c.** PL image of single silica coated QDs in a representative section of the templated array. **d–f.** Single particle emission, **g–i.** PL intensity time trace, and **j–l.** second order autocorrelation function $g^{(2)}(\tau)$ measurements of three representative single silica-shelled QDs in array.

Conclusion

A practical nanophotonic platform using colloidal materials as quantum emitters requires scalable integration. Our work presents a combination of a synthesis design to increase colloidal QD size through silica shelling with a template-assisted self-assembly technique to deterministically position giant QD single photon emitters in a large array, which directly demonstrates the scalability advantage of colloidal materials for photonic devices. We have shown that template-assisted self-assembly allows placement of QD single photon emitters into a large array with high assembly yield. The giant QDs both in the array and on planar substrates showed clear antibunching, characteristic of single-photon generation. It can be expected that optimization of the silica shelling process will maintain the superior PLQY of the starting CdSe/CdS and related core/shell QDs and may mitigate photobleaching issues, thus even further improving the single-photon emission properties of these materials. We envision that the demonstrated method of silica shelling may be applicable to other highly emissive nanomaterials such as halide perovskites or semiconductor QDs emitting in the IR range, which increases their stability and will advance the use of solution processable materials in the field of quantum nanophotonics. Finally, giant silica shelled QDs are also a flexible class of materials that may be compatible with other device fabrication techniques to achieve deterministic single particle positioning in complex photonic platforms.

Experimental Section

Materials

Syntheses of CdSe/CdS QDs were performed air-free. Silica shelling was done in ambient air in a well-ventilated fume hood or on a benchtop. All glassware was dried overnight in an oven at 160 °C. All chemicals listed below were used without further purification unless stated otherwise. Anhydrous ethanol (99.5%), anhydrous oleic acid (\geq 99%), anhydrous chloroform (99%), anhydrous toluene (99.5%), anhydrous methyl acetate (99.5%), 2-propanol (\geq 99.5%), acetone (\geq 99.5%), selenium powder (99.999%, 100 mesh), cadmium oxide powder (CdO, 99.9%), tri-noctylphosphine oxide (TOPO, 99%), trioctylphosphine (90%), 1-octanethiol (99%), octadence (ODE, 90%), tetraethyl orthosilicate (TEOS, 99.999%), tritonTM X-100, IGEPAL[®] CO-520, ammonium hydroxide solution (NH₄OH, 28.0-30.0% w/w), and Nmethyl-2-pyrrolidone were purchased from MilliporeSigma, n-octadecylphosphonic acid (ODPA, 99%) was purchased from PCI Synthesis. Cadmium oleate were synthesized following a literature procedure.⁷⁸ 18.2 MΩ water was collected from an EMD Millipore purification system. UV–vis spectra were collected on a Cary 5000 spectrophotometer from Agilent. Steady-state photoluminescence measurements were taken on a Horiba Jobin Yvon FluoroMax-4 fluorescence spectrophotometer and quantum yield measurements were taken with a Hamamatsu C9920-12 integrating sphere with a Hamamatsu C10027-01 photonic multi-channel analyzer.

Synthesis of CdSe/CdS Quantum Dots

Wurtzite core/shell CdSe/CdS QDs were synthesized using an established method with some minor modifications.⁷⁸ The synthesis of the CdSe core emitting at 620 nm was stopped 60 seconds after the injection of the Se-TOP solution. CdS shelling of the CdSe core was performed with 100 nanomole of CdSe QDs. The amounts of Cd- and S- precursors were calculated to achieve 9 monolayers of the CdS shells. The final product was stored in a N₂-filled glovebox.

Silica Shelling of CdSe/CdS Quantum Dots

The CdSe/CdS QDs were shelled in silica spheres via the reverse microemulsion process.⁸² To a mixture of 10 mL of cyclohexane, 1.9 mL of TritonTM X-100, and 1.8 mL of hexanol, 20 nmol of the CdSe/CdS QDs in chloroform was added. The mixture was stirred for 30 min, followed by dropwise addition of 200 μ L of TEOS and stirring for another 15 min. Finally, 30 μ L of ammonium hydroxide solution and 0.2 mL of water were injected successively. The reaction was stirred in the dark. After 3 days, a mixture of acetone and ethanol (1:1 ratio) was added to the solution followed by 5 min of centrifugation at 5000 rpm. The yellow precipitate was collected and washed with ethanol three times. The final product was dispersed in 5 mL of 18.2 MΩ water or ethanol and stored in air at room temperature.

Spin Coating

To avoid aggregation of nanoparticles, a low concentration of the giant QD solution and a sonication step prior to fabrication were necessary. For the dynamic dispense spin coating technique, 50 μ L of the solution of giant QDs was dropped onto a substrate, which was rotating at 1500 rpm. The rotation was stopped after 30 s. For the static dispense spin coating technique, 50 μ L of the solution of giant QDs was dropped at the center of a silicon nitride chip. The rotation at 1500 rpm was started and then stopped after 30 s.

Template Fabrication and Assembly

Onto a single-side-polished Si wafer with a 280 nm thermal oxide layer, a poly(methyl methacrylate) positive resist (PMMA 950 A4, Kayaku), was spun at 6000 rpm for 60 s following by a soft bake at 180 °C for 120 s. Circular traps with design diameters ranging from 90 to 170 nm were created by electron-beam lithography (Elionix ELS-7500EX) at a 50 kV accelerating voltage and a 50 pA beam current. The PMMA was developed in a 1:3 MIBK and isopropanol solution for 90 s. The substrate was cleaned by 6-s O_2 plasma treatment with 75 W and 20 sccm prior to assembly using a Gatan Solarus plasma cleaner. After the plasma treatment, the thickness of the PMMA layer was approximately 157 nm. The assembly was performed using a custom-built capillary assembly apparatus.⁷² An aqueous dispersion of the silica shelled QDs (about 5 μ L) was deposited in between the patterned substrate and a glass slide. The substrate was translated by a motorized linear stage (New Focus Picomotor) at a speed of 2 μ m/s. The whole process was performed in a home-built chamber equipped with a humidity-controlled setup. To maintain the temperature around 22 °C during the assembly process, the substrate was mounted on a water-cooled stage and monitored with a thermocouple. The ambient dew point was maintained around -25 °C. The liftoff of the PMMA template was done by immersing the assembled samples in Nmethyl-2-pyrrolidone (NMP) for 1 min, followed by 1 min acetone.

Optical Setup

PL maps were obtained with a home-built confocal scanning PL setup. A 532 nm continuous-wave laser was filtered through a 532 nm laser line filter and focused on the sample surface using a 100x (NA 0.95) objective lens to excite the QDs. A nano-positioning piezo stage was used to control the sample position. The QD PL was collected with the same objective and filtered through a 580 nm long pass filter and coupled

into a fiber, which was either sent to an avalanche photodiode to create a PL map or to a spectrometer to obtained spectra of individual QDs. The spectral position and linewidth of the QD PL spectrum was then extracted by fitting the spectra to a Voigt line shape using a custom Python script and the SciPy software package. For $g^{(2)}(\tau)$ measurements the signal was sent through a 1X2 fiber splitter with a 50/50 output ratio. Both output ends were connected to separate avalanche photodiodes (MPD-PDM). Their outputs were time correlated using a time tagger (PicoQuant TimeHarp 260).

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