

## **Amine Functionalized Graphitic Carbon Nitride as Sustainable, Metal-Free Catalyst for Knoevenagel Condensation**

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**ABSTRACT:** The design and development of novel, metal-free heterogeneous catalyst for organic transformation reactions is a challenging task. Amine functionalized graphitic carbon nitride (NH<sub>2</sub>-GCN) was prepared and used as a heterogeneous base catalyst for Knoevenagel condensation reaction. The amine functionalization leads to increased basicity due to the presence of additional -NH<sub>2</sub> groups. The catalytic potential of NH<sub>2</sub>-GCN was tested for Knoevenagel condensation, which showed a good catalytic activity. The detailed optimizations of various reaction conditions such as, time, temperature, and catalyst amount were performed. All the reactions were performed under optimal conditions, as determined. Catalyst showed highest yield of 92% and only single product is formed. It also exhibits high turnover number. In addition to that, green metrics calculations were determined. To check the heterogeneous nature of the catalyst, recyclability studies were also performed. This catalyst provides a green, sustainable, and metal-free approach for Knoevenagel condensation reaction.

**KEYWORDS:** Heterogeneous catalysis; graphitic carbon nitride; amine-functionalization; metal-free; Knoevenagel condensation.

## 1. INTRODUCTION

The most difficult aspect of synthetic organic chemistry is to perform the organic reactions to produce fine chemicals using a novel, green and sustainable approach. With the ever-increasing issues involving the environment and safety, the necessity to have novel methods to perform chemical transformation reactions is also rising.<sup>1</sup> So, need for the development of catalytic systems which can provide a green and sustainable approach for such chemical transformations is highly needed.

$\alpha$ ,  $\beta$  unsaturated carbonyl compounds have found broad applications such as in pharmaceutical industries,<sup>2</sup> production of fine chemicals,<sup>3</sup> etc., and are quite optimistic compounds obtained from the Knoevenagel condensation reaction. This reaction involves nucleophilic attack of an active methylene moiety to a carbonyl center succeeded by the elimination of water molecule, leading to the formation of  $\alpha$ ,  $\beta$  unsaturated carbonyl compound.<sup>4</sup> Traditionally, Knoevenagel condensation is conducted by using catalysts like ionic liquids,<sup>5</sup> ammonium salts,<sup>6</sup> amino acids,<sup>7</sup> and amines<sup>8</sup> in homogeneous conditions. But the homogeneous systems have many drawbacks including high temperature, catalyst separation, recovery of catalyst, and excessive use of solvents which generates waste leading to environmental pollution.<sup>9</sup> And seeing the wide applications of metal-free heterogeneous catalyst, developing such catalysts for the Knoevenagel condensation turn out to be an important task. This reaction is catalyzed by using a Bronsted base, which abstracts the acidic proton of active methylene compound forming carbanion. So, base-supported catalysts have attracted much attention since it activates the nucleophiles. Over the past years, catalysts having basic properties are in discussion since they work much more efficiently by converting tandem reactions into one pot.<sup>10</sup> Recently, researchers have investigated a variety of heterogeneous catalysts that have been successfully implied in the formation of  $\alpha$ ,  $\beta$ -unsaturated carbonyl compounds to produce numerous chemicals. Heterogeneous catalysts are of enormous interest, as they have many advantages, like less generation of waste, low toxicity, high chemical, and thermal stability, earth-abundant materials, increased cost efficiency, easier separation, and better recyclability.<sup>11</sup> Various heterogeneous catalysts like zeolites,<sup>12</sup> hydrotalcite,<sup>13</sup> metal-organic frameworks,<sup>14</sup> heteropoly acids,<sup>15</sup> carbon-based materials,<sup>16</sup> and mesoporous silica<sup>17</sup> have been employed to perform Knoevenagel condensation.

So, in search of such robust catalysts, graphitic carbon nitride being earth-abundant, chemically, and thermally stable has gained great attention towards organic transformations.<sup>18, 19</sup> Graphitic carbon nitride (GCN) is a 2-Dimensional conjugated polymeric material, consisting of  $sp^2$  hybridized C and N atoms.<sup>20, 21</sup> It has a graphite-like layered structure, with characteristic van der Waals forces between the sheets. The C and N are present in the ratio of 3:4 and contain a small amount of hydrogen. Since GCN is a polymeric material, the surface activity can be easily modified without changing its structure and composition.<sup>22</sup> In addition, it is also thermally and chemically very stable as it doesn't dissolve in acid, base, and other organic solvents. Due to its unique properties, it is considered as good metal-free catalyst for organic transformation reactions. Due to the presence of N atoms in GCN, it shows Bronsted basic and Lewis basic properties.<sup>20</sup> This can be further increased by introducing some basic functionalities onto the surface of the GCN. So, GCN in this regard can be employed in performing various base-catalyzed reactions.

In this work, to enhance the basicity of GCN, amine functionalization of GCN was done to synthesize  $NH_2$ -GCN catalyst. Amine functionalization was successfully done by using butylamine as an amine source and confirmed using several characterization techniques. The catalytic ability of as-synthesized  $NH_2$ -GCN was tested for Knoevenagel condensation reactions. The main objective of this work is to perform Knoevenagel condensation reactions with greener reaction conditions. Various optimizations of reaction were carried out using  $NH_2$ -GCN. And it was found that the increased basicity of GCN lead to a higher yield and better TON. The optimizations were carried out in mild conditions using the minimum amount of catalyst and environmentally friendly solvents which decrease the amount of waste generated in the reaction. So,  $NH_2$ -GCN being a metal-free heterogeneous catalyst provides a relatively novel and greener approach for the Knoevenagel condensation reaction.

## **2. EXPERIMENTAL SECTION**

### **2.1. Chemicals**

Dicyandiamide (99.0%, Sigma Aldrich), ethanol ( $\geq 99.5\%$ , Merck), butylamine ( $>99\%$ , Tokyo Chemical Industry),  $CDCl_3$  (99.80% D, Eurisotop),  $DMSO-d_6$  (99.80% D, Eurisotop), hexane (Fischer Scientific), ethyl acetate (Merck), were purchased and used in the reaction without

any further purification. DI water (18.2 MΩ cm) was obtained from a double-stage water purifier (ELGA PURELAB Option-R7).

## 2.2. Materials preparation

**2.2.1. Synthesis of Graphitic Carbon Nitride (GCN) Nanosheets.** Graphitic carbon nitride (GCN) nanosheets were synthesized using the reported procedure with slight modifications.<sup>18</sup> GCN was synthesized using dicyandiamide as a precursor wherein 5 g of dicyandiamide was taken in an alumina crucible and heated in a muffle furnace at 550 °C for 4 h at a ramp-rate of 3 °C min<sup>-1</sup>. Then furnace was cooled to room temperature naturally. The yellow-colored product was obtained. The obtained solid was further crushed into fine powder and was again put in the furnace for recalcination at 500 °C for 2 h at a ramp-rate of 5 °C min<sup>-1</sup>. The yellow product obtained was GCN nanosheets.

**2.2.2. Synthesis of Amine-Functionalized GCN (NH<sub>2</sub>-GCN) Nanosheets.** To synthesize amine-functionalized GCN, a reported method with some modifications was followed.<sup>23</sup> The NH<sub>2</sub>-GCN was prepared by using butylamine as a precursor. In detail, 500 mg of GCN was taken in a beaker having 50 mL of ethanol and sonicated for 2 h to disperse the solid particles and GCN suspension was formed. After this 2 mL of butylamine was added dropwise into GCN suspension and sonication continued for 4 h. Then it was refluxed overnight. The solution obtained was further washed with DI water 4-5 times and then dried at 80 °C. The pale, yellow-colored powder obtained was NH<sub>2</sub>-GCN nanosheets.

## 2.3. Catalytic ability studies

**Knoevenagel condensation.** The catalytic ability of as-synthesized NH<sub>2</sub>-GCN was studied for Knoevenagel condensation. The reaction was carried out in a 10 mL RB flask with constant magnetic stirring of 400 rpm at 25 °C. For the reaction, 1 mmol of aldehyde, 1 mmol of active methylene compound, 20 mg of NH<sub>2</sub>-GCN (catalyst), and 3 mL of ethanol was taken in RB flask and stirred at 25 °C. Precipitation of solid product confirmed the formation of the product. The product formed beyond completion was dissolved in ethyl acetate. The catalyst was removed by centrifugation and the product was recovered by evaporating ethyl acetate using a rotary evaporator. Finally, the product was refined

through column chromatography and was characterized using  $^1\text{H}$  and  $^{13}\text{C}$  NMR spectroscopic techniques (For spectra see supporting information).

#### 2.4. Compounds characterization

**2-benzylidenemalononitrile (3a)**<sup>24</sup>. White solid, 71%;  $^1\text{H}$  NMR (500 MHz,  $\text{CDCl}_3$ )  $\delta$  (ppm) 7.91 (d,  $J=7.55$  Hz, 2H), 7.79 (s, 1H), 7.64 (t,  $J=7.64$  Hz, 1H), 7.55 (t,  $J=7.55$  Hz, 1H), 7.26 (s, 1H).  $^{13}\text{C}$  NMR (125 MHz,  $\text{CDCl}_3$ )  $\delta$  (ppm) 159.9, 134.6, 130.8, 130.7, 129.6, 113.7, 112.5, 82.8.

**2-(4-nitrobenzylidene)malononitrile (3b)**<sup>25</sup>. Off white solid, 92%;  $^1\text{H}$  NMR (500 MHz,  $\text{CDCl}_3$ )  $\delta$  (ppm) 8.39 (d,  $J=8.25$  Hz, 2H), 8.08 (d,  $J=8.25$  Hz, 2H), 7.90 (s, 1H).  $^{13}\text{C}$  NMR (125 MHz,  $\text{CDCl}_3$ )  $\delta$  (ppm) 156.9, 150.3, 135.7, 131.3, 124.6, 112.6, 111.6, 87.4.

**2-(4-cyanobenzylidene)malononitrile (3c)**<sup>26</sup>. Off white solid, 81%;  $^1\text{H}$  NMR (500 MHz,  $\text{CDCl}_3$ )  $\delta$  (ppm) 8.00 (d,  $J=8.25$  Hz, 2H), 7.85 (s, 1H), 7.83 (d,  $J=2.1$ , 2H).  $^{13}\text{C}$  NMR (125 MHz,  $\text{CDCl}_3$ )  $\delta$  (ppm) 157.3, 134.2, 133.1, 130.7, 117.2, 112.7, 111.6, 86.9.

**2-(4-methylbenzylidene)malononitrile (3d)**<sup>24, 27</sup>. Light yellow solid, 52%;  $^1\text{H}$  NMR (500 MHz,  $\text{CDCl}_3$ )  $\delta$  (ppm) 7.81 (d,  $J=8.20$  Hz, 2H), 7.73 (s, 1H), 7.34 (d,  $J=7.60$  Hz, 2H), 2.46 (s, 3H).  $^{13}\text{C}$  NMR (125 MHz,  $\text{CDCl}_3$ )  $\delta$  (ppm) 159.8, 146.4, 130.9, 130.3, 128.4, 113.9, 112.8, 81.1, 21.9.

**2-(4-(dimethylamino)benzylidene)malononitrile (3e)**<sup>28</sup>. Orange solid, 48%;  $^1\text{H}$  NMR (500 MHz,  $\text{CDCl}_3$ )  $\delta$  (ppm) 7.81 (d,  $J=8.90$  Hz, 2H), 7.46 (s, 1H), 6.69 (d,  $J=9.65$  Hz, 2H), 3.15 (s, 6H).  $^{13}\text{C}$  NMR (125 MHz,  $\text{CDCl}_3$ )  $\delta$  (ppm) 158.1, 154.2, 133.8, 119.2, 115.9, 114.9, 111.5, 71.7, 40.1.

**2-(2-nitrobenzylidene)malononitrile (3f)**<sup>29</sup>. Off white solid, 87%;  $^1\text{H}$  NMR (500 MHz,  $\text{CDCl}_3$ )  $\delta$  (ppm) 8.45 (s, 1H), 8.37 (dd,  $J=3.40, 1.35$  Hz, 1H), 7.89 (dd,  $J=7.55, 4.15$  Hz, 1H), 7.83-7.80 (m, 2H).  $^{13}\text{C}$  NMR (125 MHz,  $\text{CDCl}_3$ )  $\delta$  (ppm) 158.8, 146.7, 134.9, 130.4, 126.6, 125.8, 112.2, 110.9, 88.5.

**2-(3-nitrobenzylidene)malononitrile (3g)**<sup>30</sup>. Off white solid, 86%;  $^1\text{H}$  NMR (500 MHz,  $\text{CDCl}_3$ )  $\delta$  (ppm) 8.68 (s, 1H), 8.48 (dd,  $J=8.25, 1.35$  Hz, 1H), 8.33 (d,  $J=8.25$  Hz, 1H), 7.93 (s, 1H),

7.81 (t, J=8.25 Hz, 1H). <sup>13</sup>C NMR (125 MHz, CDCl<sub>3</sub>) δ (ppm) 157.0, 148.5, 134.8, 131.9, 130.9, 128.2, 125.5, 112.6, 111.6, 86.6.

**2-ferrocylidenemalononitrile (3h).** Dark purple solid, Melting point 93-95 °C, 87%; <sup>1</sup>H NMR (500 MHz, CDCl<sub>3</sub>) δ (ppm) 7.72 (s, 1H), 4.98 (s, 2H), 4.85 (s, 2H), 4.33 (s, 5H). <sup>13</sup>C NMR (125 MHz, CDCl<sub>3</sub>) δ (ppm) 163.1, 115.0, 114.2, 75.2, 73.9, 71.6, 71.0.

**2-(naphthalen-1-ylmethylene)malononitrile (3i)**<sup>31</sup>. Bright yellow solid, 83%; <sup>1</sup>H NMR (500 MHz, CDCl<sub>3</sub>) δ (ppm) 8.65 (s, 1H), 8.27 (d, J=7.55 Hz, 1H), 8.11(d, J=8.25 Hz, 1H), 7.95 (d, J=8.95 Hz, 2H), 7.70-7.59 (m, 3H). <sup>13</sup>C NMR (125 MHz, CDCl<sub>3</sub>) δ (ppm) 157.7, 134.9, 133.5, 131.0, 129.4, 128.5, 128.5, 127.4, 127.3, 125.3, 122.2, 113.7, 112.5, 85.1.

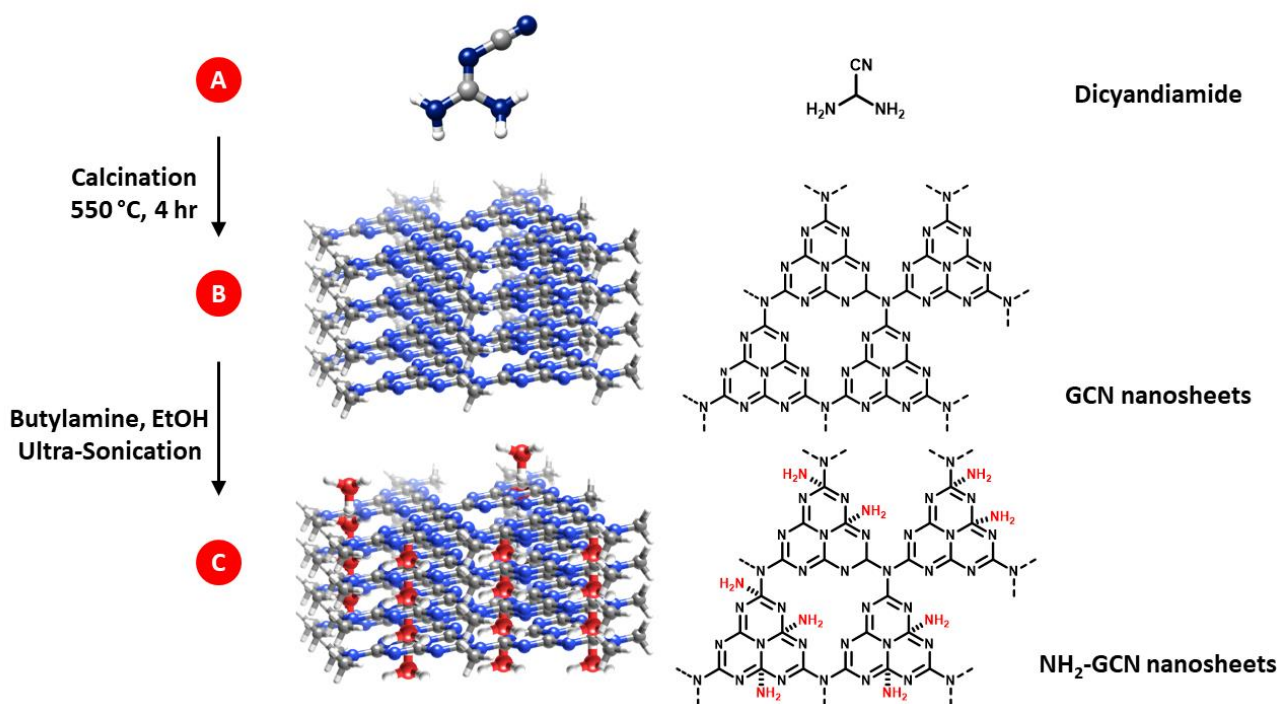
**2-(4-chlorobenzylidene)malononitrile (3j)**<sup>32</sup>. Light orange solid, 60%; <sup>1</sup>H NMR (500 MHz, CDCl<sub>3</sub>) δ (ppm) 7.86 (d, J=8.90 Hz, 2H), 7.75 (s, 1H), 7.52 (d, J=8.25 Hz, 2H). <sup>13</sup>C NMR (125 MHz, CDCl<sub>3</sub>) δ (ppm) 158.3, 141.1, 131.8, 130.0, 129.2, 113.4, 112.3, 83.2.

**2-(4-bromobenzylidene)malononitrile (3k)**<sup>33</sup>. Light yellow solid, 58%; <sup>1</sup>H NMR (500 MHz, CDCl<sub>3</sub>) δ (ppm) 7.77 (d, J=8.90 Hz, 2H), 7.73 (s, 1H), 7.69 (d, J=8.95 Hz, 2H). <sup>13</sup>C NMR (125 MHz, CDCl<sub>3</sub>) δ (ppm) 158.5, 133.0, 131.8, 129.9, 129.6, 113.4, 112.3, 83.3.

### 3. RESULTS AND DISCUSSION

#### Synthesis and characterizations

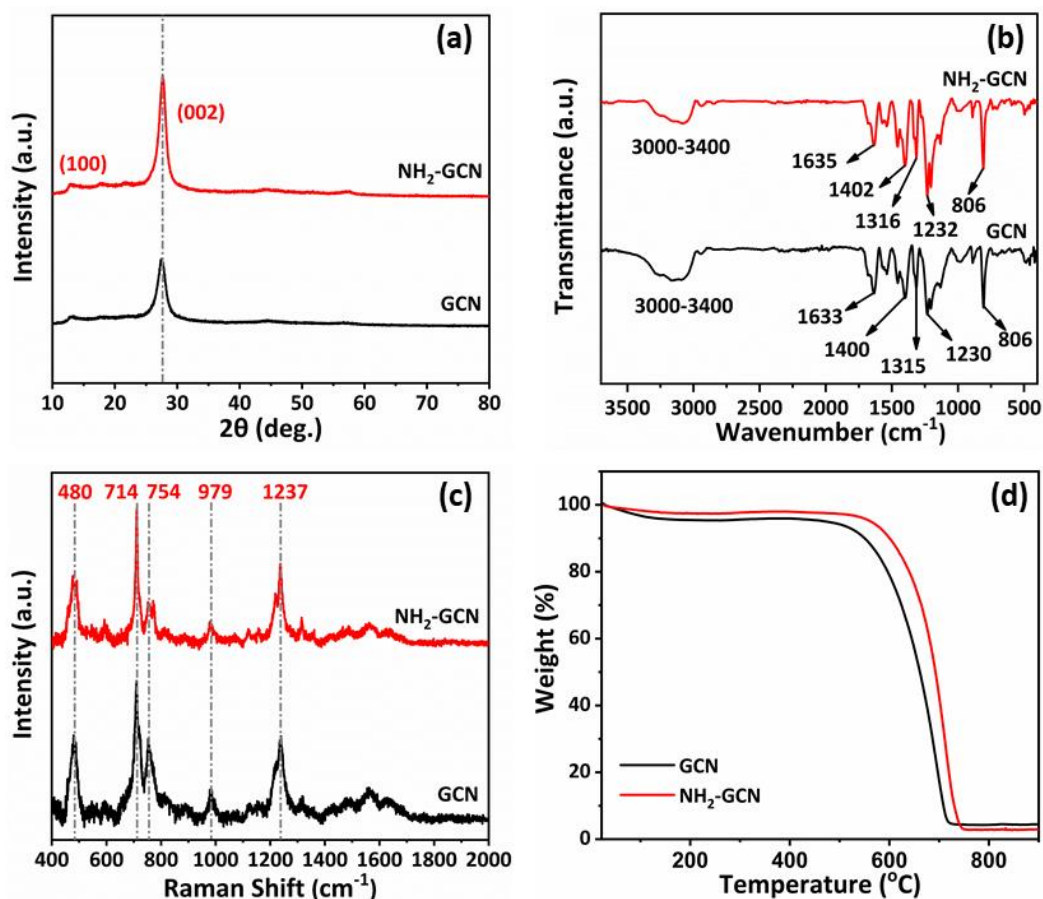
The nanosheets of NH<sub>2</sub>-GCN were synthesized successfully by amine functionalization of GCN nanosheets (as shown in Scheme 1). The amine functionalization was done using butylamine as an amine source. The GCN nanosheets were dispersed in ethanol via sonication to increase the active sites. Further treatment with butylamine resulted in functionalization of -NH<sub>2</sub> groups on to the GCN nanosheets which in turn increases in its basicity as compared to bare GCN.



**Scheme 1.** Schematic representation of Synthesis of NH<sub>2</sub>-GCN nanosheets.

Structural analysis of GCN and NH<sub>2</sub>-GCN nanosheets was done using PXRD (powder X-ray diffraction). The PXRD patterns of GCN (Figure 1a) shows a weak angle reflection peak (100) of 13.17° which can be attributed to the inter-planar, structural packing of this motif, and a strong peak (002) at 27.62° which corresponds to characteristic carbon nitride inter-layer stacking reflection.<sup>34</sup> The PXRD pattern of NH<sub>2</sub>-GCN is the same as that of GCN. After functionalization, the intensity of (100) and (002) peaks are increased as the number of -NH<sub>2</sub> groups increases. The amine-functionalized GCN shows a little variation in the (002) peak which is due to increased  $\pi$ - $\pi$  stacking and H-bonding interactions.<sup>35</sup> FTIR spectra shows almost similar peaks in both GCN and NH<sub>2</sub>-GCN catalysts. The broadband observed between 3000-3400 cm<sup>-1</sup> is attributed to the N-H stretching of terminal and functionalized NH<sub>2</sub> groups. The breathing mode of the s-triazine ring showed a characteristic sharp peak at 806 cm<sup>-1</sup>. Peaks between 1200-1400 cm<sup>-1</sup> for both GCN and NH<sub>2</sub>-GCN arises due to the C-N stretching vibrations. The peak at 1633 cm<sup>-1</sup> is ascribed to C=N stretching vibrations in GCN.<sup>36</sup> As -NH<sub>2</sub> is already present in our material, FTIR spectroscopy cannot be employed for distinguishing between GCN and NH<sub>2</sub>-GCN nanosheets. Furthermore, the Raman spectroscopy was used to determine molecular fingerprints of as-synthesized catalysts. The Raman spectrum was

recorded using 785 nm laser excitation source. High intensity peaks at  $480\text{ cm}^{-1}$  and  $714\text{ cm}^{-1}$  are attributed to the breathing modes of the heptazine ring. The peaks at  $754\text{ cm}^{-1}$  and  $979\text{ cm}^{-1}$  are resultant of the in-plane vibration of the C-N bond.<sup>37</sup> The peak at  $1237\text{ cm}^{-1}$  arises due to the breathing modes of the triazine ring. The broadband between  $1400\text{--}1800\text{ cm}^{-1}$  is indicative of the  $sp^2$  and  $sp^3$  hybridized carbons present in both GCN and  $\text{NH}_2\text{-GCN}$ .<sup>38</sup>

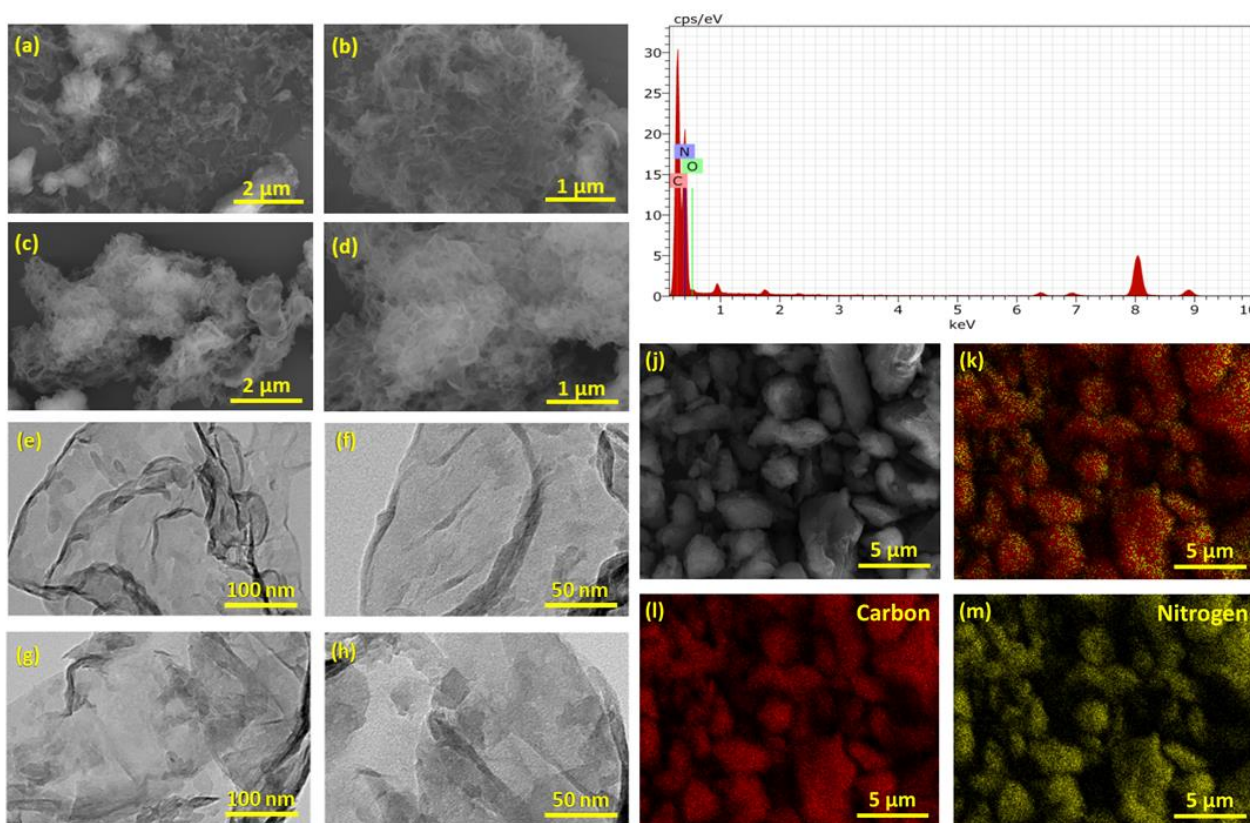


**Figure 1.** (a) PXRD pattern, (b) FTIR spectra, (c) Raman spectra and (d) TGA plot of GCN and  $\text{NH}_2\text{-GCN}$  nanosheets.

Thermal stability of the catalyst was examined using TGA, as shown in Figure 1 (d) and it was observed that the thermal stability of GCN was less than that of  $\text{NH}_2\text{-GCN}$ , due to its surface functionalization.<sup>23</sup> A weight loss of 4.6 % was observed for GCN up to 450  $^\circ\text{C}$  and for  $\text{NH}_2\text{-GCN}$  it was about 2.4 % up to 450  $^\circ\text{C}$ . This weight loss, up to 160  $^\circ\text{C}$ , is due to the absorbed water molecules in the nanosheets. This loss is less in the case of  $\text{NH}_2\text{-GCN}$  due to less absorption of water molecules because of increased hydrophobicity.<sup>23, 39</sup> The second weight loss observed between 200 – 400  $^\circ\text{C}$  for  $\text{NH}_2\text{-GCN}$  is very less whereas, in the case of GCN, the



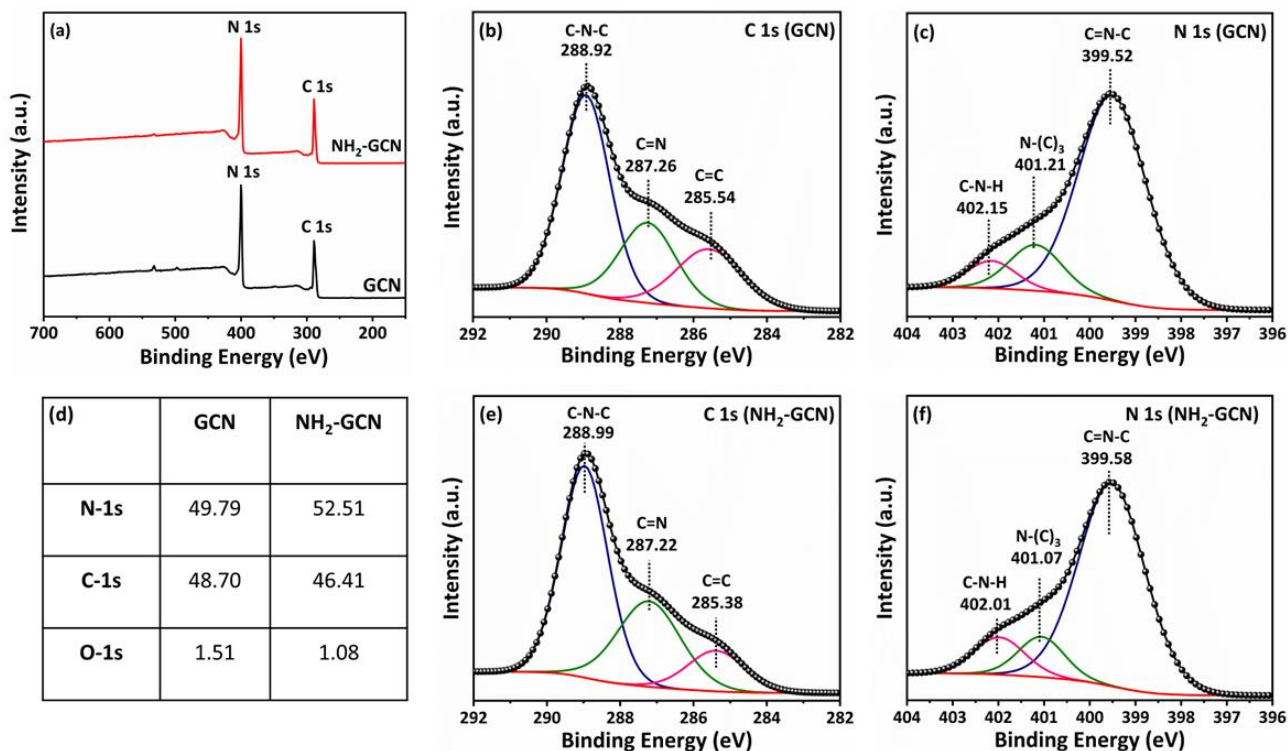
second weight loss is more due to disintegration of  $-NH_2$  group. Furthermore, in the range of  $450 - 650\text{ }^\circ\text{C}$ , complete decomposition of the C-N network of the heptazine ring occurs in both, GCN and  $NH_2$ -GCN. This is because the hydrogen bonding in both GCN and  $NH_2$ -GCN is not so strong as can tolerate that high temperature. Hence it gets completely disintegrated after  $650\text{ }^\circ\text{C}$ .<sup>40</sup>



**Figure 2.** SEM images of (a, b) GCN and (c, d)  $NH_2$ -GCN, TEM images of (e, f) GCN and (g, h)  $NH_2$ -GCN, (i) EDAX analysis of  $NH_2$ -GCN, (j-m) EDX mapping images of  $NH_2$ -GCN nanosheets.

Morphology of GCN and  $NH_2$ -GCN were analyzed using SEM (as shown in Figure 2). The SEM images of GCN show crumbled and wavy sheet-like morphology. The SEM images of  $NH_2$ -GCN also showed crumbled sheet-like morphology where the nanosheets were stacked upon each other. The nanoscale morphologies were examined using TEM, which again showed sheet-like morphology in both GCN and  $NH_2$ -GCN. The sheets are present in compact form, wherein the sheets were agglomerated to form a non-uniform network which can be attributed to H-bonding and  $\pi$ - $\pi$  stacking interactions between the layers.<sup>41</sup> The EDAX spectrum in (Figure 2i) and elemental mapping (Figure 2j-m) shows the presence of all constituent elements in the catalyst. The EDAX analysis (Figure S1, supporting information) from SEM also shows the

increase in the nitrogen content in NH<sub>2</sub>-GCN nanosheets as compared to bare GCN. The nitrogen content is almost doubled upon amine-functionalization of GCN which confirmed the successful functionalization of GCN nanosheets.



**Figure 3.** (a) Survey spectra of GCN and NH<sub>2</sub>-GCN nanosheets, XPS spectra (b) C 1s of GCN, (c) N 1s of GCN, (d) atomic composition of constitute elements in GCN and NH<sub>2</sub>-GCN (e) C 1s of NH<sub>2</sub>-GCN, and (f) N 1s of NH<sub>2</sub>-GCN.

The compositional analysis of GCN and NH<sub>2</sub>-GCN catalysts show the presence of carbon and nitrogen elements in the materials as depicted in the survey spectra (Figure 3a). It also represents the atomic percentage of all the constituent elements which show the increase in the N content of NH<sub>2</sub>-GCN i.e., 49.79% in GCN and 52.51% in NH<sub>2</sub>-GCN (Figure 3d). XPS spectrum of C 1s GCN, Figure 3(b), shows three major peaks at 288.92 eV, 287.26 eV, and 285.54 eV. The highest intensity peak of 288.92 eV corresponds to the sp<sup>2</sup> hybridized C-N bonds of the s-triazine unit. The relatively less intense peak at 287.26 eV is due to C=N bonds. The least intense peak at 285.54 eV can be attributed to the C=C bond of the trigonal C-N network. Figure 3(c) shows N 1s XPS spectra where the most intense peak at 399.52 eV corresponds to sp<sup>2</sup> hybridized N-atom bonded to carbon atoms in the s-triazine ring. The less

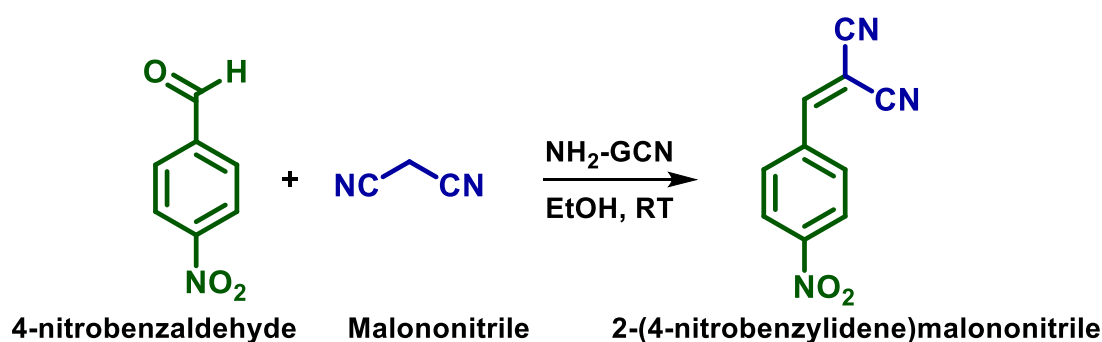
intense peaks at 401.21 eV and 402.15 eV corresponds to bridging N atoms in (C)<sub>3</sub> moieties and the C-N-H bond respectively.<sup>42</sup> The N 1s spectra of NH<sub>2</sub>-GCN also shows similar peaks as GCN as same functional group (i.e., -NH<sub>2</sub>) is present in both GCN and NH<sub>2</sub>-GCN. However, the peaks in the C 1s and N 1s spectra of NH<sub>2</sub>-GCN (Figure 3e, 3f respectively) are slightly shifted as compared to GCN due to the incorporation of various -NH<sub>2</sub> moieties.<sup>35, 43</sup>

Surface area and pore size distribution of GCN and NH<sub>2</sub>-GCN was analyzed using BET (as shown in Figure S2, Supporting information). The liquid nitrogen adsorption-desorption isotherms of GCN and NH<sub>2</sub>-GCN represents type IV physisorption and H3-hysteresis loops which shows the presence of mesopores and slit-like pores.<sup>44</sup> The surface area of GCN and NH<sub>2</sub>-GCN nanosheets were found to be 55.444 m<sup>2</sup> g<sup>-1</sup> and 22.548 m<sup>2</sup> g<sup>-1</sup> respectively. Due to amine functionalization, the hydrogen bonding interactions in the NH<sub>2</sub>-GCN layers are increased and the sheets get agglomerated which results in a lower surface area of NH<sub>2</sub>-GCN as compared to GCN. The surface area and pore size distribution plots are also shown Figure S2 b-c and e-f. The mean pore size of GCN and NH<sub>2</sub>-GCN was found to be 25.89 nm and 10.48 nm, as well as the mean pore volume, was estimated at 0.7178 cm<sup>3</sup> g<sup>-1</sup> and 0.1182 cm<sup>3</sup> g<sup>-1</sup> respectively.

By using TPD (Temperature Programmed Desorption), the surface composition of GCN and NH<sub>2</sub>-GCN was measured. It measures the number of desorbed molecules of NH<sub>3</sub> and CO<sub>2</sub> probes from the surface of catalyst with increase in the temperature. The number of basic sites was measured by using CO<sub>2</sub> probe, because of the acidic nature of carbon dioxide it gets adsorbed on the basic sites present in the catalyst. NH<sub>3</sub> probe were used to determine the number of acidic sites present on the molecule due to its basic nature. The increase in the basic sites of NH<sub>2</sub>-GCN was confirmed with the help of CO<sub>2</sub>-TPD and the obtained plots are presented in (Figure S3, supporting information). The CO<sub>2</sub>-TPD analysis showed that the total basic sites present in GCN were 0.043 mmol g<sup>-1</sup> whereas in NH<sub>2</sub>-GCN it was found to be 0.076 mmol g<sup>-1</sup>. It showed that upon functionalization, the basic sites were almost doubled in NH<sub>2</sub>-GCN due to the incorporation of more -NH<sub>2</sub> groups onto the surface of the nanosheets. The NH<sub>3</sub>-TPD analysis showed that the total acidic sites present in NH<sub>2</sub>-GCN were 0.069 mmol g<sup>-1</sup> which are almost same as present in GCN (i.e., 0.071 mmol g<sup>-1</sup>) which signifies that there is no change in the acidity of the catalyst. This confirms the successful functionalization of the catalyst.

#### 4. CATALYTIC POTENTIAL

The catalytic ability of as-synthesized NH<sub>2</sub>-GCN was tested for Knoevenagel condensation reactions. In this study, our main goal was to perform the reaction with a minimal amount of catalyst at an ambient temperature in environmentally benign solvent. So, to investigate the catalytic potential reaction conditions were optimized by varying several reaction parameters such as reaction time, temperature, catalytic amount, and solvent system. The model reaction was conducted using 4-nitrobenzaldehyde (1 mmol) and malononitrile (1 mmol) using 20 mg of NH<sub>2</sub>-GCN catalyst and ethanol (3 mL) to obtain 2-(4-nitrobenzylidene) malononitrile at 25 °C. The product obtained was refined through column chromatography and was characterized using <sup>1</sup>H and <sup>13</sup>C NMR spectroscopic techniques.



**Scheme 2.** Knoevenagel condensation reaction catalyzed by NH<sub>2</sub>-GCN.

Various optimizations of reaction were carried out by using 4-nitrobenzaldehyde (1 mmol) and malononitrile (1 mmol) as a substrate. Firstly, the reaction was performed at room temperature to investigate the yield of the reaction by varying the amount of catalyst (entries 1-4). It was observed that major of the reactants were converted into products using 20 mg of the catalyst with the highest yield of 92%. When the amount of catalyst was 30 mg, the yield was 89%. So, we can say that 20 mg catalyst was an appropriate amount to carry out the reaction. The impact of reaction time was also studied. The amount of catalyst was taken at 20 mg and the temperature was constrained to be 25 °C. A relatively high yield of 81% was observed within 15 min. The yield increased from 81% to 92% within the next 45 min. Then after increasing the reaction time (entries 5-9) the yield decreased to 87%. Therefore 20 mg of catalyst and 60 min were the best-fitted catalyst amount and time respectively. In addition, the effect of temperature was also studied. Firstly, the reaction was conducted at room temperature (25 °C) using 20 mg of catalyst for 60 min. The highest yield of 92% was observed.

Further increasing the temperature, decreased the yield from 92% to 86% (entries 10-12). The effect of the solvent system was also studied for Knoevenagel condensation. Ethanol was chosen as a green solvent due to its less toxicity and environmentally friendly nature. Also, it gave a higher yield (entry 2) as compared to methanol, 2-propanol, and water (entries 13-15). Thus, the optimal condition for Knoevenagel condensation was estimated to be 1 mmol of 4-nitrobenzaldehyde, 1 mmol of malononitrile, 3 mL of ethanol, 20 mg NH<sub>2</sub>-GCN catalyst, a reaction time of 60 min, and reaction temperature of 25 °C. Hence it is concluded that NH<sub>2</sub>-GCN can effectively catalyze Knoevenagel condensation.

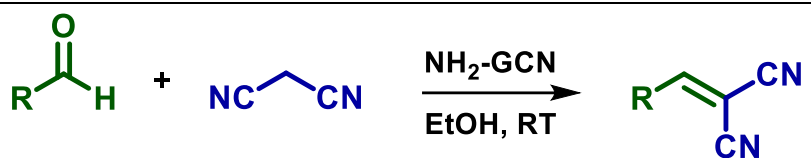
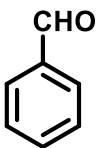
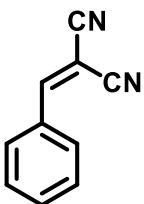
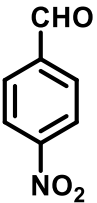
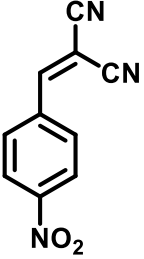
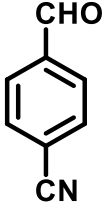
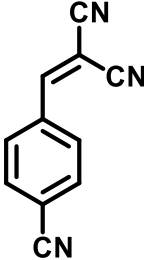
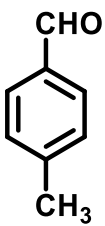
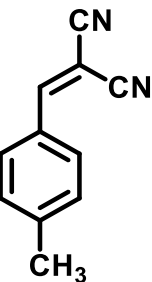
**Table 1.** Optimization of Knoevenagel condensation reaction<sup>a</sup> catalyzed by NH<sub>2</sub>-GCN

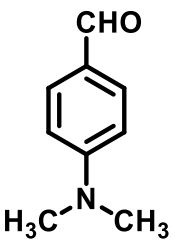
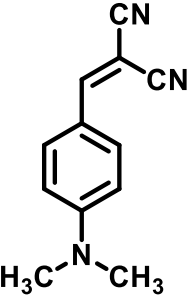
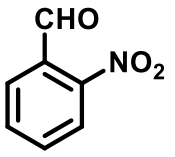
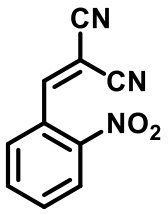
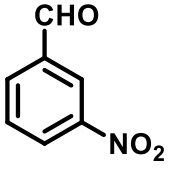
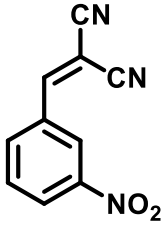
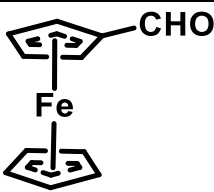
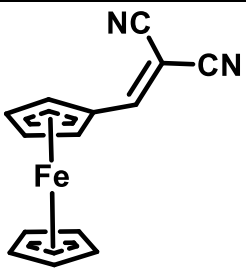
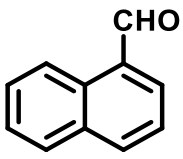
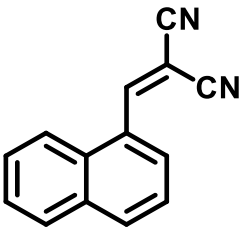
Entry	Catalyst (wt.)	Solvent	Temperature (°C)	Time (min)	Yield <sup>b</sup> (%)
1.	NH <sub>2</sub> -GCN (10 mg)	EtOH	RT	60	67
2.	NH <sub>2</sub> -GCN (20 mg)	EtOH	RT	60	92
3.	NH <sub>2</sub> -GCN (30 mg)	EtOH	RT	60	89
4.	NH <sub>2</sub> -GCN (20 mg)	EtOH	RT	15	81
5.	NH <sub>2</sub> -GCN (20 mg)	EtOH	RT	30	85
6.	NH <sub>2</sub> -GCN (20 mg)	EtOH	RT	45	87
7.	NH <sub>2</sub> -GCN (20 mg)	EtOH	RT	90	86

8.	NH <sub>2</sub> -GCN (20 mg)	EtOH	RT	120	87
9.	NH <sub>2</sub> -GCN (20 mg)	EtOH	35	60	90
10.	NH <sub>2</sub> -GCN (20 mg)	EtOH	45	60	91
11.	NH <sub>2</sub> -GCN (20 mg)	EtOH	50	60	86
12.	NH <sub>2</sub> -GCN (20 mg)	H <sub>2</sub> O	RT	60	73
13.	NH <sub>2</sub> -GCN (20 mg)	MeOH	RT	60	91
14.	NH <sub>2</sub> -GCN (20 mg)	2-propanol	RT	60	86
<sup>a</sup> Reaction conditions: Carbonyl compound (1 mmol), active methylene compound (1 mmol), EtOH (3 mL), NH <sub>2</sub> -GCN (20 mg). <sup>b</sup> Isolated yields.					

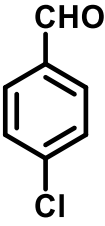
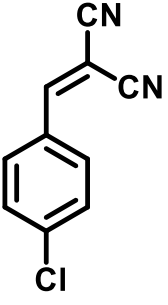
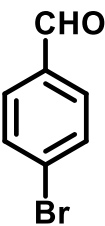
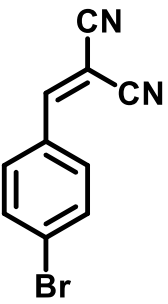
To study the role of steric hindrance and substituents on the catalytic potential of NH<sub>2</sub>-GCN for Knoevenagel condensation, different types of aldehyde derivatives were used as substrates. All the reactions were performed under optimal conditions, as determined. The yields of corresponding products obtained varied from 79-92% (Table 2). Aldehydes with strong electron withdrawing substituents such as cyano, nitro, etc. showed the best efficiency which is due to the increased electrophilic nature of the substrates. And the aldehydes containing electron-donating groups showed a decrease in the yield which is due to the decrease in the electrophilicity of the carbonyl carbon. Also, the effect of substituents in ortho and meta position was studied. And it was found that the yield obtained is less as compared to the para position. The turnover number (TON) related to each reaction was calculated and its details are mentioned in S4 (Supporting information).

**Table 2.** Substrate scope of Knoevenagel condensation reaction<sup>a</sup> catalyzed by NH<sub>2</sub>-GCN.

					
<div style="display: flex; justify-content: space-around; align-items: center;"> <span><b>1a-1j</b></span> <span><b>2a-2j</b></span> <span><b>3a-3j</b></span> </div>					
Entry	Carbonyl compound	Product	Time (min)	Yield <sup>b</sup> (%)	TON
1.			60	71	4896
2.			60	92	6345
3.			60	81	5586
4.			60	52	3586

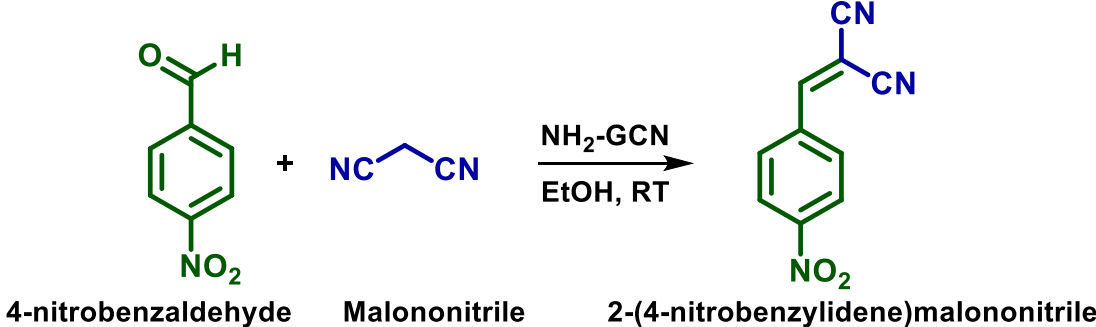
5.			60	48	3310
6.			60	75	5172
7.			60	86	5931
8.			60	87	6000
9.			60	83	5724



10.			60	60	4138
11.			60	58	4000
<sup>a</sup> Reaction conditions: Carbonyl compound (1 mmol), active methylene compound (1 mmol), EtOH (3 mL), NH <sub>2</sub> -GCN (20 mg). <sup>b</sup> Isolated yields.					

In addition to that, the green metrics parameters were also studied to check the sustainability and environmental impact of the reaction as shown in Table 3. The detailed explanation of green metrics parameters is given in the S4 (supporting information).

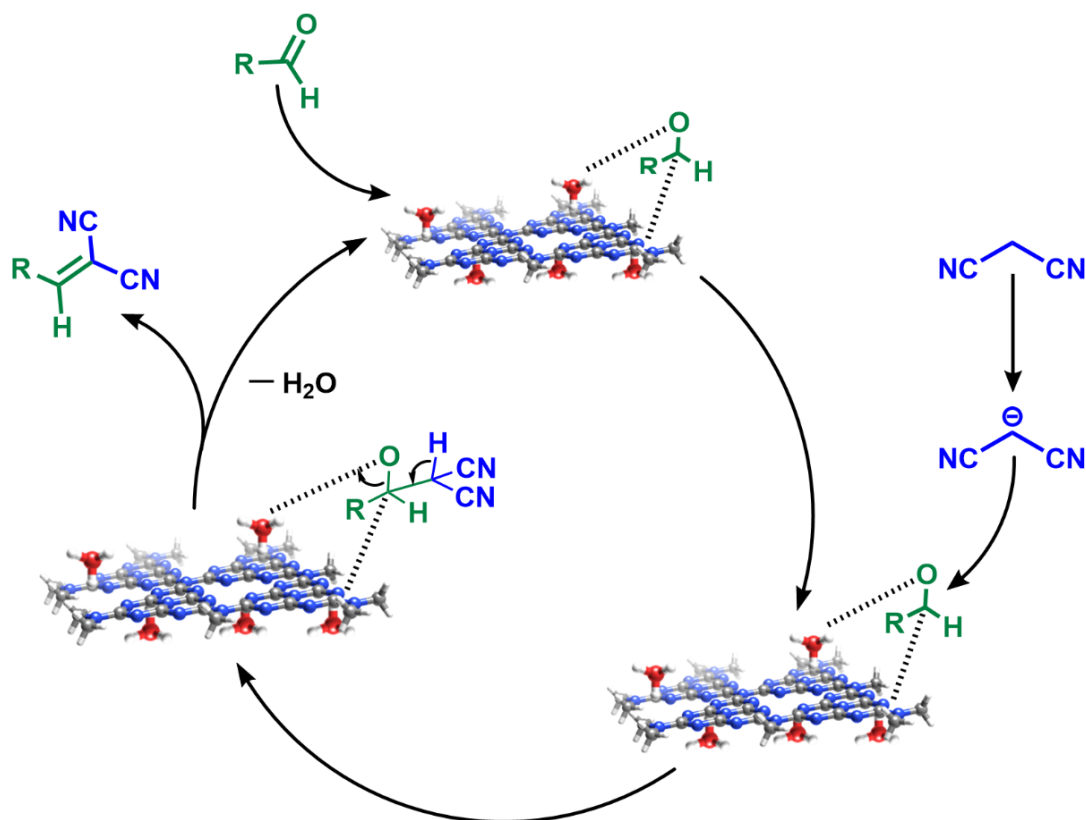
**Table 3.** Summary of green metrics parameters calculated for the Knoevenagel condensation.

 <p style="text-align: center;"> <span style="margin-right: 100px;">4-nitrobenzaldehyde</span> <span style="margin-right: 100px;">Malononitrile</span> <span>2-(4-nitrobenzylidene)malononitrile</span> </p>		
Sl. No.	Green metrics parameters	Calculated values
1.	Environmental factor (E-factor)	0.16
2.	Atom economy (AE)	91.7 %

3.	Mass intensity (MI)	1.29
4.	Process mass intensity (PMI)	1.31
5.	Reaction mass efficiency (RME)	84.5 %

#### 4.1 Plausible mechanism

A plausible mechanism for Knoevenagel condensation catalyzed by NH<sub>2</sub>-GCN is presented in Scheme 3. At the beginning of the reaction, the basic sites of NH<sub>2</sub>-GCN activates the carbonyl group of aldehydes via coordination (i), which accelerates the condensation step. The activated carbonyl carbon acts as an electrophilic center for the attack of the nucleophile. Afterward, the proton from the active methylene moiety of malononitrile gets abstracted by NH<sub>2</sub>-GCN which makes it nucleophilic in nature. Which then attacks the electrophilic center of carbonyl carbon (ii) to form intermediate (iii). Further dehydration occurs to form a C=C bond resulting in the Knoevenagel product. This mechanism can explain the catalytic efficiency of NH<sub>2</sub>-GCN when different aldehyde substrates were varied for Knoevenagel condensation. Aldehydes having strong electron withdrawing substituents such as cyano, nitro, etc. showed the best efficiency which is due to the increased electrophilic nature of the substrates and makes the nucleophilic attack easier. And the aldehydes containing electron-donating groups showed less yield which is due to the decrease in the electrophilicity of the carbonyl carbon. So, this mechanism nicely explains the effect of substituents on the catalytic behavior of NH<sub>2</sub>-GCN catalyst.

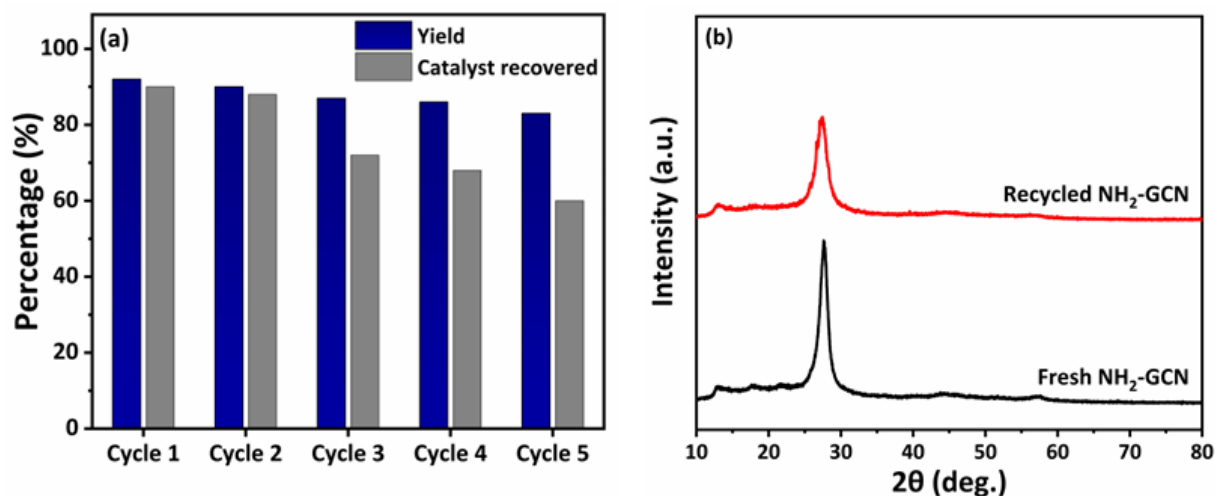


**Scheme 3.** Plausible mechanism for Knoevenagel condensation reaction catalyzed by NH<sub>2</sub>-GCN.

## 5. RECYCLABILITY

Reusability and recyclability of catalyst are important criteria to examine the heterogeneous nature of the catalyst. In this context, the recyclability studies were carried out for Knoevenagel condensation under the pre-determined optimal reaction conditions using 4-nitrobenzaldehyde (5 mmol), malononitrile (5 mmol), ethanol (15 mL), and 100 mg of NH<sub>2</sub>-GCN catalyst as shown in Figure 4 (a). The catalyst was then recovered by centrifugation and further washed with DI water and ethanol multiple times. Then the catalyst was then dried in the oven at 80 °C overnight and further used for the next cycle. After each cycle, the yield of the reaction was calculated. Only a slight decrease in the yield of the reaction was observed, which was due to the loss of catalyst. The yield decreased from 92 % to 83 % after the 5<sup>th</sup> cycle. Then PXRD measurements (Figure 4 (b)) were performed for the recovered catalyst

after 5 cycles to examine the stability of the catalyst. The recovered and fresh catalyst shows almost similar peaks which demonstrates the stability of the as-synthesized catalysts.



**Figure 4.** (a) Recyclability study of NH<sub>2</sub>-GCN for Knoevenagel condensation, (b) PXRD pattern of fresh and recycled catalyst.

## 6. CONCLUSION

Finally, it may be concluded that a catalytic system of high efficiency and sustainability was developed for Knoevenagel condensation by surface functionalization of GCN with the amine groups. The structural analysis of synthesized GCN and NH<sub>2</sub>-GCN was successfully conducted through XRD, FTIR, Raman spectroscopy, and TPD analysis. The morphological studies of obtained GCN and NH<sub>2</sub>-GCN were investigated through SEM and TEM and the compositional analysis was done by XPS. The surface functionalization resulted in increased basicity of the catalyst, leading to its higher stability and better catalytic activity for the Knoevenagel condensation reaction with high yield and TON values. The reactions were performed by using minimal amount of catalyst at an ambient temperature in environmentally benign solvent. The reactions were carried out in lesser reaction time due to the increased electrophilicity of the substrates. Also, the recyclability studied reveals the good stability of the catalyst and it can be used after 5 cycles without showing much decrease in the yield. This study provides a relatively novel and green approach to the Knoevenagel condensation reaction.

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#### CONFLICT OF INTEREST

Authors declare no conflict of interest.

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