

CO₂ hydrogenation to methanol over zeolite-encaged mononuclear copper centers

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Summary: The selective hydrogenation of CO₂ to methanol by renewable hydrogen source represents an attractive route for CO₂ recycling and carbon neutral. Stable catalysts with high activity and methanol selectivity are being hotly pursued, and current debates on the active site and reaction pathway need to be clarified. Here, we report the design of faujasite-encaged mononuclear Cu centers, namely Cu@FAU, for this challenging reaction. Stable methanol space-time-yield (STY) of 12.8 mmol/g_{cat}/h and methanol selectivity of 89.5 % are simultaneously achieved at a relatively low reaction temperature of 513 K, making Cu@FAU a potential methanol synthesis catalyst from CO₂ hydrogenation. With zeolite-encaged mononuclear Cu centers as the destined active sites, the unique reaction pathway of stepwise CO₂ hydrogenation over Cu@FAU is illustrated. This work provides an elegant example of catalytic reaction with explicit structure-activity relationship and highlights the power of zeolite catalysis in complex chemical transformations.

KEYWORDS: *CO₂ hydrogenation, zeolite, methanol, catalysis, mononuclear copper*

Introduction

The increasing amount of atmospheric CO₂ from anthropogenic emission is becoming a serious concern worldwide, as it can cause serious environmental problems like global warming and increased ocean acidity. Among all technically feasible approaches for reducing and recycling CO₂, the hydrogenation of CO₂ to green methanol (CH₃OH) using preferentially renewable hydrogen source has drawn great attention (1-5). The target product CH₃OH can be directly applied in internal combustion engines and fuel cells or be reserved as a versatile chemical feedstock (6-8). The CO₂-to-CH₃OH transformation is challenging due to the relative chemical inertness of CO₂ and the difficulty in controlling side reactions to obtain the single product CH₃OH. Many catalyst systems have been explored for CO₂ selective hydrogenation, including Cu-based catalysts (9-13), noble metal catalysts (14,15) and metal oxide catalysts (16,17), etc. (18-20) Thereinto, Cu-based catalysts with unparalleled advantages of low-cost and high-abundance have been intensively investigated in the past decades. Cu/ZnO/Al₂O₃ is currently recognized as a benchmark catalyst for CH₃OH synthesis from the hydrogenation of CO₂, CO or CO/CO₂ mixture. The inherent instability and complexity of Cu component as well as the further modifications by promoters like ZnO bring about significant debates on the active Cu sites (21-25) and the reaction pathway thereof (4,26). Cu-based catalysts with diverse Cu sites generally suffer from low CH₃OH selectivity owing to the exacerbated reverse water gas shift (RWGS) reaction to produce CO and the excessive hydrogenation to methane (CH₄) (27,28). In practical recycled reactor for CO₂ hydrogenation, elevated temperatures are employed to obtain reasonable CO₂ conversion and CH₃OH STY, resulting in high energy consumption and further decline in CH₃OH selectivity. On the other hand, the reaction of CO₂-to-CH₃OH is limited by thermodynamic equilibrium, and low temperatures are beneficial to attain both high equilibrium CO₂ conversion and high CH₃OH selectivity. The design of highly active Cu-based catalysts for CO₂ selective

hydrogenation to CH₃OH at low reaction temperatures is therefore possible and urgently demanded.

Zeolites are widely employed industrial catalysts and support materials with unique confinement effect (29,30) and ionic environment (31). Transition metal ions (TMIs) can be accommodated within zeolite matrix, balancing the negative charges of [AlO₄]⁻ units, to create more functionalities (32-35). Isolated TMIs can be efficiently stabilized by zeolite matrix (36,37), providing an opportunity to construct TMIs-containing zeolites toward selective catalysis. Herein, we demonstrate the design of uniform Cu ions confined in faujasite, namely Cu@FAU, for the selective hydrogenation of CO₂ to CH₃OH. Cu@FAU catalyst with mononuclear Cu centers exhibits high CH₃OH selectivity and STY as well as perfect stability in CO₂ reduction at relatively low reaction temperatures, fulfilling the basic requirements for industrial applications. With well-defined structure of Cu@FAU model catalyst, the current debates on active Cu sites can be addressed and a clear roadmap of stepwise CO₂ reduction to CH₃OH is illustrated.

Results and Discussion

In situ hydrothermal route was developed to encapsulate Cu complexes in the matrix of faujasite (See **Supplementary Information** for details) and Cu ions confined in faujasite could be obtained *via* the calcination removal of organic ligands. Post-synthesis modulation was performed and the exchangeable Cu ions were selectively removed through repeated ion exchange with NaNO₃ aqueous solution, leaving stable and unexchangeable Cu ions confined in faujasite. X-ray diffraction (XRD) pattern identifies the typical FAU topology in pure-phase (**Figure S1**) and Ar sorption isotherms reveal the uniform microporous structure (**Figure S2**) of Cu@FAU. Microscopy analyses indicate the characteristic octahedral faujasite morphology with crystal size of 1-2 μm and the ultra-dispersion of Cu species with loading of ~4.5 wt%. (**Figure S3** and **S4**).

A single Cu²⁺→Cu⁺ reduction peak centered at ~443 K was observed for Cu@FAU (**Figure S5**), while complex Cu⁺→Cu⁰ reduction peaks in the temperature region of

523-873 K were observed for Cu-FAU and Cu/FAU samples (38,39). That is, uniform Cu ions were formed and efficiently stabilized by zeolite matrix in Cu@FAU, in great contrast to the cases of Cu-FAU and Cu/FAU where significant amounts of CuOx species were present as observed in the TEM images (**Figure S6**). The valance state of +2 in Cu@FAU was confirmed by Cu K-edge X-ray absorption near-edge structure (XANES) spectrum (**Figure 1a**) and a prominent peak at ~ 2.0 Å due to the first shell of Cu-O path with average coordination number of 3.8 was obtained in the Fourier-transformed (FT) k^2 -weighted extended X-ray absorption fine structure (EXAFS) spectrum (**Figure 1b**, **Figure S7** and **Table S1**) and the wavelet-transformed (WT) EXAFS oscillations (**Figure 1c**). The fine structure of Cu@FAU and the exact location of Cu sites in faujasite were identified by synchrotron XRD (**Figure S8**). According to the results from Rietveld refinement, the Cu sites exclusively situated in the center of six-membered ring, shared by the sodalite cage and supercage of zeolite (**Figure 1d**). The possible structure of Cu²⁺ in faujasite was also screened by density functional theory (DFT) calculations and the configuration of Cu²⁺ sitting in the six-membered ring containing Al pairs in the *para*- or *meta*- positions could be optimized (**Figure S9**). The local coordination environment of Cu sites in faujasite from DFT calculations is shown in **Figure 1e**, and the bonding parameters are in good consistency with those from synchrotron X-ray absorbance spectroscopy (**Table S1**). These results demonstrate the successful construction of Cu@FAU containing uniform and well-defined mononuclear Cu sites, which is analogous to a typical coordination compound with Cu²⁺ as the central ion and faujasite framework as the ligand.

Figure 2a shows the results of CO₂ hydrogenation over representative Cu-based catalysts under relatively mild reaction conditions, *i.e.*, at 513 K and in the feed gas of 3.0 MPa CO₂-H₂ (H₂/CO₂ = 3:1). All Cu-containing zeolites, namely Cu-FAU, Cu/FAU and Cu@FAU, can catalyze the CO₂-to-CH₃OH transformation, with CO and methane as major byproducts from RWGS and methanation reactions (**Figure S10**), respectively. Cu@FAU is the most active catalyst with $\sim 12\%$ CO₂ conversion and $\sim 90\%$ CH₃OH selectivity, offering a CH₃OH STY of 12.8 mmol/g_{cat}/h distinctly higher than that of Cu-FAU (4.7 mmol/g_{cat}/h) and Cu/FAU (6.7 mmol/g_{cat}/h). The catalytic performance of

Cu-containing zeolites seems to be controlled by specific Cu sites and their chemical environment. Notably, similar CO₂ conversion was achieved with Cu@FAU (4.5wt% Cu) and commercial Cu/ZnO/Al₂O₃ (63.0wt% Cu) catalysts despite the huge difference in Cu loading. Cu@FAU exhibits significantly higher CH₃OH selectivity than Cu/ZnO/Al₂O₃ at 473-553 K with comparable CO₂ conversions (**Figure S11**). Cu@FAU surpasses commercial Cu/ZnO/Al₂O₃ catalyst in CO₂ selective hydrogenation at low reaction temperatures.

The temperature-dependent behaviors of Cu@FAU catalyst in CO₂ hydrogenation are shown in **Figure 2b**. The CO₂ conversion increases almost linearly with increasing reaction temperature from 453 to 573 K, and meanwhile two-stage declines in CH₃OH selectivity are observed, namely the milder declines from 453 to 513 K and the severer declines from 513 to 573 K. The reaction temperature of 513 K can be optimized in view of both CO₂ conversion and CH₃OH selectivity. Higher pressure and gas hourly space velocity (GHSV) are beneficial to the methanol selectivity (**Figure S12**, **Figure S13**), and CH₃OH selectivity can be promoted to 92.5 % with optimized reaction parameters. The catalytic performance of Cu@FAU, in terms of CH₃OH selectivity and STY, is superior to all known Cu-based catalysts under comparable reaction conditions (**Figure 2c**, **Table S2**), and more importantly, the remarkable catalytic performance is achieved with Cu as a single active component free of modifiers. Cu@FAU catalyst demonstrates good stability and no activity loss or selectivity decline can be observed for over 200 h run of CO₂ hydrogenation (**Figure 2d**, carbon balance >95%), in significant contrast to Cu-FAU (**Figure S14**) and Cu/FAU (**Figure S15**). Stability is a fatal issue for CH₃OH synthesis from CO and/or CO₂ hydrogenation, and Cu-based catalysts generally suffer from fast deactivation due to metal sintering. For Cu@FAU catalyst, the isolated Cu ions are efficiently stabilized by zeolite matrix and their coordination environment can be well preserved in long-term running, as confirmed by EXFAS analyses (**Table S1**, **Figure S16**). Overall, Cu@FAU appears to be a qualified catalyst for CH₃OH production from CO₂ hydrogenation at low reaction temperatures, offering high CH₃OH and STY as well as perfect stability.

CO₂ hydrogenation generally requires both CO₂ and H₂ activation, followed by the stabilization of reaction intermediates for controllable hydrogenation. Dihydrogen cannot be activated on Cu@FAU at the reaction temperature of 513 K, as indicated by the absence of HD signal ($m/z=3$) in H₂-D₂ stream (**Figure 4a**) (40). Upon the introduction of CO₂ pulses, the signals of H₂ and D₂ decline while the HD signal appears, accompanied by the formation of CH₃OH and deuterated CH₃OH (control experiment shown in **Figure S17**, **Figure S18**). These observations clearly demonstrate the CO₂-assisted dihydrogen activation on Cu@FAU and the subsequent hydrogenation of CO₂ to CH₃OH. The surface species involved in the hydrogenation process were then monitored by *in situ* diffuse reflectance infrared Fourier transform spectroscopy (DRIFTS). A series of organic surface species were observed and most of these species reached dynamic equilibrium at the early stage of reaction (**Figure 3b**). Typically, the infrared band at 1250 cm⁻¹ is assigned to the C-O asymmetric stretching vibrations of mono- or bidentate HCOO* species, and the band at 1335 cm⁻¹ assigned to the C-O asymmetric stretching vibrations of HCOOH* species with contribution from bending vibrations. The band at 1385 cm⁻¹ is due to the bending vibrations of CH₃O* species and the paired bands at 1465 and 1495 cm⁻¹ due to the bending vibrations of CH₃OH* species. The band at 1385 cm⁻¹ is related to the C-O asymmetric stretching vibrations of CH₂O* with adjacent co-adsorbed H₂O and the contribution from C-H bending vibrations. The band at 2915 cm⁻¹ is explicitly related to the C-H stretching vibrations of H₂COOH* species (17,19,41,42). DFT calculations were employed to support the above assignments, and the structure of key organic species and their vibration frequencies are summarized in **Figure 3c** and **Table S3**. In deuterium labeling experiments, the C-D stretching vibrations of DCOO* (2160 cm⁻¹), DCOOD* (2095 cm⁻¹) and CD₃O* (2060 cm⁻¹) species were observed (**Figure 3d**) (17,43). All these observations hint to the stepwise CO₂ reduction by dihydrogen on the Cu@FAU, which appears to be quite different to the conventional CO pathway (24). Accordingly, Cu@FAU catalyst shows very low activity in the hydrogenation of CO, with ~2.5% CO conversion at 513 K (**Figure S19**).

DFT calculations were finally employed to clarify the reaction pathway of CO₂

hydrogenation to CH₃OH over Cu@FAU, with mononuclear Cu centers confined in faujasite as the catalytically active sites. In the first step, gaseous CO₂ adsorbs on Cu site in a linear configuration (ln-CO₂*) with adsorption energy of -0.22 eV at 0 K, followed by the adsorption of dihydrogen. The dihydrogen undergoes facile dissociation into a hydride bonded to Cu site and a proton bonded to adjacent O site *via* **TS1** ($E_a = 0.75$ eV, $E_r = 0.32$ eV). Clearly, the dihydrogen is activated by classical Lewis pairs (Cu-O) with the assistance from adsorbed CO₂ species, as confirmed by the pulse-response experiment results in **Figure 3a**. The hydride transfer to the C atom of the ln-CO₂* results in the formation of the monodentate formate (mono-HCOO*) *via* **TS2** ($E_a = 0.64$ eV, $E_r = -0.12$ eV). The mono-HCOO* rapidly transforms to the bidentate formate (bi-HCOO*, $E_r = -0.29$ eV), which is further protonated to the HCOOH* *via* **TS3** ($E_a = 0.37$ eV, $E_r = 0.17$ eV). The second dihydrogen molecule then dissociates into a hydride and a proton at the Cu-O pair site and the HCOOH* is hydrogenated to the H₂COOH* *via* **TS4** ($E_a = 0.65$ eV, $E_r = 0.09$ eV). Through a simple rotation, the H₂COOH* reacts with the proton to form the CH₂O* and the H₂O* *via* **TS5** ($E_a = 0.00$ eV, $E_r = -0.29$ eV). The H₂O* leaves the active site with the desorption energy of 0.39 eV and enables the third dihydrogen dissociation at the Cu-O pair site. The formed CH₂O* is hydrogenated to the CH₃O* *via* **TS6** ($E_a = 0.63$ eV, $E_r = -0.64$ eV) and the CH₃OH* is formed by the protonation of the CH₃O* *via* **TS7** ($E_a = 0.00$ eV, $E_r = -0.58$ eV). Finally, the CH₃OH* desorbs from the active site ($E_r = 0.84$ eV) and the catalytic cycle ends, and the Cu@FAU catalyst does not promote further reactions of CH₃OH at 513 K, which was consistent with the CH₃OH-feeding experiment shown in **Figure S20**. For a direct view, the complete reaction pathway of CO₂ hydrogenation to CH₃OH over Cu@FAU model catalyst and the calculated Gibbs free energy profile are shown in **Figure 4** (adsorption energy of key intermediates listed in **Table S4**, **Table S5**). Some of the key reaction intermediates like HCOOH*, H₂COOH*, CH₃O* and CH₃OH* have been successfully captured by *in situ* DRIFTS, as shown in **Figure 3d**.

According to above analyses, all the energy barriers from **TS1** to **TS7** are less than 0.75 eV and the reaction energies are less than 0.32 eV, indicating that CH₃OH production from CO₂ hydrogenation on zeolite confined mononuclear Cu centers is

thermodynamically and kinetically favorable. The first CO₂-assisted dihydrogen dissociation has the highest activation barrier, and it should be the rate-determining step for the overall reaction. At the optimized temperature of 513 K, the energy barriers and reaction energies are reasonable (**Figure S21**). The high catalytic activity of the Cu@FAU originates from the unique configuration of Cu²⁺ sitting in the six-membered ring, containing classical Lewis pairs of Cu-O units. The C-containing intermediates can effectively adsorb on Cu sites and assist the dihydrogen activation on Cu-O pairs for subsequent hydrogenation. We also search for the bent configuration of CO₂ (bt-CO₂*) by structure optimization, which is found to be extremely unstable and undergoes spontaneously transformation to ln-CO₂* on Cu site. Thereupon, the traditional protonation of bt-CO₂* to COOH* followed by dissociation to CO* (26,44) or bt-CO₂* direct dissociation to CO* (45) will not occur on Cu@FAU.

Conclusion

The selective hydrogenation of CO₂ to CH₃OH provides a technically feasible route for CO₂ recycling and carbon neutral. The reaction process is very complex and requires the well-balanced C-O dissociation and dihydrogen activation. A complicated catalyst system of Cu/ZnO/Al₂O₃ is currently employed to achieve high activity and moderate selectivity to CH₃OH as well as good catalyst stability, which also brings about significant debates on the active site and reaction mechanism. Herein, we demonstrate that zeolite-encaged mononuclear Cu centers, namely Cu@FAU, can efficiently catalyze the stable CO₂-to-CH₃OH transformation at relatively low reaction temperature of 513 K, offering a high CH₃OH STY of 12.8 mmol/g_{cat}/h at selectivity of ~90 %. The reaction sequence of CO₂ hydrogenation over well-defined Cu@FAU catalyst and the full catalytic cycle are successfully determined. It is disclosed that all the reaction steps can take place on Cu sites and the adjacent framework O atoms play indispensable roles by constructing Cu-O pairs to induce dihydrogen activation. The unique zeolite catalyst system and reaction pathway contribute to the success of CO₂-to-CH₃OH process for carbon neutral, and may trigger some new thoughts for other complex chemical transformations.

Experimental Procedures

Chemical reagents

Copper nitrate [$\text{Cu}(\text{NO}_3)_2$, Aladdin], sodium aluminate (NaAlO_2 , Aladdin), 3-[2-(2-aminoethylamino)ethylamino]propyl-trimethoxysilane (TAPTS, Macklin, CAS: 35141-30-1), sodium hydroxide (NaOH , Aladdin), silica sol (50 wt.% SiO_2 , Alfa Aesar), sodium nitrate (NaNO_3 , Aladdin). All chemical reagents are of analytical grade and used directly without further purification.

Hydrothermal synthesis of Cu@FAU

Cu@FAU was synthesized *via* a ligand-protected *in situ* hydrothermal route. In a typical experiment, 4.13 g $\text{Cu}(\text{NO}_3)_2$ was added into 98 mL deionized water containing 11.71 g TAPTS and stirred for 30 minutes to obtain the Cu-TAPTS solution. Then, 5.80 g NaAlO_2 and 6.05 g NaOH were added into the solution in turn. After stirring for 1 h, 34 g silica sol (50 wt.% SiO_2) was dropwise added into the above mixture under vigorous stirring to form the synthesis gel. Finally, the gel with the molar ratio of 7.8 SiO_2 : 1 Al_2O_3 : 2.2 Na_2O : 0.6 Cu-TAPTS: 174 H_2O was transferred into an autoclave and heated at 373 K for 4 days under static conditions. The solid was collected by centrifuging, washed with water, dried at 353 K overnight and calcined in flowing air at 823 K for 6 h.

The calcined solid samples were subsequently ion-exchanged with 1 M NaNO_3 solution for three times to selectively remove the Cu ions at the exchangeable sites, dried at 353 K overnight, and calcined in flowing air at 823 K for 6 h to derive Cu@FAU sample for catalysis.

Preparation of Cu-FAU and Cu/FAU

Commercial Na-FAU zeolite ($\text{Si}/\text{Al} = 3.5$) was employed as zeolite host and Cu species were introduced to the zeolite by ion-exchanged with 1.0 M $\text{Cu}(\text{NO}_3)_2$ aqueous solution for three times at the constant temperature of 353 K. After each ion-exchange process, the slurry was filtered and washed with distilled water. The final solid product was dried at 353 K overnight and calcined in flowing air at 823 K for 6 h to derive Cu-FAU.

Cu species were also introduced into Na-FAU zeolite ($\text{Si}/\text{Al} = 3.5$) by wet impregnation, followed by similar drying and calcination steps. The final product was denoted as Cu/FAU.

Sample characterization

The chemical compositions of samples were analyzed on an IRIS Advantage inductively coupled plasma atomic emission spectrometer (ICP-AES).

The X-ray diffraction (XRD) patterns of selected zeolite samples were recorded on a Bruker D8 diffractometer using Cu-K α radiation ($\lambda = 0.1541$ nm) in the region of $2\theta = 5-50^\circ$ at a scanning rate of 6 %/min. High resolution synchrotron X-ray powder diffraction data of selected samples were collected at Beamline I11 of Diamond Light Source using multi-analysing crystal-detectors and monochromated radiation [$\lambda = 0.826126(2)$ Å].

The surface areas of samples were determined by Ar adsorption/desorption isotherms at 87 K collected on a Quantachrome iQ-MP gas adsorption analyser. The total surface area was calculated *via* the Brunauer Emmett Teller (BET) equation and the micropore volume was determined using the t-plot method.

Transmission electron microscopy (TEM) images of selected samples were acquired on a FEI Tecnai G2 F20 electron microscope.

The experiments of temperature-programmed reduction by hydrogen (H₂-TPR) were performed on a Quantachrome ChemBET 3000 chemisorption analyzer. In a typical experiment, the sample of ~0.1 g was calcined in dry air at 823 K for 1 h and cooled to 323 K in flowing Ar. H₂-TPR profile was recorded in flowing 5% H₂/Ar at a heating rate of 10 K /min from 323 to 1123 K.

The X-ray absorption spectra (XAS) were measured at the BL11B, Shanghai Synchrotron Radiation Facility (SSRF) (46), including X-ray absorption near-edge structure (XANES) and extended X-ray absorption fine structure (EXAFS) spectra at the Cu K-edge. A Si (111) double-crystal monochromator was used for the energy selection. The energy was calibrated by Cu foil as a reference and all samples were measured in the transmission mode. The Athena software package was used to analyze the data.

Catalytic reaction of CO₂ hydrogenation

The catalytic reaction of CO₂ hydrogenation was carried out in a high-pressure fixed-bed continuous-flow reactor. Typically, catalyst sample of 0.2 g was placed in the quartz reactor, pretreated in Ar at 673 K for 1 h, and cooled down to designated reaction temperature. Afterwards, the reaction was conducted under the reaction conditions of 1.0-4.0 MPa, 453-573 K, $V_{H_2}/V_{CO_2}/V_{Ar}$ of 72/24/4, and gas hourly space velocity (GHSV) of 8000-20,000 /h. The products were analyzed using an online gas chromatograph (Shimadzu 2010SE) equipped with a thermal conductivity

detector (TCD) and a flame ionization detector (FID). A TDX-01 packed column was connected to the TCD and an RT-Q-BOND-PLOT capillary column was connected to the FID. Product selectivity was calculated on a molar carbon basis, and the TCD and FID signals were correlated by the signal of methane.

***In situ* diffuse reflectance infrared Fourier transform spectroscopy**

The reaction of CO₂ hydrogenation to methanol was *in situ* monitored by diffuse reflectance infrared Fourier transform spectroscopy (DRIFTS). The experiments were performed on a Bruker Tensor 27 spectrometer equipped with an *in situ* reaction chamber and a liquid N₂ cooled high sensitivity mercury cadmium telluride detector. Typically, ~20 mg of finely-ground catalyst powders were placed in the reaction chamber and pretreated in Ar at 673 K for 1 h. After cooling down to the designated temperature, the reactant gas mixture containing H₂/CO₂ (3/1) or D₂/CO₂ (3/1) was fed into the chamber at GHSV of 12000 h⁻¹, and time-resolved spectra were recorded at a resolution of 4 cm⁻¹ and with an accumulation of 128 scans against blank background.

Computational methods and modeling

The spin-polarized DFT calculations were performed using the Vienna ab initio simulation package (VASP) (47,48). The Perdew-Burke-Ernzerhof (PBE) exchange-correlation functional (49) and the projector-augmented wave (PAW) potentials (50) were used to describe the electron-ion interaction. The Bayesian error estimation functional with van der Waals correlation (BEEF-vdW) (51) and an energy cut-off of 400 eV were employed in this study. All structures were optimized using Γ point. The electronic energy of the supercell was converged to 10⁻⁴ eV, and the force on all unconstrained atoms were converged to 0.01 eV Å.

The structure of the Cu@FAU zeolite was built according to the characterization results. All atoms in the structure were allowed to relax. The zero-point energies (ZPE), enthalpies, entropies, and Gibbs free energies were calculated from harmonic frequencies, identical to our previous work (52). Transition states were obtained using the climbing image nudged elastic band (CI-NEB) method (53,54) and confirmed by harmonic frequencies.

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Supplementary Information

Figs S1 to S20

Tables S1 to S5

Reference (46-84)

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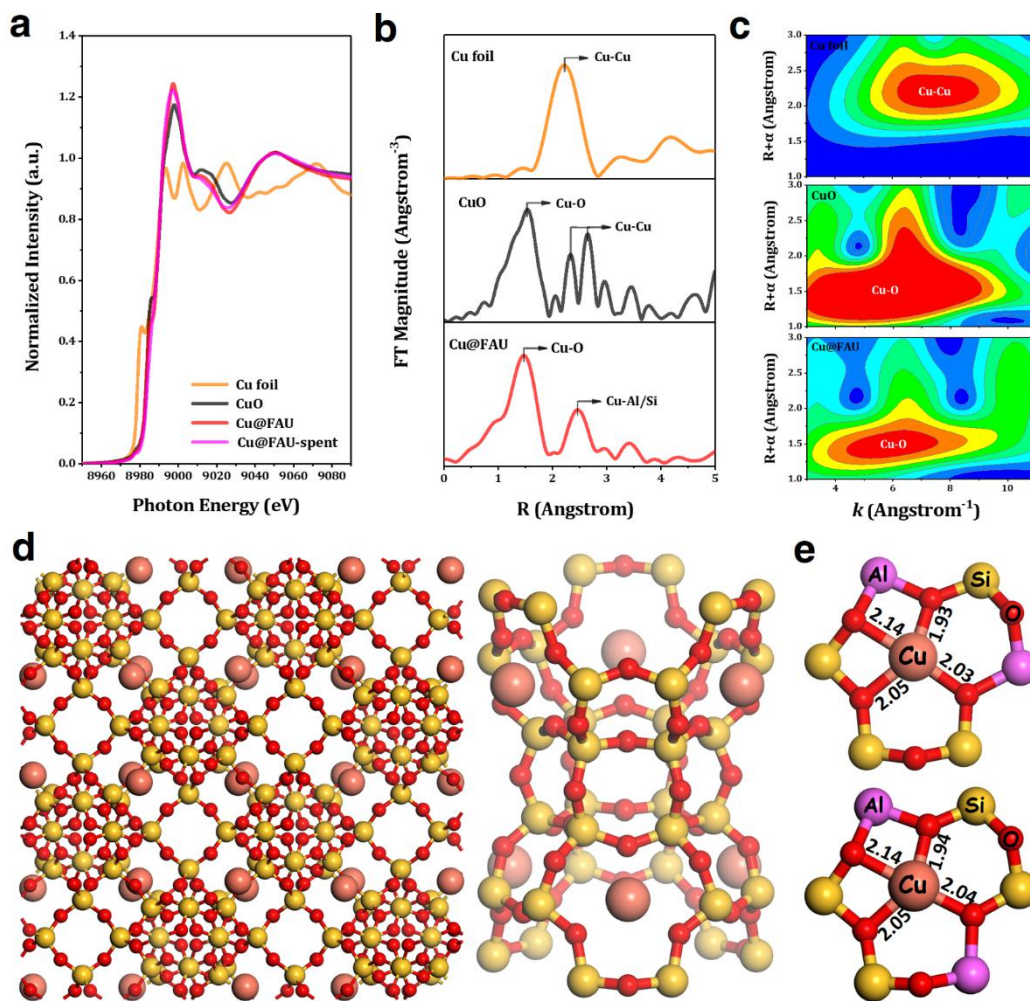


Figure 1 Fine structure of Cu@FAU model catalyst. (a) Cu K-edge XANES spectra of Cu foil, CuO, Cu@FAU and spent Cu@FAU; (b) FT k^2 -weighted EXAFS spectra of Cu foil, CuO and Cu@FAU; (c) WT EXAFS oscillations of Cu foil, CuO and Cu@FAU; (d) Schematic view of Cu@FAU from synchrotron XRD Rietveld refinement; (e) Local coordination environment of Cu sites in faujasite from DFT calculations with bond length shown in the unit of angstrom.

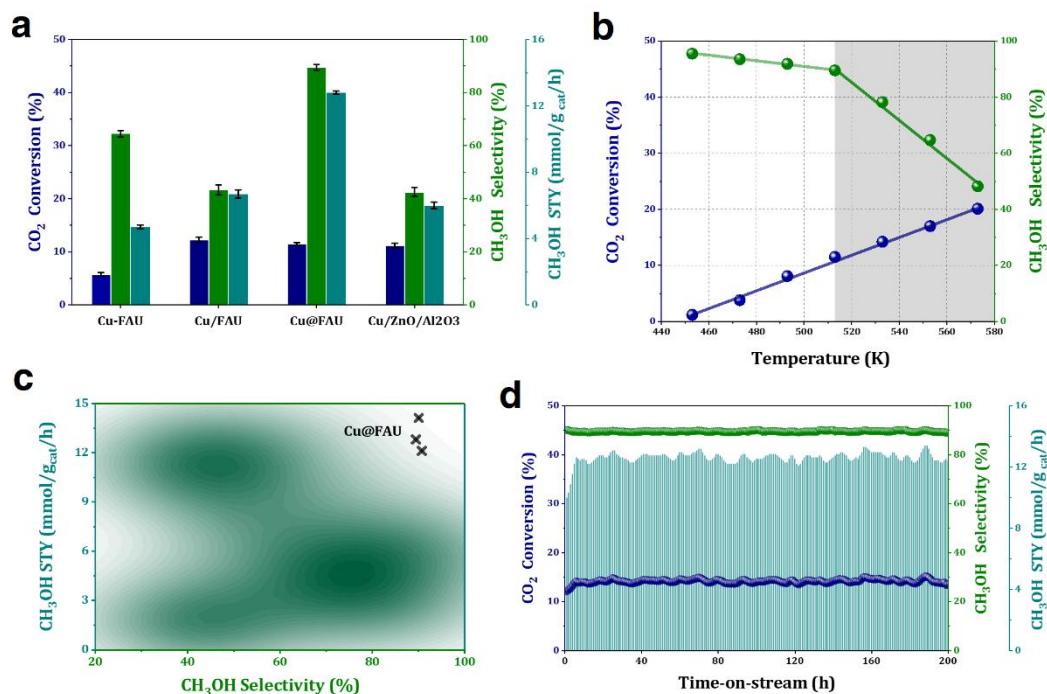


Figure 2 Catalytic performance of Cu@FAU in CO₂ selective hydrogenation. (a) Representative Cu-based catalysts in CO₂ hydrogenation. Reaction conditions: 0.15 g catalyst, H₂/CO₂ = 3/1, 3 MPa, 513 K, GHSV = 12000 h⁻¹; **(b)** Temperature-dependent behaviors of Cu@FAU catalyst in CO₂ hydrogenation. Reaction conditions: 0.15 g catalyst, H₂/CO₂ = 3/1, 3 MPa, GHSV = 12000 h⁻¹; **(c)** Literature survey of Cu-based catalysts for CO₂ hydrogenation. CH₃OH selectivity and STY plotted for comparison; **(d)** Stability test of Cu@FAU catalyst in CO₂ hydrogenation. Reaction conditions: 0.15 g catalyst, H₂/CO₂ = 3/1, 3 MPa, 513 K, GHSV = 12000 h⁻¹.

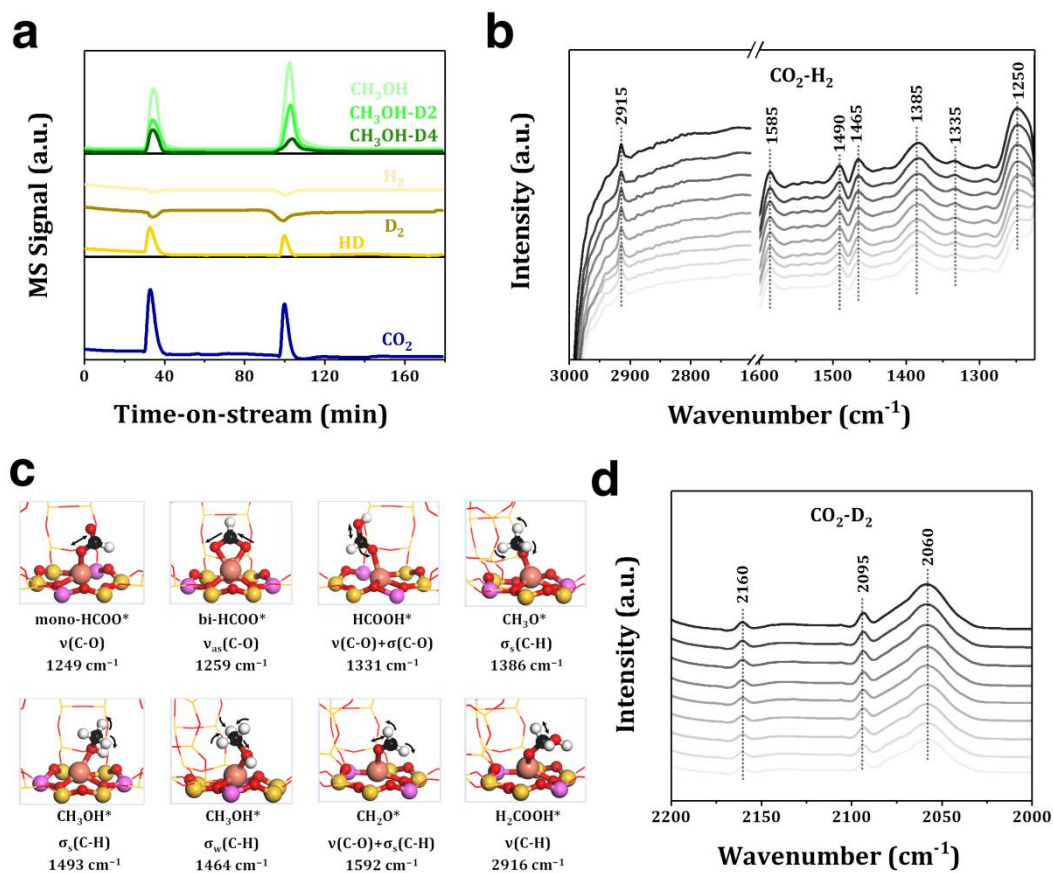


Figure 3 Characteristics of CO_2 selective hydrogenation over Cu@FAU catalyst. (a) Mass spectrometry responses of CO_2 pulses fed to Cu@FAU in $\text{H}_2\text{-D}_2$ stream. Reaction conditions: 0.2 g catalyst, 0.4 MPa, 513 K, 5 mL/min CO_2 , 15 mL/min $\text{H}_2\text{-D}_2$ (1/1); (b) *In situ* DRIFT spectra of surface species formed on Cu@FAU in $\text{CO}_2\text{-H}_2$ stream. Time-dependent spectra recorded within 30 min, from light to dark curves. Reaction conditions: 0.02g catalyst, 3.0 MPa, 513 K, 5 mL/min CO_2 , 15 mL/min H_2 ; (c) Calculated structure of key surface intermediates and their vibration frequencies; (d) *In situ* DRIFT spectra of surface species formed on Cu@FAU in $\text{CO}_2\text{-D}_2$ stream. Reaction conditions: 0.02g catalyst, 3.0 MPa, 513 K, 5 mL/min CO_2 , 15 mL/min D_2 .

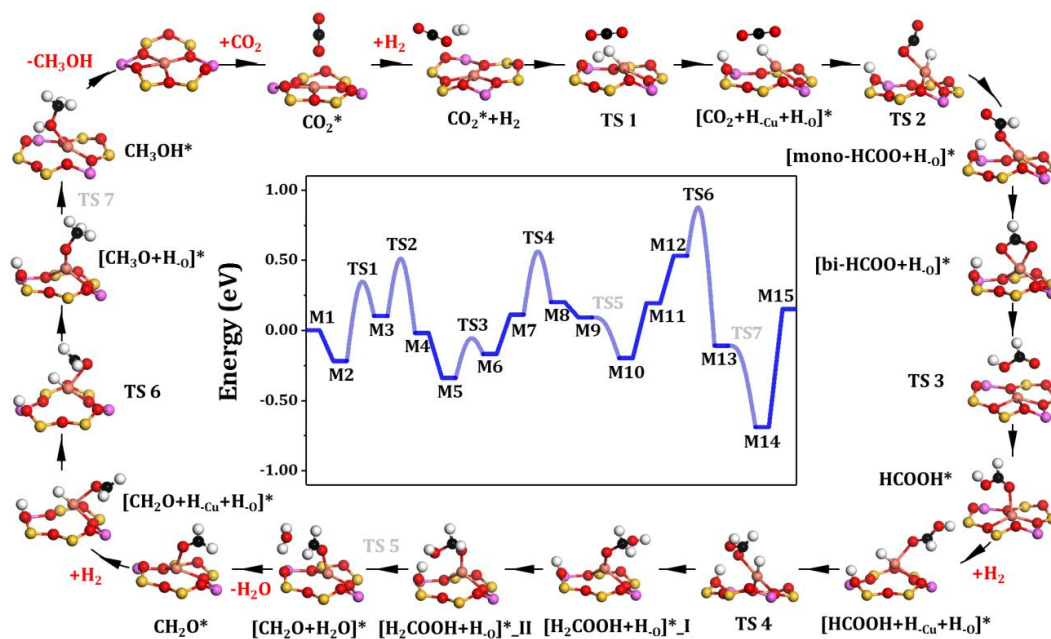


Figure 4 Reaction pathway of CO₂ hydrogenation to CH₃OH on mononuclear Cu centers. Elementary reaction steps of CO₂ hydrogenation over Cu@FAU model catalyst and calculated Gibbs free energy profile with ZPE correction at 0 K.