

1 **Title: An Extra-Large Pore Zeolite Enabled by 1D-to-3D Topotactic Condensation**

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36

37 **Bold first paragraph:**

38 **Zeolites are microporous silicates that find an ample variety of applications as catalysts<sup>1,2</sup>,**  
39 **adsorbents<sup>3</sup>, and cation exchangers<sup>4</sup>. Natural and synthetic zeolites possess a fully connected**  
40 **three-dimensional network of corner-sharing SiO<sub>4</sub> tetrahedra (*i.e.* they are *tectosilicates* or**  
41 ***framework silicates*<sup>5</sup>, with Si occasionally substituted by other atoms). Stable silica-based**  
42 **zeolites with increased porosity are of interest to allow processing of large molecules, but**  
43 **challenge our synthetic ability<sup>6</sup>. Here we report a novel zeolite, ZEO-3, with a**  
44 **multidimensional, interconnected system of extra-large pores open through windows made by**  
45 **16 and 14 SiO<sub>4</sub> tetrahedra, which, with a specific surface area of over 1000 m<sup>2</sup>/g and an**  
46 **extraordinary performance for Volatile Organic Compounds abatement, is the less dense**  
47 **polymorph of silica known so far. This zeolite, however, is not directly synthesized as a**  
48 **tectosilicate but is the first three-dimensional zeolite that is obtained by topotactic**  
49 **condensation from a one-dimensional chain silicate (*inosilicate*, ZEO-2), a process that bears a**  
50 **17% contraction of the structure but that does not alter the topology of the chain silicate**  
51 **(hence the term “topotactic”). This discovery challenges concepts deeply-rooted into zeolite**  
52 **science, and opens up the possibility of chain silicates as precursors for the crystallization of**  
53 **zeolites.**

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55

56 Main text:

57 Generally, zeolites are synthesized directly as tectosilicates. However, some zeolites are obtained in  
58 the form of two-dimensional precursors (*phyllosilicates* or *layered silicates*)<sup>5</sup> that only become fully  
59 connected tectosilicate zeolites by condensation of their layers through a calcination procedure that  
60 do not alter the layer topology<sup>7,8</sup>, a process that is topotactic because the internal structure of the  
61 condensing layers is not altered<sup>9</sup>. The condensing layers can be obtained by direct synthesis or by

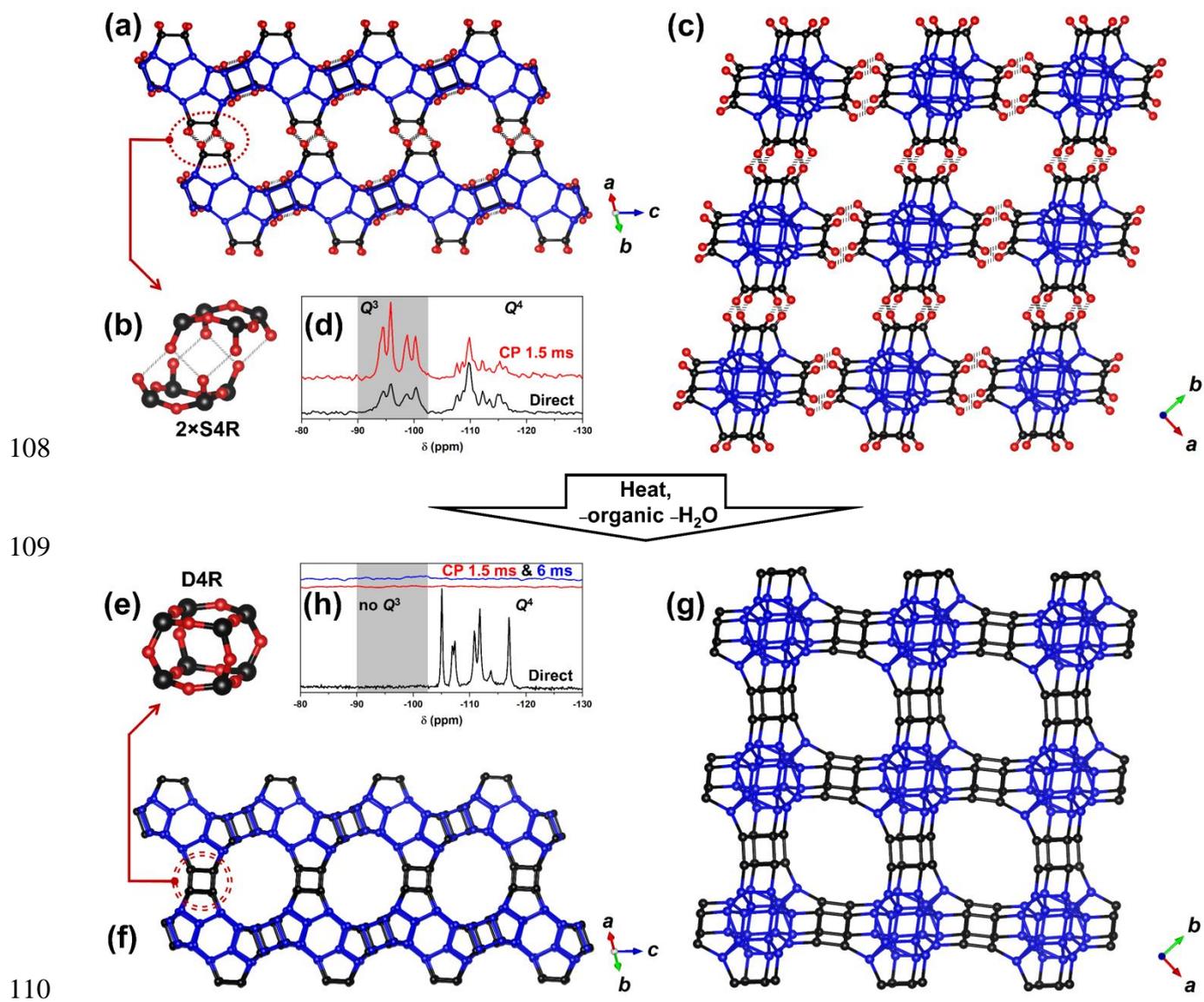
62 disassembly of certain zeolites as in the so-called ADOR (assembly-disassembly-organization-  
63 reassembly) process<sup>10</sup>. However, in around eight decades of extensive and systematic zeolite  
64 synthesis studies<sup>11</sup>, there has been no example of a three-dimensional (3D) zeolite obtained by  
65 condensation from a one-dimensional (1D) precursor, either directly synthesized or obtained by  
66 disassembly of another zeolite. We report here the first case of such a 1D-to-3D topotactic  
67 condensation from ZEO-2, a complex "zeolitic" chain silicate, into ZEO-3, a fully connected three-  
68 dimensional extra-large pore zeolite (ZEO-*n* refers to materials discovered and patented by the  
69 Anhui ZEO New Material Technology Co., China). The resulting zeolite ZEO-3 is outstanding for a  
70 number of reasons, including its very low density (less than half that of quartz), its  
71 multidimensional system of interconnected extra-large pores, and the presence in its structure of  
72 double four-member ring units (D4R), *i.e.* small cubes of silica. For pure silica zeolites, this kind of  
73 unit is strained and up to now was believed to need a fluoride anion close to its centre to be  
74 accessible for crystallization<sup>12</sup> since it has never been seen before in a silica zeolite synthesized  
75 without the use of fluoride anions. Only the "reverse ADOR" process, a postsynthetic modification  
76 that breaks Ge-containing D4R to then restore them as silica D4R, can also possibly produce these  
77 units, although no conclusive proof of the complete silica restoration (<sup>29</sup>Si MAS NMR, FTIR in the  
78 OH stretching region, structural refinement) has been provided so far<sup>13</sup>.

79

80 The complex chain silica zeolite precursor ZEO-2 can be synthesized using  
81 tricyclohexylmethylphosphonium (C<sub>19</sub>H<sub>36</sub>P<sup>+</sup>, tCyMP) from a gel of composition 1 SiO<sub>2</sub> : 0.5  
82 tCyMPOH : 10 H<sub>2</sub>O heated at 175 °C (see Methods). The structure of ZEO-2 was successfully  
83 solved *ab initio* by using eight continuous rotation electron diffraction (cRED)<sup>14</sup> datasets and then  
84 refined against synchrotron powder X-ray diffraction (SPXRD). The pure silicate ZEO-2 possesses  
85 a needle-like morphology (Fig. S1a) and crystallizes in a *C*-centred monoclinic cell with  $a =$   
86  $23.5465(7)$  Å,  $b = 24.7446(7)$  Å,  $c = 14.4024(4)$  Å,  $\beta = 115.1974(9)^\circ$  (Tab. S1-S2, Fig. S2). ZEO-2  
87 is a 1D chain silicate decorated with silanol/silanolate groups (Fig. 1a) that hold the structure

88 together through ample hydrogen bonding to adjacent chains (Fig. 1b, 1c), with the tCyMP cations  
89 located in the interchain space (Fig. S3). The cations are occluded intact, as demonstrated by  $^{13}\text{C}$   
90 and  $^{31}\text{P}$  NMR (Fig. S4) and amount to 8.85 OSDA/uc according to C analysis (25.0%). Hydrogen  
91 bonds are observed in the  $^1\text{H}$  magic-angle spinning (MAS) nuclear magnetic resonance (NMR)  
92 spectrum as a broad resonance around 15.1 ppm (Fig. S5), indicating a moderate-to-strong  
93 hydrogen bond<sup>15</sup> corresponding to the  $\text{O}\cdots\text{O}$  distances<sup>16</sup> of around 2.51 Å, in good agreement with  
94 the crystallographic distances of 2.47-2.52 Å. Upon calcination to remove the tCyMP, silanol  
95 groups in adjacent chains condense into Si-O-Si bridges with  $\text{H}_2\text{O}$  elimination, resulting in the  
96 novel pure silica zeolite ZEO-3 (Fig. 1e-1g), which maintains the needle-like morphology (Fig.  
97 S1b). The condensation occurs in the 370-390 °C range (Fig. S6), coincident with the removal of  
98 organics (Fig. S7). The structure of ZEO-3 was also solved *ab initio* by 3D ED with five datasets  
99 (Tab. S2, S3, Fig. S8), similarly to ZEO-2. The unit cell of ZEO-3 shrinks to  $a = 21.5046(8)$  Å,  $b =$   
100  $21.2757(8)$  Å,  $c = 14.4638(4)$  Å,  $\beta = 108.7196(1)^\circ$  but maintains the same symmetry as ZEO-2,  
101 while the topology of the chain is preserved. In fact, a 17% contraction of the structure occurs along  
102  $a$ - and  $b$ - axis, while along  $c$ -axis only a marginal expansion (0.4%) occurs. To obtain more accurate  
103 atomic positions, the structures of ZEO-2 and ZEO-3, including the position of the disordered  
104 tCyMP in ZEO-2, were subsequently Rietveld refined against the SPXRD (Extended Data Fig. 1,  
105 Fig. S3, Tab. S4-S8). The final refined unit-cell compositions of ZEO-2 and ZEO-3 are  
106  $[\text{Si}_{80}\text{O}_{176}\text{H}_{24}][(\text{C}_{19}\text{H}_{36}\text{P})_8]$  and  $\text{Si}_{80}\text{O}_{160}$ , respectively (see Methods for more details).

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 110  
 111 **Fig. 1 | The 1D-to-3D topotactic condensation of the chain silicate ZEO-2 (a-d) into the extra-**  
 112 **large pore framework zeolite ZEO-3 (e-h).** Only O atoms related to the condensation are shown  
 113 (small red balls) while Si atoms are shown as blue (always  $Q^4$ ) or black ( $Q^3$  in ZEO-2 converting  
 114 into  $Q^4$  in ZEO-3). A chain of ZEO-2 (a) is hydrogen bonded (b) to four adjacent chains (c). The  
 115  $^{29}\text{Si}$  MAS NMR spectrum (d bottom) shows resolution of  $Q^3$  and  $Q^4$  silicon sites (4 and 7 sites,  
 116 respectively). The close proximity of  $Q^3$  sites to H atoms is revealed in the  $^{29}\text{Si}\{^1\text{H}\}$  cross  
 117 polarization (CP) MAS NMR spectrum by their relative intensity enhanced by polarization transfer  
 118 from close protons at short contact time (d top, 1.5 ms). Upon calcination, condensation of  $Q^3$  sites  
 119 through dehydroxylation connects two S4Rs to make a D4R (e), through which each chain is bonded  
 120 to four adjacent chains, resulting in the extra-large pore ZEO-3 with 14MR (f) and 16MR (g)

121 channels. The corresponding  $^{29}\text{Si}$  MAS NMR spectra (**h** bottom) shows essentially only  $Q^4$  sites  
122 with almost no  $Q^3$  defects and hence little intensity enhancement in the  $^{29}\text{Si}\{^1\text{H}\}$  CP MAS NMR  
123 under short (**h** middle, 1.5 ms) or long contact time (**h** top, 6 ms).

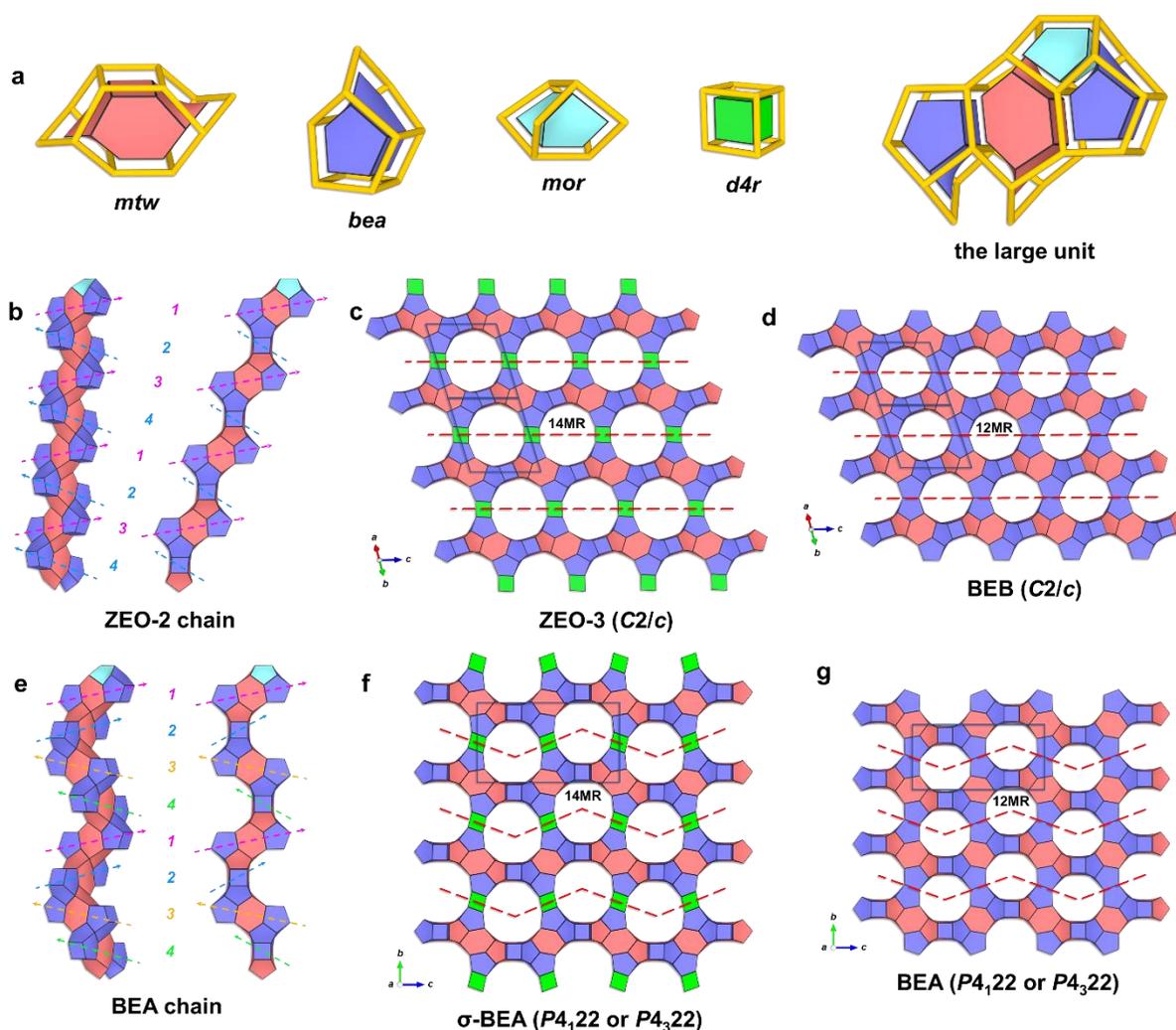
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125 The 1D pure silica chains in ZEO-2 are aligned along the [001] direction (Fig. 1a) and surrounded  
126 by four identical chains in the  $ab$  plane (Fig. 1c). At the edge of the ZEO-2 chain, four  
127 silanols/silanolates form a single four-member ring (S4R) that faces, slightly displaced, an identical  
128 S4R from the next chain, with hydrogen bonding along the [110] and [1-10] directions providing  
129 connection between both chains (Fig. 1b). Upon calcination, neighbouring S4Rs in ZEO-2 connect  
130 to each other to form a D4R (Fig. 1e) by condensation of the terminal Si-OH groups, yielding the  
131 fully-connected framework of ZEO-3 (Fig. 1f, 1g). The condensed solid is a true, non-interrupted,  
132 three-dimensional extra-large pore zeolite. The channel system of ZEO-3 is 3D with  $16\times 14\times 14$   
133 membered-ring (MR) channels (Fig. 1f, 1g) and full connectivity between channels (Extended Data  
134 Fig. 2). The structural model obtained was fully corroborated by Cs-corrected scanning  
135 transmission electron microscopy (STEM). Extended Data Fig. 3 depicts the high-resolution  
136 observations of ZEO-2 along [110], where ZEO-2 chains connected by hydrogen bonds leading into  
137 the formation of 14 MRs can be observed. Furthermore, a faint signal corresponding to the tCyMP  
138 (C and P) is also identified within the 14 MRs (Extended Data Fig. 3a). The fully-connected ZEO-3  
139 on the [110] and [001] projections (Extended data Fig. 3b-c), corresponding to the 14MRs and 16  
140 MRs visualization, respectively, are also presented. In all cases, the simulated STEM image from  
141 the structure models has been included in the inset and the schematic models obtained have been  
142 overlaid observing a perfect matching between the images and the structural solution proposed.  
143 Further electron microscopy data is presented in Fig. S9, including low-magnification images,  
144 electron diffraction diffractograms and the fast Fourier transform (FFT) of the images.

145

146 As a pure silica zeolite precursor, the resolution of the  $^{29}\text{Si}$  MAS NMR spectrum of ZEO-2 is  
 147 excellent (Fig. 1d), indicating four  $Q^3$  Si sites (-94.2, -95.8, -98.6, and -100.4 ppm) spanning a  
 148 chemical shift range unprecedented for  $Q^3$  in zeolites (more typically centred at around  $-102\pm 1$  ppm)  
 149 but well within the general  $Q^3$  range in silicates<sup>17</sup> and seven  $Q^4$  Si sites (from -106.8 to -116.8 ppm),  
 150 in good agreement with the crystallographic results (4  $Q^3$  and 5  $Q^4$  all with the same multiplicity  
 151 plus 2  $Q^4$  with half multiplicity, see CIF).  $^{29}\text{Si}\{^1\text{H}\}$  CP MAS NMR spectroscopy proves the  
 152 existence of those four  $Q^3$  Si sites in ZEO-2 (Fig. 1d top), while the  $^{29}\text{Si}$  MAS NMR spectrum of  
 153 ZEO-3 shows that in the condensed zeolite essentially all of the Si atoms are  $Q^4$  sites with a  
 154 negligible amount of  $Q^3$  that could be assigned to the connectivity defects, as proved by the very  
 155 low intensity enhancement by cross polarization (Fig. 1h).

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157

158 **Fig. 2 | Building schemes of ZEO-3 and BEB frameworks from the ZEO-2 chain, and BEA**  
159 **and the hypothetical chiral analogue of ZEO-3 from the BEA chain.** (a) The individual CBU  
160 and the large unit made from them, (b) ZEO-2 chain and (e) BEA chain built by attaching  
161 successive large units, viewed along two different directions, and tiling structures of (c) ZEO-3, (d)  
162 BEB, (f)  $\sigma$ -expanded BEA, and (g) BEA. In (b), the dotted arrows indicate four topologically  
163 identical large units (units 1, 2, 3, 4) with a  $+90^\circ$ ,  $-90^\circ$ ,  $+90^\circ$ ,  $-90^\circ$ , etc. rotation in the ZEO-2 chain,  
164 where the orientation of units 1 and 3 (and units 4 and 2) is the same. In (e), the rotation of  
165 successive units is  $+90^\circ$ ,  $+90^\circ$ ,  $+90^\circ$ ,  $+90^\circ$ , or  $-90^\circ$ ,  $-90^\circ$ ,  $-90^\circ$ ,  $-90^\circ$ , etc resulting in the BEA chain,  
166 with a chiral nature (space group  $P4_122$  or  $P4_322$  in BEA). In (c, d, f, g), the dotted lines separate  
167 the neighbouring ZEO-2 or BEA chains; in (c) and (f), the newly formed D4Rs between  
168 neighbouring ZEO-2 or BEA chains are highlighted in green; in (d) and (g), no D4Rs exist as S4Rs  
169 are shared between neighbouring ZEO-2 or BEA chains.

170

171 To discuss the details of the topology (Tab. S9-S10), we consider three composite building units  
172 (CBUs), *i.e.* *mtw*, *bea*, and *mor*, which can be used to make a large unit formed by 1 *mtw*, 2 *bea*,  
173 and 1 *mor* (Fig. 2a). Successive such units build the ZEO-2 chains with alternative rotations of  $\pm$   
174  $90^\circ$  (*i.e.*  $+90^\circ$ ,  $-90^\circ$ ,  $+90^\circ$ ,  $-90^\circ$ , etc.) along the [001] direction (Fig. 2b). This chain is topologically  
175 identical to the one found in polymorph B of zeolite Beta (although in that zeolite it is not an  
176 isolated chain but is embedded in the 3D framework). For convenience, this polymorph will be  
177 called here BEB, although this is not an accepted zeolite code yet (the Structure Commission of the  
178 International Zeolite Association assigns three-letter codes to zeolite topologies whose actual  
179 existence has been proved)<sup>18</sup>. From ZEO-2 to ZEO-3, the two neighbouring S4Rs mentioned before  
180 from two adjacent ZEO-2 chains connect *via* condensation to form a D4R, resulting in the 3D  
181 framework of ZEO-3 (Fig. 2c), while in BEB one S4R is shared by two neighbouring chains related  
182 by an inversion operation to build the 3D framework (Fig. 2d). The insertion of the additional S4Rs  
183 expands the pores from the large  $12 \times 12 \times 12$  MR pores in BEB into the extra-large  $16 \times 14 \times 14$  MR

184 pores in ZEO-3. Considering this description, ZEO-3 is formally a  $\sigma$  transformation of BEB, *i.e.* it  
185 results from a systematic insertion of tetrahedral nodes in its structure<sup>19,20</sup>. We point here that,  
186 similarly, if the chain were formed by  $90^\circ$  rotations always in the same direction of the large unit  
187 mentioned above (Fig. 2e), a new chiral  $16\times 14\times 14$ MR hypothetical zeolite would result: the  $\sigma$   
188 transformation of polymorph A of zeolite Beta ( $\sigma$ -**BEA**, Fig. 2f). Given that **BEA** and BEB have  
189 similar stabilities, we foresee this new chiral extra-large pore zeolite as feasible. We think this chiral  
190 structure should be the subject of a search of a proper OSDA by computational means<sup>21</sup>. We also  
191 suggest that working in conditions similar to the synthesis of ZEO-3 but in the presence of a chiral  
192 OSDA or a chiral auxiliary might be a route worth to explore.

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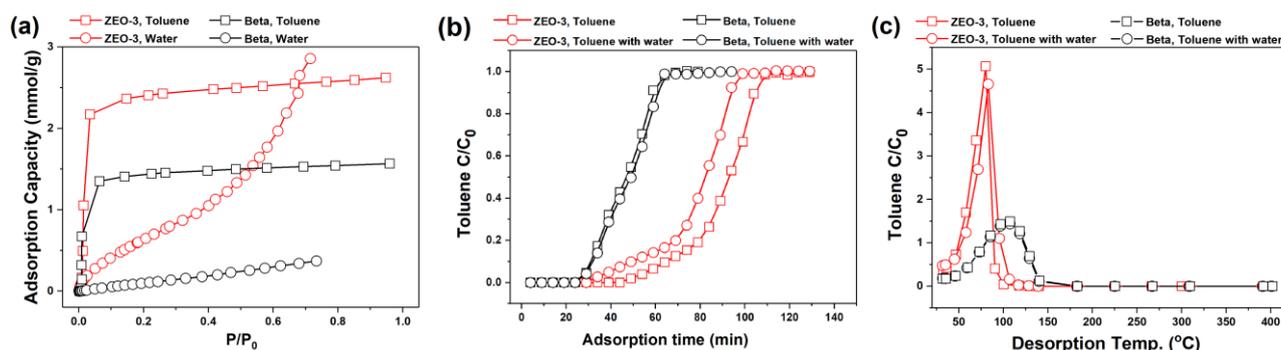
194 ZEO-3 is the first example of a pure silica zeolite containing D4R synthesized from fluoride-free  
195 media, and it is also the first stable, fully connected (alumino)silicate zeolite containing 3D  
196 interconnected pores opened only through extra-large windows (*i.e.* windows of more than 12  
197 tetrahedra,  $>12$ MR). The crystallographic pore sizes of ZEO-3 are  $10.36\times 8.51$  Å and  $9.79\times 8.00$  Å  
198 for the 16MR and 14MR, respectively (Extended Data Fig. 2). The 3D extra-large pore nature of  
199 ZEO-3 translates into a very low framework density (FD) value (12.76 tetrahedral atoms, T-atoms,  
200 per  $1000$  Å<sup>3</sup>). Compared with the other known stable, low density (alumino)silicate zeolites,  
201 including **FAU**, **EMT**, **\*BEA**, **BEC**, **ISV**, **IWV**, and the recently reported PST-2, PST-32,<sup>22</sup> and  
202 ZEO-1,<sup>6</sup> this value is the lowest and puts ZEO-3 as the crystalline silica polymorph with the most  
203 open framework (Tab. S11). The calculated density of ZEO-3 is just  $1.27$  g/cm<sup>3</sup>, *i.e.* less than half  
204 that of quartz ( $2.65$  g/cm<sup>3</sup>) and actually closer to the density of water. In fact, ZEO-3 breaks the  
205 observed tendency between the framework density and the size of the smallest rings in zeolite  
206 structure<sup>23</sup>. For an average smallest ring of 4.25, the predicted minimum FD<sup>23</sup> is 13 T-atom per  $1000$   
207 Å<sup>3</sup>, above ZEO-3's value. Compared with the real values of non-interrupted zeolites containing 4-  
208 and 5-rings, ZEO-3 is well below the lowest calculated FD of **ISV** and **IWV** (15.0; experimental  
209 values of 15.4 and 15.7, respectively). Additionally, ZEO-3 is significantly more stable than

210 expected according to the known energy-density trend, as shown in Fig. S10, while the hypothetical  
211  $\sigma$ -BEA, has the expected stability based on the calculation of framework energy after minimization.

212

213 The observed N<sub>2</sub> and Ar adsorption/desorption isotherms (type Ia) of ZEO-3 give the very high  
214 specific surface area of 989 and 1032 m<sup>2</sup>/g (calculated by the Brunauer-Emmett-Teller method,  
215 Extended Data Fig. 4-5), respectively, and the non-local density functional theory (NLDFT) method  
216 from the Ar adsorption indicates that the mean pore sizes of ZEO-3 are 10.8 and 8.8 Å (Extended  
217 Data Fig. 6), matching well with the crystallographic results. The extra-large pores of ZEO-3 allows  
218 the diffusion and adsorption of large molecules, like Nile Blue (Extended Data Fig. 7), suggesting  
219 potential for the removal of large organic pollutants from waste streams.

220



221

222 **Fig. 3 | Adsorption isotherms (A), breakthrough adsorption (B), and desorption curves (C) on**  
223 **ZEO-3 (red) and Beta (black) zeolite.** These data show ZEO-3 outperforms Beta zeolite in terms  
224 of high adsorption capacity and good regeneration behaviour.

225

226 On the other hand, the vast emissions of volatile organic compounds (VOCs) linked with  
227 industrialization severely impact air quality<sup>24</sup>. Adsorption has been considered as one of the most  
228 attractive and energy-saving candidates for VOCs abatement. The development of novel sorbents  
229 with high adsorption capacity, water vapor resistance and easy regeneration is critical for a

230 successful adsorption technology<sup>25</sup>. Zeolites are amongst the best adsorbents for VOCs removal due  
231 to their unique microporosity, high adsorption capacity, and non-flammable nature<sup>25,26</sup>. ZEO-3  
232 exhibited appealing features for adsorption of VOCs owing to its high surface area and extra-large  
233 pores and the hydrophobicity associated to its pure silica composition. Taking typical hydrophobic  
234 pure silica Beta as a reference<sup>27,28</sup>, equilibrium isotherms, breakthrough curves and desorption  
235 curves of toluene are demonstrated in Fig. 3. ZEO-3 outperforms Beta zeolite in terms of high  
236 adsorption capacity and good regeneration potential. The outstanding performance under high  
237 humidity testifies that ZEO-3 is a promising candidate for VOCs adsorption.

238

239 Besides, ZEO-3 shows a high thermal and hydrothermal stability. After calcination in air at 1100 °C  
240 with a one-hour plateau, the crystallinity of ZEO-3 is well maintained, as it is also the case after a  
241 steaming treatment at 760 °C with 10% H<sub>2</sub>O vapour for 3 hours. (Extended Data Fig. 8). The  
242 Fourier transform infrared (FT-IR) spectrum of ZEO-2 shows a broad and intense resonance centred  
243 at around 3194 cm<sup>-1</sup>, which is characteristic of OH subject to moderate-to-strong hydrogen bonds  
244 (Fig. S11). By contrast, the FT-IR spectrum of ZEO-3 after evacuation at 180°C under vacuum  
245 shows no signs of hydrogen bonded OH but only a small and relatively sharp band at 3742cm<sup>-1</sup>,  
246 assigned to the "free" (*i.e.* not hydrogen bonded) silanols possibly due to crystallite terminations<sup>29</sup>.

247

248 The two concepts challenged by ZEO-3 (silica D4R without F and lower FD than predicted) refer  
249 actually to observations on materials directly synthesized by hydrothermal crystallization. ZEO-3  
250 shows that materials that may be considered not accessible by direct synthesis can be obtained by  
251 post-synthesis transformations, as it has also been observed for zeolites obtained by the assembly-  
252 disassembly-organization-reassembly (ADOR)<sup>30</sup> process or the hybrid guest-host pure silica **STW**,  
253 which was predicted unfeasible by direct synthesis<sup>31</sup>. This observation allows to foresee new  
254 materials developed by 1D-to-3D topotactic condensation. Our work demonstrates complex, zeolitic

255 silicate chains amenable for 3D condensation may be formed in solution, and hence suggests this  
256 type of units should be considered as possible units for the crystal growth of zeolites.

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346

## 347 **Methods**

348 **Zeolite syntheses.** ZEO-2 was synthesized using the organic structure-directing agent (OSDA)  
349 tCyMP<sup>+</sup>, synthesized following a previously reported protocol<sup>6</sup>, from a gel of composition 0.5  
350 OSDAOH : 1 SiO<sub>2</sub> : 10 H<sub>2</sub>O at 175 °C for 30 days. Specifically, 2.5094 g (12.05 mmol) of TEOS  
351 (tetraethylorthosilicate) was mixed and stirred with 33.9454 g (6.002 mmol,  $c = 0.1768$  mmol/g) of  
352 OSDAOH overnight for the total hydrolyzation and ethanol evaporation. Once the water content  
353 reached the goal (2.1618 g or 120 mmol water in this case), the whole content was transferred into a  
354 30-mL Teflon-inserted autoclave. The autoclave was maintained at 175 °C for 30 days without  
355 rotation. After crystallization, the solid product was collected, washed with water (30 mL × 2) and  
356 acetone (30 mL × 1), dried, and finally identified by PXRD and field-emission scanning electron  
357 microscopy (FE-SEM) to get the pure ZEO-2 sample (1.020 g; yield: 21.66 g per 100 g gel).

358 ZEO-3 was obtained by calcination of ZEO-2 in air at 600 °C, with a 3-hour ramp and a 6-hour  
359 plateau. Phosphorous residues may be eliminated by washing with water within an autoclave at 100  
360 °C for 1 day, or by reduction with H<sub>2</sub> (H<sub>2</sub>/N<sub>2</sub>, v/v = 10/90) from the as-made ZEO-2 sample at 600  
361 °C with a 2-hour ramp and a 6-hour plateau. The thermal stability of the P-free ZEO-3 sample was  
362 examined by heating at 800, 900, 1000, and 1100 °C (heating rate of 10 °C/min and 1-hour plateau  
363 at the target temperature). ZEO-3 is also hydrothermally stable (760 °C, 10% H<sub>2</sub>O, 3 hours). The  
364 corresponding PXRD patterns are all shown in Extended Data Fig. 8.

365 **Ab initio structure solution by cRED.** The *ab initio* structure solution of ZEO-2 and ZEO-3 were  
366 conducted on the needle-like crystals using JEOL JEM-2100 transmission electron microscope  
367 (TEM, Cs: 1.0 mm, point resolution: 0.23 nm) at 200 kV. Before the data collection, a droplet of  
368 suspension was transferred onto a copper grid. During the data collection, the goniometer was  
369 rotated continuously while the selected-area ED patterns were captured from the individual crystal  
370 simultaneously by a quad hybrid pixel detector (QTPX-262k, 512×512 pixels with the size of 55  
371 μm, Amsterdam Sci. Ins.) with video mode, using the software *instamatic* script<sup>32</sup>. All the ED  
372 patterns were recorded under spot size 3 with an exposure time of 0.5 s. Data processing was

373 conducted using the software packages XDS<sup>33</sup> and REDp<sup>34</sup>. In order to improve the data  
374 completeness, 8 and 5 datasets were collected for ZEO-2 and ZEO-3, respectively. Structure  
375 solution was performed using SHELXT<sup>35</sup> with merged and scaled datasets, from which all the  
376 framework atoms (11 Si atoms and 22 O atoms in the asymmetric unit of ZEO-2 and 11 Si atoms  
377 and 20 O atoms in the asymmetric unit of ZEO-3) were located directly. Then, the framework was  
378 refined using Olex 2<sup>36</sup>, with atomic scattering factors for electrons.

379 **Rietveld refinement.** In order to obtain more accurate structures and locate the position of OSDA,  
380 Rietveld refinement of ZEO-2 and ZEO-3 were performed against SPXRD patterns, which were  
381 collected under 100 K at the 11-BM beamline of the Advanced Photon Source at Argonne National  
382 Laboratory, USA, with a wavelength of 0.458086 Å. The structure from cRED data was used as the  
383 initial model for the Rietveld refinement with the software Topas 6.1<sup>37</sup>. Before refinement, an  
384 optimization of the framework geometry was performed by using the distance-least-squares  
385 algorithm. In the initial stages of the refinement, soft restraints were placed on the Si-O bond  
386 distances (1.61 Å) and the Si-O-Si (145°) and O-Si-O bond angles (109°). These restraints were  
387 gradually reduced and eventually completely relaxed. The position of OSDA in ZEO-2 was  
388 determined by combining simulated annealing and Rietveld refinement using high-resolution  
389 synchrotron diffraction data as described previously<sup>38</sup>. Shortly, the procedure can be described as  
390 follows: (1) refining the framework against the high-angle data only to extract a reliable scale factor,  
391 (2) retrieving the residual electron density inside the channel system corresponding to the position  
392 of OSDA from the difference electron density map using the whole dataset, as shown in Fig. S3a-  
393 S3c, (3) the OSDA was introduced into the channel system as a rigid-body to perform the simulated  
394 annealing. During the simulated annealing procedure, all the parameters were fixed except the  
395 translation and orientation of the OSDA. After obtaining the initial position of the OSDA, all the  
396 parameters were opened to refine one by one, such as peak shape, unit cell, instrument parameters,  
397 position of the framework atoms, and the torsion angles in OSDA molecule. After several cycles,  
398 the restraints were reduced from the refinement. With these processes, the OSDA was settled at the

399 intersection space of the ZEO-2 chains, which matched well with the residual electron density  
400 inside the channel system (Fig. S3). The detailed Rietveld refinement results for ZEO-2 and ZEO-3  
401 are placed in Tab. S4.

402 **Scanning transmission electron microscopy (STEM).** High-resolution scanning transmission  
403 electron microscopy (STEM) was performed in an X-FEG FEI Titan low base equipped with a  
404 monochromator for the electron source and a CEOS spherical aberration corrector (Cs-corrected)  
405 for the electron probe assuring a 0.8 Å spatial resolution when operated at 300 kV as it was the  
406 present case. Sample preparation was done by deeply crushing the powder using mortar and pestle.  
407 To avoid any possible effect of the ethanol on ZEO-2, the crushed powder was directly deposited on  
408 the holey carbon Cu microgrid in dry conditions. ZEO-3 was prepared in a similar way but the  
409 crushed powder was dispersed in ethanol and few drops of the suspension were deposited onto  
410 holey carbon Cu grids. Due to the particular morphology of ZEO-3, the powder was embeded into a  
411 resin and ultramicrotomed to facilitate tilting the crystal along [001] zone axis. For imaging, annular  
412 bright field and annular dark field detectors (ABF and ADF) were used simultaneously. ABF data  
413 was employed for ZEO-2 to visualize the presence of the OSDA, while ADF was used for ZEO-3.

414 **Multi-slice STEM simulations.** To simulate the Cs-corrected STEM data we used the QSTEM  
415 program ([www.qstem.org](http://www.qstem.org)). The correspondent supercells were created for the distinct materials and  
416 orientations. The parameters used were: Cs = 0 mm, Uacc = 300 kV, an inner collection angle of 25  
417 mrad for the ADF data and 5 to 25 mrad for the ABF; the half-convergence angle used was 15 mrad.

418 **Framework energy minimization.** The framework energy of ZEO-3 and sigma-BEA were  
419 calculated after energy minimization by the General Utility Lattice Program (GULP, *gulp-6.0*<sup>39,40</sup>)  
420 using the polarizable Sanders-Leslie-Catlow (SLC) interatomic potential, with modified oxygen  
421 shell charge. The potential parameters are referred to previous report<sup>41</sup>.

422 **Dyes Adsorption.** Similar to the previous protocols<sup>6</sup>, the dyes adsorption of Nile Blue (NB, *i.e.* [9-  
423 (diethylamino)benzo[a]phenoxazin-5-ylidene]azanum chloride, C<sub>20</sub>H<sub>20</sub>ClN<sub>3</sub>O) were performed on

424 two pure silica zeolites ZEO-3 and Beta. The ultraviolet and visible spectra of several standard NB  
425 solution (concentration from  $1 \times 10^{-4}$  to  $2 \times 10^{-6}$  mol/L) were collected on a UV-2401 PC  
426 spectrophotometer. The Lambert-Beer equation for NB at  $\lambda = 595$  nm within the previous  
427 concentration range is:  $\text{Int (a.u.)} = 24214.94305 * c$  (mol/L).

428 **VOCs Adsorption.** In order to determine the adsorption equilibrium, static vapor-phase adsorption  
429 was performed using BELSORP-MAX. Each sample was degassed at 300 °C for 3 h. The  
430 measurements were carried out at 30 °C to construct the vapor adsorption isotherms. Breakthrough  
431 measurements were performed to study the dynamic adsorption behaviour in a fixed-bed reactor (6  
432 mm i.d.). A gaseous mixture of C<sub>7</sub>H<sub>8</sub> (about 800 ppm) and water vapor (relative humidity = 80%,  
433 when used) in a N<sub>2</sub> stream at a mass flow of 100 mL min<sup>-1</sup> was fed into the reactor at a temperature  
434 of 30 °C. A mixture of 0.1 g adsorbent and 0.3 g quartz sand was packed in the bed. Prior to all  
435 adsorption measurements, samples were pretreated at 300 °C for 3 h. The concentrations of C<sub>7</sub>H<sub>8</sub>  
436 was analysed online by a gas chromatograph (Kefen, GC-9160, SE-54 capillary column) with a  
437 flame ionization detector. To confirm the measurement of dynamic adsorption, temperature-  
438 programmed desorption (TPD) measurements were carried out after the breakthrough  
439 measurements. Once the samples were saturated by the VOC flow, the feed gas was changed to  
440 pure nitrogen to purge for 0.5 h, followed by temperature ramping to 400 °C at a linear rate of 2 °C  
441 min<sup>-1</sup>. The product was monitored by the same GC instrument.

442

#### 443 **Data availability**

444 The datasets generated during and/or analysed during the current study are available from the  
445 corresponding authors on reasonable request. Crystallographic parameters for the structure of ZEO-  
446 2 and ZEO-3 refined against SPXRD and cRED data are archived at the Cambridge  
447 Crystallographic Data Center ([www.ccdc.cam.ac.uk/](http://www.ccdc.cam.ac.uk/)) under reference Nos. CCDC 2125815-  
448 2125816 (SPXRD data) and CCDC 2125677-2125678 (cRED data).

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475

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493 **Author contribution.** F.-J.C. conceived the project. J.L., M.A.C., F.-J.C., and J.Y. supervised this  
494 work. Z.R.G., Q.-F.L., C.L. (Liu), F.G., S.Z., and F.-J.C. performed the synthesis work. J.L. solved  
495 the structure and performed Rietveld refinement and framework energy calculations. Z.R.G.

496 analysed the topology. J.L., Z.R.G., C.L. (Liu), C.L. (Lin), W.F., S.L., X.C., and M.A.C. carried out  
497 the physicochemical characterization. H.D. worked on the VOCs application. A.M. performed the  
498 HRSTEM tests. M.A.C. prepared the initial draft. J.L., W.F., M.A.C., F.-J.C., and J.Y. organized the  
499 work and the draft. All the authors discussed the results and revised the manuscript.

500 **Competing interests.** J.L., Q.-F.L., Z.R.G., C.L., and F.-J.C. have filed a patent on zeolites ZEO-2  
501 and ZEO-3. J.L., Z.R.G., and C.L. are affiliated with the company holding the rights on that patent.

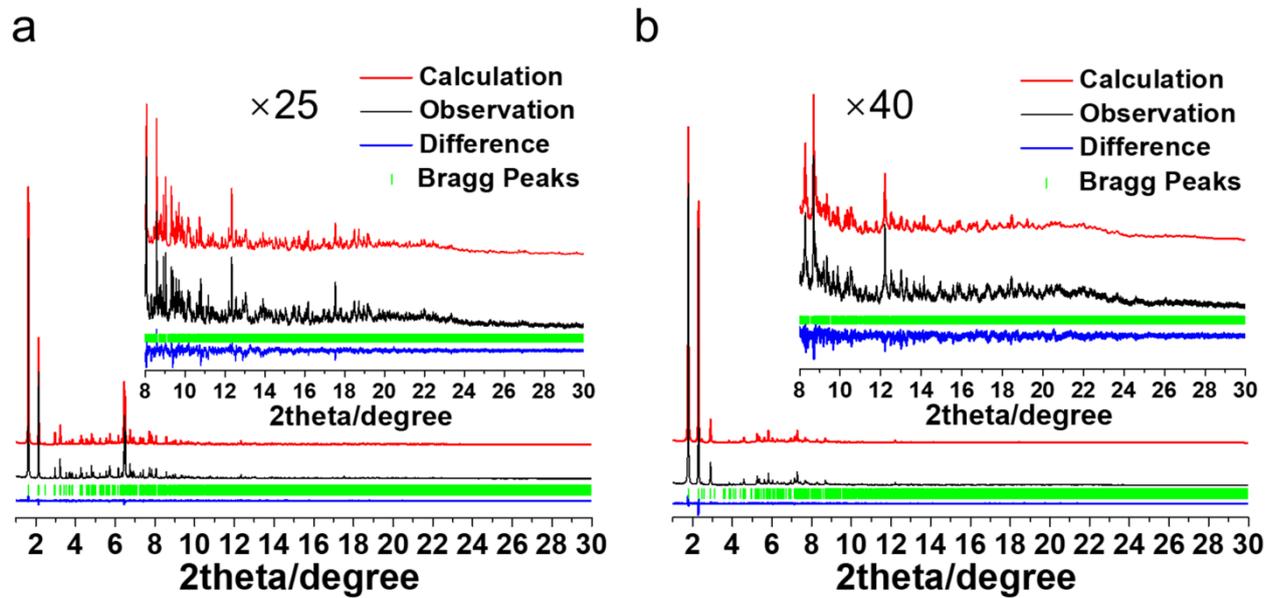
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503 **Additional information**

504 **Supplementary Information** is available for this paper.

505 **Correspondence and requests for materials** should be addressed to J.L., M.A.C., F.-J.C or J.Y.

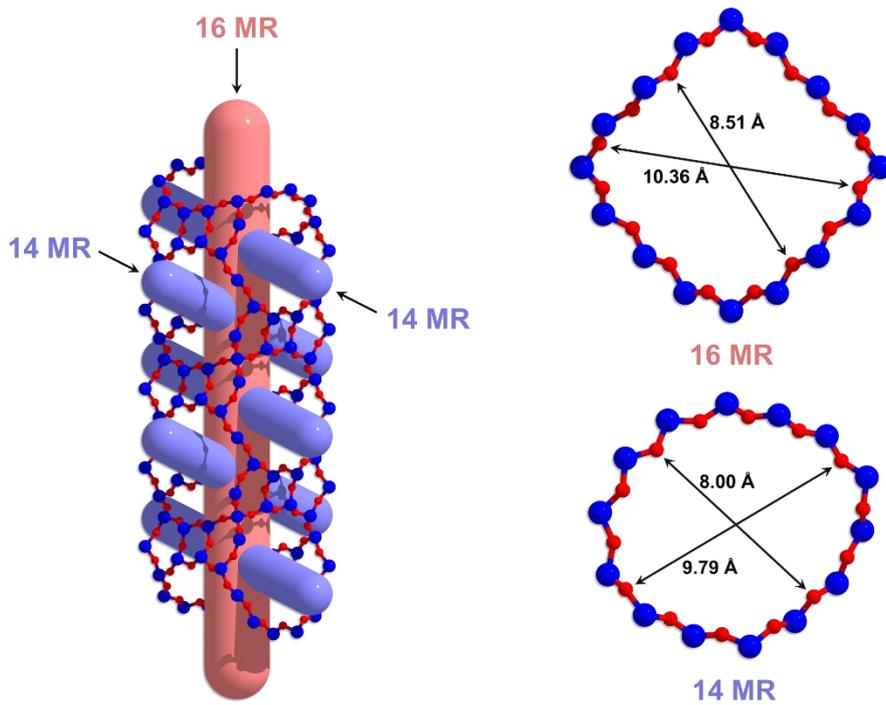
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508 **Extended Data Fig. 1 | Rietveld refinement plots of (a) ZEO-2 and (b) ZEO-3.**

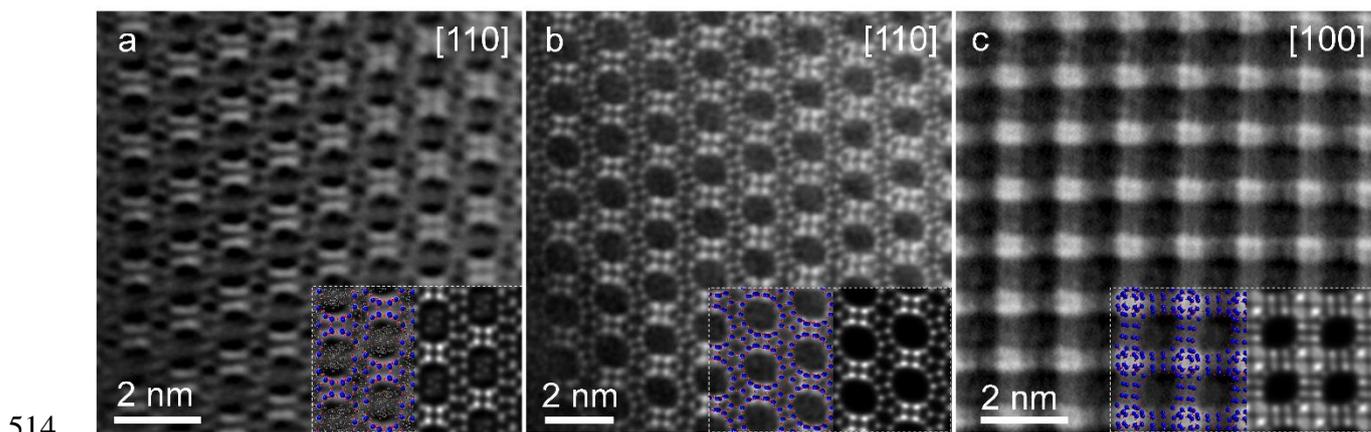
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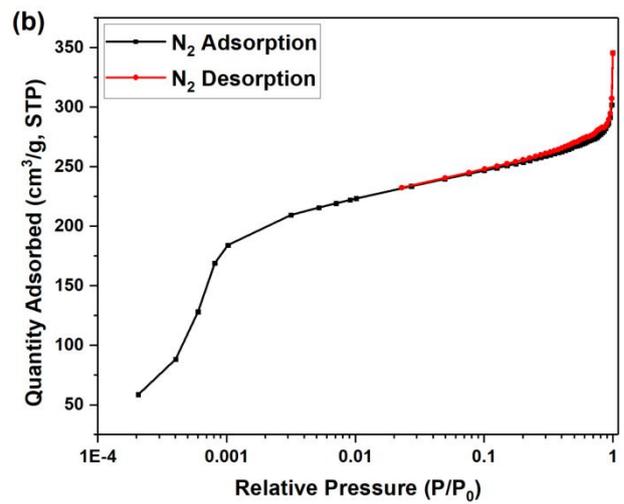
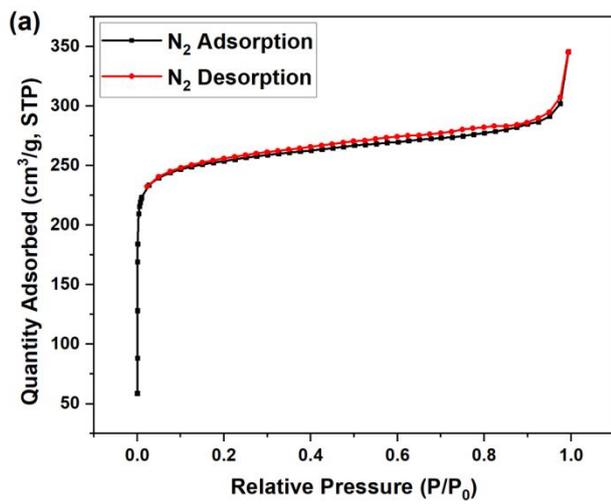
511 **Extended Data Fig. 2 | 3D extra-large pore system (left) and the crystallographic pore size of**  
 512 **ZEO-3 (right).** The van der Waals radius of O ( $2 \times 1.35 \text{ \AA}$ ) has been subtracted.

513



514  
515 **Extended Data Fig. 3 | Cs-corrected STEM visualization of the 1D silicate chain ZEO-2 along**  
516 **[110] projection (a), and the 3D extra-large pores of ZEO-3 along the [110] (14MR, b) and**  
517 **[001] (16MR, c) projections.** The visualization along [001] suffers from a larger thickness (since  
518 this is the long needle direction) and the existence in the structure of atoms at different  $z$  levels that  
519 are displaced from one another along  $x$  and  $y$ . Along the [110] projection, the OSDA in the void  
520 between the silicate chain of ZEO-2 and the extra-large 14MRs in ZEO-3, as well as all other rings  
521 (4Rs, 5Rs and 6Rs) are clearly visible. To facilitate image interpretation, the schematic models (Si  
522 atoms in blue and O atoms in red) have been superimposed and the simulated STEM images are  
523 also included in the right bottom inset.

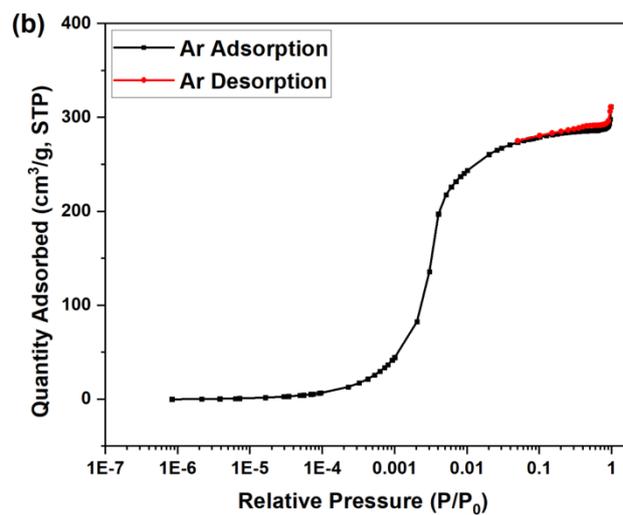
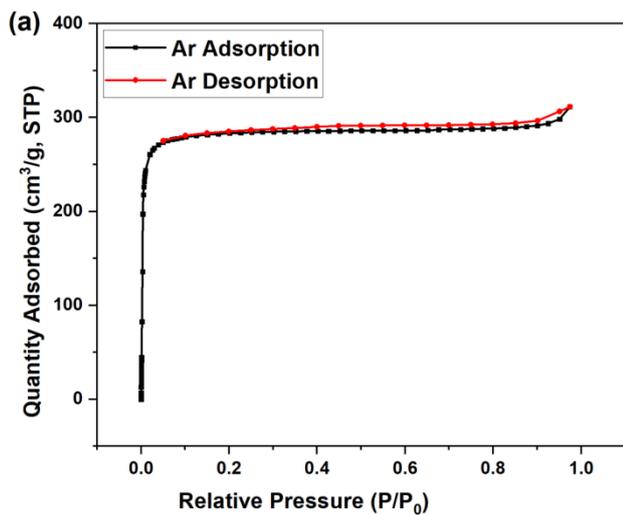
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526 **Extended Data Fig. 4** | N<sub>2</sub> adsorption/desorption isotherm of P-free ZEO-3 at 77 K, with x-axis  
527 in (a) linear and (b) logarithmic scale, respectively.

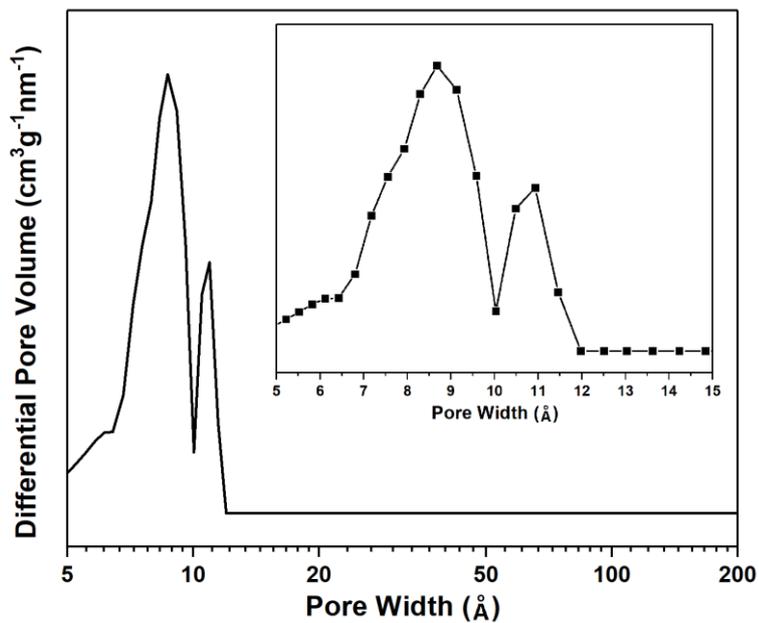
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530 **Extended Data Fig. 5 | Ar adsorption/desorption isotherm of P-free ZEO-3 at 87 K**, with x-axis  
531 in (a) linear and (b) logarithmic scale, respectively.

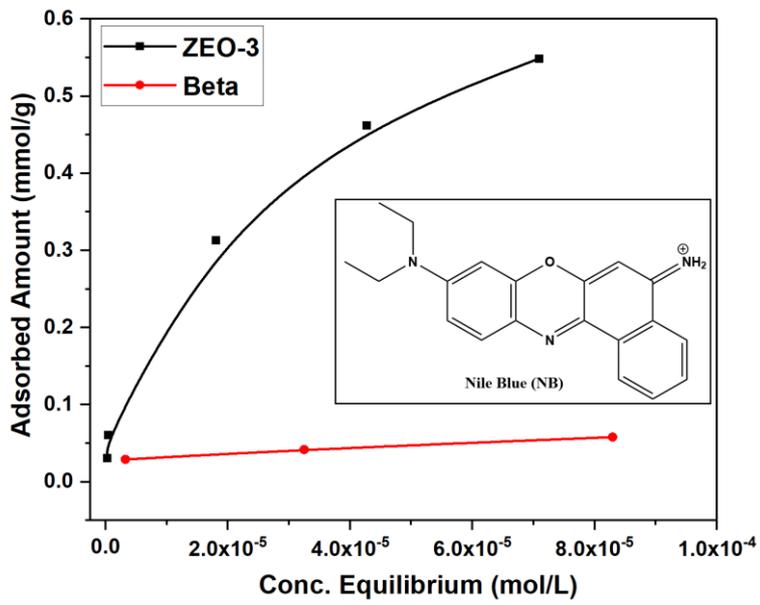
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534 **Extended Data Fig. 6 | Pore size distribution of P-free ZEO-3 from Ar adsorption isotherm at**  
535 **87 K**, where the main figure shows the logarithmic scale of x-axis and the inserted figure shows the  
536 linear scale.

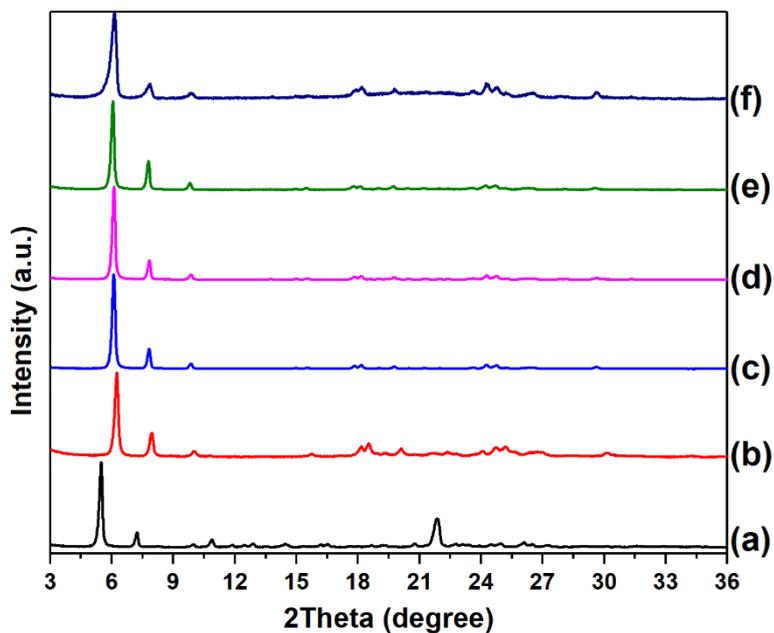
537



538

539 **Extended Data Fig. 7 | Nile Blue adsorption isotherms on the pure silica 16×14×14 MR ZEO-3**  
 540 **(black curve) and 12×12×12 MR Beta (red curve) zeolites**, with the inserted figure of molecular  
 541 structure of Nile Blue. These data show ZEO-3 has potential for the removal of large organic  
 542 pollutants.

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545 **Extended Data Fig. 8 | PXRD patterns of ZEO-2 and ZEO-3: (a)** as-synthesized ZEO-2, **(b)**  
 546 calcined ZEO-3 in air at 600 °C for 6 hours, **(c)** P-free ZEO-3 from H<sub>2</sub> reduction at 600 °C, **(d)** 800  
 547 °C calcined in air (with one-hour plateau) on the P-free ZEO-3, **(e)** 1100 °C calcined in air (with  
 548 one-hour plateau) and **(f)** after hydrothermal treatment at 760 °C with 10% H<sub>2</sub>O vapor for 3 hours  
 549 on the P-free ZEO-3.