Disposable spectrofluidic devices for attenuated total reflection infrared spectroscopy: characterization sensitivity, spatial resolution and generally applicable to multiple device types.

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Abstract

In this paper, we present a generalizable method for the fabrication of disposable spectrofluidic devices for solution characterization by attenuated total reflectance (ATR) Fourier transform infrared (FTIR) spectroscopy. A major design feature is the integration of an ATR element into the device rather than the fabrication of the microchannels on its sensing surface. This alleviates spatial limitations, due to small element footprint and dominance of edge-beading, enabling arbitrarily complex microfluidic circuitry and complex world-to-chip interfaces while leaving the entire ATR element available for sensing. An optimized optical interface maximizes light transfer

into the on-chip sensing chamber. This promotes low limits of detection, fast measurements and/or designs featuring multiple sensing sub regions. To demonstrate the approach, we conducted measurements on complex flow profiles generated from four separate proof-ofconcept spectrofluidic devices. A high sensitivity device detected glucose and sodium phosphate dibasic(Na₂HPO₄) at concentrations as low as 3 mM and 1 mM, respectively or and for time-lapse results with second-scale time resolution from single-scan measurements. We also demonstrated spatial selectivity for assays in parallel channels, measurements of concentration gradients in a multi-laminar co-flow device, and monitored fast kinetics of the protonation of a pH buffer in a microfluidic reactor.

1. Introduction:

For several decades, different aspects of microfluidic technology have been developed in parallel in academic and private sector, with over of focus being new fabrication techniques, device designs, fluid control systems, world-to-chip interfaces and on-chip characterization. The last is arguably the most difficult since it usually involves challenging device fabrication protocol to embed probes and coupling to peripheral equipment. This is especially true for infrared (IR) spectroscopy because, other than for a few notable exceptions,¹ measurements in microchannels are usually carried out in attenuated total reflection (ATR) mode, which avoids signal attenuation by the device and analyte fluids. For examples, reversibly integrated ATR probes have been demonstrated for single point measurement leading coupling of probe light focused into to a small fixed detection zone along the flow path.² The approach was successfully used to measure the kinetics of a complicated polymerization reaction by modulating reaction time by changes to flow rates,³ and was also compatible with other on-chip probes,⁴ but spatial-resolved measurements were not possible. Moreover, the ATR coupling to the device required highly engineered approaches and could result in dead volumes and leaks if not done accurately. Another published approach for on-chip FTIR is to fabricate the microfluidic channel structure on top of the ATR crystal. Previously we devised an approach to seal PDMS channels with a large monolithic germanium ATR crystal surface. The entire assembly could be translated mechanically to interrogate different locations on-chip.⁵ The system featured either 6 parallel channels, for channel-specific assay measurements, or a single channel device that could be translated to create one-dimensional maps along the channel length. The setup was complemented with inline reflection microscopy to monitor the formation of bacterial biofilms. Another approach to chemically image the contents of a microfluidic device with high spatial resolution in two dimensions was accomplished using a 64×64 pixel focal plane array (FPA) detector to sub-divide the radiation leaving a large single-bounce ATR crystal that was adhered to the bottom side of a microfluidic device.⁶ Also using a FPA, a simple Y-shape microfluidic was recently imaged using a low-cost multi-ridge silicon ATR crystal. And what is more, by changing the focal length of the last off-axis parabolic mirror with a lens, the resolution could nearly reach the diffraction limit.⁷ Such multi-grove ATR crystals distinguish themselves among other methods for integrated reflection elements for IR characterization in microscale flow chemistry devices⁸ due to their ability to meet central goals of low-cost, disposable microfluidic devices without any sacrifice to sensitivity. To further reduce the system cost, our group demonstrated a method to replace the FPA with a standard single point detector.⁹ The detector recorded separate spectra based on the position of an automated scanning aperture system that selectively admitted light into different locations of a device-coupled multi-ridge ATR crystal.

Independent of the detection system used previous applications of multi-ridge ATR crystals for on-chip measurements have largely relied on patterning photoresist onto the crystal sampling surface to define the entire microfluidic device.^{7,9,10} Thus, only the most simplistic microfluidic features could be realized on the available surface area, measuring approximately 1 cm². Worse, spin-coated photoresists were dominated by edge bead effects, which resulted in non-uniform channel wall height and complicated the attachment of a sealing layer to enclose the channels. As a result, the approach of patterning fluidic features atop the multi-ridge ATR crystals is most amenable to an open channel architecture. In the sole work that was successful in sealing the channels on top of the top-side patterned device, the world-to-chip interface dominated the space requirements, leaving very little space for channels and analyte monitoring.⁷

In the current work we propose a different strategy, whereby the ATR crystal is embedded into the microfluidic device. As we show, isolating the sensing to a specific region on the resulting spectrofluidic device reduces wasted sensing surface area previously used for structural support of the device. This unlocks significant potential for on-chip chemical sensing applications by removing limitations on device sealing, world-to-chip interfacing, fluidic manipulations, and device complexity. We demonstrate the freedom in microfluidic device design by incorporating multi-ridge crystals into 4 fundamentally different device architectures. In addition, we couple the devices with the previously mentioned aperture scanning accessory to conduct proof-of-concept measurements in assaying, continuous scanning during dynamic changes to flow conditions, visualization of concentrations gradients, and to follow on-chip reaction kinetics.

2. Experimental:

Materials and solutions

Solutions of sodium phosphate monobasic (84486-300, Anachemia, Canada) and D-glucose (G8270-1KG, Sigma-Aldrich, Canada) were used as a test analytes. An amount of 2.84 g of sodium phosphate dibasic (Na_2HPO_4) and 36.07 g of D-glucose were dissolved in same volume deionized water (200 mL, DI water), and the resulting concentration were 0.10 M and 1.00 M, respectively. Different solutions were obtained by serial dilution using DI water.

Spectrofluidic device materials

The microchannel layer used in this work were fabricated in polydimethylsiloxane (PDMS) mixed with a cross-linking agent at a ratio of 10:1 and then casting against a mould. All moulds were fabricated by photo lithography using laminate photoresist with 50 µm height (SF4000, Mungolux, Germany) adhered to glass. Channel geometries were designed by software (AutoCAD, Autodesk, USA). The surface metrology of the embedded ATR sensing layer was measured with an optical profilometer (ContourX-200, Bruker, USA). Multi-ridge ATR crystals (Basic Universal, IRUBIS GmbH, Germany) were used without further modifications.

Fourier Transform Infrared Spectroscopy

Measurements were collected on either on compact FTIR spectrometer (Alpha II, Bruker Ltd. Canada) controlled by computer software (OPUS, Bruker, USA) or a research grade spectrometer (Nicolet iS50, Thermo Fisher Scientific, USA) with a KBr beam splitter and a nitrogen-cooled MCT detector, and controlled by software (OMNIC, Thermo Fisher Scientific, USA). In both cases a purge gas generator was used to limit atmospheric interference. All spectra were acquired with 32 co-additions and a 4 cm⁻¹ spectral resolution, except where otherwise stated. Spectrofluidic devices were interfaced with an ATR spectroscopy microfluidic assay accessory (ASMAA) for spatial-selective measurements which is described elsewhere.⁹ Data analysis was carried out using open source software (Quasar, Orange,).¹¹

Computational fluid dynamics simulations

The flow of liquids in devices were simulated by fluid simulation analysis software (COMSOL Multiphysics 5.4, COMSOL, Sweden)

3. Fabrication of an ATR-embedded spectrofluidic device:

The following fabrication protocol outlines a general method for incorporating a planar multiridge ATR crystal with the light coupling into any microfluidic device design (Figure 1), includes the fabrication of two main components, the ATR sensing layer (Figure 1 a), and the microchannel feature layer (Figure 1b). This is a different approach than used previous to integrate planar detection elements at the base of the channel.¹² The fabrication of the ATR sensing layer starts by placing the crystal face-down (groove-side up) on a thin polyethylene (PE) film (Plastic wrap, Selection, Canada), which is supported by a glass substrate and set at the bottom of a petri dish (Figure 1a(i)). Then, a Teflon plug with a tapered edge of 20° was pressed against the ridge side. This angle matched the light path angle from the ATR spectroscopy mapping aperture accessory (ASMAA).⁹ To improve the reproducibility and accuracy of the optical access port, a jig was machined that aligns the ATR crystal and the Teflon plug and applies even pressure such that their contact was uniform, leaving no spaces for the pre-cured PDMS to penetrate between them (Figure SX). Then a mixture of liquid PDMS and cross linker (Sylgard184, Dow corning, Canada) at a 10:1 ratio was poured on top of the crystal (Figure 1a(ii)) until the level was approximately 1 mm higher than the backside and cured at 70 °C for 4 h. After the PDMS solidified, the Teflon plug was removed, aided by its tapered edge. In some cases, a small meniscus extended along the tapered edge of the plug and remained after solidification (Figure 1(iii)). The result is a sensing layer with an optical access port with sloped walls to accommodate incoming light from the spectrometer source without causing ATR ridge side. The opposite side features a completely planar PDMS/ATR surface for bonding to the microfluidic feature layer was created with the use of a photoresist mould, which was created using a lamination method as described elsewhere(Figure 1b (ii))¹³. The same PDMS and cross-linker mixture was poured on top of mould cured at 70 °C (Figure 1b (ii)). After removal of the microchannel feature layer from the mould, inlet and outlet access holes were punched (Figure 1b (iii)). Finally, the microchannel layer and the ATR sensing layer were aligned and bonded after exposure to plasma gas (PDC-001, Harrick Plasma, USA) (Figure 1 c). Alignment was achieved by either cross hair marks or the edges of channel in the microchannel feature layer that matched the ATR crystal corners.

The spetrofluidic devices in this work were imposed atop of a mirror assembly, which redirected light from the transmission sample compartment into the device from the bottom-side where the ATR ridges were exposed. In all cases the liquid direction was parallel to the optical axis of the instrument.



Figure 1. A Schematic image of the fabrication process for the ATR sensing layer (a), microfluidic channel layer (b), and the final spectrofluidic device (c). In total, 4 different spectrofluidic devices were created, each with a purpose- specific microfluidic channel layer.

4. Results and discussion:

A device for high sensitivity measurements

The first device design takes advantage of an enlarged footprint to accommodate two inlets and one outlet, which were located away from the ATR sensing region (Figure 2a). The ATR crystal was fully enclosed within a single microchannel of width of 12 mm which enabled the entire crystal surface to directly contact the channel contents, thereby providing the highest interface area between the probing evanescent fields at analyte, and the highest potential sensitivity. Analyte liquids were introduced into the device by syringe pump with separate solutions connected to each inlet (Figure 2b). We alternatively admitted Na_2HPO_4 solution (0.1 M) and water into the channel through one of the two inlets, and sequentially obtained the respective spectra (Figure 2c). The bands at 1072 and 990 cm⁻¹ belong to the stretching vibration of $v1(PO_4)$ and $v1(PO_3)$, respectively. Next, we acquired data while flow manipulations were underway. In order to scan as quickly as possible, we took advantage of the device high sensitivity so that we could minimize the number of scans to observe rapidly changing signals. In the next experiment, we alternatively admitted water and Na₂HPO₄ solution into the channel at a high flow rate (10 mL·h⁻¹) for 90 for each liquid. Simultaneously, spectra were collected at a high acquisition rate. The instrument base time to obtain a spectrum was 5 s due to overheads in communication, calculations, and data management. As we could scan twice in this time, we set the number of scans to 2, and obtained time-series spectra with a time-resolution of 5 s. Integration of the peak for Na₂HPO₄ provided the composition of flow in channel versus time (Figure 2d). Based on Eqn 1, the velocity of liquids in channel was 5 mm·s⁻¹. In the 5 s between measurements, the fluid can move 25 mm, which is greater than the 9 mm length of the downstream dimension of the ATR crystal. Therefore, it expected that once the new liquid reaches the ATR crystal, its spectral signature will jump from zero to maximum intensity between 2 consecutive data points. The result indicated the process of flow switching in device characterization zone was less than 5 s at this flow rate.

$$v (mm \cdot s^{-1}) = Q(mL \cdot h^{-1})/A(cm^2)$$
 (1)

$$t (s^{-1}) = d(cm)/v(cm \cdot s^{-1})$$
 (2)

Next, we generated a calibration curve and determined the limit of detection (LOD). Analyte solutions were Na₂HPO₄ and glucose solution. Phosphate is a major component in the popular buffer, phosphate-buffered saline (PBS), which has wide used in biological studies.¹⁴ Glucose exists in different biofluids in our bodies at a wide range of concentrations.¹⁵ Lowering the LOD of glucose could expand the clinical applications to other body fluids where glucose concentrations are lower than in the in blood glucose range, such as urine, saliva, tears, sweat, and interstitial fluids.¹⁶



Figure 2. Schematic (a) and image (b) of the 2 inlet and 1 outlet design. Dimensions are in millimeters. Image in (b) uses blue and red food dyes to mark different liquid streams, with blue being admitted during the photo. (c) Individual spectra of water (red) and disodium phosphate (blue) (water as background). (d) Result from alternating flow of water and disodium phosphate.

The spectra to calculate the integration value were acquired with 2 co-additions and an 8 cm⁻¹ spectral resolution.

To demonstrate quantitative analysis ability of this device, two chemicals, disodium phosphate (Na₂HPO₄) and D-glucose, were selected for calibration curve characterization. The calibration curve is the linear relationship between spectral peak intensity and concentration of the analyte. These two chemicals both have broad application in studying biological assays. Na₂HPO₄ is the major constituent of phosphate-buffered saline (PBS), a common buffer solution for studying microbial sample in microfluidics¹⁷ D-glucose is also a common composition in many nutrient solutions as the energy source for cultivating microbes.¹⁸

The deionized water which was the solvent for sample solution was used as the background sample here. Both the water and solution were loaded onto the open channels by dropping from a pipette. After the background was acquired, the deionized water was removed from the surface first by a swapping cotton. Then, the open channel was rinsed and cleaned with following analyte 3 times before next measurement.

The spectra processing and peak integral calculation were carried out on a data visualizing software, Orange, developed by Bioinformatics Laboratory from University of Ljubljana, Slovenia. A linear baseline correction was first deployed using 1400 cm⁻¹ and 800 cm⁻¹ as reference points. This was followed by a gaussian smoothing with standard deviation as 4. For glucose, the peak centered at 1100 cm⁻¹ was integrated from 930 to 1180 cm⁻¹, which is assigned as the C-O-C stretching of glucose backbone¹⁹ For Na₂HPO₄, the peak centered at 990 cm⁻¹ was integrated from 964 to 1003 cm⁻¹, which was assigned as P-O asymmetric stretching²⁰ The integral data were then transfer to Microsoft Excel for linear regression and plotting.

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The calibration curve suggests, for this experiment setup, the limit of detection (LOD) for glucose is approximately at 3 mM. This is an improved result comparing to the previous study using a similar setup, in which the LOD was approximately at 27 mM.⁹ We attribute the improvement to the ridge orientation that was perpendicular to the optical axis and the enlarged surface area that was in contact with the liquid. We note that the band area stopped decreasing at this concentration indicating that the limit of detection was being driving by an adsorbed D-glucose layer at the surface, rather than a limit of detection in the bulk liquid. The limit of detection for Na₂HPO₄ was only 1 mM and did not appear to be limited by an adsorbate, as the HPO3 ions is smaller and does not participate in non-specific adsorption such as large organic molecules like D-glucose.(ref)

Interestingly, the calibration curve of glucose, unlike that of Na₂HPO₄, does not converge with the y axis at 0 value. One possible explanation is the adsorption of analyte to the ATR crystal. Since the crystal used here is silicon, a thin layer of oxide will form spontaneously²¹ on the side contacting with the analyte, which will therefore interact with the analyte. This was the case for water as shown in our previous study, where the broad peak of O-H stretching centered at lower frequency compared to standard spectrum from NIST library5. Consequently, because D-glucose molecule is rich in hydroxyl group, the molecule can interact wit the surface via hydrogen bond. This enriches the molecule concentration at vicinity of crystal-solution interface from the rest of the bulk, leading to the constant response of detection of glucose at low concentration.





Figure 3. FTIR spectra of (a) Na₂HPO₄ and (b) D-glucose at different concentration and (c) calibration curve of abovementioned two chemicals based on the integral of corresponding characteristic peaks.

Spectrofluidic devices designed for spatially resolved measurements

In the remainder of the paper, the presented spectrofluidic devices analysed on a new mapping accessory called an ATR spectroscopy mapping aperture accessory (ASMMA)⁹. In sub-selecting the region of interest using an aperture, a key consideration is the orientation of the ridges relative to the aperture. There are two choices for embedding ATR crystals into the spectrofluidic devices. In the first, the ridges are along the x-direction (perpendicular to the aperture) and in the second,

the ridges are along the y-direction in the second (parallel to the aperture). The two orientations are shown in Figure 4a. We filled each channel with water and scanned the ASMAA aperture along the x-direction. As observed in Figure 4b, the difference in ATR ridge orientation has a significant impact on both the light intensity and the water absorbance profiles when coupled with the scanning aperture. In the first case when the ridges are positioned along the x-direction, an x-scan of the moving aperture produced a continuous change in intensity, which peaked near the centre of the device and tailed off slightly at the edges with an approximately Gaussian profile (Figure 4c). In the case when the ATR ridges were oriented along the y-direction, a series of oscillations in the intensity and absorbance values were observed as a function of the aperture displacement, which were enveloped with a similar Gaussian profile (Figure 4c). Moreover, we drop a water on top of crystal, and repeat x-scan twice with ATR ridges oriented along the x- and y- direction, successively. By integrating the peak at 3300 cm⁻¹ of each spectrum, we obtained 2 cross-section plot profile curves which exhibited the same shape (Figure 4d). The latter behaviour was observed previously using an aperture scanning approach in the same orientation⁹ and as well using a scanning synchrotron beam⁷ and is related to light lost to refracted light being split into divergent paths, which are then blocked by the aperture plate on their way out. In this case, aligning channels along the ridges, can take advantage of peaks in light throughput, could be advantageous. However, in the case where the channels oriented in the x-direction, ...

The ASMAA controls the position of an aperture, which admits light to specific, computercontrolled positions on the ATR crystal, within the spectrofluidic device. Guided by the goal to have the most flexible fabrication protocol possible, the ATR crystal can be imbedded in the channel with ridges parallel or perpendicular to the direction of flow and/or the optical beam path.

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Figure 4 Two ATR ridge orientations used in this study are (a) perpendicular and (b) parallel to the aperture long edge (oriented along the y-direction). (c) Intensity versus x-position during an x-scan with crystal surface down (blue) and ridges being in the perpendicular to the aperture long edge (orange squares) (red) and parallel to the aperture long edge (green circles) (green). (d) Integration value of absorbance peak at 3300 cm⁻¹ of water versus x-position during an x-scan with at same condition as (c). The width of aperture is 0.4 mm.

Linear scanning parallel to ridges using a 6-inlet spectrofluidic device

We demonstrate the importance a larger device footprint to accommodate on arbitrary number of world-to-chip connections for studies of complex on-chip laminar co-flow patterns. Such patterns have been used extensively in our group and elsewhere to present liquid-liquid interfaces for spatially selective precipitation processes,²² reactions,²³ creation of concentration gradients,²⁴ and to create nutrient rich/poor regions for patterned growth of microbial samples.²⁵

The design (Figure 5a), featuring six inlets and one outlet, is designed to generate laminar co-flow patterns in main channel. Inlet 1 is divided into 2 channels, providing a sheath flow along the main channel walls, thus confining the other 5 streams to the middle position of the channel (Figure 5b). The ridge direction was perpendicular to the aperture. We chose this orientation so we could have continuous 1-D scan maps without oscillations signals that are obtained for the other orientation (as seen in Figure 4). In our test, we pumped distilled water into Inlet 1 (12 mL \cdot h⁻¹) and into Inlets 3 and 5 (3 mL·h⁻¹). An aqueous solution of Na₂HPO₄ (0.1 M) was pumped into in Inlets 2, 4 and 6 at same flow rate (3 mL·h⁻¹). A separate syringe was attached to each inlet to ensure there was no flow redirection. The elevated total flow rate of $Q_T = Q_1 + Q_2 + Q_3 + Q_4 + Q_5 + Q_6 = 27$ mL·h⁻¹ was operated for 4 hours without leaking. The same device maintained its integrity during repeated operation under similar flow rates for over a month, demonstrating the robust nature of the embedded ATR crystal. A 6-flow interface was established as seen in Figure 5b. A COMSOL simulation was using the same experimental flow conditions (Figure 5c) predicted the same flow pattern as observed in real device. Then, we applied a 0.4 mm aperture scan the device from one side of the device to the other with step of 0.1 mm. Integration of Na₂HPO₄ signature bands at 1072 cm⁻¹ provided the chemical composition of flow streams across channel (Figure 5d). The curve shows three flow streams comprised of Na₂HPO₄ from inlets 2, 4 and 6, each separated by a flow of distilled water. The integration area of Na₂HPO₄ absorbance bands was maximum in the centre and became reduced value in the wings despite each stream having the same concentration (Figure 5d). This was expected from previous studies due to a combination of the Gaussian IR beam profile provided by the spectrometer and the presence of some constant background signal reaching the detector.⁹



Figure 5. a) Schematic of the multichannel co-flow device assay device with alignment marks. (b) Image of the multichannel co-flow device. (c) Results from flow simulation. (d) Profile of absorbance peak intensity at 1072 cm⁻¹ of disodium phosphate. The ATR ridge direction was perpendicular to the aperture.

A 9 channel spectrofluidic assay device

In the next example, we demonstrate a spectrofluidic device, which aligns the channels with the direction of the ATR ridges, for conducting assay experiments. The microchannel feature layer contained 9 parallel channels (Figure 6a) each with a channel width of 0.4 mm and a 0.3 mm wall separating adjacent channels. Therefore, the centre-lines of each channel and ridge had the

same periodicity of 0.7 mm, and the proper alignment resulted in the centre-line of each channel being matched to that of each ridge in the final spectrofluidic device (Figure 6b). The ASMAA was used to control the position of a 0.4 mm aperture such that it could jump to predefined positions corresponding to the mid-point of each channel/ridge assembly. As determined previously via simulation, an aperture width of 0.4 mm, translates to measurement zone width of 0.2 mm at the sample surface.⁹ It is understood that advantage of parallel ridge to aperture is the ability to admit more light into small channels. Thus, the measurement zone is expected to be centred within the channel, with no interference from either PDMS channel wall. A background spectrum was acquired from each channel/ridge mid-position, when the channels were filled with dye water. As a proof-of-concept, the evaluation of each separate channel content was verified using 0.1 M Na_2HPO_4 solution admitted to channels 1, 3, 5, 7, and 9 while pure water was admitted to channels 2, 4, 6, and 8. Each inlet was connected via a separate syringe pumping at a flow rate of Q = $0.5 \text{ mL}\cdot\text{h}^{-1}$. Spectra were obtained from each channel by stepping the aperture by 0.7 mm increments. Result showed the expected spectral signatures from the Na₂HPO₄ solution while the channels that contained water showed no bands due to the background scan matching that of the sample (Figure 6c). Moreover, the water-containing flow streams showed no spectral contamination from the Na₂HPO₄ solution. The absorbance area for the Na₂HPO₄ characteristic band (1072 cm⁻¹) was analysed for each channel (Figure 6d). The lack of any spectral contamination from the Na₂HPO₄ solution in the water channels indicates that there were no leaks between channels nor any cross between their measurements. A similar experiment was run, but this time using a dry background and water

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and DMF solutions showing 9 spectra, verifying the generality of the technique and providing a more robust validation of leak-proof operation (ESI Figure S4)



Figure 6. (a) Schematic of a 9 channel assay device with alignment marks to ensure each channel overlap with ridges. (b) Image of 9 channels assay device. (c) Spectra obtained in each channel using water as background. (d) Profile of absorbance peak intensity at 1072 cm⁻¹.

A spectrofluidic reactor for chemical kinetics

Next we demonstrated a 2-inlet spectofluidic device design to study reaction kinetics. After entering the device, fluid streams were led to a zigzag mixing channel with reduced width (100 μ m) before entering a reaction monitoring compartment atop the multi-ridge ATR crystal. The reaction monitoring chamber consisted of a series of switchback which were co-linear to the ATR ridges on the opposite side of the wafer. Channel dimensions were enlarged to 0.7 × 0.05 mm to provide more contact with the ATR surface. The switchback design (Figure 7a) totaled 10 parallel flow paths, the first 9 of which were coupled to each of the ATR ridges (Figure 7b). Thus, all ridges were coupled to channels, in order to maximize the usable sensing surface on the ATR crystal. Changing the position of aperture, admitted light to a different ridge/channel location on-chip to track the reaction state at different position in the channel. With the knowledge of the fluid velocity that was calculated based on the volumetric flow rate and the channel cross-sectional area (A) (Eqn. 1) and the mid-point position of each channel switchback, a distance to time transformation (Eqn. 2) was used to establish the time-base for the monitored reaction kinetics.

Before the experiment, we used the same 9 channel assay device shown in Figure 5 to record spectra of Na_2HPO_4 in pH solutions ranging from 1.5 to 9 (Figure 7c). The concentration of HPO_4^{2-} at different pH could be calculated by using the Eqns. 3-5. By integrating the 990 cm⁻¹ absorbance band area we obtained calibration curves which exhibit the relations between integration value and concentration of HPO_4^{2-} and different pH, respectively (Figure 7d).

$H_3PO_4(s) + H_2O(l) \rightleftharpoons H_3O^+(aq) + H_2PO_4^-(aq)$	$K_{a1} = 7.11 \times 10^{-3}$	(3)
$H_2PO_4^{-}(aq) + H_2O(I) \rightleftharpoons H_3O^{+}(aq) + HPO_4^{2-}(aq)$	$K_{a2} = 6.32 \ge 10^{-8}$	(4)
HPO_4^{2-} (aq) + H_2O (I) \rightleftharpoons H_3O^+ (aq) + PO_4^{3-} (aq)	$K_{a3} = 4.49 \text{ x } 10^{-13}$	(5)

Next, we flowed HCl solution (0.1 mol/L, pH = 1) to Inlet 1 and Na₂HPO₄ solution (0.1 M) to Inlet 2. Then we scan 7 parts of the device and integrated the band at 990 cm⁻¹ (Figure 6e,f). The decreasing of the integrated peak intensity suggests that pH of mixture solution is increasing down the length of the channel, indicating that the phosphate buffer molecular continually capture protons in channel.



Figure 7. (a) Schematic image of reactor device. (b) A real device with coloured liquid being passed through each inlet channel, with the fully mixed liquid leaving the device. (c) Stacked spectra with changing pH. (d) Integration values of peak intensity at 990 cm⁻¹ of phosphate buffer in different pH environment with different concentration of $HPO_4^{2^-}$. (e) Spectra obtained

from each channel during reaction. Spectra from top to bottom corresponded to channel 1 to channel 7. (f) Calculated concentration of HPO_4^{2-} and pH in channel 1 to channel 7 using the integration values of peak intensity at 988 cm⁻¹. The width of aperture is 0.4 mm.

Conclusion

A novel fabrication method was devised to integrate a silicon multi-ridge ATR element into a microfluidic device, resulting in a generalizable tool for lab-on-chip. The approach was tested on four spectrofluidic device deisgns to obtain deeper working knowledge on multiridge ATR crystals for microfluidics, and to demonstrate sensing applications in complex flow conditions (dynamic flow, multi co-flow interfaces), assaying, and reaction kinetics.

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SUPPORTING INFORMATION

Disposable spectrofluidic devices for attenuated total reflection infrared spectroscopy: characterization sensitivity, spatial resolution and generally applicable to multiple device types.

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Index:

- Section S2 Morphological measurements at ATR/PDMS interface
- SectionS3 Supplementary dynamic flow experiments
- Section S4 Assaying between water and DMF
- Section S5 A scan across a reaction device

Section S1 – ATR sensing layer jig

Section S1 – ATR sensing layer jig

Figure S1 shows the jig that was used to fabricate the ATR sensing layer.



Figure S1. ATR alignment jig for fabrication of the ATR sensing layer. (a) Exploded view showing (i) jig base-plate (pink) with ATR crystal placed sensing side-down (grey), (ii) guiding plates, (iii) connecting sidebars and (iv) ATR immobilizing arm and Teflon plug with tapered edges. (b) Assembled view of jig with ATR guiding plates installed and (c) removed, in advance of pouring the PDMS. Glass-supported polyethylene thin film is not shown.

Section S2 – Morphological measurements at ATR/PDMS interface

The morphology of junction part of crystal and PDMS was revealed by AFM measurement (Figure S2). The height different between PDMS and crystal was less than 3 μ m.



Figure S2. AFM images of crystal part at junction between crystal and PDMS in a) Height mode and b) phase mode. Left part is PDMS while right part is crystal.

Section S3 – Supplementary dynamic flow experiments

We demonstrated the generality of the technique shown in the main paper by oscillating between water and DMF. Both solvent spectra in Figure S3(a) are shown relative to an air background in order to show peaks for each solvent, as opposed to Figure 2c in the main paper in which water was used as a background. In Figure S3a, the water bands are visible, which enables a direct evaluation of any potential residual solvent from the previous flow pulse. Figure S3b shows the integrated band intensity as a function of time. Peak areas always returned to a zero value when flowing the other solvent, indicating that no residual solvent remained in the channel when the other was flowing.



Figure S3. (a) Individual spectra of water (blue) and DMF (red) with unique peaks used for liquid identification being highlighted. (b) Result from alternating flow of water and DMF (10 mL \cdot h⁻¹).

Section S4 – Assaying between water and DMF

We used an air background obtained separately from each channel to observe the water and DMF spectra similar to section S3. This enabled a more direct route to validation of functionality of the device without cross—contamination. Figure S4 shows the individual spectra from each channel. No water bands at 3400 cm⁻¹ are observed in the DMF spectra. Likewise, no DMF-specific bands (e.g. 1100 or 1400 cm⁻¹) are observed in the water channels. This proves the measurement independence of each channel and expands the range of compatible solvents with the technique.



Figure S4. Flow water and DMF alternatively in 9 channel device and obtained spectra in each channel.

Section S5 – A scan across a reaction device





channel (red boxes). (c) intensity of water band during an x-scan across the reactor device. Inset plots show spectra at select points. (d) image of the device with coulored liquid to show the contrast better.