# Facile Polyolefin Plastics Hydrogenolysis Catalyzed by a Surface Electrophilic d<sup>0</sup> Hydride

Authors: Alexander H. Mason,<sup>1</sup> Alessandro Motta,<sup>2</sup> Anusheela Das,<sup>1</sup> Qing Ma,<sup>1</sup> Michael J. Bedzyk,\*<sup>1</sup> Yosi Kratish,\*<sup>1</sup> Tobin J. Marks\*<sup>1</sup>

# 5 Affiliations:

<sup>1</sup> Northwestern University, Evanston IL  $60208$ , United States

<sup>2</sup> Università di Roma "La Sapienza" and INSTM, UdR Roma, Piazzale Aldo Moro 5, I-00185 Roma, Italy

\*Corresponding author emails: bedzyk@northwestern.edu, yosi.kratish@northwestern.edu, 10 t-marks@northwestern.edu

Abstract: Polyolefins comprise a major fraction of single-use plastics and yet their catalytic deconstruction/recycling has proven challenging due to their inert hydrocarbon connectivities. Here an electrophilic earth-abundant single-site organozirconium catalyst chemisorbed on a highly 15 Brønsted acidic support and characterized by a broad array of experimental and theoretical techniques, is shown to mediate the rapid hydrogenolytic cleavage of molecular and macromolecular saturated hydrocarbons under mild conditions. For n-hexadecane, hydrogenolysis to light hydrocarbons proceeds with an activity of 690 mol n-hexadecane  $\cdot$  mol  $Zr^{-1} \cdot h^{-1}$  at 150°C/2.5 atm H2 pressure. Under similar solventless conditions, polyethylene, polyethylene-co-20 1-octene, isotactic polypropylene, and a post-consumer sandwich bag are rapidly hydrogenolyzed to low molecular mass hydrocarbons *via* a turnover-limiting C-C scission pathway involving  $\beta$ alkyl transfer rather than more common σ-bond metathesis.

One-Sentence Summary: "An earth-abundant organo-zirconium catalyst hydrogenolyzes 25 diverse polyolefins with high efficiency via well-defined pathways."

Introduction. Synthetic polymers play an important role in modern society, providing critical materials for food packaging, infrastructure and transportation, clothing, medical disposables, consumer electronics, etc. In 2018, ~395 million tons were produced, with 1.1 billion tons (Gt) projected annually by  $2050$  (1, 2). Since most plastics are single-use, global production has created 30 a corresponding increase in derived waste and environmental impact (3, 4), with a cumulative 5.7 Gt of waste landfilled or incinerated to date (2). Recycling is an attractive but underutilized means of repurposing plastics, decreasing fossil fuels reliance, and addresing plastics pollution (5-7). However, today most recycling is mechanical, with polymers shredded then re-shaped into materials having inferior properties vs virgin materials (8). Among modern synthetic polymers, 35 polyolefins comprise more than half of the production due to low cost, enormous versatility, and chemical inertness. Today polyolefins such as polyethylene, polypropylene, and polystyrene are typically recycled pyrolytically at temperatures > 400°C. However, this energy-intensive unselective "cracking" yields hydrocarbon mixtures and significant residual "coke" (9).

 Catalytic polyolefin deconstruction to lighter hydrocarbons has proven challenging due to 40 their chemical/thermal inertness. One homogeneous approach uses an Ir catalyst and metathesis with an alkane to lower the polyolefin molecular mass  $(10)$ . Polyolefins have also been hydrogenolytically upcycled over heterogeneous precious-metal Pd, Pt, Ru or Re catalysts to waxrange and lighter hydrocarbons. Such processes typically employ high temperatures/pressures with high catalyst loadings and long reaction times (11-17).

 Regarding earth-abundant metal polyolefin hydrogenolysis catalysts, the only example to our knowledge employed a neutral  $d^0Zr$  alkyl bound to silica-alumina, which mediates relatively slow hydrogenolysis (Fig. 1A) (18). We envisioned that protonolytic chemisorption of Zr alkyls on highly Brønsted acidic surfaces (having weak/weakly coordinating conjugate Brønsted bases)  $5$  might yield  $d<sup>0</sup>$  catalysts sufficiently electrophilic to efficiently cleave polyolefin C-C bonds. Note that chemisorbing  $Cp^*Zr(CH_3)$ 3 ( $Cp^* = \eta^5$ -Me<sub>5</sub>C<sub>5</sub>) on Brønsted acidic sulfated metal oxides yields methane  $+$  electrostatically-bound cationic adsorbates (Fig. 1B) which catalyze rapid arene hydrogenation and olefin polymerization (19-21). Such catalysts operate via mechanisms differing substantially from later transition metals, raising the intriguing question of whether they might 10 rapidly activate/hydrogenolyze polyolefins through unconventional pathways.



Fig. 1. Zirconium alkyl chemistry on oxide surfaces. (A) Zr hydrocarbyl-derived adsorbate on a weak Brønsted acid surface,  $(B)$  Cp\*Zr(CH<sub>3</sub>)<sub>3</sub>-derived adsorbate on a "super" Brønsted acidic surface functioning as a weak conjugate base,  $(C)$  Analogous Zr(neopentyl)<sub>4</sub>-derived adsorbate 15 after H2 exposure, (D) Zr(neopentyl)4 chemisorption on very Brønsted acidic sulfated alumina (AlS), and hydride generation via Zr-neopentyl hydrogenolysis.

Here we report that  $Zr$ (neopentyl)<sub>4</sub> chemisorption on sulfated alumina (Hammett acidity, H<sub>0</sub>  $= -14.6$ ) (22) yields AlS/ZrNp<sub>2</sub> (Fig. 1D), characterized by solid-state Nuclear Magnetic Resonance (NMR) and Diffuse Reflectance Infrared Fourier Transform Spectroscopy (DRIFTS), Inductively Coupled Plasma Atomic Emission Spectroscopy (ICP-AES), (X-ray Absorption Near Edge Structure (XANES), Extended X-ray Absorption Fine Structure (EXAFS), and Density-Functional Theory (DFT) computation. AIS/ZrNp2 catalyzes the rapid, solventless hydrogenolysis of polyethylene (PE), isotactic polypropylene (i-PP), polyethylene-co-1-octene (PECO) copolymer, and consumer PE under very mild conditions. Using hexadecane (C16) as a PE model, the mechanism is first probed before proceeding to polyolefins, and C16 hydrogenolysis activities of 690 mol C16·mol  $Zr^{-1}h^{-1}$  are achieved at  $150^{\circ}C/2.5$  atm H<sub>2</sub>. Rate-limiting C-C bond scission *via β*-alkyl transfer rather than  $\sigma$ -bond metathesis (common in  $d^0$  metal catalysis) (23, 24) predominates, in accord with DFT computation.

## Catalyst Synthesis and Characterization (Details in Supplementary Materials).

AIS/ZrNp<sub>2</sub> with a Zr loading of 1.40 wt% ( $\sim$ 0.5 Zr/nm<sup>2</sup>) was prepared by rigorously anaerobic  $Zr$ (neopentyl)<sub>4</sub> chemisorption on AIS. Solid-state <sup>1</sup>H magic angle spinning (MAS) NMR 20 spectroscopy reveals a  $\delta$  0.90 ppm signal assignable to Zr-Np CH<sub>3</sub> and CH<sub>2</sub> moieties (Fig. 2A). Upon  $H_2$  exposure at 150°C/30 min, one or more neopentyl ligands are hydrogenolyzed, yielding the Zr-hydride, AlS/ZrH(Np) (Figs. 1D, 2A) with a characteristic  $\delta$ 11 ppm <sup>1</sup>H Zr-H NMR signal

 $(25-27)$ , not present in D<sub>2</sub> reactions (Fig. S4). Besides weakened C-H alkyl signals, resonances at δ2.0 and δ7.5 ppm are also visible and tentatively assigned to Al-OH and Al-H groups, respectively (28, 29). DRIFTS spectra reveal  $vZr$ -H and  $vAl$ -H stretching modes at 1620 cm<sup>-1</sup> and 1930 cm<sup>-1</sup>, respectively (Fig. 2B) (18, 25) not present in AIS nor AIS/ZrNp<sub>2</sub> (Fig. 2B). Furthermore, exposing 5 AlS/ZrNp<sup>2</sup> to D2 significantly weakens these features, supporting the υZr-H and υAl-H assignments (Fig. S5). Additionally, the AIS/ZrNp<sub>2</sub> 3000-2800 cm<sup>-1</sup> alkyl υC-H modes weaken upon H<sub>2</sub> exposure, supporting Zr-neopentyl  $\rightarrow$  AlS/ZrH(Np) conversion (Fig. 2B). On exposing AlS/ZrH(Np) to pentane vapor, the Zr-H  $\delta$ 11 ppm NMR signal and the 1620 cm<sup>-1</sup> vibration vanish, however the signals at  $\delta$ 7.5 ppm and 1930 cm<sup>-1</sup> remain (**Fig. S6**), arguing the latter represent less 10 reactive Al-H species.

 Zr EXAFS and DFT computation provide additional chemical and electronic structural information. The former indicates that AIS/ZrNp<sub>2</sub> is an oxide-bound ZrNp<sub>2</sub> species having three rather long Zr-O bonds ( $\sim$ 2.26 Å average) and two Zr-C bonds (Figs. 2C, 2D; Table 1, entry 1) DFT-derived model for AIS/ZrNp<sub>2</sub> (Fig. 2C), reveals three 2.18-2.24 Å Zr-O bonds, in excellent 15 agreement with the EXAFS (Table 1, entry 1). Operando EXAFS monitoring of AlS/ZrNp2 hydrogenolysis reveals gradual conversion to AlS/ZrH(Np) with the Zr-C bond number falling from 2.0 (AlS/ZrNp2) to 1.0 (AlS/ZrH(Np)) and a slight Zr-O average bond length contraction to  $\sim$ 2.19 Å (Figs. 2C, 2D; Table 1, entry 2), consistent with the less encumbered hydride ligand replacing Np. Further  $H_2$  treatment at 150 $^{\circ}$  C effects minimal change, demonstrating that 20 AlS/ $ZrH(Np)$  is stable under catalytic conditions (*vide infra*). From the DFT analysis, the three AlS/ZrH(Np) Zr-O bonds are slightly contracted to 2.10-2.20 Å, in accord with the EXAFS data. Additionally, the DFT-computed 1704 cm<sup>-1</sup> AlS/ZrH(Np) υZr-H frequency compares favorably with the 1620 cm<sup>-1</sup> DRIFTS value, further supporting the structure in **Figure 2C** (Table 1, entry 2). AlS/ZrH(Np) pentane exposure affords a AlS/Zr(alkyl)2 species having three Zr-O bonds and 25 two Zr-C bonds (EXAFS), in agreement with the NMR and DRIFTS data (Fig. 2D).

Note that the  $AIS/ZrNp_2$  and  $AIS/ZrH(Np)$  Zr-O bonds are significantly elongated vs those in neutrally charged 2,6- $\text{Bu}_2\text{PhOZr}(\text{benzyl})_3$  (Zr-O = 1.94 Å) (30) and (L(Me)AlO)<sub>2</sub>Zr(benzyl)<sub>2</sub> (L  $= (2.6 - Pr_2C_6H_3NC(Me))_2CH$  (Zr-O = 1.91 Å; Fig. 2C, Table 1, entries 3, 4) (31), and formally neutrally charged  $SiO_2/Zr-H$  (1.95Å; Fig. 1A, Table 1, entry 5) (32), with shorter Zr-O bonds 30 suggesting more covalent σ-bonding, and longer Zr-O bonds greater electrostatic character between the electron-deficient Zr centers and weakly basic AlS oxide ligands (21, 33, 34). Also, the XANES Zr K-edge energies for AlS/ZrNp<sup>2</sup> (18.005 KeV), AlS/ZrH(Np) (18.008 KeV), and AlS/Zr(alkyl)<sup>2</sup> (18.006 KeV) lie in the range of cationic complexes vs neutrally charged  $t$ Bu<sub>2</sub>PhOZr(benzyl)<sub>3</sub> (17.998 KeV) and Zr(benzyl)<sub>4</sub> (17.999 KeV) (Fig. 2E) (20). Finally, 35 AlS/ZrH(Np) charge partition analysis computation (35) reveals that the Zr atom in model  $(EtO)<sub>2</sub>Zr(neopently)<sub>2</sub> bears a +1.66 charge vs. +1.99 in **AlS/ZrH(Np)**. Calculated Zr-O distances$ 

are,  $(EtO)_2Zr$ (neopentyl)<sub>2</sub>, 1.93 Å, and AlS/ZrH(Np), 2.10-2.20 Å.



Fig. 2. Characterization of the AlS/ZrNp2 adsorbate and AlS/ZrH(Np) hydrogenolysis product, and atomistic models of Zr dialkyl and alkyl hydride structures on AlS vs. neutrally charged model Zr dialkyls. (A) Solid-state  ${}^{1}H$  MAS-NMR spectra of AlS/ZrNp2 and 5 AlS/ZrH(Np); (B) DRIFTS vibrational spectra of AlS/ZrNp2, AlS/ZrH(Np), and the AlS support. \* =atmospheric  $CO<sub>2</sub>$  background artefact. (C) DFT-computed structures of AlS/ZrNp<sub>2</sub>, AlS/ZrH(Np), and single-crystal diffraction structures of 4-coordinate Zr models. (D) EXAFS spectra of AlS/ZrNp<sub>2</sub>, AlS/ZrH(Np), and AlS/ZrH(Np) after pentane exposure (AlS/Zr(alkyl)<sub>2</sub>), and stacked operando EXAFS temporal plot for AlS/ZrNp2 hydrogenolysis at 25°C. Real 10 component of EXAFS spectra are offset by -0.3  $\AA^{-3}$ . (E) Zr K-edge XANES of AlS/ZrH(Np), AlS/ZrNp<sub>2</sub>, (AlS/Zr(alkyl)<sub>2</sub>), and 2,6<sup>-t</sup>Bu<sub>2</sub>PhOZr(benzyl)<sub>3</sub>.

Table 1. Experimental EXAFS and DRIFTS structural data for AlS/ZrNp2 and AlS/ZrH(Np), and their DFT computed metrical parameters

Entry	<b>Species</b>	<b>Bond</b>	<b>Experimental</b>	DFT bond	<b>DRIFTS</b> stretching	<b>DFT</b> stretching
			bond length $(\AA)$ $^a$	length $(\AA)$	freq. $v$ (cm <sup>-1</sup> )	freq. $v$ (cm <sup>-1</sup> )
	AlS/ZrNp <sub>2</sub>	$Zr-O1$	2.26(2)	2.24	Alkyl C-H	Alkyl C-H
		$Zr-O2$	2.26(2)	2.20	2958	3041
		$Zr-O3$	2.26(2)	2.18	2868	2679
		$Zr-C1$	2.42(3)	2.12		



 $a$  Entries 1, 2, and 3 from EXAFS; Entry 4 from single-crystal X-ray diffraction.  $b$  Average of 3 Zr-O bond lengths.  $c$ Reference (32).

### Catalytic n-Hexadecane and Polyolefin Hydrogenolysis (Details in Supplementary Materials).

Liquid n-hexadecane (C16) (b.p.= 287°C) served as a realistic PE reactivity/rheology model. 5 Rapidly stirring (to minimize mass transport effects) 1.93 mL of C16 over 178 mg of AlS/ZrNp<sub>2</sub> (0.05 mol% Zr) at  $150^{\circ}$ C/2.5 atm H<sub>2</sub> (350 mL vessel) effects complete C16 conversion to C1-C9 hydrocarbons in as little as 18 min by Gas Chromatography/Mass Spectrometry (GC/MS) and Gas Chromatography/Flame Ionization Detection (GC/FID) (Table 2, entries 1-4; Video S1). Note that in all C16 hydrogenolyses, the products are linear even and odd carbon number hydrocarbons, 10 with ~1% methyl branched alkanes (Figs. S11-S13). A 24h control with only  $C16 + AIS + H_2$ yielded negligible hydrogenolysis products (Table 2, entry 5, Fig S8). Kinetic studies in which C16 conversion (at  $\leq$ 15% conversions) was monitored as a function of H<sub>2</sub> pressure, catalyst loading, and time (Fig. S9) yielded the empirical rate law  $v \sim k[Zr]^1[H_2]^0[C16]^0$  which holds except at very low (0.005 mol%) Zr loadings where trace impurity poisoning may intrude. To our 15 knowledge, this is the first kinetic/mechanistic study of cationic  $d^0$  catalyst-mediated liquid alkane hydrogenolysis.

Entry	<b>Substrate</b>	Temperature	H <sub>2</sub>	Reaction	Catalyst	<b>Substrate</b>	<b>Activity</b>
		$({}^{\circ}C)$	<b>Pressure</b> (atm)	time (min)	loading $(Zr \text{ mol\%})$	Conversion $(\%)$	$(h^{-1})^b$
	C16	150	2.5	18	0.05	>99	690
$\mathbf{2}$	C <sub>16</sub>	120	4.0	15	0.02	11.5	261
3	C16	120	0.5	15	0.02	12	267
$\overline{4}$	C <sub>16</sub>	90	2.0	90	0.02	14.9	56
5	C16	150	2.0	1440	0.00 <sup>c</sup>	$\theta$	$\theta$
6	PE	150	2.0	30	0.06	32 <sup>d</sup>	2088
7	PE	150	2.0	120	0.06	95 <sup>d</sup>	1566
8	$i$ -PP	190	2.0	60	0.12	96 <sup>d</sup>	2193
$\boldsymbol{9}$	<b>PECO</b>	190	2.0	60	0.07	$>99^d$	2995
10	Sandwich bag	190	2.0	1440	0.15	96 <sup>d</sup>	29

Table 2. C16 and polyolefin hydrogenolysis data over AlS/ $\mathbb{Z}rH(Np)$ .

<sup>a</sup>Reaction in 350 mL heavy-walled glass pressure vessels. Catalyst loading with respect to CH<sub>2</sub>CH<sub>2</sub> units for C16 and PE,  $C_3H_6$  units for i-PP. <sup>b</sup>C16 activity: mol(C16)·mol(Zr)<sup>-1</sup>·h<sup>-1</sup>; polyolefin activity: mol  $(CH_2CH_2$  units of CH<sub>2</sub>Cl<sub>2</sub>-soluble hydrocarbons + volatiles) mol(Zr)<sup>-1</sup> · h<sup>-1</sup>. <sup>c</sup>Control experiment without Zr. 20  $d$  Conversion = yield of combined volatiles + CH<sub>2</sub>Cl<sub>2</sub>-soluble hydrocarbons.

 Following the C16 experiments, linear polyethylene (PE) homopolymer, isotactic polypropylene (i-PP), polyethylene-co-1-octene (PECO), and a PE sandwich bag were investigated. The time dependence of PE hydrogenolysis with 0.06 mol% Zr was monitored at  $150^{\circ}$ C/2 atm H<sub>2</sub> (Fig. 3A), with reactions halted periodically by cooling to 25<sup>o</sup>C. Products were 5 then extracted with  $CH_2Cl_2$  ("DCM extract"), and the remaining partially hydrogenolyzed "solids fraction" corrected for the residual catalyst mass. A "volatile" fraction was assigned to the remaining products. While this mass could not be rigorously quantified, volatile product compositions were analyzed via headspace GC/FID. The results are shown in Figs 3B and 3C, and in Table 2, entries 6 and 7. After 2 h, 96% of the hydrocarbon products are volatile or DCM-10 soluble and, as expected, have the shortest average chain lengths. The PE solids comprise only 4 wt% of the product as <60 carbon oligomers by Gel Permeation Chromatography (GPC) (Fig. S10, Table S2). Note the gradual decline in the most probable chain length of DCM extracts with conversion, falling from  $\sim$ 18 carbons (10 min) to 14 carbons (30 min), 12 carbons (50min), and 11 carbons (2h) (Fig. 3C). Minor alkane branching is detected and is ascribed to eliminated olefin 15 reinsertion.

While linear **PE** homopolymer is an informative substrate due to the relatively low melting point and simple structure, i-PP and PECO are of greater technical significance (36). The AlS/ZrH(Np) catalyst was next applied to these materials at 190°C to lower the viscosity for ease of stirring. Reacting 1.0 g i-PP over 0.12 mol% AlS/ZrNp2 under 2 atm  $H_2$  effects quantitative 20 conversion to 68% low-molecular weight  $(M_w)$  (<C30) products and 28% C1-C6 volatiles in only 1h (Table 2, entry 8, Figs. 3D, 3F). The i-PP DCM extract chromatogram has greater complexity than PE since the product alkanes are not only linear and have significant ethyl- and methylbranching, reflecting the PP chain cleavage point (Fig. 3E). The DCM extract number average molecular mass  $(M_n)$  also falls with increasing conversion and the distribution narrows as for  $PE$ 25 (Fig. 3E). Stirring PECO reaction mixtures was challenged by the viscosity. Nevertheless, hydrogenolysis proceeds rapidly to yield  $85\%$  volatile and 15% DCM soluble/low- $M_w$  alkanes within 1 h (Fig. 3F). The 1 h and 2 h GC/MS data are similar, probably reflecting  $H_2$  starvation, and yielding a most probable chain length of  $\sim$ 15 carbons (Fig. 3G). Low-level alkane branching is present  $(\sim 1\%)$ , probably from the enchained 1-octene comonomer. Finally, near complete 30 hydrogenolysis (96% conversion) of commercial post-consumer sandwich bags is achieved for 190 $\degree$ C/2 atm H<sub>2</sub>/0.15 mol% Zr loading in 20 h.



Fig. 3. Catalytic hydrogenolysis of technically relevant polyolefins. (A) Temporal product distributions for AlS/ZrNp2-catalyzed hydrogenolysis of linear PE (150° C, 2.0 atm H2, 0.06 mol% Zr). (B) Headspace GC/FID chromatogram of 30 min PE hydrogenolysis. (C) GC/MS chromatograms of DCM extracts from 5 AlS/ZrNp2-catalyzed PE hydrogenolyses. Trace chain branching denoted is by "▼". (D) Temporal product distributions for the AlS/ZrNp<sub>2</sub>-catalyzed i-PP hydrogenolysis (190° C, 2.0 atm H<sub>2</sub> 0.12 mol% Zr). (E) GC/MS chromatograms of DCM extracts from i-PP experiments. (F) Temporal product distributions for AlS/ZrNp<sub>2</sub>-catalyzed PECO hydrogenolysis (190 $^{\circ}$  C, 2.0 atm H<sub>2</sub>, 0.07 mol% Zr). (G) GC/MS chromatograms of DCM extracts from PECO experiments.

10

# Reaction Mechanism (Details in Supplementary Materials).

Early transition metal  $d^0$  reaction pathways differ distinctly from most later metal systems, and frequently involve combinations of four-center  $\sigma$ -bond metathesis and/or C=C/X=X

insertion/extrusion. For the challenging cleavage of polyolefin C-C bonds, as mediated by the present very unusual surface catalyst, two turnover-limiting pathways were examined: 1) σ-bond metathesis (23, 24) and 2)  $\beta$ -alkyl transfer (37, 38). From the present empirical rate law,  $v =$  $k[\text{Zr}]^1[\text{H}_2]^0[\text{C16}]^0$ , with [C16] in large excess, we infer that the turnover-limiting step or any  $5$  preceding steps in rapid equilibrium, do not involve direct  $H_2$  attack at the catalytic center. From the adsorbate structures, kinetic data, control experiments, and literature precedent, DFT reaction coordinates were computed for scenarios 1) and 2) using n-dodecane as a model, in Figures 4A and  $4B$ , respectively (19,20). As for catalyst choice, note that a multitude of  $\text{AIS/ZrH(R)}$  species  $(R=$  alkyl or H) of similar energies are doubtless equilibrating *via* C-H  $\sigma$ -bond metathesis processes 10 (Fig. 4C). AlS/ $ZrH_2$  was selected for simplicity however similar pathways are conceivable for other AlS/ZrH(R) species. For C-C scission *via* σ-bond metathesis (Fig. 4A), this pathway surprisingly has a prohibitive 76 kcal/mol barrier. Indeed, an experiment with ethane over a relatively high AlS/ZrH(Np) loading (0.9% mol Zr), reveals negligible hydrogenolysis at 150°C/1  $h$  (Eq. 1).

 $(1)$ 

AIS/ZrNpH

$$
f_{\rm{max}}
$$

 $H_3C-CH_3 + H_2$ <br> $H_3C-CH_3 + H_2$ <br> $H_3O^{\circ}C, 1h$ <br> $H_3O^{\circ}C, 1h$ 15 In contrast, a Zr-sec-dodecyl complex is readily accessed via C-H σ-bond activation/metathesis of *n*-dodecane ( $H_2$  elimination step in Fig. 4B) and is the lowest energy intermediate found on the reaction coordinate (catalyst resting state), in agreement with the experimental zero-order rate law dependence on alkane concentration. Primary or secondary C-H activation is comparably 20 exergonic with  $\Delta G \approx -5$  kcal/mol. Secondary activation on a polyolefin chain seems statistically more probable, with the intermediate then undergoing intramolecular  $\beta$ -alkyl transfer, yielding a Zr-alkyl and olefin (Fig. 4B;  $\Delta G = +14.5$  kcal/mol). Here  $\Delta G^{\ddagger} = 26.1$  kcal/mol barrier and is ratelimiting for chain shortening. In principle this process is reversible, and the olefin can reinsert, explaining the  $\sim$ 1% methyl branches in the products. The next step in this sequence is Zr-C bond 25 hydrogenolysis with a 11.0 kcal/mol barrier to yield a Zr dihydride. This step is slightly endergonic  $(\Delta G = 0.6 \text{ kcal/mol})$  and yields shorter alkanes. Note that the barrier for Zr-C bond hydrogenolysis is slightly lower than the  $\beta$ -alkyl transfer step and therefore is not expected to be rate-limiting, in agreement with the experimental zero-order rate law dependence on  $H_2$  concentration. Experimentally, alkenes are not detected at any stage in the reaction, and the DFT modeling shows 30 that any alkene produced from  $\beta$ -alkyl transfer rapidly insert into a Zr-H bond in a barrierless, strongly exergonic step ( $\Delta G = -24.2$  kcal/mol), and the product is then hydrogenolyzed. Therefore, overall alkane hydrogenolysis is computed to be exergonic by  $\Delta G = -14.3$  kcal/mol. While this reverse of single-site polymerization producing smaller alkenes from a longer polyalkane chain is endergonic, the coupled olefin hydrogenation renders the overall alkane, and by inference, 35 polyethylene deconstruction, decidedly exergonic. Note that identifying AlS/ZrH(Np)-catalyzed  $\beta$ -alkyl transfer as the key turnover-limiting step consistent with experiment has implications for other polymers and other electrophilic transition metal catalysts.



Fig. 4. Computed reaction coordinates for AlS/ZrH<sub>2</sub>-catalyzed *n*-dodecane hydrogenolysis *via* plausible turnover-limiting pathways, (A) C-C scission *via* four-center  $\sigma$ -bond metathesis, **(B)** C-C scission *via* intramolecular  $\beta$ -alkyl transfer, **(C)** Representative computed energetics for 5 Zr alkyl/hydride ligand interchange.

#### **Conclusions**

A single-site cationic Zr-alkyl catalyst was synthesized on highly Brønsted acidic sulfated alumina and characterized by solid-state <sup>1</sup>H MAS and <sup>13</sup>C CPMAS-NMR, DRIFTS, ICP/AES, XANES, 10 EXAFS, DFT, and evaluated for hexadecane (C16) and polyolefin hydrogenolysis. This catalyst mediates rapid (690 mol  $C16 \cdot$  mol  $Zr^{-1} \cdot h^{-1}$ ) hexadecane hydrogenolysis under relatively mild conditions (150 °C / 2.5 atm H<sub>2</sub>). Under similar solventless conditions, polyethylene, polyethyleneco-1-octene, isotactic polypropylene, and commercial PE are rapidly hydrogenolyzed to low molecular mass hydrocarbons under mild conditions (150 °C-190 °C/ 2 atm H<sub>2</sub>) at low catalyst 15 loadings (0.06 mol% Zr). Experimental results combined with DFT computation reveal that the turnover-limiting step in alkane/polyolefin C-C scission/chain shortening is intramolecular ß-alkyl transfer, in contrast to the σ-bond metathesis process common in much early transition metal catalytic chemistry. The catalytic species, a supported electrophilic Zr-hydride, is readily formed during the hydrogenolysis process. These results convey implications for deconstructing other 20 polymers and the catalysts to achieve this.

References and Notes

- 1. Ellen MacArthur Foundation (2017). The new plastics economy: rethinking the future of 5 plastics & catalysing action.
	- 2. R. Geyer, J. R. Jambeck, K. L. Law, Production, use, and fate of all plastics ever made. Sci. Adv. 3, e1700782 (2017).
	- 3. A. D. Vethaak, J. Legler, Microplastics and human health. Science 371, 672 (2021).
	- 4. J. R. Jambeck, R. Geyer, C. Wilcox, T. R. Siegler, M. Perryman, A. Andrady, R.
- 10 Narayan, K. L. Law, Plastic waste inputs from land into the ocean. Science 347, 768  $(2015).$ 
	- 5. J. P. Lange, Towards circular carbo-chemicals the metamorphosis of petrochemicals. Energy Environ. Sci. 14, 4358-4376 (2021).
- 6. J. M. Garcia, M. L. Robertson, The future of plastics recycling. Science 358, 870-872 15 (2017).
	- 7. M. Hong, E. Y. X. Chen, Chemically recyclable polymers: a circular economy approach to sustainability. Green Chem. 19, 3692-3706 (2017).
	- 8. K. Ragaert, L. Delva, K. Van Geem, Mechanical and chemical recycling of solid plastic waste. Waste Manag. 69, 24-58 (2017).
- 20 9. I. Vollmer, M. J. F. Jenks, M. C. P. Roelands, R. J. White, T. van Harmelen, P. de Wild, G. P. van der Laan, F. Meirer, J. T. F. Keurentjes, B. M. Weckhuysen, Beyond Mechanical Recycling: Giving New Life to Plastic Waste. Angew. Chem. Int. Ed. 59, 15402-15423 (2020).
- 10. X. Jia, C. Qin, T. Friedberger, Z. Guan, Z. Huang, Efficient and selective degradation of 25 polyethylenes into liquid fuels and waxes under mild conditions. Sci. Adv. 2, e1501591 (2016).
- 11. G. Celik, R. M. Kennedy, R. A. Hackler, M. Ferrandon, A. Tennakoon, S. Patnaik, A. M. LaPointe, S. C. Ammal, A. Heyden, F. A. Perras, M. Pruski, S. L. Scott, K. R. Poeppelmeier, A. D. Sadow, M. Delferro, Upcycling Single-Use Polyethylene into High-30 Quality Liquid Products. ACS Cent. Sci. 5, 1795-1803 (2019).
	- 12. F. Zhang, M. Zeng, R. D. Yappert, J. Sun, Y. H. Lee, A. M. LaPointe, B. Peters, M. M. Abu-Omar, S. L. Scott, Polyethylene upcycling to long-chain alkylaromatics by tandem hydrogenolysis/aromatization. Science 370, 437-441 (2020).
- 13. J. E. Rorrer, G. T. Beckham, Y. Román-Leshkov, Conversion of Polyolefin Waste to 35 Liquid Alkanes with Ru-Based Catalysts under Mild Conditions. JACS Au 1, 8-12 (2020).
	- 14. P. A. Kots, S. Liu, B. C. Vance, C. Wang, J. D. Sheehan, D. G. Vlachos, Polypropylene Plastic Waste Conversion to Lubricants over Ru/TiO<sub>2</sub> Catalysts. ACS Catal. 11, 8104-8115 (2021).
- 40 15. C. Jia, S. Xie, W. Zhang, N. N. Intan, J. Sampath, J. Pfaendtner, H. Lin, Deconstruction of high-density polyethylene into liquid hydrocarbon fuels and lubricants by hydrogenolysis over Ru catalyst. Chem Catalysis 1, 437-455 (2021).
- 16. A. Tennakoon, X. Wu, A. L. Paterson, S. Patnaik, Y. Pei, A. M. LaPointe, S. C. Ammal, R. A. Hackler, A. Heyden, I. I. Slowing, G. W. Coates, M. Delferro, B. Peters, W. 45 Huang, A. D. Sadow, F. A. Perras, Catalytic upcycling of high-density polyethylene via a
	- processive mechanism. Nat. Catal 3, 893-901 (2020).

- 17. L. D. Ellis, S. V. Orski, G. A. Kenlaw, A. G. Norman, K. L. Beers, Y. Román-Leshkov, G. T. Beckham, Tandem Heterogeneous Catalysis for Polyethylene Depolymerization via an Olefin-Intermediate Process. ACS Sustain. Chem. Eng. 9, 623-628 (2021).
- 18. V. R. Dufaud, J. M. Basset, Catalytic hydrogenolysis at low temperature and pressure of 5 polyethylene and polypropylene to diesels or lower alkanes by a zirconium hydride supported on silica-alumina: A step toward polyolefin degradation by the microscopic reverse of Ziegler-Natta polymerization. Angew. Chem. Int. Ed. 37, 806-810 (1998). From the data reported, we estimate the activity to be ca. 2% of that in Table 2 entry 6.
- 19. L. A. Williams, N. Guo, A. Motta, M. Delferro, I. L. Fragalà, J. T. Miller, T. J. Marks, 10 Surface structural-chemical characterization of a single-site d0 heterogeneous arene hydrogenation catalyst having 100% active sites. *PNAS* 110, 413 (2013).
- 20. W. Gu, M. M. Stalzer, C. P. Nicholas, A. Bhattacharyya, A. Motta, J. R. Gallagher, G. Zhang, J. T. Miller, T. Kobayashi, M. Pruski, M. Delferro, T. J. Marks, Benzene Selectivity in Competitive Arene Hydrogenation: Effects of Single-Site Catalyst···Acidic 15 Oxide Surface Binding Geometry. J. Am. Chem. Soc. 137, 6770-6780 (2015).
	- 21. M. M. Stalzer, M. Delferro, T. J. Marks, Supported Single-Site Organometallic Catalysts for the Synthesis of High-Performance Polyolefins. Catal. Lett. 145, 3-14 (2015).
- 22. K. Arata, M. Hino, Solid catalyst treated with anion: XVIII. Benzoylation of toluene with benzoyl chloride and benzoic anhydride catalysed by solid superacid of sulfate-supported 20 alumina. Appl. Catal. 59, 197-204 (1990).
	- 23. J. A. Labinger, J. E. Bercaw, Understanding and exploiting C–H bond activation. Nature 417, 507-514 (2002).
	- 24. R. Waterman, σ-Bond Metathesis: A 30-Year Retrospective. Organometallics 32, 7249- 7263 (2013).
- 25 25. F. Rataboul, A. Baudouin, C. Thieuleux, L. Veyre, C. Coperet, J. Thivolle-Cazat, J. M. Basset, A. Lesage, L. Emsley, Molecular understanding of the formation of surface zirconium hydrides upon thermal treatment under hydrogen of [([triple bond]SiO)Zr(CH2tBu)<sub>3</sub>] by using advanced solid-state NMR techniques. *J. Am. Chem.* Soc. 126, 12541-12550 (2004).
- 30 26. N. Eedugurala, Z. Wang, U. Chaudhary, N. Nelson, K. Kandel, T. Kobayashi, I. I. Slowing, M. Pruski, A. D. Sadow, Mesoporous Silica-Supported Amidozirconium-Catalyzed Carbonyl Hydroboration. ACS Catal. 5, 7399-7414 (2015).
- 27. X. Yang, C. L. Stern, T. J. Marks, Cationic Metallocene Polymerization Catalysts. Synthesis and Properities of the First Base-Free Zirconocene Hydride. Angew. Chem. Int. 35 Ed. Engl. 31, 1375-1377 (1992).
	- 28. K. C. Szeto, N. Merle, J. Trébosc, M. Taoufik, R. M. Gauvin, F. Pourpoint, L. Delevoye, Caveat on the Actual Robustness of Heteronuclear NMR Methods for Probing the Surface of γ-Alumina and Related Catalysts. J. Phys. Chem. C . 123, 12919-12927 (2019).
- 40 29. B. Werghi, A. Bendjeriou-Sedjerari, A. Jedidi, E. Abou-Hamad, L. Cavallo, J.-M. Basset, Single-Site Tetracoordinated Aluminum Hydride Supported on Mesoporous Silica. From Dream to Reality! *Organometallics* 35, 3288-3294 (2016).
- 30. S. L. Latesky, A. K. McMullen, G. P. Niccolai, I. P. Rothwell, J. C. Huffman, The chemistry of sterically crowded aryl oxide ligands. 3. Crystal and molecular structure and 45 spectroscopic properties of mixed benzyl-aryl oxide compounds of zirconium. Organometallics 4, 902-908 (1985).
	- 31. G. B. Nikiforov, H. W. Roesky, T. Schulz, D. Stalke, M. Witt, On the quest for new mixed-metal mu-oxo-bridged complexes: synthesis of compounds containing transition



45. M. J. Frisch, G. W. Trucks, H. B. Schlegel, G. E. Scuseria, M. A. Robb, J. R. Cheeseman, G. Scalmani, V. Barone, G. A. Petersson, H. Nakatsuji, X. Li, M. Caricato, A. V Marenich, J. Bloino, B. G. Janesko, R. Gomperts, B. Mennucci, H. P. Hratchian, J. V Ortiz, A. F. Izmaylov, J. L. Sonnenberg, D. Williams-Young, F. Ding, F. Lipparini, F. Egidi, J. Goings, 5 B. Peng, A. Petrone, T. Henderson, D. Ranasinghe, V. G. Zakrzewski, J. Gao, N. Rega, G. Zheng, W. Liang, M. Hada, M. Ehara, K. Toyota, R. Fukuda, J. Hasegawa, M. Ishida, T. Nakajima, Y. Honda, O. Kitao, H. Nakai, T. Vreven, K. Throssell, J. A. Montgomery Jr., J. E. Peralta, F. Ogliaro, M. J. Bearpark, J. J. Heyd, E. N. Brothers, K. N. Kudin, V. N. Staroverov, T. A. Keith, R. Kobayashi, J. Normand, K. Raghavachari, A. P. Rendell, J. C. 10 Burant, S. S. Iyengar, J. Tomasi, M. Cossi, J. M. Millam, M. Klene, C. Adamo, R. Cammi, J. W. Ochterski, R. L. Martin, K. Morokuma, O. Farkas, J. B. Foresman, D. J. Fox, Gaussian 16 Revision B.01 (2016).

#### Acknowledgments:

15 Financial support was provided by the U.S. Department of Energy, Office of Science, Office of Basic Energy Sciences under Award Number DOE DE-FG02-03ER15457 to the Institute for Catalysis in Energy Processes (ICEP) at Northwestern University (NU). This work made use of IMSERC facilities at NU, which have received support from Soft and Hybrid Nanotechnology Experimental (SHyNE) Resource (NSF ECCS-2025633), Int. Institute of Nanotechnology (IIN), 20 and NU. This work made use of the NU QBIC supported by NASA Ames Research Center Grant NNA04CC36G. This work made use of the REACT Facility of NU's Center for Catalysis and Surface Science supported by a grant from the DOE (DE-SC0001329). This work used the DuPont-Northwestern-Dow Collaborative Access Team (DND-CAT) 5BM-D beamline at the Advanced Photon Source (APS). DND-CAT is supported by NU, E. I. DuPont de Nemours & Co., 25 and The Dow Chemical Company. APS is supported by DOE at Argonne National Laboratory under Contract No. DE-AC02-06CH11357. This research was supported in part by the computational resources and staff contributions provided by the Quest High Performance Computing Facility at NU, which is jointly supported by the Office of the Provost, the Office for Research, and NU Information Technology. We thank Dr. J. Li for insightful discussions of 30 reaction kinetics and Dr. Robert Pankow for his diligent effort in repairing, maintaining, and training students on the GPC

# Author contributions:

AHM, YK, TJM conceived the ideas and designed experiments.

AHM performed most experiments with aid from YK.

35 AM performed the DFT analysis.

QM performed the XANES/EXAFS experiments.

AD analyzed the XANES/EXAFS data with guidance from MJB.

AHM, YK, TJM wrote the manuscript.

#### Competing interests:

40 Authors declare that they have no competing interests.

# Data and materials availability:

All data are available in the main text or Supplementary Materials.

# Supplementary Materials

Materials and Methods Supplementary Text Figs. S1 - S16 5 Table S1-S2 References 39 - 45 Video S1