Microwave-assisted radiolabelling of ⁵²Mn-porphyrins

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Abstract

Background

Manganese porphyrins have several therapeutic/imaging applications; including their use as radioprotectants (in clinical trials), and as paramagnetic MRI contrast agents. The affinity of porphyrins for lipid bilayers also makes them candidates for cell/liposome labelling. We hypothesised that metalation with the positron emission tomography (PET) radionuclide 52 Mn ($t_{1/2} = 5.6$ d) would allow long-term *in vivo* biodistribution studies of Mn-porphyrins as well as a method to label and track cells/liposomes, but methods for fast and efficient radiolabelling are lacking.

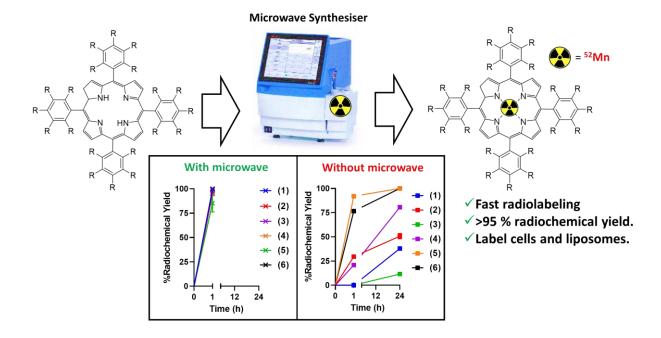
Results

Several porphyrins were produced and radiolabelled by addition to neutralised [52Mn]MnCl₂ and heated at 165 °C for 1 h using a microwave (MW) synthesiser at a ligand concentration of 0.6 – 0.7 mM. These conditions were compared with non-MW heating at 70 °C. MW radiosynthesis allowed >95 % radiochemical yields (RCY) in just 1 h. Conversely, non-MW heating at 70 °C for 1 h resulted in low RCY (0 – 25 % RCY) and most porphyrins did not reach completion after 24h. Formation of the ⁵²Mn-complexes were confirmed with radio-HPLC by comparison with their non-radioactive ⁵⁵Mn counterparts. Following this, several ⁵²Mn-porphyrins were used to radiolabel liposomes by incubation at 50 °C for 30 min resulting in 75 – 86 % labelling efficiency (LE). Two lead ⁵²Mn-porphyrins were taken forward to label MDA-MB-231 cancer cells *in vitro*, achieving *ca.* 11 % LE. After 24 h, 32 – 45 % of the ⁵²Mn-porphyrin was retained in cells.

Conclusions

In contrast to standard methods, MW heating allows fast synthesis of ⁵²Mn-porphyrins with >95% radiochemical yields that avoid purification. ⁵²Mn-porphyrins also show promising cell/liposome labelling properties. This technique can potentially be exploited for the *in vivo* imaging of Mn-porphyrin therapeutics, as well as for the accurate *in vivo* quantification of Mn-porphyrin MRI agents.

Graphical Abstract



Introduction/Background

Porphyrins are a subtype of pyrrole-based macrocycles which – along with their metal complexes (metalloporphyrins) – have been studied for a wide variety of uses; including photochemistry and catalysis, as well as biomedical applications. Whilst not naturally occurring in biology, manganese porphyrins have also been widely studied. When chelated, manganese in porphyrin complexes can exist in the +2, +3 and +4 oxidation states – with Mn(III) complexes being the most stable and common. The tuneability of the porphyrin ring structure allows it to be easily functionalised to modify the redox properties of the Mn metal centre. A good example of this involves the vast body of research exploring Mn(III) porphyrins as superoxide dismutase (SOD) mimetics.^{1,2} Two Mn(III) porphyrin SOD mimetics have reached the clinic:³ BMX-001 (Figure 1A, top) is currently in phase 1/2 trials for the protection of healthy tissue during radiotherapy in patients with glioma (NCT02655601),⁴ and anal cancer (NCT03386500).⁵ Additionally, BMX-010 (Figure 1A, mid) was previously explored as an anti-oxidant to reduce cell death during islet isolation for islet transplantation in diabetes treatment (NCT02457858).⁶ Furthermore, other Mn(III) porphyrins, such as Mn-TBAP (structure: Mn-(4) in Figure 1B) have been shown to have a variety of therapeutic effects. ⁷ Mn-TBAP – whilst not a SOD-mimetic – has shown reactivity with reactive nitrogen species (RNS) and has displayed efficacy in models of spinal cord injury, 7 and acute viral infection.8

As well as the therapeutic properties of Mn(III) porphyrins, the high spin d^4 complexes are paramagnetic – allowing T_1 -weighted contrast with magnetic resonance imaging (MRI). Hence, Mn(III) porphyrins have been explored as alternatives to gadolinium-based contrast agents for MRI imaging,⁹ which include: redox active,^{10,11} enzyme-activated,¹² and zinc-responsive probes 13,14 – as well as theranostic MRI-detectable photothermal agents, in the form

of Mn-porphysomes.¹⁵ Furthermore, the lipid bilayer affinity and/or cell-permeability of Mn(III) porphyrins allows them to be used as cell and liposome labelling agents. Indeed several groups have designed of MRI-based cell labelling and tracking agents using various Mn(III) porphyrins.^{16,17} However, despite the exceptional spatial resolution and versatility of MRI, *in vivo* cell/liposomal nanomedicine tracking using this imaging modality can be hindered by the limited field of view, challenging quantification and low sensitivity (in terms of concentration of administered contrast agent). Hence, recent focus has shifted towards the development of positron emission tomography (PET) tracers for cell and liposome tracking – due to its high sensitivity and ability to produce longitudinal, quantifiable images on the whole body scale.^{18–20}

Our group has recently explored the relatively new manganese PET radioisotope,²¹ 52 Mn ($t_{1/2} = 5.59$ days, $\beta + = 29.6\%$) for radiolabelling of liposomes and cells using the compound [52 Mn]Mn(oxinate)₂ ([52 Mn]Mn-oxine; Figure 1A, bottom). 22,23 We hypothesised that the well-established chemistry, high stability and membrane-permeability of Mn(III) porphyrins make them ideal candidates to be explored as cell and liposome labelling agents with 52 Mn – as well as other biomedical applications. However, few examples of the synthesis of radiomanganese porphyrins exist in the literature, 24,25 with no studies using 52 Mn. To address this; herein we describe a new method for the radiochemical synthesis of 52 Mn-porphyrin complexes using six porphyrin ligands with various lipophilicities and charges (Figure 1B), and then assessed their liposome labelling properties. Lead compounds were chosen and used for the labelling of cells, in comparison with our previously developed cell/liposome radiolabelling agent ([52 Mn]Mn-oxine), to evaluate this approach.

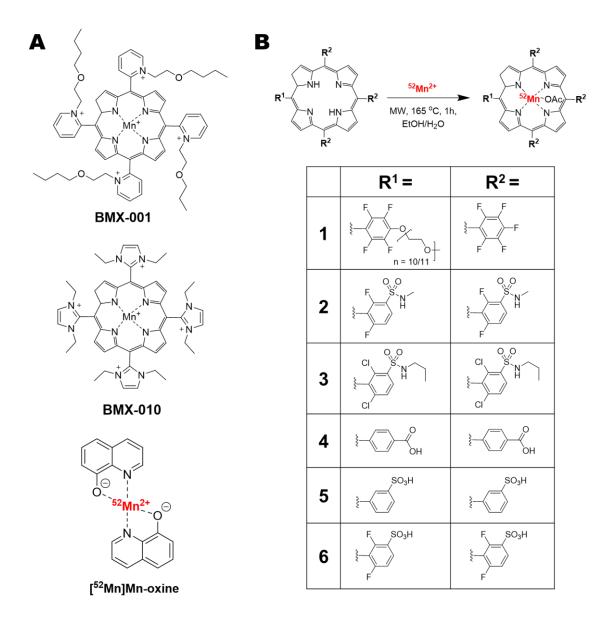


Figure 1: A) Chemical structures of the SOD mimetic Mn(III) porphyrins in clinical trials: BMX-001 (top) and BMX-010 (mid); and the cell/liposome radiolabelling agent [52Mn]Mn-oxine. **B)** Chemical structures of the porphyrins and their respective 52Mn complexes used in this work.

Results

Synthesis of the porphyrin ligands and non-radioactive Mn-porphyrins

For the synthesis of the desired porphyrin ligands, a synthetic pathway involving their peripheral functionalization via nucleophilic substitution and complexation with manganese(II) acetate, was chosen. First, starting porphyrins were obtained *via* nitrobenzene methodology, ²⁶ where one-pot condensation of pyrrole with suitable benzaldehydes is achieved, using acetic acid/nitrobenzene as solvent and oxidant. After work-up, all starting porphyrins were obtained in yields similar to those found in literature. ^{27,28} Then, in the case of porphyrin **1**, nucleophilic substitution with polyethylene glycol group was achieved by reacting the starting porphyrin with one equivalent of PEG500, DMF as solvent, NaH as base at 80°C. The progress of the reaction was performed via TLC and the reaction was stopped after 48 h. After purification using aluminium oxide column chromatography, porphyrin 1 was obtained in 48.5% yield (Scheme 1A, further details in supporting information). Porphyrins 2 and 3 were prepared by previous chlorosulfonation of the corresponding porphyrin, followed by nucleophilic substitution with amine derivative – in the case methylamine and propylamine – giving 2 and 3 respectively, in similar yields to those found in literature.²⁹ Porphyrin 6 was prepared by chlorosulfonation followed by hydrolysis, providing 6 in 91 % yield. (Scheme 1B). Porphyrins **4** & **5** were purchased from commercial sources.

Scheme 1: Reagents and reaction conditions: **A)** i) 48 h, 80 °C **B)**: ii) if X = F: HSO₃Cl, 2 h, 100 °C; if X = Cl: HSO₃Cl, 3 h, 100 °C; iii) **2** (X = F), CH₃NH₂, CH₂Cl₂, RT, 3 h; **3** (X = Cl), CH₃(CH₂)₂NH₂, CH₂Cl₂, R.T., 3 h; iv) **6** (X = F), H₂O, reflux, 12 h.

Next, to obtain the non-radioactive Mn-porphyrin complexes, porphyrins 1-3, 5 & 6 were reacted with manganese(II) acetate, and Mn-(4) was purchased from commercial sources. For porphyrins 1 & 2, a buffer mixture of acetic acid/sodium acetate was used as solvent and for 3, 5 and 6 DMF was used. All complexes were obtained in good yields similar the ones found in literature for similar complexes. 30,31 UV-vis spectrometry (Figure S1) and HPLC analysis (Figure S2) was performed on all porphyrins as well as their Mn(III) complexes (see supplementary information).

Radiosynthesis and characterisation of the 52Mn-porphyrins

Following the synthesis of the porphyrin ligands and their respective non-radioactive manganese complexes, various 52 Mn radiolabelling conditions were initially tested using porphyrin **2** (structure in Figure 1B). This porphyrin was chosen due to its favourable solubility in aqueous and organic solvents (see supplementary Table 1). Reaction at room temperature by simple mixing of the reagents (0.2 mM porphyrin **2** and neutralised 52 Mn in ethanol and acetate buffer respectively) did not result in any radiolabelling for up to 6 h. Relatively mild reaction conditions were then tried using 0.2 mM of porphyrin **2** and heating at 65 - 80 °C for up to 2 hours. However, no difference between the reaction mixture and that of free 52 Mn was observed by instant thin-layer chromatography (iTLC) using 0.1 M citrate, pH 5 (Table 1) or by $\log P$ analysis. Small amounts of conversion (radio-chemical yield, RCY = 15.6 ± 2.3 %) to the radio-complex occurred when the mixture was heated at 70 °C for 48 h. Increasing the porphyrin concentration to 0.5 mM, improved the RCY with 52.8 ± 3.2 % after 48 h. However, whilst the half-life of 52 Mn permits long reaction times, these conditions are not clinically-viable and were considered sub-optimal.

Instead, we performed the same reaction using a microwave synthesis unit (MW; Biotage® Initiator+). A 90% EtOH solvent system was chosen to avoid precipitation of the porphyrin ligand. This also allowed heating of the solution up to 165 °C in the MW synthesiser, which greatly improved the reaction times. After 1 h at 165 °C, the RCY for 52 Mn-(2) was found to be 79.7 ± 1.8 %. iTLC conditions were found to move and to retain the suspected 52 Mn complex on the baseline. Using an ethyl acetate mobile phase gives an Rf = 0.9 (Rf = 0 for free 52 Mn) whereas by using 0.1 M citrate buffer the Rf = 0 (Rf = 1 for free 52 Mn, Table 1, Figure 2A). Log P analysis confirmed the presence of the lipophilic compound (log P for 52 Mn-(2) = 1.8 \pm

0.2) compared to that of just ammonium acetate (pH 7) buffered 52 Mn (log P = -2.4 ± 0.7). Radio-HPLC analysis was carried out to confirm that the product forming was the 52 Mn-(2) complex. Figure 3B shows the radio-HPLC trace along with the UV trace for 52 Mn-(2). The presence of ca. 20% unreacted 52 Mn could be seen eluting ca. 2 min, which matched the amounts observed by iTLC. Additionally the peak in the radio-trace of 52 Mn-(2) at 17 min 20 s closely followed that of non-radioactive Mn-(2) which elutes at 16 min 20 s, suggesting that the Mn(III) complex was being formed – taking into account the lag time between the two detectors. Finally, the MW synthesis conditions were further optimised by increasing the porphyrin concentration to 0.6 mM which resulted in RCY = 97.3 ± 0.9 % (iTLC trace in Figure 2A).

Table 1: Summary of iTLC/TLC methods used for the characterisation of the ⁵²Mn-porphyrins compared with buffered ⁵²Mn along with the Log P values for each.

	iTLC/TLC mobile phase used			
Compound Tested	iTLC: ethyl acetate	iTLC: 0.1 M citrate, pH 5	TLC: 5% w/v NH4OAc in 1:1 MeOH/H2O	Log P Value
Buffered ⁵² Mn	$R_f = 0$	$R_f = 1$	$R_f = 0$	-2.4 ± 0.7
⁵² Mn-(1)	$R_f = 1$	$R_f = 0$	n/a	1.8 ± 0.0
⁵² Mn-(2)	$R_{\rm f} = 0.9$	$R_f = 0$	$R_{\rm f} = 0.7 - 0.8$	1.8 ± 0.2
⁵² Mn-(3)	$R_{\rm f} = 1$	$R_f = 0$	n/a	1.2 ± 0.1
⁵² Mn-(4)	$R_f = 0$	$R_f = 1$	$R_f = 1$	1.4 ± 0.1
⁵² Mn-(5)	$R_{\rm f} = 0$	$R_f = 1$	$R_{\rm f} = 1$	-2.4 ± 0.1
⁵² Mn-(6)	$R_f = 0$	$R_f = 1$	$R_f = 1$	-2.1 ± 0.1

The optimised MW synthesis method was then applied to other porphyrin ligands of varying lipophilicity and different functional groups (structures 1-6 in Figure 1B), and initial characterisation carried out using iTLC and log P. After MW reaction for 1 h, iTLC analysis

using ethyl acetate and citrate as a mobile phase showed the formation of a lipophilic compound with porphyrins **1** & **3** (Table 1, Figure 2A). However, no change was observed with these methods for the remaining ligands, which behaved identically to 52 Mn – both with iTLC and log P (Table 1). We hypothesised that the 52 Mn-complexation was occurring, but was not detectable with these iTLC conditions. To elucidate this, we then performed characterisation using TLC plates with a 5% w/v NH₄OAc in 1:1 MeOH/H₂O mobile phase. Using these conditions, the suspected 52 Mn-(**4**) – 52 Mn-(**6**) were shown to move with the solvent front, whilst unchelated 52 Mn remains on the baseline (Table 1, Figure 2B). The log P values of the 52 Mn complexes were also calculated. The hydrophilicity of the sulfonated complexes, 52 Mn-(**5**) and 52 Mn-(**6**), was demonstrated with negative log P values similar to free 52 Mn (-2.4 ± 0.1, -2.1 ± 0.1 and -2.4 ± 0.7 respectively; see Table 1 and Figure 2C). The most lipophilic compounds were 52 Mn-(**1**) and 52 Mn-(**2**) (Log P = 1.8 ± 0.0 and 1.8 ± 0.2 respectively) followed by 52 Mn-(**4**) and 52 Mn-(**3**) with log P values of 1.4 ± 0.1 and 1.2 ± 0.1 respectively.

Radio-HPLC analysis was carried out on the remaining ⁵²Mn-complexes; Figure 3A & C shows the trace for ⁵²Mn-(1) and ⁵²Mn-(3) respectively. Elution times matched well for both of these complexes; again indicating that the reaction was forming the Mn(III) complexes of the respective ligands. As with ⁵²Mn-(2), the presence of free ⁵²Mn was observed with ⁵²Mn-(3) which matched the iTLC results. Figure 3D – E shows the radio-HPLC traces for ⁵²Mn-(4) – ⁵²Mn-(6). A larger difference (*ca.* 3 mins) in elution between the non-radioactive and ⁵²Mn-complexes was observed for ⁵²Mn-(4) and ⁵²Mn-(6). However, the presence of unchelated ⁵²Mn was absent for these compounds.

Finally, to confirm the benefits of the MW labelling method compared with standard heating, the ⁵²Mn complexations of all the porphyrins were carried out at 70 °C up to 24 h and

the RCY % compared with the MW method at the same porphyrin concentration (Figure 4A). After heating for 1 h, the RCY with the MW method was higher for every porphyrin ligand compared with heating at 70 °C (Figure 4A & B). RCY % of >95 % could be achieved with the MW method, except for porphyrin 3. However, by increasing the porphyrin concentration in the reaction mixture from 0.6 to 0.7 mM, the RCY increased from 85.2 ± 7.3 % to 94.7 ± 1.8 %. After 24 h at 70 °C, only complexation of porphyrins 5 and 6 had gone to completion, with the RCY after 1 h equal to 92 % and 77 %, respectively.

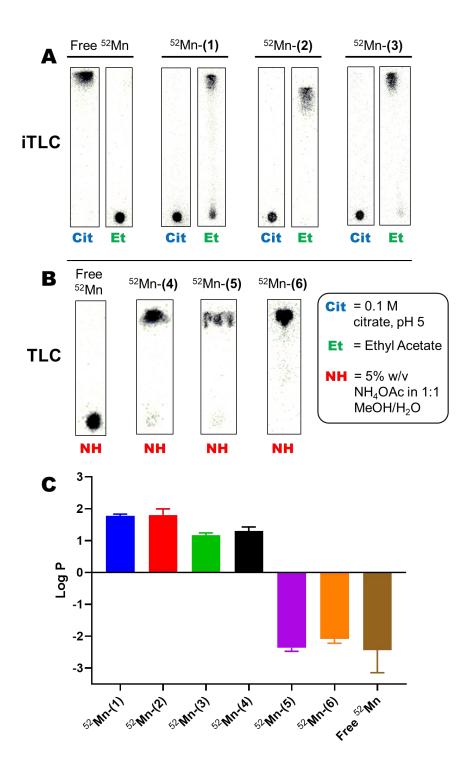


Figure 2: iTLC/TLC and Log P characterisation of the ⁵²Mn-porphyrin complexes.

A) iTLC characterisation for free 52 Mn, 52 Mn-(1), 52 Mn-(2) and 52 Mn-(3) using 0.1 M citrate (Cit) and ethyl acetate (Et) mobile phases. **B)** TLC characterisation of free 52 Mn, 52 Mn-(4), 52 Mn-(5) and 52 Mn-(6) using a 5% w/v NH₄OAc in 1:1 MeOH/H₂O mobile phase. **C)** Log P values for the 52 Mn-porphyrins and free 52 Mn. Error bars represent mean \pm SD, n = 3 for all compounds except for free 52 Mn which is n = 2.

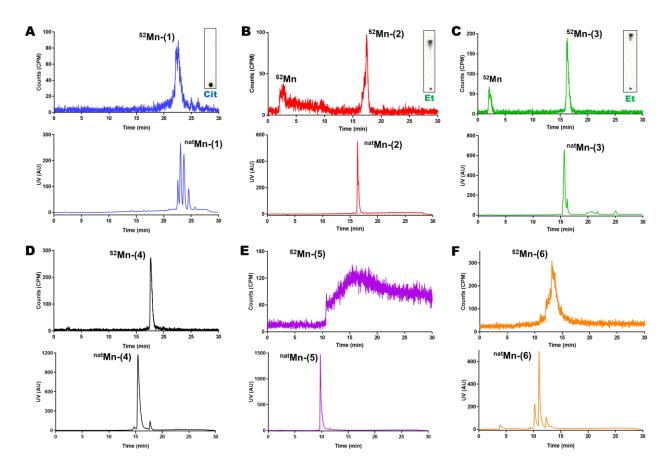


Figure 3: Radio-HPLC of the 52 Mn-porphyrin complexes synthesised using the microwave synthesis method.

Radio-HPLC of **A)** 52 Mn-(**1**); **B)** 52 Mn-(**2**); **C)** 52 Mn-(**3**); **D)** 52 Mn-(**4**); **E)** 52 Mn-(**5**); **F)** 52 Mn-(**6**); using the microwave synthesis method (top graph). HPLC traces of the corresponding non-radioactive Mn-porphyrins are pictured below the radio-HPLC.

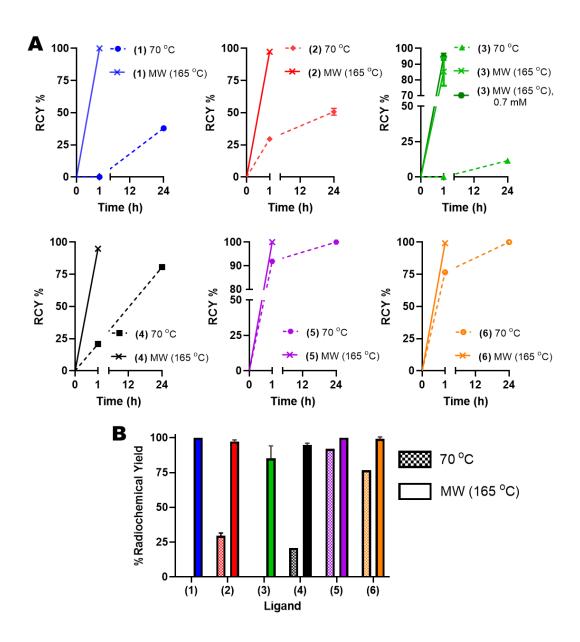


Figure 4: Summary of the % radiochemical yields (RCY%) of the ⁵²Mn-porphyrins.

A) Graphs showing a comparison the radiochemical yields achieved overtime for the microwave synthesis method (solid lines) compared to that achieved with labelling at 70 °C (dotted lines) for porphyrins 1-6. For porphyrin 3 a further comparison is shown with the MW method at 0.7 mM compared to 0.6 mM used in all other experiments. B) Direct comparison between the radiochemical yields achieved for porphyrins 1-6 after 1 h heating at 70 °C (chequered bars) versus the microwave method (solid colour bars) Error bars represent mean \pm SD.

Liposome radiolabelling with the ⁵²Mn-porphyrins

After establishing a fast and reliable radiosynthetic method for the formation of the 52Mnporphyrins, the liposome labelling properties of each of the complexes was tested. The labelling protocol was an adapted version of a previously reported method, ^{22,23} and was used with empty (no drug cargo) 'DOXIL-like' PEGylated liposomes (Figure 5A). The ⁵²Mn-porphyrins were incubated with the liposomes for 30 mins at 50 °C and the mixture purified by size exclusion to separate the radiolabelled liposomes from the porphyrin complexes. This procedure was first tested without the presence of liposomes (52Mn-porphyrins only), to demonstrate that the 52Mnporphyrins do not elute from the size exclusion column in the liposome fraction. Only ⁵²Mn-(1) showed activity (40.0 \pm 24.4 %) in the eluent (Figure 5B). Figure 5B summarises the liposome radiolabelling properties of each of the ⁵²Mn-porphyrins. The lipophilic compounds 52 Mn-(2), 52 Mn-(1) and 52 Mn-(3) had the highest labelling efficiencies with $85.5 \pm 1.8 \%$, 78.4 \pm 3.0 % and 73.6 \pm 7.1 %, respectively (Figure 5B). Alternatively, as expected, the hydrophilic porphyrin complexes 52 Mn-(5) and 52 Mn-(6) showed the lowest liposome labelling (1.1 \pm 0.1 % and 2.3 ± 0.3 % respectively (Figure 5B). Interestingly, despite being highly lipophilic (Log P = 1.35), ⁵²Mn-(4) showed relatively low loading into liposomes with 5.2 ± 0.3 % LE. The labelling efficiency of unchelated 'free 52 Mn' was found to be 0.4 ± 0.1 % indicating that the porphyrin ligands facilitate the loading of the ⁵²Mn into the liposomes.

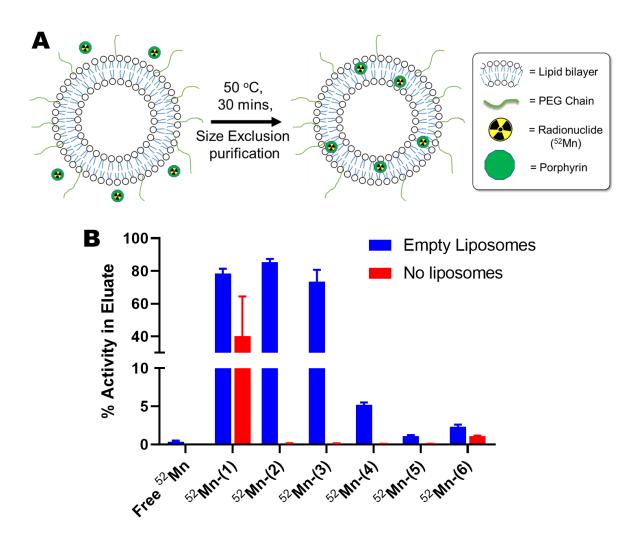


Figure 5: Summary of the liposome labelling properties of the ⁵²Mn-porphyrins

A) Scheme showing the mechanism of liposome labelling using the 52 Mn-porphyrins discussed in this chapter. **B)** Graph showing the liposome labelling properties of each of the 52 Mn-porphyins compared with unchelated 52 Mn. % Activity in the eluate represents the amount of activity that elutes with the liposomes (blue bars) or in the case of no liposomes (red bars) indicates the extent to which the 52 Mn-porphyrins elute through the size exclusion columns. Error bars = mean \pm SD n = 3.

Direct cell radiolabelling with the 52Mn-porphryins

Due to their favourable liposome labelling properties, ⁵²Mn-(1) and ⁵²Mn-(2) were taken forward for cell labelling. Despite its high liposome labelling, ⁵²Mn-(3) was not taken further

due to issues with precipitation of the porphyrin ligand observed during incubation with the liposomes; this is potentially exacerbated by the larger amounts of porphyin 3 needed for the radiosynthesis of ⁵²Mn-(3) (Figure 4). The stability of ⁵²Mn-(1) and ⁵²Mn-(2) in serum-depleted cell medium was tested to ensure the complexes would remain intact in the cell radiolabelling conditions. The Log P of the ⁵²Mn-porphyins in the medium at room temperature was measured over time. These measurements showed that the lipophilic complexes were still present up to 24 h (Figure S3A), which was considered adequate as the incubation time with cells is just 30 min.

The cell labelling properties of 52 Mn-(1) and 52 Mn-(2) were then tested using MDA-MB 231 breast cancer cells, and compared with [52 Mn]Mn(oxinate)₂ ([52 Mn]Mn-oxine; structure in Figure 1A, bottom), 23 as a positive radiolabelling control – and with 'free 52 Mn' used as a negative control. [52 Mn]Mn-oxine radiolabels cells *via* the passive accumulation of the complex into cells followed by release of 52 Mn intracellularly which is trapped by binding to intracellular macromolecules (Figure 6A). Alternatively, as with liposomes, we hypothesised that the 52 Mn-porphyrins would intercalate in the lipid bilayer on the cell membrane (Figure 6A). Hence, by testing the cell labelling of [52 Mn]Mn-oxine and 52 Mn-porphyrins, this also serves as a comparison between these two direct cell labelling methods. After 30 mins incubation with the MDA-MB 231 cells, [52 Mn]Mn-oxine showed the highest uptake into cells with a % labelling efficiency (LE) of 41.8 \pm 2.0. The two 52 Mn-porphyrins both showed lower labelling with 12.0 \pm 0.6 % LE and 10.3 \pm 7.3 % LE for 52 Mn-(2) and 52 Mn (1) respectively (Figure 6B). However, their %LE was still larger than that of unchelated 52 Mn (2.9 \pm 0.2 % LE), albeit only statistically significant in the case of 52 Mn-(2) (P = < 0.0001). Additionally, small amounts of precipitation – presumably of the porphyrin ligand – was

observed upon addition with both ⁵²Mn-porphyrins. However this precipitate could be removed after radiolabelling during the cell washing step.

Despite their less favourable cell labelling properties compared to [52 Mn]Mn-oxine, the cellular retention of 52 Mn when using the 52 Mn-porphyrins showed a significant improvement. Whereas for [52 Mn]Mn-oxine only 14.4 \pm 1.0 % of activity remained in cells after 24 h, this value was 32.3 \pm 4.8 % and 44.9 \pm 4.3 % for 52 Mn-(1) and 52 Mn-(2) respectively (Figure 6C). At time points immediately after cell labelling and after 24 h post-labelling, no significant reduction in cell viability (based on trypan blue staining) was seen with the 52 Mn-porphyrins compared with unlabelled controls (Figure 6D).

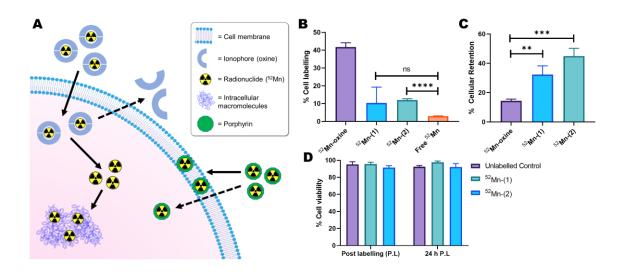


Figure 6: Cell labelling properties of ⁵²Mn-(1) and ⁵²Mn-(2) compared with [⁵²Mn]Mn-oxine.

A) Schematic summarising of the main methods for cell radiolabelling discussed in this work. An ionophore ligand forms a complex with a radionuclide (52 Mn) which allows it to cross cell membranes. Once inside the cell, the radioisotope is released and trapped by binding to intracellular macromolecules. Alternatively, the surface of cells can be radiolabelled using stable radiopharmaceuticals which can interact with the lipid membrane (*e.g.* porphyrins). **B)** Graph showing the % cell labelling of 52 Mn-(1) and 52 Mn-(2) with MDA MB-231 cells compared with [52 Mn]Mn-oxine and unchelated 52 Mn. Unpaired T-test performed using GraphPad Prism. **** P=<0.0001 **C)** Graph showing the cellular retention of 52 Mn in MDA MB-231 cells labelled with [52 Mn]Mn-oxine, 52 Mn-(1) and 52 Mn-(2) after 24 h. Unpaired T-test performed using GraphPad Prism. ** P=0.0068 *** P=0.0006 **D)** Graph showing the cell viability of MDA MB-231 cells labelled with 52 Mn-(1) and 52 Mn-(2) compared with unlabelled controls just after labelling and at 24 h. Error bars represent mean \pm SD (n = 3).

Discussion

In this work, we have explored the radiochemical synthesis of manganese porphyrins using the PET radionuclide 52 Mn ($t_{1/2} = 5.59$ days, β + = 29.6%). Whilst porphyrins have been radiolabelled with a wide variety of PET, SPECT and therapeutic radionuclides (*e.g.* 68 Ga, 64 Cu, 111 In & 177 Lu), 32,33 to the best of our knowledge, only two studies exploring the synthesis of radiomanganese porphyrin complexes exist. Escanye *et al.* labelled a hematoporphyrin derivative with the non-imaging radionuclide, 54 Mn ($t_{1/2} = 313$ d, $100 \% \gamma$), 24 and Klein *et al.* reported the 51 Mn ($t_{1/2} = 46$ min, 97 % β ⁺) complex of a ligand 5 isomer (Mn-TPPS₄). 25 However, these studies only focused on single specific porphyrin ligands. Therefore, a versatile, procedure for the synthesis of radiomanganese porphyins with a wide variety of chemical properties (*e.g.* charge, lipophilicity, varying functional groups) is still lacking. To address this need, we have developed a fast, robust method for the formation of radiomanganese porphyrins using a microwave synthesis unit.

Porphyrin **2** (Figure 1B) was chosen as an ideal ligand for screening radiosynthesis conditions; due to its favourable solubility in both aqueous and organic solvents. Initial tests showed that under relatively mild conditions (70 °C, 0.2 mM ligand) no reaction occurred as observed by iTLC and log P measurements for up to 2 h. Incomplete conversion to ⁵²Mn-(2) was achieved (RCY = ca. 16 %) by increasing the ligand concentration to 0.5 mM, but only after heating at 70 °C for 48 h. Hence, the use of a microwave synthesiser – which is a well-established method to aid the metalation of porphyrins ^{34,35} – was employed to aid chelation. Using this method, >95% RCY could be achieved after 1 h at 165 °C and by increasing the porphyrin concentration to 0.6 mM. These high RCYs were also achieved when applied to the other porphyrin ligands, except for porphyrin **3** – which required a concentration of 0.7 mM to

attain the same RCY. A comparison to heating at 70 °C, showed that the microwave synthesis method was superior for every porphyrin ligand tested (Figure 4). An increase in reaction kinetics by increasing temperature was also observed by Klein *et al.*²⁵ Quantitative radiolabelling of [51Mn]Mn-TPPS₄ could be achieved after 2 minutes after heating at 108 °C and after 10 mins at 85 °C. After 15 mins heating at 65 °C and 45 °C the RCY was ca. 70 % and ca. 10 %, respectively. By comparison, ⁵²Mn-(5) (an isomer of Mn-TPPS₄) was prepared with a RCY of 92 % after 1 h at 70 °C, and with complete conversion at 165 °C using the MW synthesis method. Whilst our labelling procedure is slightly longer than that described by Klein *et al.*, the concentration of porphyrin used in the reaction is almost a magnitude lower than that reported for the synthesis of ⁵¹Mn-TPPS₄ (0.6 mM *vs.* 5 mM respectively). Additionally, our results show that the MW method is able to radiolabel a wide variety of porphyrins with varying functional groups and lipophilicities.

Along with iTLC and Log P characterisation of our MW synthesis of the ⁵²Mn-porphyrins, radio-HPLC characterisation was also performed with the ⁵²Mn-complexes – with a comparison to the synthesised non-radioactive ^{nat}Mn-porphyrin counterparts (Figure 3). Elution times of ⁵²Mn-(1) – ⁵²Mn-(3) (Figure 3A – C) matched well with their non-radioactive metal complexes – taking into account the lag time between the UV and radio detectors – suggesting that the reaction was forming the Mn(III) complexes of the respective ligands. In the case of ⁵²Mn-(4) – ⁵²Mn-(6), the radio-HPLC traces showed a larger difference (*ca.* 3 mins) in elution between the non-radioactive and ⁵²Mn-complexes. However, the presence of unchelated ⁵²Mn was absent for these compounds. It is possible the differences seen for these compounds are due to the formation of the uncharged, less hydrophilic Mn(II) porphyrin complex occurring in the radiochemical reaction. Additionally, tetra-arylporphyrins with

substituents in the ortho- position – such as ligands **2**, **3** and **6** can have several atropisomers. Also, in the case of ligand **1**, a polydisperse mixture is present that can affect the HPLC signal. Hence, this may explain the broad peaks observed on the radio-HPLC traces with Mn-(**1**) and Mn-(**6**) – as well as differences in retention time for the latter compound. Furthermore, these likely are the source of the multiple peaks observed on the HPLC traces for several of the ligands and non-radioactive complexes (Figure S2)

Whilst we did not comprehensively study the stability of the ⁵²Mn-porphyrins used in this work, Log P analysis indicated that ⁵²Mn-(1) and ⁵²Mn-(2) were stable in aqueous buffer over 24 h (Figure S3A). Additionally, ⁵²Mn-(1) also appeared to be unstable in human serum with ca. 75 % of the radioactivity associated with serum after 24 h (Figure S3B). However, the ethanol precipitation method used cannot distinguish between ⁵²Mn that has been transchelated by serum proteins, and intact ⁵²Mn-(1) that is interacting with the serum. Both porphyrins and their Mn(III) complexes have been reported to bind with serum proteins, in particular albumin. 38-40 Despite this, several groups have reported high serum stability of Mnporphyrins. Although, there is no reported data on the stability of Mn-(1), work carried out using the isomer Mn-TPPS₄ showed that the complex was stable in human plasma for up to 9 days based on UV-spectroscopy. 41 Bohdiewicz et al. also looked at the in vivo stability of a Mn-hematoporphyrin complex. UV-spectroscopy analysis of urine and serum of rats 24 h postadministration showed only the Mn-complex, with no presence of the free porphyrin observed.⁴² However, the use of these techniques for determining stability is limited, as they cannot detect or quantify the amount of Mn present. In fact, the labelling method described above may also be used as a tool for assessing the stability of clinically relevant Mn-porphyrins in biological medium and in vivo.

Based on these results we propose that our MW radiosynthesis method would be highly valuable for the biological validation of Mn(III) porphyrin complexes. As with the methodology using organic radionuclides (e.g. ¹¹C, ¹⁸F), our technique allows the synthesis of chemically identical radio-tracers (isotopologue) to assess the *in vivo* biodistribution of Mn(III) porphyrins and their bioconjugates. Several cationic Mn(III) porphyrins have been reported as SOD mimetics.² One agent BMX-001 (Figure 1A) is currently in phase I/II clinical trials for use as a radioprotection agent in cancer treatments. Furthermore, we also prepared a radioactive analogue of Mn-TBAP (52Mn-(4)) which has also shown therapeutic effects in various disease models.7 Our technique would allow a more detailed study of the biodistribution and pharmacokinetics for both of these agents. Finally, our technique could also be applied to the development of manganese-based PET/MRI tracers. Zhou et al. recently used ⁵²Mn-labelled chelators to investigate the biodistribution and elimination of ^{nat}Mn-based MRI agents.⁴³ Additionally, Vanasschen et al. proposed the radiolabelling of CDTA with isotopic mixtures of ⁵²Mn/^{nat}Mn to produce a bimodal imaging probe made up of two chemically identical contrast agents. 44 These approaches could be applied to Mn(III) porphyrin MRI agents to allow the assessment of the concentration of the probe based on image and ex vivo biodistribution. 11

Following the radiosynthesis of the ⁵²Mn-porphyrins, their liposome labelling ability was tested using empty DOXIL-like liposomes. Liposomes containing Mn-porphyrins have been previously reported as potential contrast agents for MRI. ^{15,45} Additionally, Luo *et al.* described a method of radiolabelling porphyrin-containing liposomes with ⁶⁴Cu to allow tracking with PET. ⁴⁶ However, each of these studies used porphyrin-phospholipid conjugates to form the liposomal particles. Hence cannot be directly compared to this work. To the best of our knowledge, Mn-porphyrins have yet to be used as 'direct labelling' agents for the

imaging of liposomes; wherein liposomes are labelled without modification using stable complexes. As shown in Figure 5A, we believe the lipophilic complexes are inserted into the lipid bilayer surface. Whilst, we have not demonstrated this directly in this work, several examples in the literature support this hypothesis. Firstly, the incorporation of lipophilic Mnporphyrins into the surface of liposomes during their formation has been previously reported to occur.^{47,48} Additionally, previous studies using electron paramagnetic resonance spectroscopy have shown that Mn-porphyrins can indeed integrate into the lipid bilayer of liposomes. 49,50 Of all the 52Mn-porphyrins tested, only the lipophilic 52Mn-(1) – 52Mn-(3) showed incorporation into the liposomes (Figure 5B). The absence of labelling seen with the hydrophilic ⁵²Mn-(5) and ⁵²Mn-(6) complexes – which have a log P value of -2.4 and -2.1 respectively – suggests hydrophobicity of the complexes is necessary for labelling. However, in the case of 52 Mn-(4) (log P = 1.4 ± 0.1), low levels of incorporation (ca. 5 %) were seen. It is likely that the buffered solution used during labelling caused deprotonation of the four carboxylate groups,⁵¹ forming a more hydrophilic complex with an overall -3 charge. The labelling procedure was also repeated in the absence of liposomes. Only ⁵²Mn-(1) showed activity $(40.0 \pm 24.4 \%)$ in the eluent (Figure 5B) – despite the radio-HPLC only showing one lipophilic species (Figure 3A) – suggesting the formation of a large molecular weight species. Whilst the identity of this species is unknown, possible candidates include aggregates or colloids. Additionally, the amphiphilic complex (with its long PEG chain) may also allow the formation of micelles. Unchelated ⁵²Mn was shown to be unable to label the empty liposomes, indicating that the liposome incorporation of ⁵²Mn is mediated by the porphyrin complex.

Due to their liposome labelling properties, the cellular labelling of ⁵²Mn-(1) and ⁵²Mn-(2) was tested in the MDA-MB-231 cell line, which was chosen as it was previously labelled

with [52Mn]Mn(oxinate)₂ ([52Mn]Mn-oxine; structure in Figure 6A),²³ allowing its use as a positive radiolabelling control - with 'free 52Mn' used as a negative control. The 52Mnporphyrins both had lower uptake than [52Mn]Mn-oxine (ca. 11 % for the 52Mn-porphyrins and ca. 42% for [52Mn]Mn-oxine) after 30 mins incubation, whilst showing increased uptake over unchelated ⁵²Mn (ca. 3%). This indicates that the porphyrin complexes are increasing the cell uptake of ⁵²Mn, and the cell labelling observed is not simply due to release of ⁵²Mn from the porphyrin ring – followed by uptake of unchelated Mn. This matches the observation that the ⁵²Mn-porphyrin complexes were stable in cell medium for up to 24 h (Figure S3A). The incubation times were not optimised for the ⁵²Mn-porphyrins and were instead chosen to match that of previous work with [52Mn]Mn-oxine. 23 Thus, a possibility is that cellular uptake of the ⁵²Mn-complexes may be improved with longer incubation times. Dabrowski et al. demonstrated that the Zn complex of porphyrin 2 (Zn-(2)) showed time-dependent uptake in A549 cells with the maximum uptake occurring after 6 h incubation.⁵² Additionally, Venter et al. labelled human embryonic stem cells with a Mn-porphyrin and found that a 2 h incubation was insufficient for labelling based on the difference in T1 relaxation times. This was improved by using a 24 h incubation time. 16 Whilst the physical long half-life of 52Mn makes increased incubation times feasible, this approach is not ideal when taken from a clinical in vivo cell tracking perspective. In this context, efficient cell labelling should be achieved as quickly as possible. Whilst the sub-cellular location of the ⁵²Mn-porphyins in this study was not established, integration in the cellular membrane may occur – as with liposomal membranes. Dabrowski and collaborators previously investigated the sub-cellular distribution of Zn-(2); showing it was partly membrane-bound, as well as being distributed throughout the cell.⁵² However, a direct comparison with this work cannot be made due to the difference in cell lines and also due to the use of the Zn^{2+} complex, which will have an overall neutral charge. Further work will need to be carried out to determine the intracellular distribution of these compounds.

Despite their reduced uptake compared to [52 Mn]Mn-oxine, the cellular retention of the 52 Mn-porphyrins after 24 h was significantly higher. The low cellular retention of 52 Mn when using oxine (ca. 14 %) was previously reported and is likely due to bioavailability of Mn causing trafficking of the metal out of the cell. 23 Conversely, after 24 h, 32 % of 52 Mn-(1) and 45 % of 52 Mn-(2) remained cell-bound. These results indicate that the 52 Mn-porphyrins are at least partly retained by a different mechanism to that of [52 Mn]Mn-oxine. However, partial release of 52 Mn from the porphyrin ring cannot be ruled at this stage. Trypan blue staining indicated that no major cell death occurred both after radiolabelling and after 24 h with either of the 52 Mn-porphyrins. Despite this, the cellular retention of the 52 Mn-porphyrins tested does not justify the use of the long-lived 52 Mn. Ideally, cellular retention should be higher and more sustained; as with [89 Zr]Zr-oxine which has shown retention ca. >65 % in various cell lines after 24 h, with at least 30% retention observed at later timepoints (5 – 7 days). $^{53-55}$

Conclusions

In this work, a versatile and efficient method for the synthesis of ⁵²Mn-porphyrins has been developed for the first time. By using a microwave synthesis unit, radiochemical yields >95% can be achieved after just 1 h. The formation of the ⁵²Mn-porphyrin can be shown using radio-HPLC or iTLC/TLC methods with a clear distinction between the radiocomplex and unchelated ⁵²Mn. A screen of the ⁵²Mn-porphyrins showed that lipophilic compounds ⁵²Mn-(1), ⁵²Mn-(2) and ⁵²Mn-(3) were all capable of labelling empty DOXIL-like liposomes with labelling efficiencies >70%. Cell labelling experiments with ⁵²Mn-(1) and ⁵²Mn-(2) showed that, whilst

cell labelling efficiency with each of these compounds was lower than with [52Mn]Mn-oxine, the cellular retention was higher after 24 h. Based on these results, we believe the methodology of using lipophilic 52Mn-porphyrins as cell labelling agents shows promise. However, new compounds need to be explored allowing higher incorporation and retention within cells. To the best of our knowledge, this is first time radio-porphyrin complexes have been explored as direct cell and liposome labelling agents. Future work will focus on the radiolabelling and *in vivo* imaging of Mn(III) porphyrins used for therapeutic/MRI contrast agents. Additionally, new porphyrin structures more suitable for cell/liposome labelling will be investigated and their *in vivo* cell/liposome tracking ability tested using PET imaging.

Materials and Methods

Chemical List: The following chemicals were purchased from Sigma Aldrich: dimethyl sulfoxide (DMSO), Human serum, 1-octanol, ammonium acetate (NH₄OAc), acetic acid, manganese(II) acetate (Mn(OAc)₂.4H₂O), manganese(II) chloride (MnCl₂.4H₂O), 4,4′,4″,4‴-(Porphine-5,10,15,20-tetrayl)tetrakis(benzoic acid) (porphyrin 4), Mn(III)tetrakis(4-benzoic acid)porphyrin chloride (Mn-(4)). Porphyrin 5 was purchased from Porphychem The following chemicals were purchased from Fisher Scientific: trifluoroacetic acid (TFA), acetonitrile (AcN), chloroform (CHCl₃), ethyl acetate (EtOAc), ethanol (EtOH), dimethylformamide (DMF). PEGylated HSPC/CHOL Liposomes (empty DOXIL-like liposomes) were purchased from FormuMax Scientific, Inc. Water (18.2 MΩ·cm) was obtained from an ELGA Purelab Option-Qsystem. Phosphate buffered saline (PBS) tablets were purchased from Gibco.

<u>Cell Culture:</u> Dulbecco's Modified Eagle Medium (DMEM), Roswell Park Memorial Institute (RPMI) 1640 Medium, Fetal Bovine Serum (FBS), L-glutamine, Trypsin, Trypan Blue,

Penicillin-Streptomycin were all purchased from Sigma Life Sciences. All cell culture flasks and well plates were purchased from Techno Plastic Products (TPP®). MDA-MB 231 cells were kindly provided by Dr Marlies Glatz from the Department of Imaging Chemistry and Biology, King's College London.

Equipment List: The UV titrations were carried out using a PerkinElmer Lambda 25 spectrometer, All other UV-vis measurements were carried out using a Thermo Scientific NanoDrop 2000c spectrophotometer with samples in Brand 70 μL micro cuvettes. Radioactivity in samples were measured using CRC-25R dose calibrator (Capintec). iTLC-SG and SA strips were purchased from Agilent, UK and scanned using the PerkinElmer Cyclone Plus Storage Phosphor Imager. Gamma counting was performed using a Wallac 1282 CompuGamma γ counter. SFCA Syringe filter, 0.2μm, were purchased from Corning®. PD Mini-Trap G-25 size exclusion columns were purchased from GE Healthcare. Dynamic light scattering (DLS) and zeta-potential measurements were performed with a Zetasizer Nano ZS instrument (Malvern Instruments, UK) pH 0-14 indicator strips were purchased from WhatmanTM Microwave synthesis was carried out using a Biotage® Initiator+ microwave synthesiser using Biotage® Microwave Reaction Vials (0.2 – 0.5 mL) Analytical reversed-phase HPLC was performed on an Agilent 1200 LC system using an Agilent Eclipse XDB-C18 column (4.6 × 150 mm, 5 μm) with UV detection at 254 nm, coupled to a LabLogic Flow-Count radioactivity detector with a sodium iodide probe (B-FC-3200).

Production of [52Mn]MnCl₂

⁵²Mn was prepared at the Hevesy Laboratory, Technical University of Denmark according to the procedure described by Fonslet *et al.*⁵⁶ In brief, the manganese-52 was produced on a GE

PETtrace cyclotron by 16 MeV proton irradiation of a pressed natural chromium target. Separation of the ⁵²Mn from the chromium target material was performed by four sequential anion exchange purifications, trapping the ⁵²Mn out of ethanol–HCl mixtures and yielding the final ⁵²Mn product in 0.1 M HCl.

Radiosynthesis of 52Mn-porphyrins

2 mg/mL stock solutions of all the ⁵²Mn-porphyrins were prepared. Porphyrins **1, 2, 3 & 4** were dissolved in EtOH, whereas porphyrins **5 & 6** were dissolved in purified H₂O.

General method 1 (porphyrin 2 only) (Standard heating)

An aliquot of ⁵²MnCl₂ was neutralised with addition of 0.5 M NH₄OAc solution. An aliquot of an ethanolic solution of porphyin **2** (2 mg/mL) was then added and the solution made up to 100 uL of EtOH to give either a 0.2 or 0.5 mM porphyrin reaction concentration in 90% EtOH. The reaction was then tested at varying ligand concentrations, temperatures and times (see Table S1)

General method 2 (Standard heating)

An aliquot of ⁵²MnCl₂ was neutralised with addition of 0.5 M NH₄OAc solution. An aliquot of an ethanolic solution of each porphyrin (2 mg/mL) was then added and the solution made up to 100 uL – EtOH (for porphyrins **1**, **2**, **3** & **4**) or H₂O (for porphyrins **5** & **6**) – to give either a 0.6 mM porphyrin reaction concentration in 90% EtOH (for porphyrins **1**, **2**, **3** & **4**) or H₂O (for porphyrins **5** & **6**). The solution was then heated at 70 °C for 24 h.

General method 3 (Microwave reactor)

An aliquot of ⁵²MnCl₂ was neutralised with addition of 0.5 M NH₄OAc solution. An aliquot of an ethanolic/aqueous solution of the porphyrin ligands (2 mg/mL) was then added to a 0.5 mL microwave reaction vial containing a magnetic stirrer bar. The solution was then made up to 500 μL with EtOH or H₂O – to give a 0.6 mM or 0.7 mM (porphyrin 3 only) porphyrin concentration in 90% EtOH (for porphyrins 1, 2, 3 & 4) or H₂O (for porphyrins 5 & 6). The reaction vial was sealed and placed in a Biotage[®] microwave synthesiser unit, and the solution was then heated at 165°C for 1 h.

Characterisation of the 52Mn-porphyrins

<u>iTLC</u>: An aliquot $(2 \mu L)$ of the ⁵²Mn-porphyrin reaction solution was dotted onto an iTLC strip (silica gel, 10 cm length) and ran the appropriate mobile phase. The iTLC strip was then analysed using a phosphor imager with film.

TLC: As above but using a 6 cm length plate with a run length of 4 cm.

For a summary of the various iTLC and TLC conditions for each ligand see Table 1

Log P: Purified H_2O (25 mL) and 1-octanol (25 mL) were added to a falcon tube and shaken vigorously and the layers left to saturate for at least 24 h. An aliquot (500 μ L) of each layer was then added to an Eppendorf. An aliquot (20 μ L) of the 52 Mn-porphyrin reaction mixture was then added to the two layers and vortexed for 5 mins. After mixing, the suspension was vortexed briefly for 10 secs to settle the layers, and 200 μ L of each layer was extracted. The octanol and H_2O layers were then gamma counted (Wallac CompuGamma) and the Log P was calculated as below:

$$Log P = Log \left(\frac{Activity (CPM)in octanol layer}{Activity (CPM)in H20 layer} \right)$$

Reversed phase-HPLC: Approximately 0.1 MBq (25 μL) of the ⁵²Mn-porphyin solution was injected into the RP-HPLC system. For all Mn-porphyrins, solvent system 1 was used, except for Mn-(3) for which solvent system 2 was used. Column used: Eclipse XDB-C18 (5 μm; 4.6 x 150 mm). Flow rate: 1 mL/min

Liposome labelling with the 52Mn-porphyrins

An aliquot of empty DOXEBO liposomes (63 – 150 μ L, 2.7 mg, 2.66 μ mol total lipid) was made up to 150 μ L (if necessary) with saline. A 10 μ L (20 kBq) aliquot of the appropriate 52 Mn-porphyrin in DMSO (6.3 % v/v maximum) or H₂O (52 Mn-(5) and 52 Mn-(6) only) was added to the liposomes and incubated at 50 °C for 30 min with occasional mild agitation of the solution. The reaction mixture (total volume 160 μ L) was then added to a G-25 minitrap SE column, followed by saline (340 μ L). The liposomes were then eluted with 750 μ L of saline.

For the ⁵²MnCl₂ control: a 10 μL aliquot of ⁵²MnCl₂ buffered with 0.5 M NH₄OAc was incubate with 150 μL DOXEBO.

For the 52 Mn-porphyrin only (No liposome) control: A 10 μ L (20 kBq) aliquot of 52 Mn-porphyrin in DMSO or H₂O (52 Mn-(52 Mn-(6) only) was incubated with a solution of saline (150 μ L). Both controls then treated as above.

Cell labelling of MDA MB-231 cells using 52Mn-porphyrins and [52Mn]Mn-oxine

Tissue culture 12-well plates were seeded with 4×10^5 MDA-MB 231 cells and left for 24 h in Dulbecco's Modified Eagle Medium (DMEM) with 10% fetal bovine serum (FBS). The

medium was removed and replaced with 1.5 mL of serum-depleted medium (0% FBS). Three groups were evaluated:-

- A. **Free** ⁵²**Mn control:** 60 μL buffered ⁵²MnCl₂ made up to 600 μL with serum-depleted medium.
- B. [52Mn]Mn-oxine control: Solution of [52Mn]Mn-oxine (synthesised as previously reported²³) made up to 600 μL with serum-depleted medium.
- C. ⁵²Mn-(1) & ⁵²Mn-(2): The appropriate ⁵²Mn-porphyrin in 60 μL DMSO (synthesised using the microwave radiosynthetic method) was made up to 600 μL with serum-depleted medium.

Aliquots (approximately 10 kBq, 100 μ L) from each group were added to each well (in triplicate/duplicate per group) which were then incubated at 37 °C for 30 min. Subsequently, the cell medium was removed and the cells washed with PBS (1 mL) and trypsin (150 μ L) was added and the cells incubated for 2 min to allow trypsinisation. Cell medium (350 μ L) was then added and the cells re-suspended. The counts for the resuspended cells and the cell supernatant plus PBS washes were measured and the labelling efficiency calculated.

Cellular retention of ⁵²Mn-porphyrins and [⁵²Mn]Mn-oxine in MDA MB-231 cells.

The cells labelled with groups B and C were re-plated on a 6-well plate and cell medium (2 mL) was added. After incubation at 37 °C for 24 h, the cell medium was removed, and the cells washed with PBS (2 mL) and trypsin (300 μ L) was added and the cells incubated for 2 min to allow trypsinisation. Cell medium (700 μ L) was then added and the cells resuspended. The counts for the resuspended cells and the cell supernatant plus PBS washes were measured in a gamma counter.

Cell viability of MDA MB-231 cells labelling with 52Mn-porphyrins

Cells were seeded as described above. Two groups were evaluated for viability:-

- A. 52 Mn-porphyrins: 52 Mn-(1) or 52 Mn-(2) in 60 μ L DMSO (synthesised using the microwave radiosynthetic method) and made up to 600 μ L with serum-depleted medium.
- B. Unlabelled control: 60 μL DMSO made up to 600 μL with serum-depleted medium.

For cell viability post-labelling: aliquots ($100~\mu L$) from each group were added to each well. These were then incubated at 37 °C for 30 min. After the labelling of the MDA-MB-231 cells, the cell medium was removed, and the cells washed with PBS (1 mL). The cell medium and PBS washes were combined in a 15 mL falcon and trypsin ($150~\mu L$) was added and the cells incubated for 2 min to allow trypsinisation. Cell medium ($350~\mu L$) was then added to the wells and the cells re-suspended and combined with cell medium and PBS washes, followed by centrifugation at 200g for 5 min. The supernatant was removed, and the cell pellet resuspended in cell medium (1~mL). An aliquot ($10~\mu L$) was taken and mixed with trypan blue solution ($10~\mu L$). The number of dead and alive cells were then counted on a haemocytometer and the % cell viability calculated from the proportion of the two.

For cell viability at 24 h post-labelling: the procedure described above was carried out for groups A & B and the cells were re-plated on a 6-well plate and cell medium (2 mL) was added and incubated for 24 h at 37 °C. The above procedure was then carried out but with differing amounts of PBS (2 mL), trypsin (300 μL) and cell medium (700 μL).

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