

1 Imidazole Promoted Efficient Anomerization of β -
2 D-Glucose Pentaacetate in Solid State and Reaction
3 Mechanism

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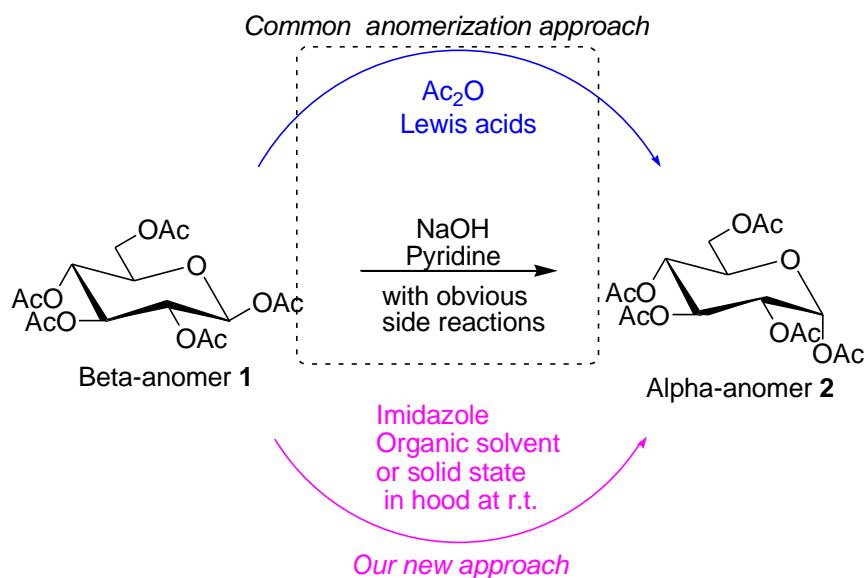
8 KEYWORDS. Imidazole; Anomerization; Basic condition; hydrogen bonding network; solid
9 state.

10 ABSTRACT. Anomerization of glycosides was rarely performed under basic condition. Here an
11 imidazole promoted anomerization of β -D-glucose pentaacetate in solid state at room temperature
12 was discovered. This unprecedented anomerization in solid state occurred after simple mixing and
13 reaction proceeded continuously to full conversion without stirring or mechanomixing. Current
14 understanding of reaction mechanism involved with inter/intramolecular acyl transfer promoted
15 by two imidazole in concerted manner may promote discovery of more new transformations of
16 glucosides in solid state.

17

18 Carbohydrates play important role in various biological processes relating to virology,
19 immunology, cancer and hence sugar-based molecules attracted increasing attention of medicinal
20 chemists.¹ Different conformational preferences can influent biological properties remarkably.²
21 Even after full acetylation of all hydroxyl groups, anomeric effect still persistent. D-Glucose
22 pentaacetate is an important intermediate for synthesis of different types of glycosides.^{1,3} During
23 glycosylation, although β -D-glucose pentaacetate was found to react faster with nucleophiles in
24 the presence of Lewis acids,⁴ its α anomer showed better performance in more applications like
25 CO₂ absorption⁵ and stimulation of insulin release⁶. α -D-Glucose pentaacetate was usually
26 prepared from anomerization of β -anomer with acetyl anhydride catalyzed by Lewis acids.⁷
27 Treating β -D-glucose pentaacetate with Lewis acids for α form is a classic anomerization method,
28 based on a fact that a good stability of α -anomer towards a variety of acidic conditions which
29 readily dissociate the β form,^{8,9} including a recent TiCl₄ or SnCl₄ promoted anomerization of O-
30 glycosides or S-glycosides at relative low concentration of glycoside substrates from P. V. Murphy
31 group.⁸

32 **Scheme 1.** Our anomerization of β -D-glucose pentaacetate under basic condition in comparison
33 of reported approaches.



34

35 However, only less than a hand of anomerizations of D-glucose pentaacetate conditions is
 36 reported under basic reaction probably due to lack of efficiency. It was M. L. Wolfrom and D. R.
 37 Husted who reported the first case, in which a good conversion of β -form sugar to α -form was
 38 observed in dioxane or diethyl ether when mixing with solid sodium hydroxide and a suitable
 39 drying agent.¹⁰ In 1950, the following study by Lindberg indicated anomerization in pyridine were
 40 6 – 7 times faster than that in dioxane or diethyl ether although strong side reactions were still
 41 observed; a heterogeneous catalysis mechanism was also proposed¹¹. Treatment of β -2,4-
 42 dinitrophenyl 2,3,4,6-tetra-O-acetyl-D-glucopyranoside with potassium carbonate in DMF could
 43 also lead to an excellent anomerization to the α -form.¹² Epimerization of β -D-glucose pentaacetate
 44 to the α -form in dilute deuteriochloroform solution was also observed by J. H. Goldstein and co-
 45 authors, however experimental detail was missing in the literature.¹³ Here we report an imidazole
 46 promoted efficient anomerization in solid state at room temperature (**Scheme 1**); to our best
 47 knowledge anomerization reaction of D-glucose pentaacetate or D-glucose in solid state under
 48 basic condition was not yet reported in literature although very recently an interesting chemically
 49 reversible isomerization of inorganic clusters was discovered by a team of researchers¹⁴. It should

50 be noted that this reaction in solid state is different from current popular mechanochemistry
51 because no mechanic mixing (grindling) was used during reaction; It belongs to a new type of
52 “mixing and stand” solid state reaction.¹⁵

53 **Table 1. Optimization of loading of imidazole and reaction time.**^a

Entry	Imidazole (equiv.) ^b	Time (h)	Yield (%) ^c
1	0.5	1	22
2	1	1	40
3	2	1	92

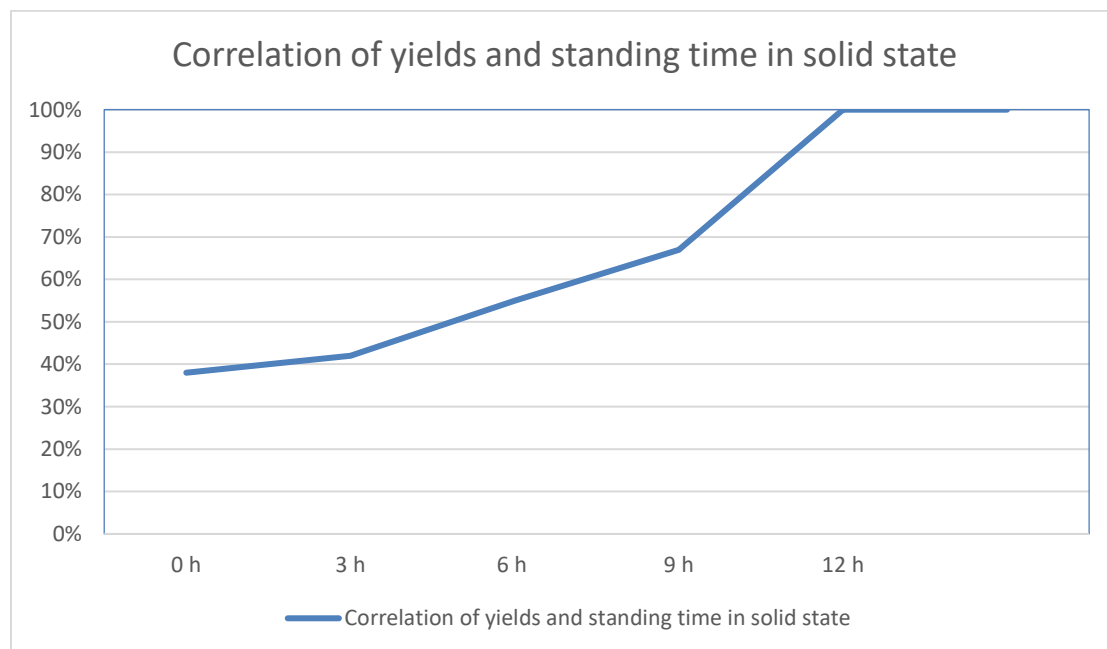
54 a: Reaction conditions: β -D-Glucose pentaacetate (1 mmol), activated 4Å molecular sieves (0.2 g), and imidazole (0.5 mmol to 2 mmol) were
55 added into a pre-dried vial (20 mL), then anhydrous dichloromethane (2 mL) was added. The vial was sealed and the mixture was stirred at room
56 temperature for 1 h as shown in the table. Evaporation of solvent to give a crude mixture, which was kept open in hood overnight for ¹H NMR
57 analysis. b: Equivalent of β -D-glucose pentaacetate. c: Determined by crude ¹H NMR.

58

59 We noticed that imidazole could promote anomerization of β -D-glucose pentaacetate in
60 anhydrous dichloromethane during our new methodology exploration. Followed literature research
61 indicated that such anomerization was ever observed in CDCl₃ during study of imidazole catalyzed
62 acetyl transfer reactions in 1963 by Goldstein¹³. Because experimental part was not included in
63 the literature and potential importance of this reaction, we revisited this rare anomerization process.
64 After thorough study of potential affecting factors, we eventually found that the reaction was pretty
65 sensitive to water and consistent yields (**STable 1** in *Supporting Information*.) could be achieved
66 by carrying out reactions in the presence of activated 4Å molecular sieves.¹⁶ With anhydrous
67 dichloromethane as a solvent, effect of loading of imidazole was also evaluated at room
68 temperature in the presence of activated 4Å molecular sieves. The yield became higher along with
69 increased use of imidazole and over 93% yield could be obtained in an hour when ratio of β -D-
70 glucose pentaacetate: imidazole = 1 : 2 (Entries 1 – 3, **Table 1**). Prolonged reaction time to 3 hours

71 had negligible effect on the yield (Entries 3 – 5, **Table 1**); and obvious side products were observed
72 probably because sugar ring open reactions occurred due to more moisture inside.

73 **Figure 1: Correlation of yields and standing time in solid state**



74
75 In our subsequent reproduced work when operating hands were changed, yields were however
76 surprisingly inconsistent and sometime obvious differences were observed. Excluding possibility
77 of existence of moisture inside of molecular sieves or anhydrous dichloromethane, the problem
78 was eventually located at different standing times after evaporation of solvents when reactions
79 were stopped; continued anomerization in solid state was hypothesized logically. Yields were
80 obtained in 30% and > 99% at different standing time (0 h and 12 hrs) in solid state upon
81 evaporation of all dichloromethane after the mixture was stirred for 1 hour; the sharp difference
82 might well explain the previous inconsistence and encouraged us to further explore this unexpected
83 anomerization reaction in solid state. Yields measured at 0 hr, 3 hrs, 6 hrs, 9 hrs, 12 hrs standing
84 in solid state after 1 hr pre-mixing of β -D-glucose pentaacetate (1 mmol), imidazole (2 mmol) and

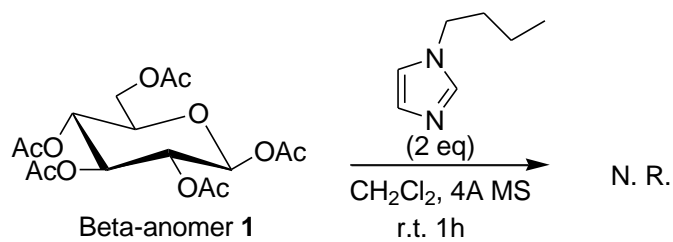
85 4Å molecular sieves upon evaporation of solvent. A good line correlation was observed between
86 yield and standing time (**Figure 1**), which supported our hypothesis that anomerization indeed
87 continues to proceed in solid state. With combination of mixing/anomerization in organic solution
88 and continued anomerization in solid state, yields of α -form were highly reproduceable
89 quantitatively after 12 hrs standing time in hood, no matter dichloromethane was from any
90 purification method. Under optimized conditions, solvent effect was intangible for aprotic
91 solvents like acetonitrile and hexane, while only moderate yield was achieved when using protic
92 solvent ethanol. Such observance showed that proton also inhibits anomerization in solid state, but
93 reactions in solid state have a better moisture tolerance.

94 **Table 2. Optimization of anomerization in solid state.**^a

Entry	Imidazole (Equiv.)	4Å Molecular sieves (g)	Standing time in solid state (h)	Yield (%) ^b
1	0	0	0	0
2	0	0	24	0
3	0	0	48	0
4	0	0	96	0
5	2	0	0	39
6	2	0	12	70
7	2	0	24	> 99
8	2	0.2	12	> 99
9	1	0.2	24	42
10	1	0.2	48	63
11	1	0.2	96	69

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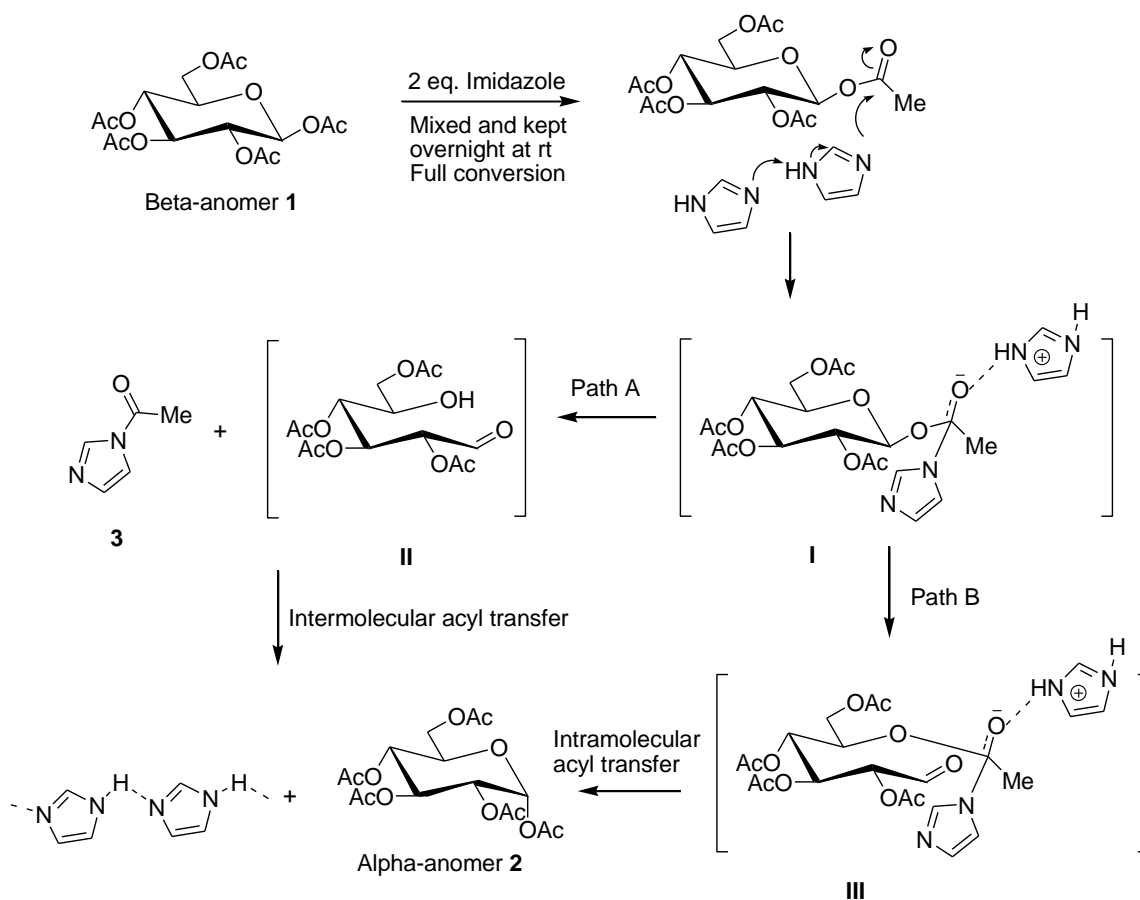
96 **Scheme 2.** Anomerization with 1-butyl imidazole instead of imidazole.



98 Mechanistic study was also performed in order to gain more clues. Replacement of imidazole with
99 1-butyl imidazole led to no reaction and β -D-glucose pentaacetate was fully recovered, which
100 indicated the necessary role of free nucleophilic amine part in imidazole (**Scheme 2**). Evidences
101 that β -D-glucose pentaacetate kept without any change with imidazole hydrogen chloride as
102 promoter, and moisture inside reaction mixture affected conversion yield significantly, indicated
103 that the presence of proton inhibited anomerization. Removal of imidazole and 4Å molecular
104 sieves prohibited anomerization and gave no α -form product at all even (β -D-glucose pentaacetate
105 was fully recovered without any change) after 96 hrs standing in solid state (Entries 1 – 4, **Table**
106 **2**); hence it excluded a possibility of slow dissociation in solid state because of stability difference.
107 In the absence of 4Å molecular sieves, anomerization reaction still could proceed as observed in
108 organic solution albeit in a slower rate; almost pure α -form product could be obtained in 1 day
109 (Entries 5 – 7, **Table 2**). Pores of 4Å molecular sieves might be benefit in absorbing of moisture
110 and generation of more reactive amorphous state. In the presence of stoichiometric amount of
111 imidazole, only 69% conversion was observed even after 96 hrs standing time (Entries 8 – 11,
112 **Table 2**) and obvious impurity formed, which indicated excess amount of imidazole was pretty
113 necessary for a clean and outstanding yield.

114 **Scheme 3.** Proposed bisimidazole promoted anomerization mechanism.

Bisimidazole promoted anomerization pathways under basic condition.



115

116 Goldstein proposed an intermolecular acyl transfer catalyzed by an imidazole and a subsequent
 117 sugar ring-open reaction making dissociation of two anomers possible.¹³ A key evidence is
 118 detection of N-acetylimidazole **3** in dilute deuteriochloroform solution by NMR¹³; and a further
 119 acetyl transfer to aliphatic alcohol was also observed, similar with enzyme catalyzed acyl transfer
 120 reaction under biological conditions¹⁷. A following more comprehensive mechanistic study on
 121 carbonate catalyzed anomerization of β -2,4-dinitrophenyl 2,3,4,6-tetra-O-acetyl-D-
 122 glucopyranoside in DMF/DMSO from Withers' group also suggested anion form of intermediate
 123 II (**Scheme 3**) could be an active intermediate in the anomerization;¹⁸ and he also suggested an

124 acyl pyridinium specie like N-acetylimidazole **3** likely play a key role in pyridine-catalyzed
125 anomerization¹⁹.

126 However, there are still some facts in our system that could not be well explained by
127 Goldstein's mechanism: 1) In our observance, 2 equivalent of imidazole was quite necessary for a
128 completed anomerization in either dichloromethane or in solid state. It means possible that more
129 than an imidazole was involved in promotion of anomerization. 2) We observed a full and clean
130 anomerization in optimized condition. Meanwhile quantitatively transferring acetyl group from N-
131 acetylimidazole **3** in dilute solution or under heterogeneous system is very challenging and
132 uncommon according to basic physical organic chemistry knowledge. 3) The anomerization in
133 solid state proceeded without mechanomixing or heating, which is not explainable with reported
134 mechanism and we are curious what is the driving force.

135 To better explain key features observed on anomerization in solid state, a different bisimidazole
136 promoted mechanism involved two possible pathways via intermolecular or intramolecular acyl
137 transfer is proposed here (**Scheme 3**). Bisimidazole mechanism involved concerted deprotonation
138 step was proposed before by several groups to better explain the necessary of 2 equivalent
139 imidazole in promotion of N-formylation via formyl transfer²⁰ and peptide cyclization via ester
140 transfer²¹. We envisage that two molecules of imidazole also play concerted roles in activation of
141 β -D-glucose pentaacetate, one acts as nucleophilic reagent and another one stabilizes oxygen atom
142 of carbonyl group of C₁ acetyl moiety as described in intermediate I (**Scheme 3**). A subsequent
143 release of N-acetylimidazole **3** lead to generation of aldehyde intermediate II, isomerization of
144 intermediate II and a following ring closed esterification plus an intermolecular acetyl transfer
145 back to C₁ moiety of sugar complete the anomerization forming α -form **2**. This pathway A is
146 similar to reported mechanism proposed by Goldstein and Withers, and the proposed bisimidazole

147 promotion is more energetic feasible²¹. Another possible pathway (Path B) from intermediate I is
148 a intramolecular acyl migration along with imidazole molecules from oxygen anion on C₁ to that
149 on C₅ (after ring open reaction), forming intermediate III (**Scheme 3**). Although no experimental
150 evidence is available yet, it is theoretically very possible and might be even kinetic favorable than
151 path A because intramolecular functional group transfer is usually more feasible than
152 intermolecular transfer. In fact, acetyl migrations within monosaccharides^{22,23} and
153 oligosaccharides²³ were already observed under mild basic conditions. Such double intramolecular
154 acetyl transfer away and back to C₁ moiety could far more easily lead to a full and clean
155 anomerization forming α -form **2**. Reconstruction of imidazole hydrogen bonding network could
156 be a major driving force to transform intermediate II or intermediate III to final product **2**;
157 imidazole hydrogen bonding network was known to be the major form in solution^{24,25} or solid
158 state²⁶ long time ago. Very recently, NMR evidence of downfield shift for imidazole N-proton²¹
159 and observance of a peculiar behaviour of imidazole during scanning tunnelling microscopy-break
160 junction (STM-BJ) experiments²⁷ also indicated the existence of in-situ generated hydrogen
161 bonding network of imidazole. Both reaction pathways are competitive in solution or in solid state
162 although path B is more favorable kinetically.

163 Above bisimidazole promoted mechanism (**Scheme 3**) could also explain the extraordinary
164 reaction performance in solid state: 1) all active species are very less mobile in solid state, which
165 benefit path A; 2) moisture has much lower chance to interact with intermediates I, II, III and N-
166 acetylimidazole **3**, minimizing hydrolysis side reactions. This is could be a possible reason why
167 reaction in solid state has a better tolerance to moisture observed in our experiments.

168 It should be noted that this unprecedented anomerization in solid state promoted by imidazole is
169 very different with a reported NaHCO₃-catalyzed solid state anomerization of D-glucose on

170 mechanism, the latter one needed a mechanomixing during reactions and reactions proceeded via
171 a protonic activating route because a stronger base Na₂CO₃ was inactive at all under the same
172 conditions²⁸.

173 In conclusion, an imidazole promoted anomerization of β-D-glucose pentaacetate was
174 developed; Even a relatively low yield was achieved after pre-mixing in organic solution,
175 continued reaction in solid state (removal of organic solvent) by simple keeping the crude mixture
176 stand for 24 hours could still led to a consistent full conversion. This is one of rare cases for
177 anomerization of glycosides under basic conditions, and the first one in solid state (under basic
178 condition) to our best of knowledge. A bisimidazole promoted mechanism involved both
179 intermolecular acyl transfer and intramolecular acyl transfer was more probably based on new
180 evidences and reported literatures. Although current study was limited to β-D-glucose
181 pentaacetate, this unprecedent mild anomerization in solid state driven by reconstruction of
182 imidazole hydrogen network may inspire more stereoselective transformations of glucosides in
183 solid state in the future.

184 ASSOCIATED CONTENT

185 **Supporting Information.**

186 The following files are available free of charge.

187 **Additional Information**

188 No conflict of interest was declared here.

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193 **Author Contributions**

194 L. Gu conceived concept and designed experiments; L. Zhang and M. Wang carried out all
195 experiments, collected data and prepared supporting information. L. Gu and Y. Li co-supervised
196 this project; L. Gu proposed reaction mechanism and drafted this manuscript; both L. Gu and Y.
197 Li edited it. All authors have given approval to the final version of the manuscript. ♀ These
198 authors contributed equally.

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