

Synthesis of Boroxine and Dioxaborole Covalent Organic Frameworks via Transesterification and Metathesis of Pinacol Boronates

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ABSTRACT: Boroxine and dioxaborole are the first and some of the most studied synthons of Covalent Organic Frameworks (COFs). Despite their wide application in the design of functional COFs over the last 15 years, their synthesis still relies on the original Yaghi's condensation of boronic acids (with itself or with polyfunctional catechols), some of which are difficult to prepare, poorly soluble, or unstable in the presence of water. Here we propose a new synthetic approach to boroxine COFs (based on transesterification of pinacol aryl boronates (ArBpin) with methyl boronic acid (MBA) and dioxaborole COFs (through the metathesis of pinacol boronates with methylboryl-protected catechols). The ArBpin and MBA-protected catechols are easy to purify, highly soluble, and bench-stable. Furthermore, kinetic analysis of the two model reactions reveals high reversibility ($K_{eq} \sim 1$) and facile control over the equilibrium. Unlike the conventional condensation which eliminates water by-products, the by-product of the metathesis (MBA pinacolate) allows for easy kinetic measurements of the COF formation by conventional ^1H NMR. We show the generality of this approach by synthesis of seven known boroxine/dioxaborole COFs whose crystallinity is better or equal to those reported by conventional condensation. We also apply metathesis polymerization to obtain two new COFs, Py4THB and B2HHTP, whose synthesis was previously precluded by their insolubility and hydrolytic instability, respectively, of the boronic acid precursors.

INTRODUCTION

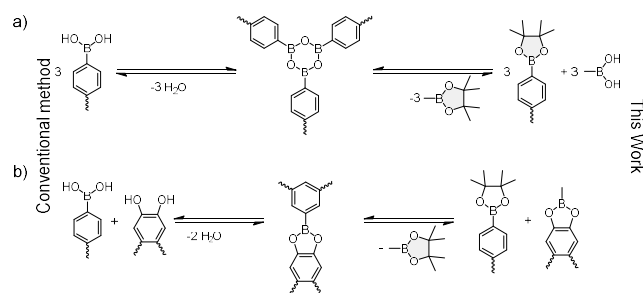
Since the 2005 pioneering work of Yaghi and co-workers, crystalline two- and three-dimensional (2D/3D) porous covalent solids – Covalent Organic Frameworks (COFs) – have emerged as a unique class of organic materials with many attractive properties and applications including gas storage and separation, catalysis, sensing, optoelectronics, energy storage, etc.¹⁻⁵ The wide design space of molecular building blocks provides an infinite spectrum of possible topologies, pore sizes, chemical, and physical properties in the obtained frameworks.⁵ Achieving the crystalline order in COFs relies on reversible (dynamic) covalent bonding between their constituent building blocks, which allows the system to self-assemble into a minimum-energy topology, *via* error-correction mechanisms. Boroxine and dioxaborole are the first explored synthons that endow such reversibility by condensation of di/tri-functional boronic acid with itself or with polyfunctional catechols, respectively.¹ Despite the limited hydrolytic stability the highly dynamic nature of the boroxine and dioxaborole links makes them very attractive synthons in the design of COFs with excellent structural order (including COF single crystals⁶) and many optoelectronically functional COFs have been synthesized by condensation of areneboronic acids.⁷⁻¹¹ Notably, despite 15 years of extensive exploration of such COFs, only a few chemical modifications of the original synthetic approach¹ have been reported.¹²⁻¹³

In both boroxine and dioxaborole synthesis water is produced upon condensation, thus achieving anhydrous conditions during COF formation is impractical. This potentially limits the scope of the accessible boronic acids due to their protodeborylation in presence of water.¹⁴ Many polycyclic aromatic di/tri-boronic acids are rather insoluble, which complicates their purification and limits their reactivity in the COF synthesis. On the other hand, most pinacol boronate esters are readily soluble, stable, and can be easily purified by chromatography, sublimation, or recrystallization (which is essential for producing high-quality COFs).¹⁵ The synthetic access to most multifunctional arylboronic acids relies on

the deprotection of the corresponding pinacol esters (Bpin).¹⁶ However, the latter can be a surprisingly challenging task, both kinetically (due to steric bulkiness) and thermodynamically (due to the difunctional nature of pinacol).¹⁷ The standard deprotection approaches include strong Lewis acids (BCl_3),¹⁸ oxidants (NaIO_4),¹⁹ and reductants (LiAlH_4)²⁰ which limit the scope of the building blocks that are stable in those conditions. In the case of dioxaborole COFs, a similar problem is presented for catechol building blocks which are often sparingly soluble, difficult to purify, and prone to oxidation by air.

To address this problem, Knochel, Bein, and co-workers used a two-step process where the pinacol ester of benzothiadiazolbisbenzeneboronic acid is first deprotected via HCl hydrolysis and then reacted in the same pot with 2,3,6,7,10,11-hexahydroxytriphenylene (HHTP) to afford a dioxaborole COF.¹³ However, the harsh reaction conditions required for the deprotection (180°C, microwave) limit the utility of this method. Also, Dichtel and co-workers have used an acetal protecting group to mitigate the challenge of oxidative instability/insolubility of multifunctional catechols, which allowed them to introduce large phthalocyanine nodes in the COF.¹²

Scheme 1. Conventional *vs* transesterification/metathesis synthesis of (a) boroxine (b) dioxaborole COFs.



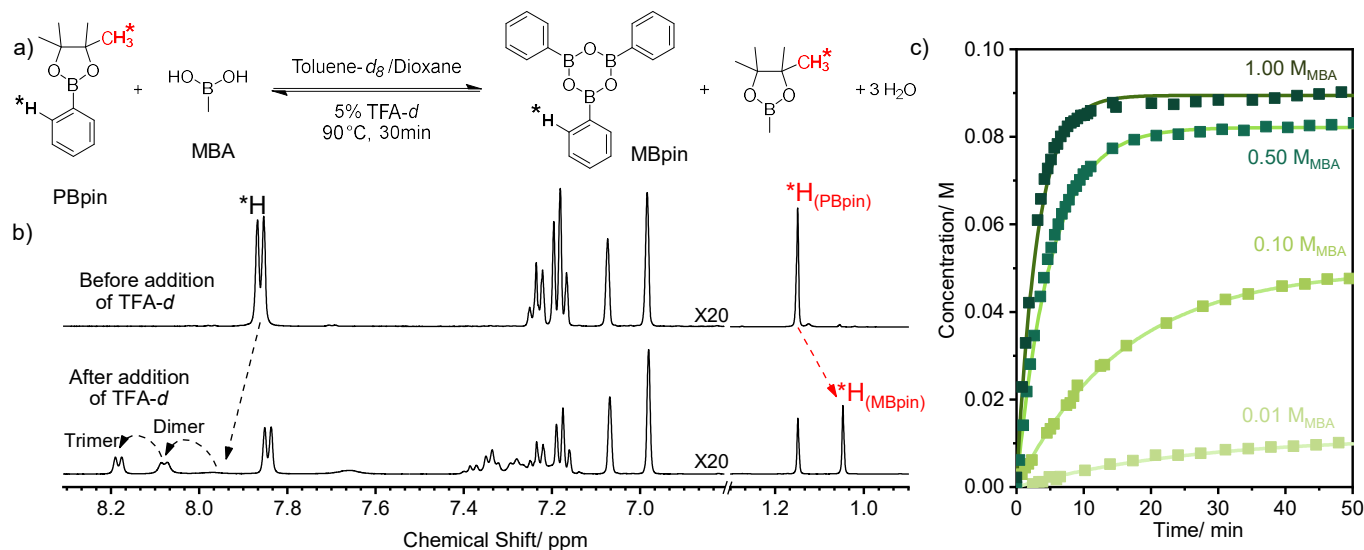


Figure 1. (a) Reaction scheme and (b) ^1H NMR spectra (toluene- d_8 /dioxane 1:1, 90°C) of **PBpin** (0.1 M) and **MBA** (0.1 M) before and 1 h after addition of TFA (5 vol%); (c) corresponding kinetic plots of transesterification at different initial concentrations of **MBA** (scatter plots, quantified using $\delta_{\text{MBpin}} = 1.06$ ppm and $\delta_{\text{PBpin}} = 1.16$ ppm signals) and fitting kinetics curves (solid lines).

Here, we propose a new approach for the synthesis of COFs directly from esters, using transesterification with methaneboronic acid (**MBA**) and metathesis with **MBA**-protected catechols (Scheme 1). Using this strategy, we synthesized nine different boroxine and dioxaborole COFs from polyfunctional aryl-Bpins and **MBA**-protected 2,3,6,7,10,11-hexahydroxytriphenylene (**MBA-HHTP**) and 1,2,4,5-tetrahydroxybenzene (**MBA-THB**). This method opens access to highly stable boroxine and dioxaborole COFs based on chemically sensitive and poorly soluble building blocks.

RESULTS AND DISCUSSION

Recently Hinkes and Klien have reported a convenient deprotection of pinacol boronate esters via their transesterification with **MBA** catalyzed by trifluoroacetic acid (TFA) or by collidine base.²¹ We hypothesized that applying this approach to multidentate aryl-Bpins may result in their in-situ polymerization directly resulting in the formation of COFs, avoiding the cumbersome deprotection step. As the reversibility/dynamic nature of the reaction is the key for COF crystallinity, we have first studied the kinetics of the model pinacol boronate **PBpin** deprotection with **MBA** in the presence of 5 vol% TFA by NMR (Figure 1a). The reaction medium (toluene- d_8 /dioxane) was chosen to approximate the conditions of the solvothermal COF synthesis.¹ At 90 °C and 1 M concentration of **MBA**, the transesterification reaches an equilibrium in <30 minutes. Examining the reaction kinetics at different starting concentrations, we show that the equilibrium constant is close to unity ($K_{eq} = 1.08 \pm 0.10$), and the rate constants of the forward and reverse reactions are almost identical ($k_f \sim k_r = 5.2 \pm 0.5 \times 10^{-3} \text{ M}^{-1} \text{ s}^{-1}$ at 90 °C and $\sim 0.13 \times 10^{-3} \text{ M}^{-1} \text{ s}^{-1}$ at 25 °C, Figures S1,3). The deprotection is accompanied by simultaneous condensation of the resulting phenylboronic acid into triphenylboroxine, with a comparable rate (Figure 1c).

Subjecting a mixture of 1,4-di(pinacolboryl)benzene (**PDBpin**) and **MBA** to standard solvothermal conditions (mesitylene/dioxane, 120°C) in the presence of TFA results in boroxine-linked **COF-1 τ** (τ for transesterification) as a white powder (Figure 2). The yield of polymerization of **PDBpin** in a sealed ampule is controlled by equilibrium and varies from 68% with an equimolar amount of **MBA** to nearly quantitative (99%) with 20 eq. excess of **MBA** (Table S1). The equilibrium can

also be shifted by performing the reaction in an open flask while distilling off the **MBpin** by-product, which was used to prepare crystalline **COF-1 τ** on a larger scale using an equimolar amount of **MBA** (see SI).

The spectroscopic and diffraction data of as-prepared **COF-1 τ** are identical to those of **COF-1** prepared from benzene-1,4-diboronic acid.¹ The FTIR spectroscopy shows the absence of the $\text{CH}_{\text{pinacol}}$ and OH stretch (ca. 2980, 3275 cm^{-1}) and the emergence of a new strong peak at 696 cm^{-1} (B_3O_3 ring out of plane bending²²) indicating the successful deprotection of the **PDBpin** and the complete condensation of the resulting boronic acid into boroxine (Figure S7).

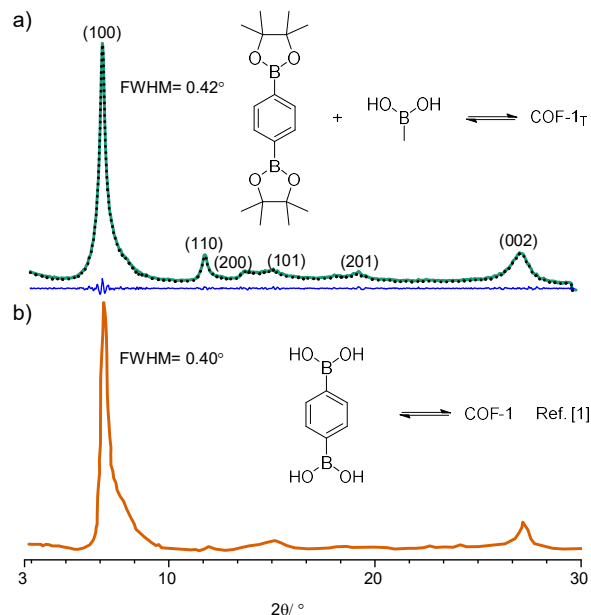


Figure 2. PXRD of activated **COF-1 τ** (green) with Pawley refinement (dotted black, residual in blue) and of **COF-1** synthesized by the conventional method (orange; replotted from ref. 1).

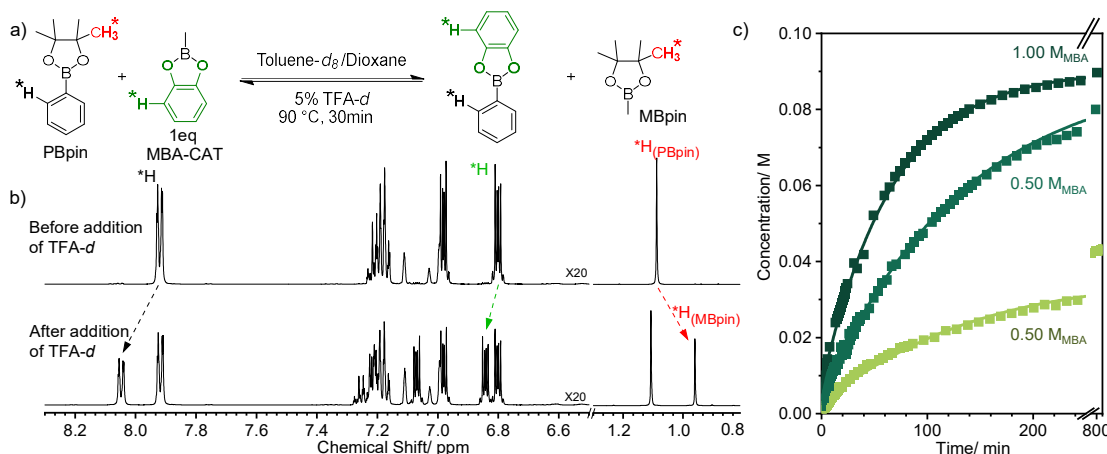


Figure 3. (a) Reaction scheme and (b) ^1H NMR spectra (toluene- d_8 /dioxane 1:1, 90 °C) of **PBpin** (0.1 M) and **MBA-CAT** (0.1 M) before and 5 h after addition of TFA (5 vol%); (c) corresponding kinetic plots of metathesis at different initial concentrations of **MBA-CAT** (scatter plots, quantified using $\delta_{\text{MBpin}} = 1.06$ ppm and $\delta_{\text{PBpin}} = 1.16$ ppm signals) and fitting kinetics curves (solid lines).

The PXRD pattern of the activated (180 °C, 0.1 mbar, 12 h) **COF-1T** displayed the characteristic¹ diffraction pattern with peaks at $2\theta = 6.8^\circ$, 11.7° , 13.7° , 15.0° , 19.2° and 27.1° (Figure 2). The Pawley refinement (Table S8) of the diffraction pattern of **COF-1T** indicates the same unit cell and very similar crystallinity (FWHM = 0.4°) with the published **COF-1**.¹ The Brunauer–Emmett–Teller (BET) surface area of the activated **COF-1T** ($794 \text{ m}^2\text{g}^{-1}$, Figure S10) is close to the higher end of reported surface areas for **COF-1** ($690\text{--}812 \text{ m}^2\text{g}^{-1}$).^{1,23}

When the in-situ deprotection/polymerization is carried out in the presence of multifunctional catechols, the reaction directly produces dioxaborole-linked COFs. Thus, **PDBpin** in the presence of **HHTP** resulted in **COF-5T** with diffraction and spectroscopic characteristics consistent with those previously reported for **COF-5** obtained from benzene-1,4-diboronic acid (Figures S13, S14).¹ We note that oxidative instability and low solubility of **HHTP** and most other polyfunctional catechols are a significant problem for the synthesis of high-quality dioxaborole COFs.¹² Using catechol monomers inevitably leads to oxidized (colored) impurities which are detrimental for optoelectronic applications. Even when the reaction is carried out in the strictest anaerobic condition, the trace amounts of catechols trapped in the COF pores will lead to noticeable colorization upon storage. To solve this problem of catechols instability and poor solubility, we decided to explore an exchange reaction (*metathesis*) of **MBA**-protected catechols with pinacol boronate esters to access dioxaborole COFs. Unlike their catechol precursors, **MBA-HHTP** and **MBA-THB** are highly stable in ambient conditions (Figure S32), soluble in common organic solvents, and can be easily sublimed under vacuum.

The kinetic measurements on the model reaction of **PBpin** with **MBA-CAT** show a ~ 20 -fold decrease of the rate constants ($0.26 \pm 0.02 \times 10^{-3} \text{ M}^{-1} \text{ s}^{-1}$ at 90 °C, 5% TFA, Figure S1, S3) comparing to transesterification (Figure 1). The reaction reaches equilibrium within a few hours, with $K_{\text{eq}} = 0.71 \pm 0.12$. As expected, no boronic acid/boroxine intermediates are detected during the metathesis and, in contrast to all reported boronic COFs, water is neither produced during nor required for dynamic polymerization/crystallization of the COF.

COF-5M (M for metathesis) was synthesized from **MBA-HHTP** and **PDBpin** in 77% yield only in ~ 1 h. Surprisingly, the reaction occurred even in the absence of the TFA catalyst, over a longer time. The FTIR spectrum of **COF-5M** is almost indistinguishable from that of **COF-5** prepared from corresponding boronic acid and catechol (Figure S13), but unlike the latter, it shows the complete absence of OH stretch due

to $\text{B}(\text{OH})_2$ defects and end-group (*ca.* 3250 cm^{-1}) in **COF-5M**, indicative of a much lower density of $\text{B}(\text{OH})_2$ defects compared to the standard **COF-5**.¹ PXRD of **COF-5M** shows same sharp diffraction peaks at 3.4° , 6.0° , 6.4° , 9.1° as the reported **COF-5** (Figure 4a). Its BET surface area ($1610 \text{ m}^2\text{g}^{-1}$) and the pore size (26 \AA , Figure 4b) are essentially identical to those reported for **COF-5** ($1590 \text{ m}^2\text{g}^{-1}$; 26 \AA).¹ However, **COF-5M** displays a significantly improved optical purity comparing to **COF-5** (Figure 4d). As expected from its large DFT-calculated bandgap (3.88 eV , Figure S29), **COF-5M** is colorless, while the dark-grey tint of **COF-5** indicates the presence of catechol oxidation products which are also manifested in a strong EPR signal (Figure 4c). The fluorescence lifetimes of the **COF-5M** show longer decay times as compared to **COF-5** (Figure 4e, S28; $\tau = 5.7 \pm 0.13 \text{ ns}$ for **COF-5M**, $2.3 \pm 0.19 \text{ ns}$ for **COF-5** prepared under N_2 and 3 ns for **COF-5** reported previously)²⁴ which can be attributed to the elimination of fluorescence-quenching impurities.

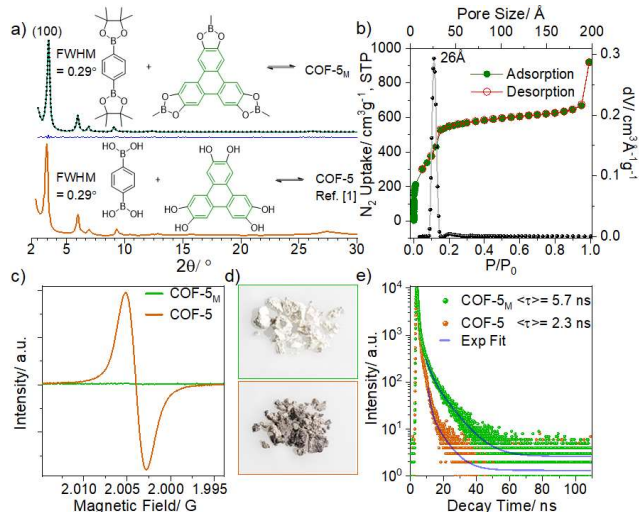


Figure 4. (a) PXRD of activated **COF-5T** (green) with Pawley refinement (dotted black, residual in blue, Table S8) and of **COF-5** synthesized by the conventional method (orange; data replotted from ref. 1). (b) N_2 adsorption isotherm for **COF-5M** and corresponding pore size distribution (black). (c) EPR spectra. (d) Photographs of **COF-5M** (top) and **COF-5** (bottom). (e) Fluorescence decay curves, $\lambda_{\text{ex}} = 373 \text{ nm}$ and $\lambda_{\text{em}} = 430 \text{ nm}$.

Kinetic analysis of COF formation is important for the understanding of the growth mechanism and reaction optimization towards improved COF crystallinity/order.²⁵⁻³⁰ However, analyzing the kinetics of heterogeneous polymerization is a challenge, and only recently the experimental measurements of the kinetic of COF formation have been reported using X-ray scattering,³⁰⁻³¹ turbidity,³²⁻³³ and PXRD/Raman spectroscopy.³⁴ Each of these techniques possesses its unique advantages and limitations, but none has the generality/resolution of liquid NMR, as commonly employed in measuring the rate of bond formation in molecular chemistry. Since both the reactants and the by-product (**MBpin**) are soluble and thus quantifiable by NMR, our metathesis polymerization allows for easy kinetic study of polymerization. Unlike turbidity which is based on monitoring the formation of μm scale COF particles and is limited to the early stages of the reaction (<30% completion)³², NMR screening allows the full range analysis of the kinetic (0-100%). The kinetic measurements on the **COF-5_M** formation (0.1 M **PDBpin** with 0.066 M **MBA-HHTP**) in presence of TFA (5 vol%) at 90 °C showed the rate constant *ca.* 300 times faster than when the same reaction is performed in the absence of TFA as the catalyst (Figure 5, determined from the initial rate kinetics). It is noteworthy that the rate constant of the COF formation is ~ 70 times faster than that of **MBA-CAT** (the model compound). This is important because the kinetics of molecular model reactions has been used in theoretical modeling of COF formation, but the differences between them are believed to be the source of discrepancies with the experimental observations.²⁹

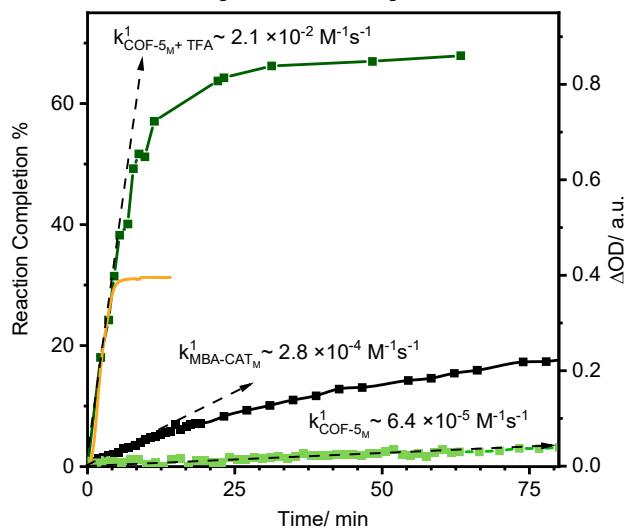


Figure 5. Kinetic plot of metathesis for COF-5 formation (0.1 M **PDBpin** and 0.066 M **MBA-HHTP**, toluene-*d*₈/dioxane 1:1, 90 °C) in the absence of TFA (light green), and in 5 vol% TFA (NMR: dark green, turbidity: orange) vs. metathesis of **PBpin** (0.1 M) + **MBA-CAT** (0.1 M) + 5 vol% TFA in the same conditions.

Both the transesterification and the metathesis polymerization approaches are general as demonstrated by the successful synthesis of **PPyCOF**,⁹ **COF-18A**,³⁵ **COF-6**,⁸ **COF-10**,^{8, 36} and **TP-COF**³⁷ that have been previously made from deprotected boronic acid and catechol precursors (Scheme 2). All COFs were obtained in high yields (66-79%) with crystallinity and porosities identical to the previous reports (see the SI for the characterization).

Having demonstrated the general applicability of the aryl-Bpin metathesis polymerization in the synthesis of the known COFs, we decided to apply this reaction for new COFs which would be challenging to obtain by classical condensation of boronic acids (Figure 6). The oblique Liebe

lattice of **Py4THB** is of potential interest for materials with exotic electronic and magnetic properties.³⁸⁻⁴⁰ Although 1,3,6,8-pyrenetetraboronic acid is known,⁴¹ no COFs have been reported with this building block. The extremely low solubility of this compound impedes its chemical reactivity and even spectroscopic characterization.⁴¹ On the other hand, its pinacol ester, **BpinPy4**, is highly soluble in organic solvents and can be readily purified by chromatography and recrystallization. Metathesis of the **BpinPy4** with **MBA-THB** produces **Py4THB** COF as a yellow powder in 87% yield (Figure 6a). The FTIR spectroscopy of the **Py4THB** shows the complete disappearance of OH and $\text{CH}_3(\text{Bpin})$ (*ca.* 2977 cm^{-1}) stretching vibration bands and the emergence of the dioxaborole band at 1345 cm^{-1} (Figure S25). The PXRD measurement reveals characteristic diffraction peaks at $2\theta = 6.16^\circ$ (100), 12.35° (200), 26.6° (001) as expected for the AA stacked oblique lattice-model (Figures 6a, S30 and Table S8). The BET porosity measurement of the activated COF reveals high surface area of 822 m^2g^{-1} (Figure S26; theoretical value of 1260 m^2g^{-1}) and average pore size of 11 Å (theoretical pore size 11.4 Å).

The absence of water in the metathesis polymerization can open access to hydrolytically unstable building blocks for the synthesis of COF. Previous attempts to synthesize the **B2HHTP** COF by condensation of tetrahydroxydiboron with **HHTP** resulted in a low yield (30%) and poor crystallinity of the product.⁴² We speculate that oxidative cleavage of the B-B bond by water⁴³ could be the reason for these discouraging results. However, metathesis polymerization of **B₂Pin₂** with **MBA-HHTP** affords highly crystalline **B2HHTP** COF in a 90% yield. The FTIR is in line with the expected changes (Figure S27) and the PXRD shows diffraction peaks at $2\theta = 4.67^\circ$ (100), 8.07° (110), 9.22° (200), 12.25° (210), 16.71° (310), 27.0° (001) as predicted by the AA stacked hexagonal model (Figure S31 and Table S8);

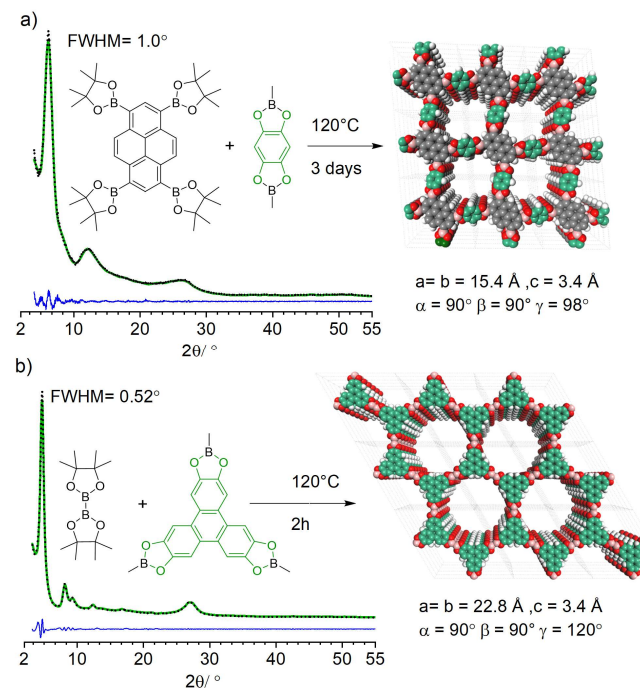
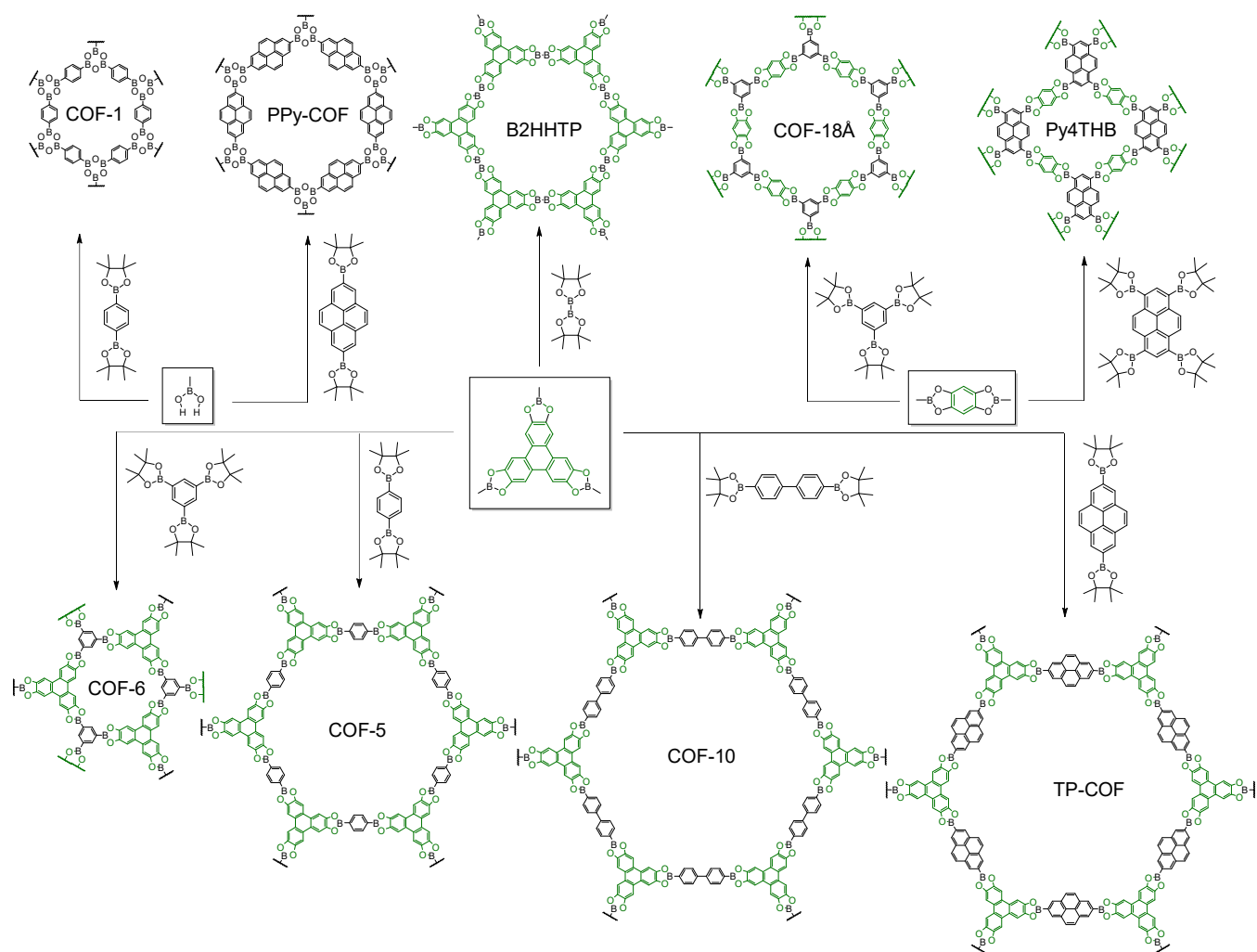


Figure 6. PXRD pattern (green) with Pawley refinement (dotted black, residual in blue, Table S8) of (a) **Py4THB** and (b) **B2HHTP**. DFT optimized (B3LYP/6-31G(d)) models with calculated unit cells shown on the right.

Scheme 2. Scope of the COF synthesis via transesterification and metathesis reactions.



CONCLUSIONS

We reported a one-step synthesis of boroxine and dioxaborole COFs directly from pinacol-protected multidentate areneboronates using a transesterification with methylboronic acid and a new metathesis polymerization with catechol methylboronates. While preparation of such COFs from corresponding areneboronic acids is well established, our method presents noteworthy advantages for large aromatic or chemically sensitive building blocks, as it allows using highly soluble/easily characterizable and stable boronic esters instead of boronic acids and avoids the deprotection step. The dioxaborole COFs synthesized using metathesis polymerization benefit from high optical purity and low density of defects vs those synthesized by standard polycondensation, due to elimination of unprotected chemically sensitive catechols. Also, water is neither formed in the metathesis reaction nor is required to achieve crystalline COFs which opens opportunities for precise control of dynamic polymerization and provides access to sensitive areneboronic acids (which can undergo protodeborylation in presence of water). We have shown the generality of these reactions by synthesizing seven popular COFs and also applied the metathesis polymerization to obtain two new COFs (**Py4THB** and **B2HHTP**) which could not be prepared using a standard polycondensation due to the extreme insolubility and instability of the corresponding boronic acid, respectively.

ASSOCIATED CONTENT

The Supporting Information is available free of charge at [SI address]
Additional details on synthesis of precursors, and COFs, XRD characterization, FT-IR, BET calculation, DFT calculations (PDF)

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Notes

The authors declare no competing financial interest.

ACKNOWLEDGMENT

This work was supported by the U.S. Army Research Office (grant W911NF-17-1-0126) and NSERC of Canada. E.H. acknowledges MITACS and FRQNT. Authors acknowledge H. M. Titi for assistance with BET and XRD.

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