Prediction of Chemical Reaction Yields using Deep Learning

Philippe Schwaller  
IBM Research – Europe, Säumerstrasse 4, 8803 Rüschlikon, Switzerland  
Department of Chemistry and Biochemistry, University of Bern, Freiestrasse 3, 3012 Bern, Switzerland  
E-mail: phs@zurich.ibm.com

Alain C. Vaucher, Teodoro Laino  
IBM Research – Europe, Säumerstrasse 4, 8803 Rüschlikon, Switzerland

Jean-Louis Reymond  
Department of Chemistry and Biochemistry, University of Bern, Freiestrasse 3, 3012 Bern, Switzerland

Abstract. Artificial intelligence is driving one of the most important revolutions in organic chemistry. Multiple platforms, including tools for reaction prediction and synthesis planning based on machine learning, successfully became part of the organic chemists’ daily laboratory, assisting in domain-specific synthetic problems. Unlike reaction prediction and retrosynthetic models, reaction yields models have been less investigated, despite the enormous potential of accurately predicting them. Reaction yields models, describing the percentage of the reactants that is converted to the desired products, could guide chemists and help them select high-yielding reactions and score synthesis routes, reducing the number of attempts. So far, yield predictions have been predominantly performed for high-throughput experiments using a categorical (one-hot) encoding of reactants, concatenated molecular fingerprints, or computed chemical descriptors. Here, we extend the application of natural language processing architectures to predict reaction properties given a text-based representation of the reaction, using an encoder transformer model combined with a regression layer. We demonstrate outstanding prediction performance on two high-throughput experiment reactions sets. An analysis of the yields reported in the open-source USPTO data set shows that their distribution differs depending on the mass scale, limiting the dataset applicability in reaction yields predictions.

1. Introduction

Chemical reactions in organic chemistry are described by writing the structural formula of reactants and products separated by an arrow, which describes the chemical transformation by specifying how the atoms rearrange between one or several reactant
molecules and one or several product molecules [1]. Economical, logistic and energetic considerations drive chemists to prefer chemical transformations that are capable of converting all reactant molecules into products with the highest yield possible. However, the quantitative conversion of reactants into products is undermined by side-reactions, degradation of reactants, reagents or products in the course of the reaction, equilibrium processes with incomplete conversion to product, or simply by product isolation and purification, rarely reaching optimal performance.

Reaction yields are usually reported as a percentage of the theoretical chemical conversion, i.e. the percentage of the reactant molecules successfully converted to the desired product compared to the theoretical value. It is not uncommon for chemists to synthesise a molecule in a dozen or more reaction steps. Hence, low-yield reactions may have a disastrous effect on the overall route yield because of the multiplicative effect between the individual steps. Therefore, it is not surprising that much effort in organic chemistry research is dedicated to designing new reactions with higher yields than existing ones.

In practice, specific chemical reaction classes are characterised by lower or higher yields, with the actual yield depending on the reaction conditions (temperature, concentrations, etc.) and on the specific substrates.

Estimating the reaction yield can be a game-changing asset for synthesis planning. It provides chemists with the ability to evaluate the overall yield of complex reaction paths, addressing possible shortcomings well ahead of investing hours and materials in wet lab experiments. Computational models for the prediction of reaction yields could support synthetic chemists in the choice of an appropriate synthesis route among many predicted by data-driven algorithms. Moreover, reaction yields prediction models could also be employed as scoring functions in computer-assisted retrosynthesis route planning tools [2, 3, 4, 5], to complement forward prediction models [6, 4] and in-scope filters [2].

Most of the existing efforts in constructing models for the prediction of reactivity or of reaction yields focused on a particular reaction class: oxidative dehydrogenations of ethylbenzene with tin oxide catalysts [7], reactions of vanadium selenites [8], Buchwald–Hartwig aminations [9, 10, 11], and Suzuki–Miyaura cross-coupling reactions [12, 13, 14]. To the best of our knowledge, there was only one attempt to design a general purpose prediction model for reactivity and yields, without applicability constraints to a specific reaction class [15]. In this work, the authors design a model predicting whether the reaction yield is above or below a threshold value, and come to the conclusion that the models and descriptors they consider cannot deliver satisfactory results.

Here, we build on our own legacy of treating organic chemistry as a language to introduce a new model that predicts reaction yields starting from reaction SMILES [16]. More specifically, we fine-tune the rxnfp models by Schwaller et al. [17] based on a BERT-encoder [18] by extending it with a regression layer to predict reaction yields. BERT encoders belong to the transformer model family, which have revolutionised natural language processing [19, 18]. These models take sequences of tokens as input to compute contextualised representations of all the input tokens, and can be applied
to reactions represented in the SMILES \cite{20} format. Here, we demonstrate for the first time, that these natural language architectures are very effective not only when working with language tokens, but also to provide descriptors of high quality to predict reaction properties such as reaction yields.

Our approach can be trained both on data specific to a given reaction class or on data representing different reaction types. Accordingly, we evaluate it on two different kinds of data sets. First, we train the model on two high-throughput experimentation (HTE) data sets. Several HTE reaction data sets have been published in recent years. We selected the data sets for palladium-catalysed Buchwald–Hartwig reactions provided by Ahneman et al. \cite{9} and for Suzuki–Miyaura coupling reactions provided by Perera et al. \cite{21}. Second, we train our model on patent data available in the USPTO data set \cite{22, 23}.

Both data sets are very different in terms of content and quality. HTE data sets typically cover a very narrow region in the chemical reaction space. The analysed reactions belong to one or a few reaction templates for which the outcomes of combinations of selected precursors (reactants, solvents, bases, catalysts, etc.) are investigated. In contrast, patent reactions cover a much wider reaction space. In terms of quality, in the HTE data sets the reactions are represented in a uniform manner and the reported yields reported were all measured with the same analytical equipment, providing a robust quality assurance protocol. In comparison, the yields from patents were measured by a different scientist using different equipment. Incomplete information, such as unreported reagents or reaction conditions, in the original documents and the extensive limitation in text mining technologies makes the entire set of patent reactions quite noisy and sparse. An extensive analysis of the USPTO data set, revealed that the experimental conditions and reaction parameters, such as scale of the reaction, concentrations, temperature, pressure, or reaction duration, may have an important effect on the measured reactions yields. This poses additional constraints, as the model presented in this work does not consider explicitly those values in the reaction descriptor. In fact, the basic assumption is that every reaction yield reported in the data set is optimised with respect to the reaction parameters.

Our best performing model reached an $R^2$ score of 0.952 on a random split of the Buchwald-Hartwig data set while the highest $R^2$ score on the smoothed USPTO data was 0.388. These numbers reflect how the intrinsic data set limitations increase the complexity of training a sufficiently good performing model on the patent data, resulting into a more difficult challenge than training a model for the HTE data set.

2. Models & experimental pipeline

We base our models directly on the reaction fingerprint (rxnfp) models by Schwaller et al. \cite{17}. Accordingly, the encoder model size is fixed and we only consider the dropout rate and learning rate for hyperparameter tuning, thus avoiding often encountered difficulties of neural networks with numerous hyperparameters. During our experiments,
we observed good performances for a wide range of dropout rates (from 0.1 to 0.8) and conclude that the initial learning rate is the most important hyperparameter to tune. To facilitate the training, our work uses simpletransformers [24], huggingface transformer [25] and PyTorch framework [26]. The overall pipeline is shown in Figure 1.

![Figure 1. Training/evaluation pipeline and task description.](image)

The input format must be compatible with the rxnfp model and we therefore use the same RDKit [27] reaction canonicalisation and SMILES tokenization [6] as in the rxnfp work [17].

3. High-throughput experiment yield predictions

3.1. Buchwald–Hartwig reactions

Ahneman et al. [9] performed high-throughput experiments on Pd-catalysed Buchwald–Hartwig C-N cross coupling reactions and measured the yields. For the experiments, they used three 1536-well plates spanning a matrix of 15 aryl and heteroaryl halides, 4 Buchwald ligands, 3 bases, and 23 isoxazole additives resulting in 4140 reactions. As inputs for their random forest models, Ahneman et al. computed 120 molecular, atomic and vibrational properties with density functional theory using Spartan for every halide, ligand, base and additive combination. The descriptors included HOMO and LUMO energy, dipole moment, electronegativity, electrostatic charge and NMR shifts for atoms shared by the reagents. The work of Ahneman et al. [9] was challenged by Chuang and Keiser [10], who pointed out several issues. First, by replacing the computed chemical features with random features of the same length or one-hot encoded vectors Chuang and Keiser got similar performance than the original paper with the chemical features. Therefore, they weakened the original claim that additive features were the most important for the predictions. Moreover, the additive features were still estimated to be the most important features by the random forest model when the yields were shuffled. Recently, Sandfort et al. [11] used a concatenation of multiple
molecular fingerprints as alternative reaction representation to demonstrate superior yield prediction performance compared to one-hot encoding.

Unlike previous work, we use directly the reaction SMILES as input to a BERT-based reaction encoder [17] enriched with a regression layer (Yield-BERT). To investigate the suggested method, we used the same splits as Sandfort et al. [11]. In contrast, to their work, we used 1/7 of the training set from the first random split as validation set to select optimal values for our two hyperparameters, namely, learning rate and dropout probability. Once selected, the hyperparameters were kept the same for all the subsequent experiments. The number of training epochs was set to 15.

| Table 1. Summary of the results on the Buchwald–Hartwig data set. We used the same 10 random splits as in the work of Sandford et al. [11]. The Yield-BERT results shown in this table used the rxnfp pretrained model as base encoder [17]. |
|-----------------|----------------|----------------|----------------|
| R² | Ahneman | one-hot | MFF | Yield-BERT |
| random 70/30 | 0.92 | 0.89 | 0.927 ± 0.007 | 0.944 ± 0.009 |
| random 20/80 | 0.85 ± 0.01 |
| random 10/90 | 0.78 ± 0.02 |
| random 5/95 | 0.61 ± 0.08 |
| test 1 | 0.8 | 0.69 | 0.85 | 0.84 |
| test 2 | 0.77 | 0.67 | 0.71 | 0.90 |
| test 3 | 0.64 | 0.49 | 0.64 | 0.70 |
| test 4 | 0.54 | 0.49 | 0.18 | 0.35 |
| test avg. 1-4 | 0.69 | 0.59 | 0.60 | 0.70 |

The results are shown in Table 1. Using solely a reaction SMILES representation, our method achieves an average R² of 0.9443 on the random splits and outperforms not only the MFF by Sandfort et al. [11], but also the chemical descriptors computed with DFT by Ahneman et al. [9]. Moreover, for the out-of-sample tests where the isoxazole additives define the splits our method performs on average better than MFF and one-hot descriptors and comparable to the chemical descriptors. As in the work of Sandfort et al. [11], the test 3 split resulted in the worst model performance. For the rest of the out-of-sample, our method performs better than the others. We also reduced the training set to 5% (207 reactions), 10% (414 reactions) and 20% (828 reactions) and observed that the model learned to reasonably predict yields despite the significantly smaller training set.

3.2. Suzuki–Miyaura reactions

Perera et al. [21] performed another HTE analysing Suzuki–Miyaura reactions. They considered 15 pairs of electrophiles and nucleophiles, each leading to a different product.
For each pair, they varied the ligands (12 in total), bases (8), and solvents (4), resulting in a total of 5760 measured yields. The same data set was also investigated in the work of Granda et al. [12].

For this data set, we first trained our yield prediction models with the same hyperparameters as for the Buchwald–Hartwig reaction experiment above and achieve already an $R^2$ score of $0.79 \pm 0.01$. Second, we tuned the dropout probability and learning rate, similarly to the previous experiment, using a split of the training set of the first random split. The resulting hyperparameters were then used for all the splits. The hyperparameter tuning did not lead to better performance compared to the parameters used for the Buchwald–Hartwig reactions. This shows that the models have a stable performance for a wide range of parameters and that they are transferable from one data set to another related data set.

<table>
<thead>
<tr>
<th>Base encoder rxnfp [17]</th>
<th>Hyperparameters</th>
<th>pretrained</th>
<th>ft</th>
<th>ft</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>random 70/30</td>
<td>same as 3.1</td>
<td>tuned</td>
<td>tuned</td>
</tr>
<tr>
<td></td>
<td></td>
<td>$0.79 \pm 0.01$</td>
<td>$0.79 \pm 0.02$</td>
<td>$0.81 \pm 0.02$</td>
</tr>
</tbody>
</table>

We also compared two different base encoder models that are available from the rxnfp library [17], namely the BERT model only pretrained with a masked language modelling task, and the BERT model which was subsequently fine-tuned on a reaction class prediction task. The results are displayed in Table 2. In contrast to the Buchwald–Hartwig data set, where no difference between the two base encoders was observed, the ft model achieving an $R^2$ score of $0.81 \pm 0.01$ outperforms the pretrained base encoder on the Suzuki–Miyaura reactions.

3.3. Discovery of high yielding reactions with reduced training sets

One of the experiments performed by Granda et al. [12] was to train on random 10% of the data to evaluate the rest of the reactions and select the next reactions to test. In this study, we ran a similar experiment. We trained our models on different fractions of the training set and used them to evaluate the yields of the remaining reactions. The aim here is to evaluate how well the models are at selecting high-yielding reactions after having seen a small fraction of randomly chosen reactions.

As can be seen from Figure 2, training on only 5% of the reactions already enables a chemist to select some of the highest yielding reactions for the next round of the experiments. With a training set of 10% the yields of the selected reactions are close to the best possible selection marked with “ideal” in the Figure. For the Buchwald–Hartwig reaction, using a model trained on 10% of the data set, the 10 reactions from the remaining unseen data set predicted to have the highest yields, have an average yield...
Figure 2. Average and standard deviation of the yields for the 10, 50, and 100 reactions predicted to have the highest yields after training on a fraction of the data set (5%, 10%, 20%). The ideal reaction selection and a random selection are plotted for comparison.

of 95 ± 4 %, compared to the ideal selection of 98.7 ± 0.9 %. In contrast, a random selection of 10 reactions would have let to yields of 34 ± 27 %. The selection works similarly for the Suzuki–Miyaura reactions.

We performed a purely greedy selection, as we aimed to find highest yielding reactions after one training round. A wider chemical reaction space exploration with a reaction selection using more elaborate uncertainty estimates and an active learning strategy was investigated by Eyke et al. [14].

4. Patent yield predictions

In this section, we analyse USPTO data set [22, 23] yields. We started from the same set as in our previous work [28], keeping only reactions for which yields and product mass were reported. In contrast to HTE, where reactions are typically performed in sub-gram scale, the patent data contains reactions spanning a wider range, from grams
sub-grams scales.

4.1. Gram versus sub-gram scale

When investigating the yields for different mass scales, we observed that gram and sub-gram scales had statistically different yield distributions, as shown in Figure 3. One reason could be that the reaction sub-gram scale reactions are generally less optimised than gram-scale. In sub-gram scale, the primary goal is to show that the desired product is present. To be able to synthesise a specific compound on a larger scale, reactions are optimised and predominantly high yielding reactions are employed. Therefore, we split the USPTO reactions into two data sets according to the product mass. If for the same canonical reaction SMILES multiple yields were reported in the same mass scale, we took the average of those yields.

![Figure 3. USPTO yields distribution separated in gram and sub-gram scale](image)

We performed various experiments summarised in Table 3. The $R^2$ scores for the randomly train-test splits with 0.117 for gram scale and 0.195 low. As expected, the tasks becomes even more difficult when the time split is used. In our experiment, we took all reactions first published in 2012 and before as training/validation set and the reactions published after 2012 as test set. To show that the model was still able to learn something from the reactions we performed a sanity check, where we randomised the yields across the training reactions. The resulting performance on the test set was a $R^2$ score of 0.

Unfortunately, the yields from the USPTO data set could not be accurately predicted. To better understand why, we further inspected the USPTO reaction yields with a visual analysis using reaction atlases built using TMAP [29], faerun [30] and our reaction fingerprints [17]. Figure 4 reveals that globally reaction classes tend to have similar yields. However, if a local neighbourhood is analysed the nearest neighbours often have extremely diverse reaction yields. Those diverse yields make it challenging for the model to learn anything but yield averages for similar reactions and hence,
Table 3. Summary of the $R^2$ scores on the different USPTO reaction sets.

<table>
<thead>
<tr>
<th>scale</th>
<th>gram</th>
<th>sub-gram</th>
</tr>
</thead>
<tbody>
<tr>
<td>random split</td>
<td>0.117</td>
<td>0.195</td>
</tr>
<tr>
<td>time split</td>
<td>0.095</td>
<td>0.142</td>
</tr>
<tr>
<td>random split (smoothed)</td>
<td>0.277</td>
<td>0.388</td>
</tr>
<tr>
<td>randomized yields</td>
<td>0.0</td>
<td>0.0</td>
</tr>
</tbody>
</table>

explain the low performance on the patent reactions. This analysis opens up relevant questions on the quality of the reported information (relative to the mass scale) and its extraction accuracy from text, which could severely hamper the development of reaction yield predictive models. The need of cleaned and consistent reaction yields data set is even more important than for other reaction prediction tasks.

In Table 3 the ”random split (smoothed)” row shows an experiment inspired from the observations above. As some of the yields values are probably incorrect in the data set, we smoothed the yields by computing the average of the three nearest neighbour yields plus twice the own yield of the reaction. The nearest neighbours were estimated using the `rxnfp ft` and `faiss`. On the smoothed data sets, the performance of our models more than triples in the gram scale and doubles on the sub-gram scale, achieving $R^2$ scores of 0.277 and 0.388, respectively. The removal of noisy reactions or reaction data augmentation techniques could potentially lead to further improvements.

5. Conclusion

In this work, we combined a reaction SMILES encoder with a reaction regression task to design a reaction yield predictive model. We analysed two HTE reaction data sets, showing excellent results. On the Buchwald–Hartwig reaction data set our models outperform previous work on random splits and perform similar to models trained on chemical descriptors computed with DFT on test sets where specific additives were held out from the training set.

We analysed the yields in the public patent data and show that the distribution of reported yields strongly differs depending on the reaction scale. Because of intrinsic lack of consistency and quality in the patent data, our proposed method fails to accurately learn to predict patent reaction yields. While we cannot rule out the existence of any other architecture potentially performing better than the one presented in this manuscript, we raise the need for a more consistent and better quality public data set for the development of reaction yields prediction models. The suspect that the yields in the patent data are inconsistently reported is substantiated by the large variability of methods used to purify and report yields, by the different reaction mass scales and by the different amount of optimisation in each reported reaction. Our reaction atlases reveal globally higher yielding reaction classes, however, nearest neighbours...
often have significantly scattered yields. We show that better results can be achieved by smoothing the yields in the patent data using the nearest neighbours.

Our approach to yield predictions can be extended to any reaction regression task, for example, for the prediction of reaction activation energies [34, 35], and is expected to have a broad impact in the field of organic chemistry.

The code and public data will be made available on [https://github.com/rxn4chemistry/rxn_yields](https://github.com/rxn4chemistry/rxn_yields) upon publication.

Acknowledgements

References

Prediction of Chemical Reaction Yields using Deep Learning


[17] Schwaller, P. *et al.* Data-Driven Chemical Reaction Classification, Fingerprinting and Clustering using Attention-Based Neural Networks (2019).


Supplementary Information: Prediction of Chemical Reaction Yields using Deep Learning

Philippe Schwaller  
IBM Research – Europe, Säumerstrasse 4, 8803 Rüschlikon, Switzerland  
Department of Chemistry and Biochemistry, University of Bern, Freiestrasse 3, 3012 Bern, Switzerland  
E-mail: phs@zurich.ibm.com

Alain C Vaucher, Teodoro Laino  
IBM Research – Europe, Säumerstrasse 4, 8803 Rüschlikon, Switzerland

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Department of Chemistry and Biochemistry, University of Bern, Freiestrasse 3, 3012 Bern, Switzerland

Contents

1 Detailed results on Buchwald Hartwig reactions ................................................. 1
2 Detailed results on Suzuki-Miyaura reactions .................................................. 11
3 Detailed analysis of USPTO yields data .......................................................... 16
4 Model selection ......................................................................................... 17

1. Detailed results on Buchwald Hartwig reactions

Figure S1-S17 show the correlation between the measured yields and the predicted yields for all the different splits published by Sandfort et al. [1].
Figure S1. Measured vs predicted yields [%] - FullCV_01

Figure S2. Measured vs predicted yields [%] - FullCV_02
Figure S3. Measured vs predicted yields [%] - FullCV_03

Figure S4. Measured vs predicted yields [%] - FullCV_04
Figure S5. Measured vs predicted yields [%] - FullCV_05

Figure S6. Measured vs predicted yields [%] - FullCV_06
Figure S7. Measured vs predicted yields [%] - FullCV_07

Figure S8. Measured vs predicted yields [%] - FullCV_08
Figure S9. Measured vs predicted yields [%] - FullCV_09

Figure S10. Measured vs predicted yields [%] - FullCV_10
Figure S11. Measured vs predicted yields [%] - Test1

Figure S12. Measured vs predicted yields [%] - Test2
Figure S13. Measured vs predicted yields [%] - Test3

Figure S14. Measured vs predicted yields [%] - Test4
Figure S15. Measured vs predicted yields [%] - Plates1-3

Figure S16. Measured vs predicted yields [%] - Plates1-3
Figure S17. Measured vs predicted yields [%] - Plates1-3

Figure S18. Measured vs predicted yields [%] - Plate2_new
2. Detailed results on Suzuki-Miyaura reactions

Figure S19-S28 show the correlation between the measured yields and the predicted yields for model with the rxnfp ft base encoder on the 10 random splits.

![Figure S19. Measured vs predicted yields [%] - random_split_0](image-url)
Figure S20. Measured vs predicted yields [%] - random_split_1

Figure S21. Measured vs predicted yields [%] - random_split_2
Figure S22. Measured vs predicted yields [%] - random_split_3

Figure S23. Measured vs predicted yields [%] - random_split_4
Figure S24. Measured vs predicted yields [%] - random_split_5

Figure S25. Measured vs predicted yields [%] - random_split_6
**Figure S26.** Measured vs predicted yields [%] - random_split_7

**Figure S27.** Measured vs predicted yields [%] - random_split_8
3. Detailed analysis of USPTO yields data

Tables S1 and S2 show the yields average in the random split test set for the different reaction superclasses.

<table>
<thead>
<tr>
<th>Class</th>
<th>Name</th>
<th>Mean [%]</th>
<th>Std</th>
<th>Count</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>Unrecognised</td>
<td>52.1</td>
<td>26.8</td>
<td>12359</td>
</tr>
<tr>
<td>1</td>
<td>Heteroatom alkylation and arylation</td>
<td>53.3</td>
<td>25.8</td>
<td>12995</td>
</tr>
<tr>
<td>2</td>
<td>Acylation and related processes</td>
<td>54.8</td>
<td>25.6</td>
<td>10583</td>
</tr>
<tr>
<td>3</td>
<td>C-C bond formation</td>
<td>53.2</td>
<td>25.6</td>
<td>5111</td>
</tr>
<tr>
<td>4</td>
<td>Heterocycle formation</td>
<td>48.0</td>
<td>25.1</td>
<td>2043</td>
</tr>
<tr>
<td>5</td>
<td>Protections</td>
<td>69.8</td>
<td>22.3</td>
<td>527</td>
</tr>
<tr>
<td>6</td>
<td>Deprotectoins</td>
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</tr>
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<td>Reductions</td>
<td>67.5</td>
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<td>8</td>
<td>Oxidations</td>
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<td>10</td>
<td>Functional group addition (FGA)</td>
<td>56.2</td>
<td>25.1</td>
<td>863</td>
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</table>

Figure S29 shows the distributions of the smoothed yields. To smooth the yields of the USPTO data set [2, 3] we calculated the average of the 3 nearest-neighbours of the
Table S2. Test set gram scale. Average and standard deviation per class.

<table>
<thead>
<tr>
<th>Class</th>
<th>Name</th>
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<th>Std</th>
<th>Count</th>
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<td>22.0</td>
<td>10327</td>
</tr>
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<td>Heteroatom alkylation and arylation</td>
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<td>20.9</td>
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<td>2</td>
<td>Acylation and related processes</td>
<td>74.5</td>
<td>19.7</td>
<td>4745</td>
</tr>
<tr>
<td>3</td>
<td>C-C bond formation</td>
<td>70.7</td>
<td>20.0</td>
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<tr>
<td>4</td>
<td>Heterocycle formation</td>
<td>67.1</td>
<td>22.9</td>
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<td>76.0</td>
<td>18.8</td>
<td>742</td>
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<td>9</td>
<td>Functional group interconversion (FGI)</td>
<td>74.9</td>
<td>20.1</td>
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<tr>
<td>10</td>
<td>Functional group addition (FGA)</td>
<td>71.7</td>
<td>21.7</td>
<td>1491</td>
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reaction, computed using the rxnfp ft [4] and faiss [5], and twice the own reaction yield.

Figure S29. Smoothed USPTO yields distribution separated in gram and sub-gram scale

4. Model selection

The two hyperparameters we tuned were dropout rate (between 0.05 and 0.8) and learning rate (between 1e-6 and 1e-4). For the rxnfp pretrained model on the Buchwald-Hartwig reactions a learning rate of 9.659e-05 and dropout probability of 0.7987 led to the highest validation $R^2$ score. We observe high $R^2$ scores for a wide range of dropout
probabilities. The hyperparameter tuning was performed on a single Nvidia RTX 2070 super GPU and the optimal hyperparameters were found in less than 12 hours. A typical training run (10 epochs) on the same hardware takes 4 minutes and 30 seconds. We trained the final models for 15 epochs.

On the Suzuki-Miyaura reactions, we selected a learning rate of 5.812e-05 and dropout probability of 0.5848 for the rxnfp pretrained base encoder and a learning rate of 9.116e-05 and dropout probability 0.7542 for the rxnfp ft base encoder model.

On the USPTO data we performed a hyperparameter search using a reduced training set of 50k reactions and only 3 epochs. We selected a learning rate of 1.562e-05 and dropout probability of 0.5237 for the gram scale and 2.958e-05 and 0.5826 respectively, for the sub-gram scale. The final models were trained for 2 epochs on the complete training data, as an evaluation showed signs of over-fitting from the third epochs on.

References