

[¹⁸F]SuFEx Click Chemistry Enabled Ultrafast Late-stage Radiosynthesis

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Abstract:

15 The lack of efficient [¹⁸F]fluorination processes and target-specific organofluorine chemotypes remains the major challenge of fluorine-18 positron emission tomography (PET). We report here an ultrafast isotopic exchange method for the radiosynthesis of novel PET agent aryl [¹⁸F]fluorosulfate enabled by the emerging sulfur fluoride exchange (SuFEx) click chemistry. The method has been applied to the fully-automated ¹⁸F-radiolabeling of twenty-five structurally and functionally diverse aryl fluorosulfates

20 with excellent radiochemical yield (83–100%, median 98%) and high molar activity (281 GBq μmol⁻¹) at room temperature in 30 seconds. The purification of radiotracers requires no time-consuming HPLC, but rather a simple cartridge filtration. We further demonstrate the imaging application of a rationally designed poly(ADP-ribose) polymerase 1 (PARP1)-targeting aryl [¹⁸F]fluorosulfate by probing subcutaneous tumors *in vivo*.

The non-invasive molecular imaging technique – positron emission tomography (PET), especially that based on the radionuclide fluorine-18, is widely used for tracking biological processes *in vivo*¹⁻⁶. PET imaging has found successful clinical applications in the diagnosis of malignant tumor or neurodegenerative diseases and the efficacy evaluation of therapeutic treatment. Ever-growing fluorination methodologies over the past decades with a focus on the formation of C–¹⁸F bonds sparked the expansion of ¹⁸F-based toolbox of radiotracers⁷⁻¹¹.

Despite a few state-of-the-art methods¹²⁻¹⁹ reported to date, harsh reaction conditions and laborious purification that a common C–¹⁸F forming process requires have, nevertheless, significantly limited the substrate scope and clinical utility. [¹⁸F]Fluorodeoxyglucose (FDG), an agent developed half a century ago to map glucose metabolism²⁰, remains the predominant shareholder of the clinically used PET radiopharmaceuticals. As noted by Fowler, radiochemists are *working against time*¹ due to the short half-life of fluorine-18 (109.77 min). With these challenges²¹, an ideal ¹⁸F-radiosynthesis should be: 1) a rapid, mild, and clean ¹⁸F-incorporation in the final step of a synthetic sequence; 2) effective for a diverse spectrum of bioactive organofluorine compounds with reasonable *in vivo* stability; and 3) compatible with automation. These stringent criteria mirror those set for click chemistry²².

We envisioned²³ that the newly developed sulfur(VI) fluoride exchange (SuFEx) reactions²⁴ would naturally bridge click chemistry and ¹⁸F-radiosynthesis. As demonstrated in the first SuFEx manifesto²³ and subsequent reports, aryl fluorosulfate (ArOSO₂F) tops the rank of the stability hierarchy of the most demure electrophiles (*Cf.* sulfonyl fluoride, RSO₂F). This functional group may only become reactive in the presence of a proper catalyst in organic solvents or upon encountering a specific protein partner, if any, that possess both a nucleophilic amino acid side chain and juxtaposed side chains, e.g. arginine to provide hydrogen bonding networks for the extraction and transport of the departing fluoride in the binding site. In most cases, nevertheless, aryl fluorosulfates simply remain intact in aqueous solutions near neutral conditions in the presence of nucleophilic amino acids, e.g. lysine, serine, threonine, and

50 tyrosine (**Fig. 1b**), and even in an entire proteome²⁴. Its compatibility with most common medicinal chemistry transformations (**Fig. 1b**) has also led to its use as a protecting group²⁵. Importantly, our proof-of-principle pharmacokinetic evaluations have provided strong evidence of the inertness of several bioactive aryl fluorosulfates *in vivo*^{25,26}.

On the other hand, one can certainly imagine the possibility of an isotopic exchange event in which
55 the ¹⁸F-enriched fluoride anion enables its own nucleophilic displacement of the other fluorine atom of an aryl fluorosulfate²⁷. This interchange process may actually be much less energy-demanding than a typical SuFEx reaction with amine or alcohol nucleophiles—the extraneous fluoride anion *per se* compensates the stringent requirements in the latter scenario for the stabilization or solvation of the departing fluoride from an S^{VI}–F site. Significantly, compared to the traditional S_N2-based C–F
60 formation SuFEx with F[–] might engage the 3d-orbital of S^{VI}, rendering a much lower kinetic barrier^{28–33}. Thus, we hypothesize that such a process may take place facily at room temperature. Given the inertness of many aryl fluorosulfates under physiological conditions, such ¹⁸F-labeled aryl fluorosulfates may serve as ideal probes for PET imaging. Here we report the development of an ultrafast ¹⁸F-radiolabeling process of preparing aryl fluorosulfate-based probes and their application to PET imaging
65 based on the above principles.

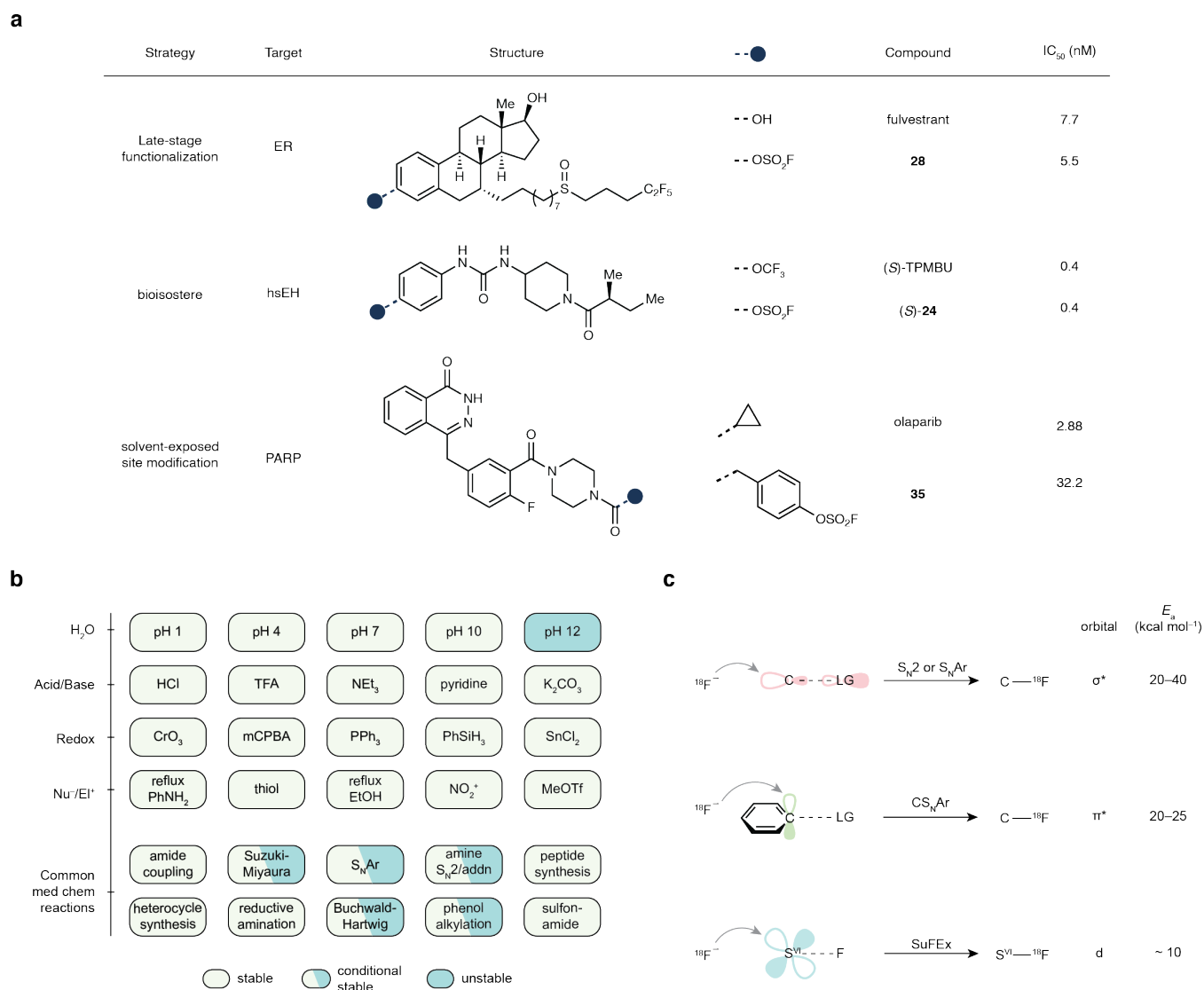


Fig. 1 | Unique properties of aryl fluorosulfates qualify them as potential radiopharmacophore. a,

In vivo validated non-covalent fluorosulfate inhibitors and strategies for their discovery or rational design. ER, estrogen receptor. hsEH, human soluble epoxide hydrolase. (S)-TPMBU, (S)-1-(1-(2-methylbutanoyl)piperidin-4-yl)-3-(4-(trifluoromethoxy)phenyl)urea. PARP, poly(ADP-ribose) polymerase.

b, Matrix showcasing fluorosulfate's broad window of stability under the chemical stress of various conditions including the most used reactions in medicinal chemistry²⁶. "Stable" denotes less than 10% decomposition after 2 h incubation under the indicated condition. "Conditional stable" denotes the stability has a case-by-case dependence on the substrate. "Unstable" denotes significant (> 10%)

75 decomposition after 2 h incubation. TFA, trifluoroacetic acid. mCPBA, 3-chloroperoxybenzoic acid. **c**, Empirical orbital analysis of the three strategies for nucleophilic ^{18}F -incorporation and respective estimated^{17,27} activation energies (E_a).

Results

80 **Computational evaluation of sulfur fluoride exchange between phenyl fluorosulfate and anionic fluoride.** Computation by density functional theory (DFT) within the conductor like screening (COSMO) solvation model with the dielectric constant of acetonitrile ($\epsilon = 18.5$) estimated a low barrier for the exchange between phenyl fluorosulfate (**1**) and anionic fluoride (**Fig. 2a**, asterisk for clarity), $\Delta E^\ddagger = 8.8 \text{ kcal mol}^{-1}$ ($\Delta G^\ddagger = 10.5 \text{ kcal mol}^{-1}$). A pentacoordinated “ate”-complex intermediate formed in the
85 reaction pathway with the two fluorine atoms occupying the two axial vertices (**Fig. 2b**). By contrast, the undesired substitution with amine (MeNH_2) possesses a much higher calculated barrier (Supplementary **Fig. S64**, $\Delta G^\ddagger = 23.2 \text{ kcal mol}^{-1}$, $\Delta\Delta G^\ddagger = 12.7 \text{ kcal mol}^{-1}$), rendering at least 10^9 -fold slower kinetics at room temperature.

Investigation of sulfur fluoride exchange between an aryl fluorosulfate and a fluoride salt
90 **by NMR.** We used the ^{19}F -NMR time-dependent saturation transfer (TDST) experiments²⁸ to examine the interchange between an aryl fluorosulfate and a fluoride salt in solution. The TDST assay enables the differentiation of the “reactant” (left-hand side, **Fig. 2a**) and the “product” (right-hand side) for kinetic rate measurements. In this bimolecular system, the fluoride salt signal was irradiated for a set of given saturation times (TS). If an intermolecular fluoride exchange process takes place, an apparent drop of
95 the aryl fluorosulfate magnetization (ΔM) would be detected due to saturation transfer (**Fig. 2c**).

Toward this end, SuFEx of phenyl fluorosulfate (PhOSO_2F , **1**, 0.02 mol L^{-1}) and tetrabutylammonium bifluoride ($n\text{-Bu}_4\text{N}^+\text{FHF}^-$, **2**, 0.2 mol L^{-1} , 10 equiv) was evaluated in acetonitrile- d_3 ($\text{MeCN-}d_3$). A set of saturation times (TS_i , subscript i for i th measurement) was applied to the ^{19}F -nuclei

of **2** (–150 ppm relative to CFCl₃) and the corresponding magnetizations (M_i) of **1** were recorded.

Plotting M_i versus TS_i , an exponential decay trend was indeed observed. The estimated pseudo-first order rate constant (k_{obs}) was solved by Bloch equation with high coefficient of correlation (0.16 s^{-1} , $R^2 = 0.99$) (**Fig. 2d**). By varying the concentration of **2**, the second-order rate constant of the exchange between **1** and **2** at 298 K was determined, $k_{298\text{K}} = 0.43 \text{ L mol}^{-1} \text{ s}^{-1}$ (**Fig. 2e**). Next, an estimation of the exchange barrier was obtained by performing TDST-NMR experiments at various temperatures ranging from 278 to 303 K (**Fig. 2f**). From Eyring Equation, a low enthalpy of activation ($11.3 \text{ kcal mol}^{-1}$) was derived, suggesting the SuFEx process to be a facile reaction at room temperature. Furthermore, Hammett plot analysis was performed, which yielded a positive slope greater than unity ($\rho = 1.56$), indicating the emergence of negative charge during the reaction pathway (**Fig. 2g**).

In parallel, we studied several factors that could influence the SuFEx process. Borosilicate glass, of which normal NMR tubes are made, showed no significant inhibition or acceleration when compared to a plastic reaction vessel (Supplementary **Fig. S11**). By contrast, solvent had significant impact on the rate of fluoride exchange. The use of a polar, aprotic solvent, such as *N*-Methyl-2-pyrrolidone (NMP), *N,N*-dimethylformamide (DMF), dimethyl sulfoxide (DMSO), or MeCN was found essential for achieving a fast SuFEx process (**Fig. 2h**).

With tetrabutylammonium as the cation, we screened different fluoride anions (**Fig. 2i**). We found that “basic” fluoride is more effective than its derivatives complexed by Brønsted or Lewis acids (**2–5**). Tetrabutylammonium fluoride (**6**•3H₂O), although in its nucleophilicity-compromised trihydrate form, exhibited the highest exchange rate, which is approximately 50-fold faster than that of **2**. Results from DFT calculation (**Fig. 2b**) also suggested that the “naked” fluoride anion (**6**) is much more active than its bifluoride counterpart (**2**), $\Delta G_{\text{calc}}^\ddagger(\mathbf{6}) = 10.5 \text{ kcal mol}^{-1}$ (Cf. $\Delta G_{\text{exp}}^\ddagger(\mathbf{2}) = 17.7 \text{ kcal mol}^{-1}$, $\Delta\Delta G^\ddagger = 7.2 \text{ kcal mol}^{-1}$).

Subsequently, the structure-activity relationship of counter ions of bifluoride salts were investigated. Finely powdered potassium bifluoride alone did not effect the fluoride exchange in MeCN, albeit its

complexes with 18-crown-6 (**7**) or [2.2.2]-cryptand (**8**) showed moderate exchange rates. In line with our earlier observation that tris(dimethylamino)sulfonium (TAS⁺) was a superior cation for SuFEx reactions²⁹, the same salt (**10**) showed 10-fold increase in exchange rate compared with **2**.

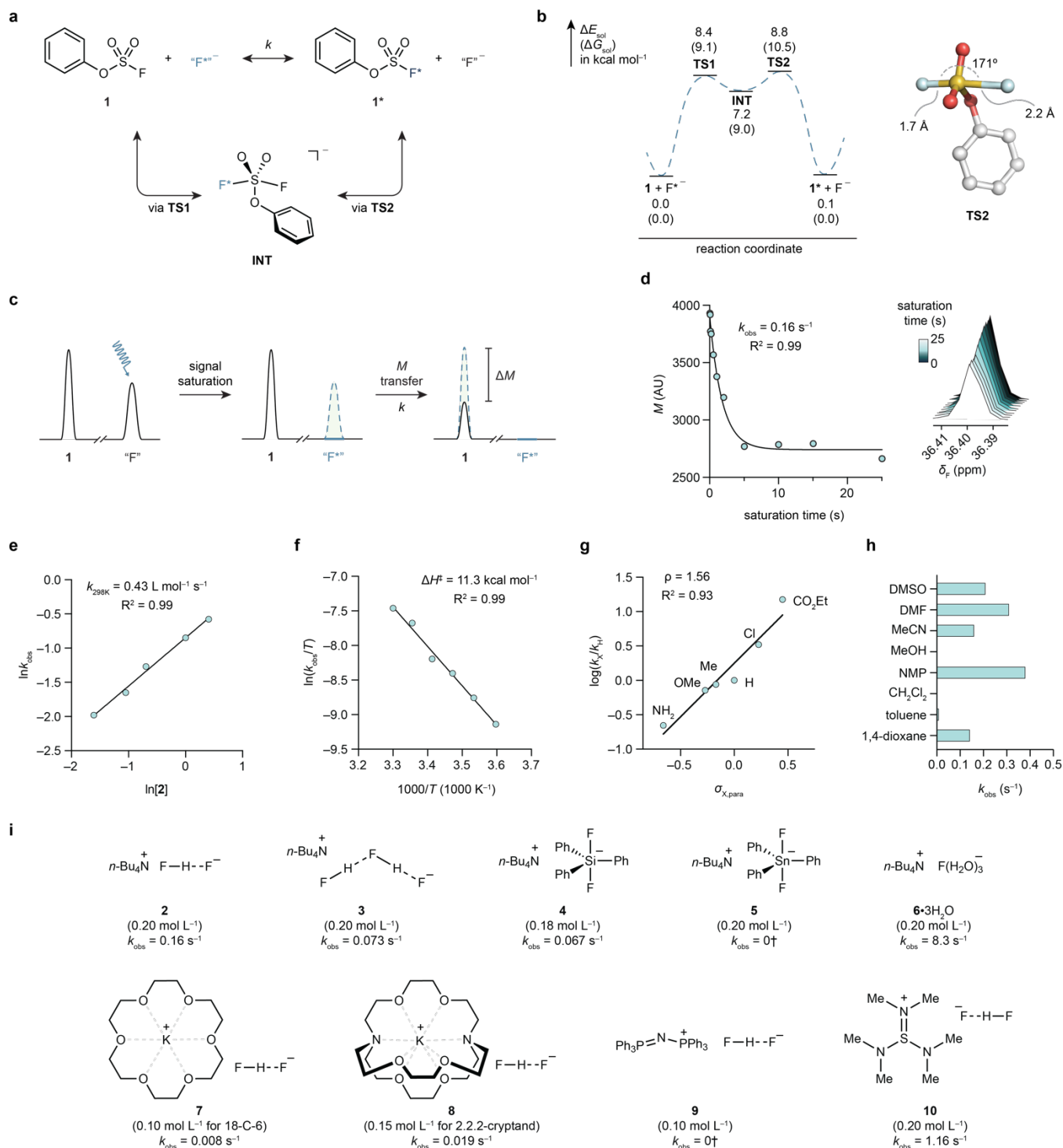


Fig. 2 | Investigation of sulfur fluoride exchange between phenyl fluorosulfate and a fluoride salt.

a, SuFEx of phenyl fluorosulfate (**1**). “F⁻” denotes any nucleophilic fluoride donor, exemplified by those shown below (**h**). **b**, DFT calculated energy profile of a typical SuFEx process in acetonitrile and the optimized geometry of the highest transition state **TS2**. **c**, Schematic illustration of TDST-NMR. **d**, A representative plot of magnetization versus saturation time, and overlapped spectra (right) of the corresponding experiments with saturation time ranging from 0.01 s to 25 s. Conditions: phenyl fluorosulfate (**1**, 0.02 mol L⁻¹), tetrabutylammonium bifluoride (**2**, 0.2 mol L⁻¹), MeCN-*d*₃, 298 K. $k_{\text{obs}} = 0.16 \text{ s}^{-1}$ ($R^2 = 0.99$). **e**, Measurement of the second-order rate of the SuFEx reaction between **1** and **2**, $k_{298\text{K}} = 0.43 \text{ L mol}^{-1} \text{ s}^{-1}$ ($R^2 = 0.99$). **f**, Eyring plot of the SuFEx reaction between **1** and **2**. The calculated activation enthalpy was determined, $\Delta H^\ddagger_{\text{calc}} = 11.3 \text{ kcal mol}^{-1}$ ($R^2 = 0.99$). **g**, Hammett plot of the SuFEx reactions between **2** and para-*X*-substituted phenyl fluorosulfates, $\rho = 1.56$ ($R^2 = 0.93$). **h**, Solvents effect. **i**, Structure-activity relationship of various fluoride salts (**2–10**) on the SuFEx reaction of **1**. [†]No exchange detected by NMR.

Automated radiosynthesis of aryl [¹⁸F]fluorosulfates. With kinetic parameters of [¹⁹F]SuFEx between phenyl fluorosulfate and fluoride salts determined, we embarked on the process development of the radioactive [¹⁸F]SuFEx. 3-Ethynylphenyl fluorosulfate (**11**) was chosen as the model substrate; potassium fluoride/[2.2.2]-cryptand (**8**) was selected as the [¹⁸F]fluoride source for its high elution efficiency and reproducibility. A few rounds of optimization based on the “cold” reaction results yielded a fully automated and highly reproducible method. In a typical experiment, 3-ethynylphenyl fluorosulfate (**11**, 0.1 mg, 0.5 μmol) in MeCN (0.5 mL) was added to azeotropically dried potassium [¹⁸F]fluoride (~3.7 GBq) in the presence of [2.2.2]-cryptand (**8**). The complete radiochemical conversion of [¹⁸F]F⁻ was achieved in 30 s at room temperature, showing a single ¹⁸F-labeled **11** peak on the crude HPLC traces (**Fig. 3a,b**). The radiochemical yield (RCY) based on HPLC³⁰ was highly reproducible,

99.3 \pm 0.6% (n = 4), followed by a less-than-one-minute C18-cartridge separation in which 3-ethynylphenyl [^{18}F]fluorosulfate was isolated.

Using this protocol, we successfully synthesized twenty five aryl and heteroaryl [^{18}F]fluorosulfates with excellent RCYs, 83–100% (median 98%, **Fig. 3c**). Bifunctional [^{18}F]fluorosulfate modules (**14–20**) covering a wide spectrum of (bio)orthogonally reactive groups could serve as positron-emitting tags for the *in vitro* or *in vivo* functionalization³¹ of biomacromolecules with native or preinstalled complementary handles such as alkyne (**14**), amine (**15**), thiol (**16**), hydroxylamine (**17**), *trans*-cyclooctene (**18,19**) and azide (**20**). In addition, [^{18}F]SuFEx was applicable to fluorosulfate derivatives of both naturally occurring molecules (**21, 23, 25, 26**) and known phenolic medicines (**22, 27, 29–34**^{32–35}). Importantly, the ^{18}F -isotopologues of *in vivo* validated bioactive fluorosulfates (*S*)-**24, 28** and **35** (vide infra) were synthesized in the final stage with excellent efficiency and fidelity.

While [^{18}F]SuFEx was rarely interfered by substrates' structures and functionalities, extensive reaction scope assessment revealed the inhibitory effects of acidic groups. Substrates with carboxylic acid ($\text{pK}_{\text{a,exp}} = 3.5$) and *NH*-tetrazole gave lower RCYs, 50% and 28%, respectively (Supplementary **Figs. S56, S57**). Similarly, excess water was found to be a poison for the fluoride exchange. Only 14% RCY of [^{18}F]**11** was obtained when 50 equiv of water was added (Supplementary **Fig. S27**, Cf. 99% RCY with no water), which was in line with the NMR results (Supplementary **Fig. S15**).

Aryl [^{18}F]fluorosulfate with high molar activity (A_{m}) was prepared by leveraging the reaction stoichiometry. Incubation of “cold” fluorosulfate **35** with $\text{K}[^{18}\text{F}]\text{F}$ (34.6 GBq, 0.94 Ci) at room temperature for 30 s rendered 98% RCY. The desired [^{18}F]**35** was purified by water quench followed by C18-cartridge separation. Quantitative HPLC analysis of the final product with calibration curve revealed the molar activity 281 GBq μmol^{-1} (decay corrected to end of synthesis), which is about four times as high as the empirical threshold (74 GBq μmol^{-1})⁶ for a clinically useful radiotracer.

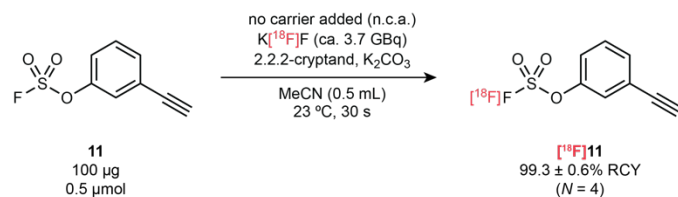
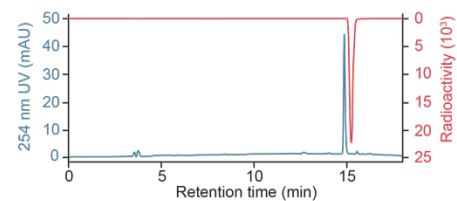
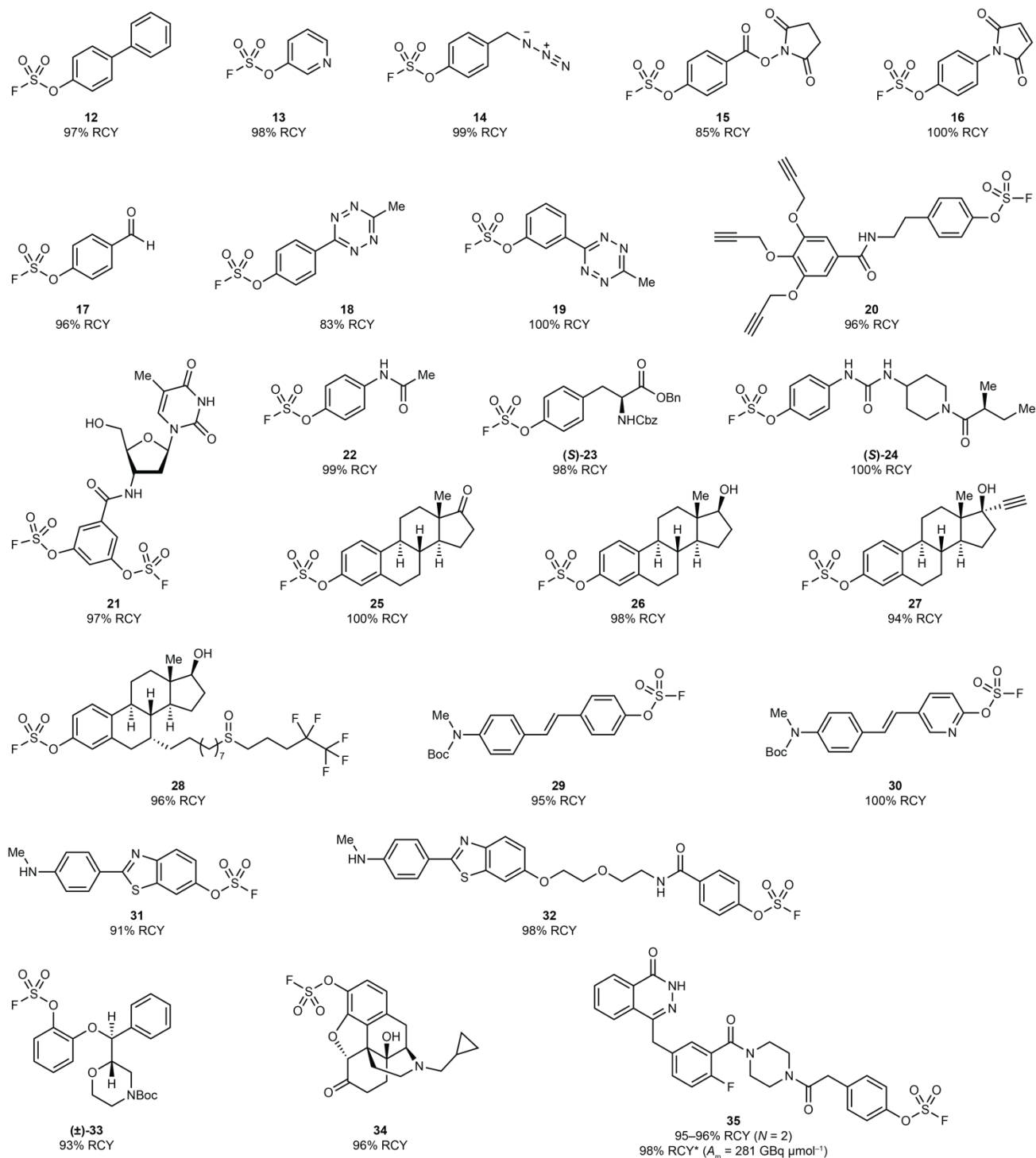
a**b****c**

Fig. 3 | [¹⁸F]SuFEx of aryl fluorosulfates. **a**, [¹⁸F]SuFEx of 3-ethynylphenyl fluorosulfate (**11**). Conditions: Compound **11** (0.1 mg), K[¹⁸F]F (ca. 3.7 GBq), [2.2.2]-cryptand, K₂CO₃, MeCN (0.5 mL), 23 °C, 30 s. RCYs were determined by HPLC (*n* = 4) after the reaction crude being quenched by water (0.1 mL). **b**, Representative HPLC chromatograms of a reaction crude of [¹⁸F]**11**, with 254 nm UV absorption (blue) and radioactivity (red) traces. **c**, Substrate scope of the [¹⁸F]SuFEx reaction following the conditions described before (**a**). *Curie-scale synthesis of [¹⁸F]**35**. Conditions: Compound **35** (0.1 mg, 17.2 nmol), K[¹⁸F]F (ca. 34.6 GBq), [2.2.2]-cryptand, K₂CO₃, MeCN (10 mL), 23 °C, 30 s. Me, methyl. Cbz, benzylcarbamate. Bn, benzyl.

Stability examination of aryl fluorosulfate radiopharmacophores in aqueous and biological milieu. To unravel the stability profile of aryl fluorosulfates in aqueous and biological milieu, we conducted a comprehensive examination of its propensity toward substitution and hydrolysis. Refluxing in the presence of aniline (bp 184 °C) for 3 h induced no change of phenyl fluorosulfate (**1**, bp 180 °C) (Supplementary **Fig. S2**). Incubating the same compound in aqueous HCl (1 mol L⁻¹) and 50% trifluoroacetic acid in DCM, respectively, for 24 h resulted in neglectable degradation (Supplementary **Fig. S6**). While being inert under physiological conditions (pH 7.4, 37 °C) over a period of 1 week (**Fig. 4c**), **1** was hydrolyzed slowly in a pH 10 buffer (approximately 10% hydrolysis after 24 h, **Fig. 4a**) and rapidly by 0.025 mol L⁻¹ aqueous sodium hydroxide (*t*_{1/2} = 20 min). We then incubated **1** in pH 7.4 buffer in the presence of a series of nucleophilic or reductive amino acids and found that only lysine and glutathione (GSH) caused approximately 10% of **1** hydrolysis after 48-h (**Fig. 4b**).

Subsequently, the ¹⁸F-labeled aryl fluorosulfate (*S*)-**24** was used to assess the *in vivo* stability of the ArOSO₂-F group. Upon injection into wild-type C57BL/6 mice via the intravenous (i.v.) route, [¹⁸F]-(*S*)-**24** was found to be mainly enriched in liver where sEH is most abundantly expressed (**Fig. 4d**). Importantly, we did not detect apparent ¹⁸F-associated signal in the bones — ¹⁸F bone deposition³⁶ would indicate the release of [¹⁸F]F⁻ from the aryl [¹⁸F]fluorosulfate via an undesired substitution or

hydrolytic reaction. Similar *in vivo* stability was observed for the fulvestrant derivative [^{18}F]**28** (Supplementary **Fig. S62**). The absence of ^{18}F -associated signal in the bone provides strong evidence of the *in vivo* stability of [^{18}F]-(*S*)-**24** and [^{18}F]**28**, and suggests that aryl [^{18}F]fluorosulfates, in general, may indeed possess the required properties to be used for *in vivo* PET imaging.

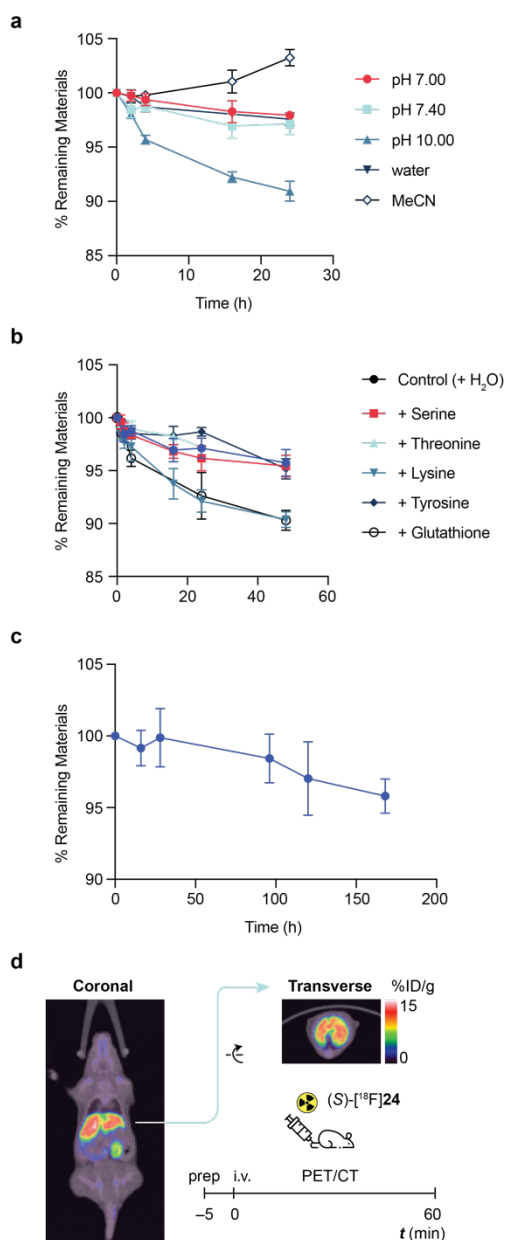


Fig. 4 | Stability characterization of aryl fluorosulfates *in vitro* and *in vivo*. a, Stability of **1** in phosphate buffers, water and MeCN at room temperature over a course of 24 h. Percentage of

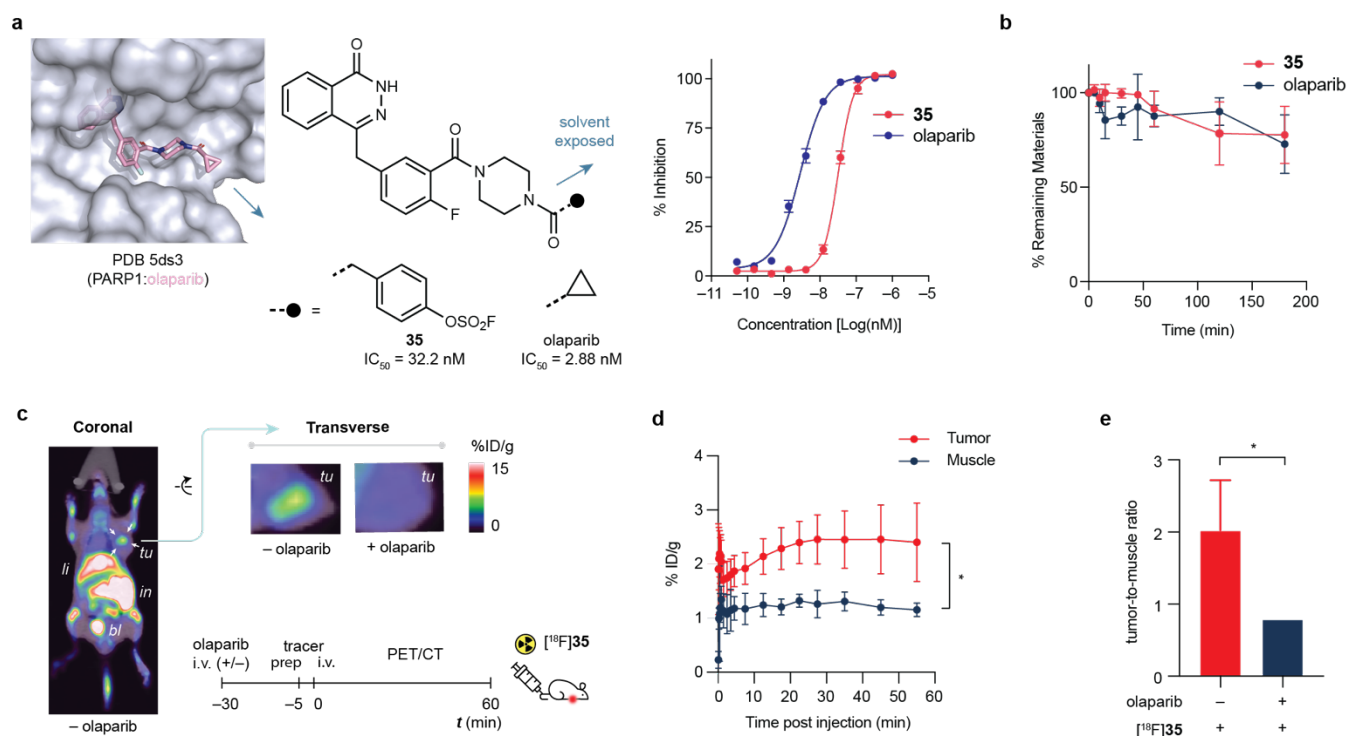
remaining materials was quantified by HPLC ($n = 3$). **b**, Stability of **1** in pH 7.4 buffer in the presence of nucleophilic amino acids and reduced glutathione at room temperature ($n = 3$). **c**, Stability of **1** under physiological conditions, pH 7.4, 37 °C ($n = 3$). **d**, PET images (60 min post-injection) of healthy mouse dosed by (S)-[^{18}F]**24** demonstrating its *in vivo* stability.

Structure-based design and application of a PARP-targeting aryl [^{18}F]fluorosulfate tracer To apply aryl [^{18}F]fluorosulfates to *in vivo* diagnostic PET imaging, we designed³⁷ a [^{18}F]fluorosulfate-functionalized analog of olaparib³⁸⁻⁴⁰ (**35**), an FDA-approved anti-cancer drug that targets tumor biomarker poly(ADP-ribose) polymerase 1 (PARP1), by extending the solvent-exposed site of olaparib with a pendent aryl fluorosulfate. Compound **35** maintained high binding affinity to PARP1 with a half maximal inhibitory concentration (IC_{50}) of 32.2 nM (**Fig. 5a**). When recombinant PARP1 was incubated with **35**, no formation of covalent adduct was detected by tandem mass spectrometry (LC-MS/MS), suggesting that compound **35** functions as a non-covalent PARP1 inhibitor. Importantly, **35** exhibited similar stability profile as olaparib in the serum of healthy human donors (**Fig. 5b**). Less than 25% of the small molecule was degraded after 3 h incubation, providing a useful time window for *in vivo* PET imaging.

A human breast cancer xenograft model was used to assess the applicability of the ^{18}F -labeled **35** for *in vivo* PET imaging. [^{18}F]**35** was i.v. injected into nude mice of subcutaneous human breast cancer xenograft established using MCF-7, a human breast cancer cell line with upregulated PARP1 expression. The intensive accumulation of the ^{18}F -labeled olaparib analog in tumors were clearly visualized with excellent target-to-background ratio after injection (**Fig. 5c,d**). In a competition experiment, excess olaparib was dosed before administration of [^{18}F]**35**, which blocked the accumulation of **35** in tumor, resulting in significant decrease in the ratio of % ID g^{-1} (injected dose per gram) of tumor-to-muscle from 2.02 ± 0.70 to 0.79 ± 0.04 ($P < 0.05$) (**Fig. 5c,e**). These

observations provide strong support for the specificity of this fluorosulfate-functionalized probe. Notably, in these experiments, we also detected significant ^{18}F -associated signals in the bone marrow that has abundant PARP1 expression^{41,42}.

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Fig. 5 | PET imaging in a tumor xenograft model using $[^{18}\text{F}]\mathbf{35}$. **a**, Structure-based design of non-covalent PARP1 inhibitor **35** and its dose-response curve, olaparib as positive control. Error bars represent the mean plus standard deviation (SD, $n = 3$), $\text{IC}_{50} = 32.2 \text{ nM}$. **b**, Serum stability of **35** is comparable to that of olaparib. **c**, Whole body coronal (left), and transverse (top-middle) PET/CT images of human MCF-7 bearing nude mice (transplanted under right shoulder, indicated by white arrows) acquired by performing a 55 min dynamic scan following $[^{18}\text{F}]\mathbf{35}$ administration. Transverse PET/CT image (top-right) of mice pre-treated by excess olaparib; No significant uptake of $[^{18}\text{F}]\mathbf{35}$ was observed at the tumor site. **d**, Time plot of percentage of injected dose per gram (%ID g^{-1}) of tissue of interest. Error bars represent the mean plus standard

deviation (SD, $n = 3$). P -values were calculated by unpaired Student's t -test; $*P < 0.05$. **e**, Comparison of pre-treatment with either vehicle ($n = 3$) or 50 mg kg⁻¹ or olaparib ($n = 3$) on the %ID g⁻¹ ratio of tumor versus muscle (healthy tissue).

250 Discussion

Since its first introduction in 2014, aryl fluorosulfate-based SuFEx click chemistry has found a growing number of interesting applications in chemical biology. For example, the Kelly and Sharpless groups jointly discovered that a biphenyl-based aryl fluorosulfate inactivates intracellular lipid binding protein(s) through chemoselective SuFEx reaction with a Tyr residue in the ligand-binding site⁴³.

255 Likewise, by incorporating a fluorosulfate-equipped L-tyrosine, Wang and coworkers developed a proximity-enabled reactive PD-1 (programmed cell death protein-1) that reacts with a proximal histidine of PD-L1 selectively, enabling irreversible binding of PD-1 to only PD-L1 *in vitro* and *in vivo*⁴⁴. Despite these pioneering studies that have demonstrated the potential of aryl fluorosulfates as covalent warheads for protein modifications, the reactivity-stability profile of S(VI)-F in a biological milieu remains
260 elusive. Anyone that plans to use aryl fluorosulfates for biological applications should be cautious to assume their propensity to undergo any covalent transformations under physiological conditions. As a matter of fact, compared to the newly developed iminosulfur oxydifluorides^{45,46}, aryl fluorosulfates are uniquely inert to disordered nucleophiles in bulk water due to its neglectable net dipole. Works by others⁴⁷⁻⁴⁹, and our own labs^{43,50} have partially unraveled the stringent requirements for its activation.

265 Only with the orientation of an aryl fluorosulfate and its reactive partner immobilized to just right, like a freeze-frame, by local electrostatic effects and an organized hydrogen bonding network, covalent capture would take place at the time scale of small molecule binding. Neither elongated contact nor perturbed nucleophile reactivity is dispensable. Accordingly, a protein, upon denaturing and losing its tertiary structure, immediately loses its reactivity with an aryl fluorosulfate-functionalized molecule that

270 readily reacts with the same protein under native conditions^{37,43}. This is the exact design principle upon which Kelly, Sharpless and Wang's work was built.

On the other hand, the above covalent capture examples reflect only a tip of the reactivity landscape of aryl fluorosulfates. In a few extreme cases we have encountered, yet contrary to the biased common sense that acid halide is labile, aryl fluorosulfates stay intact in refluxing aniline (184
275 °C), aqueous solutions (**Fig. 4**) and even in the presence of an entire proteome⁴³. The realization of the narrow reactivity-window has, thence, led to the scenario of taking advantage of the overlooked stability. As proof-of-principle, we have developed non-covalent inhibitors ((S)-**24**, **28**) by late-stage fluorosulfonylation of phenolic drugs²⁴ and bioisosteric replacement of trifluoromethoxy group²⁵, respectively, with improved potency and metabolic stability and the *in vivo* inertness of these
280 compounds has been confirmed by pharmacokinetic evaluations.

Here, by exploiting the intrinsic chemical inertness of aryl fluorosulfate, we have developed aryl [¹⁸F]fluorosulfate-based radiotracers for *in vivo* PET imaging in wt mice and in a xenograft tumor model. We discovered that fluoride anions circumvented the high kinetic barrier of a typical SuFEx reaction associated with amine or alcohol nucleophiles—the extraneous fluoride anion *per se* compensates the
285 stringent requirements in the latter scenarios for the stabilization or solvation of the departing fluoride from an S^{VI}–F site. Driven by this mechanistic rationale, we have successfully developed an ultrafast [¹⁸F]SuFEx process to incorporate ¹⁸F into aryl fluorosulfates as new radiotracers that, in the meantime, possess sufficient stability to be used for *in vivo* imaging with negligible drawbacks of hydrolysis and covalent bond formation.

290 The most unique feature of [¹⁸F]SuFEx is its efficiency and fidelity without sacrificing the probe's stability. The traditional radiosynthesis of an ¹⁸F-tagged *N*-hydroxysuccinimide ester (NHS) requires sequential S_NAr, saponification, and esterification, and a 20-min HPLC purification⁵¹. By contrast, [¹⁸F]SuFEx fulfills ¹⁸F installation and purification at room temperature within 2 min ([¹⁸F]**15**). To our knowledge, [¹⁸F]SuFEx represents the fastest ¹⁸F-incorporation process to date.

295 The mild exchange condition and chemical orthogonality of SuFEx also rendered a much broader
substrate scope than the previously known radiolabeling protocols (**Fig. 3**). Thus, the radiolabeling
could be accomplished in the final step of the tracer synthesis with significantly less activity going futile.
The chemical inertness of aryl fluorosulfates also offers much flexibility in planning the “cold” precursor
preparation such that the fluorosulfate handle may be installed in either early (e.g. **35** and
300 fluorosulfonylated peptides²⁵) or late stages (e.g. **33**, **34**) in a synthetic scheme.

In short, aryl [¹⁸F]fluorosulfates complement the current C–¹⁸F toolkit by unlocking an uncharted
radiochemical space. We envisage that it is possible to rationally design additional aryl
[¹⁸F]fluorosulfate-containing radiotracers to probe proteins beyond the ones described here, such as
radiotracers for targeting the central nervous system.

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Author contributions: K.B.S., P.W., H.W. and Q.Z. conceived the work. Q.Z., and H.W. designed and
executed TDST-NMR study. Q.Z. performed chemical syntheses and characterizations. Q.Z., H.Xu and
P.W. designed bioassays. Q.Z. and H.Xu designed and executed radiosynthesis and PET imaging.

N.W., and H.Xiong synthesized and assayed PARP1 inhibitors. W.-G.H.D., and L.N. performed
320 computational study. Q.Z., P.W., and K.B.S. wrote the manuscript; all authors edited the manuscript.

Data and materials availability: Experimental procedures for chemical and radiosynthesis, ¹H-NMR,
¹³C-NMR, ¹⁹F-NMR, ¹⁹F-TDST-NMR spectra, analytical HPLC radioactivity and UV chromatograms,
PET-CT images, immunohistochemistry, and DFT calculations are available in the supplementary
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