

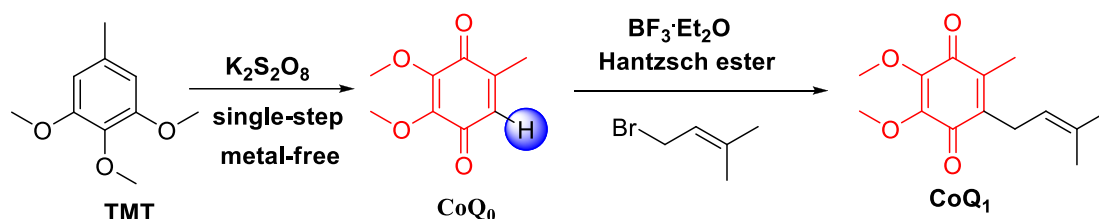
## A Convenient Two-Step Synthesis of Coenzyme Q<sub>1</sub>

Yi-Yu Yan<sup>a#</sup>, Wan-Yue Luo<sup>a#</sup>, Yan Zhao<sup>a</sup>, Jian-Hua Tian<sup>a</sup>, Jin Wang<sup>a\*</sup>

<sup>a</sup>School of Pharmacy, Jiangsu Key Laboratory for Bioresources of Saline Soils, Yancheng Teachers University, Hope Avenue South Road No.2, Yancheng, 224007, Jiangsu Province, P. R. China

# These authors contributed equally to this work

Corresponding authors e-mail: [wangi01@yctu.edu.cn](mailto:wangi01@yctu.edu.cn) (Jin WANG)



total yield **60%**; Redox Chain Reaction; gram-scale synthesis

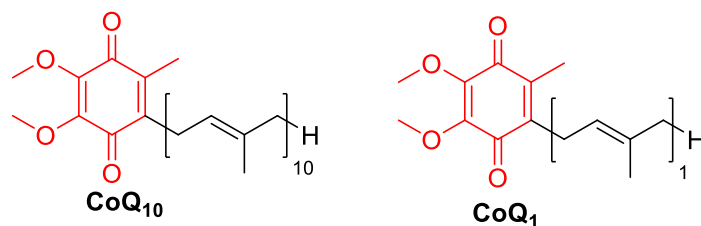
### Abstract

A convenient method for the preparation of Coenzyme Q<sub>1</sub> from the cheap and readily available 3,4,5-Trimethoxytoluene was developed. CoQ<sub>1</sub> was synthesized in moderate yield by a two-step procedure involving the key reaction of allyl bromide with CoQ<sub>0</sub> through a redox chain reaction. The reaction is efficient and could be used for the synthesis of other CoQ compounds.

**Keywords:** Coenzyme Q, 3,4,5-trimethoxytoluene, chain reaction

### Introductions

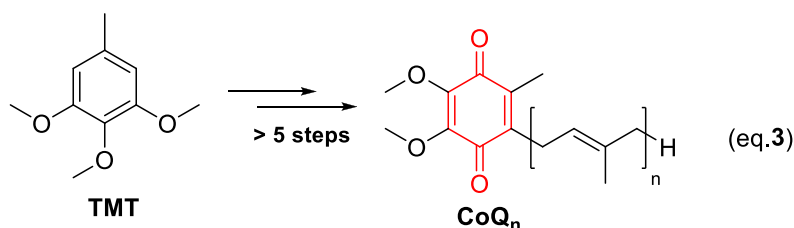
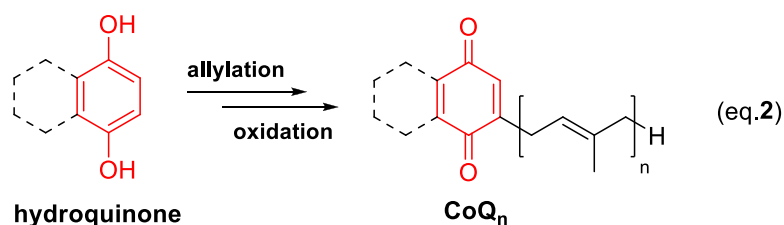
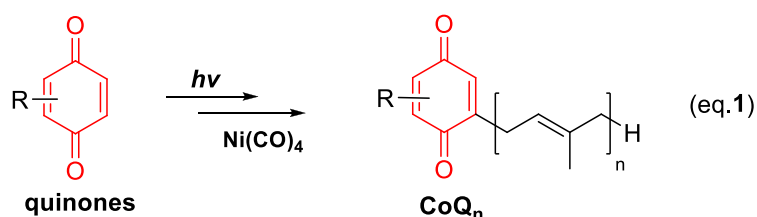
Coenzyme Q<sub>10</sub> (CoQ<sub>10</sub>, **Fig.1**) is a isoprenoid quinones compound<sup>[1]</sup> and play a pivotal role in the electron transport chain in respiratory processes.<sup>[2]</sup> CoQ<sub>10</sub> is a natural antioxidant that scavenges free radicals.<sup>[3]</sup> It is widely used in the treatment of cardiovascular disease and mitochondrial disorders.<sup>[4]</sup> Coenzyme Q<sub>1</sub> (CoQ<sub>1</sub>, **Fig.1**) is an important fragment of Coenzyme Q series which function in the electron transport and oxidative phosphorylation processes in mitochondria. CoQ<sub>1</sub> also acts as a key intermediate in the synthesis of higher CoQ analogues.<sup>[5]</sup>



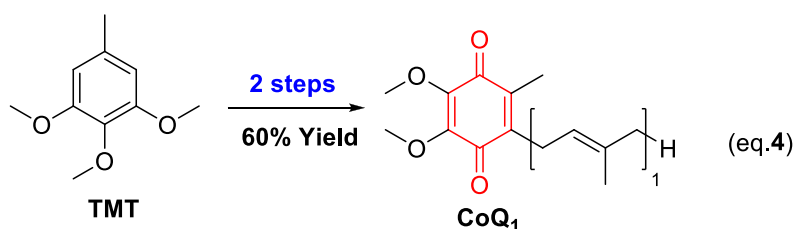
**Fig. 1** Structures of CoQ<sub>10</sub> and CoQ<sub>1</sub>

There have been several methods published for the preparation of Coenzyme Q<sub>1</sub>, most of methods involved a Lewis acid-catalyzed reaction between the allylic alcohol and hydroquinone, followed by oxidation to the quinones. Hegedus *et al*<sup>[2]</sup> and Sato *et al*<sup>[6]</sup> synthesized the CoQ<sub>1</sub> by reaction of  $\pi$ -allylic nickel complex with quinones in 26% yield (**Scheme 1, eq.1**). Yamago *et al*<sup>[7]</sup> reported a radical-mediated synthesis of substituted quinones with organotellurium compounds.<sup>[8]</sup> However, these reactions were quite sensitive to reaction conditions, the key reagents  $\pi$ -allylnickel bromide complex and organotellurium were difficult to prepare. Tabushi *et al*<sup>[9]</sup> reported a  $\beta$ -cyclodextrin catalyzed allylation-oxidation of hydroquinone to form CoQ<sub>1</sub> in 11% yield (**Scheme 1, eq.2**). Recently, Chen *et al*<sup>[5]</sup> and Bovicelli *et al*<sup>[10]</sup> started from 3,4,5-tetramethoxytoluene (TMT) to obtain CoQ<sub>1</sub> in multiple-steps (**Scheme 1, eq.3**). Unfortunately, all these methods generally gave low yields and complex by-products. Therefore, a general and practical method for efficient CoQ<sub>1</sub> synthesis is highly demanded. Here, we reported a two-step synthesis of CoQ<sub>1</sub> by starting from 3,4,5-trimethoxytoluene (TMT) with a total yield of 60% (**Scheme 1, eq.4**).

(a) previous work



(b) this work



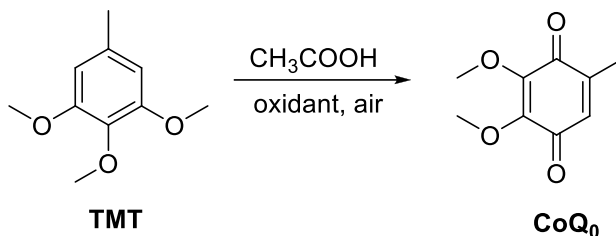
**Scheme 1.** Various methods for CoQn

## Results and Discussion

Firstly, a single-step synthesis of CoQ<sub>0</sub> was shown in **Table 1**, this oxidation reaction of **TMT** is conducted in acetic acid at 50 °C in less than 2 h and without using any metal catalyst. This environmentally friendly procedure is based on the oxidant as an oxygen atom donor, and the acidic solvent acetic acid played an important role in this transformation. The traditional method employing 30% H<sub>2</sub>O<sub>2</sub> as oxidant give a yield of 50% (entry 1, **Table 1**). The use of Na<sub>2</sub>S<sub>2</sub>O<sub>8</sub> and (NH<sub>4</sub>)<sub>2</sub>S<sub>2</sub>O<sub>8</sub> can improve the reaction yield (entry 3-4, **Table 1**). The best yield was obtained using K<sub>2</sub>S<sub>2</sub>O<sub>8</sub> as oxidant to afford the desired product CoQ<sub>0</sub> in 85% yield (entry 2, **Table 1**). However,

when utilize Ammonium Cerium Nitrate (CAN) as oxidant we did not observe any product CoQ<sub>0</sub>. (entry 5, **Table 1**).

**Table 1** Single-step synthesis of CoQ<sub>0</sub>

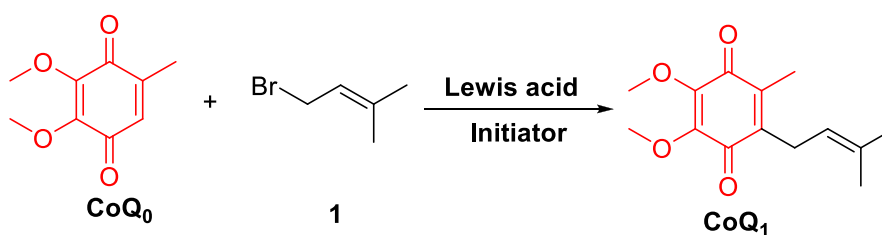


Entry	oxidant	Solvent	Temp (°C)	Yield (%)
1	30% H <sub>2</sub> O <sub>2</sub>	CH <sub>3</sub> COOH	50	50
2	<b>K<sub>2</sub>S<sub>2</sub>O<sub>8</sub></b>	<b>CH<sub>3</sub>COOH</b>	<b>50</b>	<b>85</b>
3	(NH <sub>4</sub> ) <sub>2</sub> S <sub>2</sub> O <sub>8</sub>	CH <sub>3</sub> COOH	50	70
4	Na <sub>2</sub> S <sub>2</sub> O <sub>8</sub>	CH <sub>3</sub> COOH	50	60
5	CAN	CH <sub>3</sub> COOH	50	0

**Reaction Conditions:** TMT (0.01mol), oxidant (1.5 equiv), 2 hour under open air

Inspired by Li's work on the alkylation of p-Quinones by a redox chain reaction,<sup>[11]</sup> herein we tried to synthesize CoQ<sub>1</sub> by allylation of CoQ<sub>0</sub> with 1-bromo-3-methyl-2-butene (**1**), the results were shown in **Table 2**. Diethyl 1,4-dihydro-2,6-dimethyl-3,5-pyridinedicarboxylate (Hantzsch ester) was selected as initiator according to literature,<sup>[12]</sup> and the reaction works with many Lewis acids as catalysts in dichloromethane solvent at room temperature. Normal Lewis acids catalysts were screened in the reaction, AlCl<sub>3</sub>, ZnCl<sub>2</sub> and FeCl<sub>3</sub> could not catalyze the reaction (**Table 2**, entries 1-3). Solvents were crucial for this reaction, using Acetone, THF, CH<sub>3</sub>CN or Toluene as solvent led to a low yield of CoQ<sub>1</sub> (**Table 2**, entries 5-8). On the basis of these screening studies, the optimal condition was using BF<sub>3</sub>Et<sub>2</sub>O as catalyst and dichloromethane as solvent.

**Table 2** Redox Chain Reaction for CoQ<sub>1</sub>



Entry	initiator	Lewis acids	solvents	Yield (%)
1	Hantzsch ester	AlCl <sub>3</sub>	CH <sub>2</sub> Cl <sub>2</sub>	N.R.
2	Hantzsch ester	ZnCl <sub>2</sub>	CH <sub>2</sub> Cl <sub>2</sub>	N.R.
3	Hantzsch ester	FeCl <sub>3</sub>	CH <sub>2</sub> Cl <sub>2</sub>	N.R.
<b>4</b>	<b>Hantzsch ester</b>	<b>BF<sub>3</sub>·Et<sub>2</sub>O</b>	CH <sub>2</sub> Cl <sub>2</sub>	<b>70</b>
5	Hantzsch ester	BF <sub>3</sub> ·Et <sub>2</sub> O	Acetone	8
6	Hantzsch ester	BF <sub>3</sub> ·Et <sub>2</sub> O	THF	32
7	Hantzsch ester	BF <sub>3</sub> ·Et <sub>2</sub> O	CH <sub>3</sub> CN	20
8	Hantzsch ester	BF <sub>3</sub> ·Et <sub>2</sub> O	Toluene	10

**Reaction Conditions:** CoQ<sub>0</sub> (0.01 mol), Compound **1** (0.01 mol), Hantzsch ester(1 mmol ), Lewis acid (0.01 mol), r.t., under N<sub>2</sub> atmosphere; N.R.= no reaction.

## Conclusion

In summary we have developed a convenient synthetic protocol for the preparation of Coenzyme Q<sub>1</sub> from the cheap and readily available 3,4,5-Trimethoxytoluene **TMT** within two steps. The overall yield of CoQ<sub>1</sub> is 60%. The intermediate CoQ<sub>0</sub> was also obtained in 85% yield in the first step. The second redox chain reaction between allyl bromide and CoQ<sub>0</sub> provided a one-step procedure for the direct introduction of allyl groups into quinones in good yield. The reaction is efficient, clean and easy work-up. This method could be used for the synthesis of other coenzyme Q compounds.

## Experimental Section

All reactions were monitored by TLC (SiO<sub>2</sub>, petrol ether/EtOAc 5:1), Melting points were measured on Melting Point M-565 (BUCHI). NMR and mass spectra were recorded on a Bruker Avanc III-HD 400 NMR and a TripleTOF Mass spectrometers, respectively. All reagents: e.g. Potassium Persulfate, Ammonium persulphate, Hantzsch ester, BF<sub>3</sub>·Et<sub>2</sub>O were purchased from Adamas, P. R. China, and used without further purification.

### General method for preparation of CoQ<sub>0</sub>

3,4,5-Trimethoxytoluene (1.82 g, 10 mmol) was dissolved in a mixture of acetic acid (10 mL) and catalytic H<sub>2</sub>SO<sub>4</sub>, then a solution of oxidant (15 mmol) was added dropwise over 10 minutes. The mixture was stirred and heated at 50 °C for 1 hour and extracted with CH<sub>2</sub>Cl<sub>2</sub> (3 x 10 mL). The combined organic phases were washed with

H<sub>2</sub>O and NaHCO<sub>3</sub>, then dried over anhydrous Na<sub>2</sub>SO<sub>4</sub>, and evaporated under reduced pressure. The residue was purified by a silica-gel column chromatography (PE/EtOAc 5:1) to give coenzyme Q<sub>0</sub>.

Coenzyme Q<sub>0</sub>, red-colored needles, m.p. 55-58 °C (Lit.<sup>[13]</sup> 57-59 °C).

<sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>) δ 6.44 (q, *J* = 1.7 Hz, 1H), 4.02 (s, 3H, OCH<sub>3</sub>), 4.00 (s, 3H, OCH<sub>3</sub>), 2.04 (d, *J* = 1.6 Hz, 3H, CH<sub>3</sub>).

<sup>13</sup>C NMR (101 MHz, CDCl<sub>3</sub>) δ 184.4 (C=O), 184.2(C=O), 145.0, 144.8, 144.0, 131.2, 61.2 (OCH<sub>3</sub>), 61.1 (OCH<sub>3</sub>), 15.4 (CH<sub>3</sub>).

MS (ESI): *m/z* = 205 [M+Na]<sup>+</sup>.

The spectroscopic data is in accord with literature <sup>[13]</sup>.

#### General method for preparation of **CoQ<sub>1</sub>**

1-bromo-3-methyl-2-butene (**1**) (1.49g, 0.01mol), Hantzsch ester (0.25g, 1 mmol) and CoQ<sub>0</sub> (1.82g, 0.01mol) were dissolved in dichloromethane (10 mL) under a nitrogen atmosphere. After stirring for 30 minutes, a solution of Lewis acids (0.01mol) was added and the mixture solution was stirred at r.t. for 2 hour and extracted with CH<sub>2</sub>Cl<sub>2</sub> (3 × 10 mL). The combined organic phases were washed with H<sub>2</sub>O and brine, then dried over anhydrous Na<sub>2</sub>SO<sub>4</sub>, and evaporated under reduced pressure. The residue was purified by a silica-gel column chromatography (PE/EtOAc 8:1) to give **CoQ<sub>1</sub>**.

<sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>) δ 1.65 (s, 3 H, CH<sub>3</sub>), 1.75 (s, 3 H, CH<sub>3</sub>), 2.14 (s, 3 H, CH<sub>3</sub>), 3.12 (d, 2 H, *J* = 7.0 Hz, CH<sub>2</sub>), 3.96 (s, 3 H, CH<sub>3</sub>O), 3.94 (s, 3 H, CH<sub>3</sub>O), 4.32 (t, 1 H, *J* = 7.0 Hz, C=CH).

<sup>13</sup>C NMR (101 MHz, CDCl<sub>3</sub>) δ 180.0 (C=O), 175.6(C=O), 144.1, 143.0, 142.7, 132.6, 126.5, 123.4, 60.5 (OCH<sub>3</sub>), 60.3 (OCH<sub>3</sub>), 30.4, 29.1, 25.4, 15.7(CH<sub>3</sub>).

MS (ESI): *m/z* = 251 [M+H]<sup>+</sup>.

The spectroscopic data is in accord with literature <sup>[5]</sup>.

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