

Discovery of calcium-metal alloy anodes for reversible Ca-ion batteries

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Abstract

Ca-ion batteries (CIBs) show promise to achieve the high energy density required by emerging applications like electric vehicles because of their potentially improved capacities and high operating voltages. The development of CIBs has been hindered by the failure of traditional graphite and calcium metal anodes due to the intercalation difficulty and lacking efficient electrolyte. Recently a high voltage (4.45 V) CIB cell using Sn as the anode was reported achieving a remarkable cyclability (> 300 cycles). The calcination of Sn was observed to end at Ca₇Sn₆, which is surprising, since higher Ca-content compounds are known (e.g. Ca₂Sn). Here, we investigate computationally the Sn electrochemical calcination reaction process and explore the reaction

driving force as a function of Ca content using density functional theory (DFT) calculations. This exploration allows us to identify threshold voltages which govern the limits of the calcination process. We then use this information to design a four-step screening strategy and use high-throughput DFT to search for anode materials with higher properties. We predict that many metalloids (Si, Sb, Ge), (post-)transition metals (Al, Pb, Cu, Cd, CdCu₂) are promising inexpensive anode candidates and warrant further experimental investigations.

1. Introduction

The usage of renewable energy, coupled with the growing application of electric vehicles (EVs), demand energy storage techniques with high energy density and low cost.¹ Multivalent batteries, like Mg-ion,² Ca-ion,^{3,4} and Al-ion batteries,^{5,6} have the potential to realize significantly improved capacities, compared to monovalent batteries (*e.g.* Li-ion batteries), due to more electrons carried per ion. Among them, Ca-ion batteries (CIB) have drawn special attention with merits besides the capacity enhancement: 1) Ca/Ca²⁺ has a reduction potential (-2.87 V) only slightly higher than Li/Li⁺ (-3.04 V), yet much lower than Mg/Mg²⁺ (-2.36 V) and Al/Al³⁺ (-1.68 V), which provides CIB the prospect to function at voltages comparable with Li-ion batteries and much higher than the counterparts of Mg-ion and Al-ion batteries.^{7,8} 2) Ca is the 5th most abundant element in the earth's crust with an extensive global resource distribution, in contrast to lithium. 3) The kinetics of Ca-ion in solid electrodes are faster than Mg- and Al-ions due to reduced charge density.^{9–11}

The development of CIBs was originally pioneered by the study of Ca-ion electrochemical intercalations into layered transition metal oxides and sulfides.¹² Subsequently, many efforts then were made to search for cathode materials which will tolerate a large amount of Ca-ions reversibly extracted/re-accommodated upon charge/discharge. Material systems including Prussian blue

compounds,^{10,13,14} Chevrel phases,^{15,16} spinels,^{17–19} perovskites,²⁰ layered transition metal (TM) sulfides,²¹ and iron phosphate,²² were suggested to be effective Ca-ion electrodes with the spinels and perovskites attracting extra attention because of their predicted high voltage ($> 3.5\text{V}$) and large theoretical capacities ($> 240\text{ mAh/g}$) during discharge at room temperature.^{17–20} Distinct from these TM based electrodes, a graphite cathode has been reported which functions *via* the (de-)intercalation of electrolyte salt anions ($A^- = \text{PF}_6^-, \text{ClO}_4^-$ and so on) upon charge/discharge at remarkably high voltages (5.2V)^{23,24} with a theoretical capacity as high as 372 mAh/g (corresponding to AC_6).^{25,26} Yet the practical capacity of batteries based on this material suffer from a large degradation ($\sim 90\text{ mAh/g}$) as a result of the electrolyte decomposition under high voltage.²⁶

Unlike the continuous development of CIB cathode materials, studies focusing on anodes have been relatively scarce. Graphite based CIB anodes have been shown to be problematic at room temperature due to difficulties related to the intercalation of calcium.²⁷ The pursuit of a calcium metal anode is currently hindered by the lack of an effective electrolyte to plate/strip calcium metal at room temperature³ in an adequate voltage window.⁴ Also, Ca^{2+} diffusion is observed to be extremely sluggish through the as-formed solid electrolyte interphase (SEI) between the calcium metal anode and the electrolyte.^{28,29} TM oxide (*i.e.* V_2O_5)³⁰ based anodes have been shown to be effective at storing Ca-ions; however, the high calcination potential ($\sim 2.8\text{ V}$) of this material significantly reduces the overall output voltage of the whole cell.¹⁷

Alloying-type anodes, widely studied for Li-ion batteries, show great promise for reversible CIBs. Using a Sn anode and graphite cathode, Wang *et al.*¹⁴ recently reported a high voltage (4.45 V) CIB cell with a reasonable capacity of 85 mAh/g and a remarkable cyclability (95% capacity retention in 350 cycles). Besides Sn, several metals and metalloids including Zn,

Al, Si, Li, and Na also have been investigated for the use of alloying-type CIBs anodes with largely disparate capacities achieved.^{13,14,31,32} All of them except Na have been reported to mix with Ca in wide composition ranges, forming various intermetallic compounds.³³ For instance, the highest Ca-content intermetallic compounds of Sn, Zn, and Li are Ca_2Sn ,³⁴ Ca_3Zn ³⁵ and CaLi_2 ,³⁶ with corresponding theoretical capacities calculated to be 903 mAh/g, 1366 mAh/g, and 3860 mAh/g. However, in experimental full cell operations, the calcination of Sn ends at Ca_7Sn_6 with a theoretical capacity of 527 mAh/g while the calcinations of Zn and Li are even more truncated with very limited capacity observed.¹⁴ It is therefore important to examine the metal-calcium (M-Ca) reaction mechanisms during the electrochemical calcination and understand the variation of the calcination driving force as a function of Ca-ions accommodated. Furthermore, considering that Ca mixes with many metals and metalloids, forming a wide range of alloys and compounds,³³ it is then of significant interest to explore the whole alloying space of M-Ca systems and discover novel active anode materials for improved electrochemical properties and cyclabilities.

First-principles density functional theory (DFT) calculations have been extensively used as compelling tools to study the battery materials by understanding the underlying mechanisms,^{37–41} exploring the kinetics during electrochemical reactions,^{42–45} and predicting novel high-performance electrode materials.^{46–49} Here in this work, we use DFT to investigate the Sn-Ca electrochemical alloy reaction process *via* constructing the ground state Sn-Ca phase diagram and explore the reaction driving force evolution as a function of Ca-ion accommodated. We then identify the convex hull characteristics favored by large capacity alloy-type anodes and by comparison between our DFT calculations and electrochemical measurements of CIB cells, we define threshold calcination voltages which limit the extent of calcination reactions in real cells by examining the alloy reaction of Ca and Zn, Li, Na. Moreover, we design a four-step screening

strategy and use high-throughput DFT calculations to explore all M-Ca alloying space to search for anode materials with higher energy density and constrained volume expansion. We predict that many metalloids (Si, Sb, Ge), (post-)transition metals (Al, Pb, Cu, Cd, CdCu₂, Ga, Bi, In, Tl, Hg), and noble metals (Ag, Au, Pt, Pd) are promising anode candidates. Our discoveries shed light on the design of high performance reversible Ca-ion batteries and provide predictions of new compounds awaiting experimental validation.

2. Methodology

2.1 First-principles DFT calculations

All the first-principles calculations were performed *via* the Vienna Ab-initio Simulation Package (VASP)^{50–53} within the projector augmented wave (PAW) formalism⁵⁴ and the Perdew-Becke-Ernzerhof (PBE) approximation⁵⁵ to the exchange-correlation potential was employed. We used a plane wave basis with a cutoff energy of 520 eV and Γ -centered k -meshes with a density of 8000 k -points per reciprocal atom. All the calculations reported in this study were conducted under the framework of the Open Quantum Materials Database (OQMD).^{56,57}

2.2 Voltage profile calculations: calcination voltage and output voltage

2.2.1 Calcination voltage V of M-Ca anode

We evaluated the averaged M-Ca electrochemical alloy reaction voltages (calcination voltage, relative to Ca/Ca²⁺) by calculating the reaction free energy per Ca added/removed, as shown in Eq. 1:^{58,59}

$$V = \frac{\Delta G_f}{2F\Delta N_{Ca}} \quad (1)$$

where F is the Faraday constant, ΔN_{Ca} is the amount of Ca added/removed, 2 is the amount of charges carried per single Ca, and ΔG_f is the molar free energy change during the reaction.

Assuming that the calcination proceeds through a two-phase reaction between Ca_xM and M : $\text{M} + x\text{Ca} \rightarrow \text{Ca}_x\text{M}$, ΔG_f can be approximated by the total internal energy changes from DFT calculations (0 K),

$$\Delta E = E(\text{Ca}_x\text{M}) - E(\text{M}) - xE(\text{Ca}_{\text{metal}}) \quad (2)$$

where $E(\text{Ca}_x\text{M})$ and $E(\text{M})$ are the DFT energies at the respective compositions. We neglected entropic contributions and the reaction voltage profiles therefore will follow the $T = 0\text{K}$ ground state convex hull and consist of a series of constant voltage steps along the two-phase regions of the convex hull, separated by discontinuities indicating the single phase compounds on the hull. It is noteworthy that electrochemical M-Ca reactions do not necessarily proceed through two-phase reactions in practice. Thus, the calculated $T = 0\text{K}$ voltage profiles should be viewed as an approximation to the actual voltage profiles.^{60,61} The voltage drops in the profile become more rounded at finite temperatures (*e.g.*, room temperature), due to finite temperature effects.⁵⁹

2.2.2 Output voltage V_{output} of CIBs using the M-Ca anode

During the discharge of CIBs, the M-Ca alloy anode, which is the focus of this study, experiences a decalcination reaction (corresponding voltage: $-V$) while the corresponding cathode experiences a calcination reaction (corresponding voltage: V_{cathode}). Upon charging, the reverse reactions occur. The output voltage of a complete CIB cell containing both cathode and anode upon discharge then can be defined as follows:

$$V_{\text{output}} = V_{\text{cathode}} - V \quad (4)$$

where the anode voltage V can be calculated using Eq. 1. To calculate the output voltage and then evaluate the energy densities of CIBs using anodes discovered in this study, we assume a value of $V_{\text{cathode}} = 5.2\text{ V}$, consistent with the recent report of a graphite-based cathode material.²⁴

We favor anodes with lower calcination voltage V to maximize the V_{output} of CIB, yet V should not be too low to ensure enough driving force for the reversed calcination reaction to happen on charge.

2.3 Volume expansion evaluations

We computed the volume expansion upon the calcination of M *via* calculating the volume change per Ca added as shown in Eq. 3:

$$U = \frac{u_{Ca_xM} - u_M}{x} \quad (3)$$

where u_{Ca_xM} and u_M are the volumes of Ca_xM and M respectively, x is the amount of Ca.

2.4 Capacity and energy density calculations

The gravimetric and volumetric capacity of M-Ca alloy anode corresponding to a given voltage plateau (a given two-phase reaction) can be calculated according to following equations Eq. 5 and Eq. 6:

$$C_g(V) = \frac{2\Delta N_{Ca}(V)F}{m_M} \quad (5)$$

$$C_u(V) = \frac{2\Delta N_{Ca}(V)F}{u_M} \quad (6)$$

where F is the Faraday constant, $\Delta N_{Ca}(V)$ is the amount of Ca added/removed corresponding to the voltage plateau, 2 is the amount of charge carried per single Ca, m_M and u_M are the mass and volume of M, respectively.

The energy density $E_g(V)$ and specific energy $E_u(V)$ of the CIBs using the M-Ca alloy anode then can be calculated by integrating the volumetric capacity $C_g(V)$ and gravimetric capacity $C_u(V)$ as a function of output voltage V_{output} as shown in Eq. 7 and Eq. 8:

$$E_g(V) = \int_{V'}^{V_0} C_g(V_{cathode} - V') dV' \quad (7)$$

$$E_u(V) = \int_{V'}^{V_0} C_u(V_{cathode} - V') dV' \quad (8)$$

where V_0 is the lower limit of M calcination voltage profile.

3. Results and discussions

3.1 Sn-Ca phase diagram and the electrochemical Sn-Ca reactions

Phase diagrams represent the thermodynamic phase equilibria of multicomponent systems and provide useful information on the electrochemical reactions between phases. The ground state convex hull represents the $T = 0$ K limit of the thermodynamic phase diagram and gives information about the ground state stability of compounds in a given system. Experimental phase-diagram determination for a specific system can be time- and labor- consuming, while it can be significantly accelerated by calculating energies of all the known compounds in the corresponding chemical space using DFT.⁴⁷ Here we built M-Ca $T = 0$ K phase diagrams using structures with the lowest energy for each composition with M be metal/metalloids elements and their binary alloys. All the compounds were adopted from the Inorganic Crystal Structure Database (ICSD)⁶² and corresponding calculations were carried out under the framework of OQMD.^{56,57} Using these convex hulls, we analyze the electrochemical calcination process of Sn and examine the driving force variations to determine the calcination maximums for the Sn anode. Then we will validate our hypothesis in other typical systems including Zn, Li, and Na.

The calculated Sn-Ca convex hull is shown in Fig. 1A, we are able to correctly identify all the known intermediate phases in the experimental phase diagram including CaSn_3 , CaSn , Ca_7Sn_6 , $\text{Ca}_{31}\text{Sn}_{20}$, $\text{Ca}_{36}\text{Sn}_{23}$, and Ca_2Sn as either on the hull or slightly (< 10 meV/atom) above the hull.³⁴ The calcination voltages corresponding to these phases declines from 0.99 V, 0.72 V, 0.59 V, to 0.53 V relative to Ca/Ca^{2+} (Fig. 1B) while the volume expansions of the system per Ca accommodated increases from 7.4 \AA^3 , 27.5 \AA^3 , 27.6 \AA^3 , 28.8 \AA^3 , 31.1 \AA^3 (Fig. 1C). By comparison

with experimental electrochemistry data, we can determine a cutoff for the allowed calcination driving force, below which the reaction will not proceed in practice. For instance, the experimental calcination of Sn ends at Ca_7Sn_6 ,¹⁴ and the calculated calcination voltage of the Sn-Ca system (Fig. 1B) reaches a value of 0.53V (relative to Ca/Ca^{2+}) for Ca_7Sn_6 . Hence, we use this comparison to hypothesize that the driving force for calcination of anodes should be no less than 0.53 V. We then validate the use this driving force limit to determine the calcination extent of Zn, Li, and Na (and other metals), and compare with experimental measurements below. We also note that the shape of the convex hull can have a profound impact on the extent of calcination. The Sn-Ca convex hull features a relatively steep decreasing energy on the Sn-rich side. The fast decrease in formation energy with increasing Ca content corresponds to high calcination voltages and a large reaction driving force while the “length” (in Ca content) of this segment of the convex hull indicates a large amount of Ca ions react with the anode when the driving force is large. On the contrary, convex hulls which feature short or shallow decreasing segments on the Ca-poor side indicate a weak driving force, or small Ca capacity, and potentially point to a hasty end to calcination.

3.2 Ca-Zn, Li, Na phase diagrams and the electrochemical calcination limits

Having determined a calcination voltage threshold in the Sn-Ca system, we next construct convex hulls in the Zn-Ca, Li-Ca, and Na-Ca systems, as shown in Fig. 2A. The DFT calculations show nearly all experimentally observed intermediate compounds on the hull (except CaZn_3 which we exclude because its reported crystal structure exhibits partial occupancies). Na is reported to show no solubility in Ca with no intermetallic compound reported. As a simple test of the immiscibility and lack of compound formation in this system, we used Li_2Ca as a prototype and calculate the corresponding Na_2Ca energy. The phase is above the hull, consistent with the lack of observed compounds in this system. The Zn-Ca convex hull is asymmetric with low energies on

the Zn-rich side, and formation energy of Ca_xZn rapidly decreases for small Ca concentrations ($0 < x < 0.33$). As a result, the calcination voltage quickly falls from 1.03 V to 0.46 V (Fig. 2B) in the same concentration range. If we apply the calcination voltage threshold derived from the Sn-Ca system (0.53V) to the Zn-Ca system, then we would predict its calcination should end at $x = 0.167$ (CaZn_5) and before $x = 0.33$ (CaZn_2), indicating a very limited calcination and capacity. These predictions are consistent with experimental observations,¹⁴ thus validating the use of the calcination voltage threshold. Zn also exhibits a larger volume expansion per Ca of 31.26 \AA^3 than Sn started at an early calcination step ($x = 0.167$) as shown in Fig. 2C. For the calcination reaction of Li, because the convex hull is extremely shallow with very small (negative) formation energies, and thus a low calcination voltage of 0.03 V (Fig. 2B). The Li-Ca calcination voltage is therefore significantly lower than the threshold calcination voltage value (0.53 V), and hence is predicted to exhibit very low reversible capacity, also in agreement with experimental observations,¹⁴ and therefore validating the use of the threshold. For Na, no solubility in Ca and no stable intermediate phases, agrees with its poor calcination performance observed.¹⁴ In order to obtain a significant calcination capacity, one should search for M-Ca convex hulls with long and fast decreasing segments to the M-rich side to ensure large capacity with a high driving force. Having validated our strategy, we next use our threshold calcination voltage combined with high-throughput (HT) DFT of a large number of alloying-type anode calcination reactions to discover novel anodes with promising electrochemical properties.

3.3 HT-DFT screening for high-performance novel calcium alloy anodes

Ca forms alloys with many metals and metalloids.³³ We use this fact, along with the threshold calcination voltage above to design a four-step screening strategy and apply it to search for the high electrochemical property anodes as shown in Fig. 3. The four steps are: (i) The

screening was initiated by identifying all the binary and ternary Ca intermetallic compounds from the Inorganic Crystal Structure Database (ICSD).⁶² We exclude quaternary or higher order Ca alloys because of the potentially more complex mass transport (and hence sluggish kinetics) during their calcination and decalcination. In total, we identify unique 357 M-Ca compounds. (ii) We then examined all the Ca_xM compounds and checked the existence of counterparts with the same stoichiometry, but with Ca removed, *i.e.*, M. If both of them exist in the ICSD, the Ca_xM compound is then can be seen as the calcination product of M where this latter compound is either simply a metal/metalloid element (*e.g.* Sn) or a binary intermetallic compound $\text{M}_a\text{M}'_b$ (*e.g.* CuAu). This screen results in a pool of 115 M-Ca systems with a various number of calcination reactions. (iii) Next, we calculated calcination voltage profiles for calcination reactions of all 115 M-Ca systems as summarized in Fig. 4. To determine the practical extent of the calcination reactions of each M-Ca system and also its maximum capacity, we apply threshold calcination voltages to all the M-Ca systems. Two factors were considered to define the threshold calcination voltages: calcium metal plating and the practical calcination limit (discussed above). Anodes calcination potentials lower than Ca/Ca^{2+} , can experience calcium metal plating and possible dendrite formation, leading to possible short circuit and safety concerns. Therefore, we apply a first threshold calcination voltage of 0.1 V, which we term a “relaxed criterion”, to avoid calcium plating and potential failure of the cell. Meanwhile, we also apply a second threshold calcination voltage of 0.53 V, obtained by determining the practical Sn calcination maximum as discussed above. The calcination driving force requirements for M-Ca systems could be different from Sn-Ca (although we validated this strategy above for Zn-Ca, Na-Ca, and Li-Ca systems), yielding some uncertainty in the predictions. Hence, we use both thresholds with 0.53 V serving as the restrictive criterion and the 0.1 V serving as the relaxed criterion. We repeated each screening calculation with both thresholds to illustrate the changes that

could occur with a range of calcination thresholds. Then two capacity maximums (C_{\max}) of each M-Ca system are determined. (iv) For the two data sets obtained with different threshold calcination voltages, we estimated their output voltages refer to the $V_{cathode}$ assumed, volume expansions, specific energies, and energy densities and rank them using their maximum capacities and energy densities. Cyclabilities of alloying-type anodes are usually deteriorated by a large volume expansion due to ion insertions as we learned from the Li-ion batteries⁶³ and M-Ca systems with lower volume expansions are then favored. We then screen for M-Ca systems with a higher energy density than Sn, yielding a list of the most promising anode candidates.

3.3.1 Anode candidates obtained with the relaxed calcination voltage criterion

Metalloids (Si, Ge, As, Sb)

Our screening strategy identifies metalloids including Si, Ge, As, and Sb as compelling anode materials with high specific energies and remarkably constrained volume expansions as shown in Fig. 5. Among them, Si exhibits the highest gravimetric capacity (3817 mAh/g) and specific energy (18495 Wh/kg, calculated with graphite cathode usage assumed as discussed in Section 2.4) in this study by taking as many as 2 Ca. These attributes are significantly larger than the analogous properties of Sn (903 mAh/g, 4216 Wh/kg) when the lower threshold calcination voltage is applied. The average calcination voltage for the Si anode, 0.35V, is modest. Meanwhile, its maximum volume expansion is 31.89 \AA^3 per Ca and is comparable to Sn (31.13 \AA^3 per Ca). Ge, As and Sb also can take a maximum amount of 2 Ca per M when the low threshold calcination voltage was applied, and their heavier masses make their gravimetric capacities (1476 mAh/g, 1431 mAh/g, 880 mAh/g) and specific energies (6980 Wh/kg, 6371 Wh/kg, 3985 Wh/kg) slightly lower than Si, yet still comparable or higher than Sn. Moreover, Ge, As and Sb exhibit much lower volume expansion maximums than Sn: 31.06 \AA^3 , 30.93 \AA^3 , 29.66 \AA^3 per Ca.

Post-transition metals (Ga, Al, In, Tl, Pb, Hg, Cd, Zn)

Post-transition metals contain candidates among which several have been investigated experimentally as anodes of CIBs such as Sn, Al, Zn. Boron-group metals including Ga, and Al exhibit attractive properties as alloy anodes for CIB because of their second and third highest specific energies (9746 Wh/kg, 9071 Wh/kg) predicted in this study (following Si) as well as outstanding gravimetric and volumetric capacities. Moreover, Al has a potentially low cost making it appealing for practical use in CIBs. The other two boron-group candidates (*i.e.* In and Tl) also can accommodate significant amounts of Ca (Ca_3In , Ca_3Tl) and exhibit high volumetric properties (Tab. 1) with volume expansions much lower than Ga and Al. Similar to In and Tl, Pb can accommodate 3 Ca per atom upon calcination with higher volumetric properties than Sn and the lowest volume expansion predicted in this study of 28.10 \AA^3 per Ca, indicating the possibility of superior cycling performance than other candidates. Hg has been tried as liquid-state anode for CIB because of its low melting point, however, there are many intermetallic compounds in the Ca-Hg system that are stable at room temperature.⁶⁴ Thus to use Hg as an anode in a practical CIB, one could start with the lowest Ca-content compound of CaHg_3 ⁶⁴ and control the extent of decalcination to avoid the formation of liquid Hg metal. CaHg_3 has slightly lower gravimetric properties than Sn yet much higher volumetric capacity (7662 mAh/mL) and energy density (38923 Wh/L). Cd has been widely used in rechargeable NiCd batteries and here, we predict it to be a promising candidate for CIB with higher volumetric capacity (6227 mAh/mL) and energy density (30778 Wh/L) than Sn. Zn as an anode has been reported to fail¹⁴ because of the rapid decreasing driving force in a very limited calcination concentration range.

Transition metal and alloys (Cu, CdCu_2)

Cu and CdCu₂ feature improved energy densities compared to Sn (5637 Wh/kg, 4249 Wh/kg). Meanwhile, Cu and its alloys have remarkable electrical conductivity which is a promising attribute for potential high-rate electrodes. In addition, their competitive costs which make them attractive for further experimental validations.

Noble metals (Pd, Au, Pt, Ag)

Noble metal candidates (Pd, Au, Pt) exhibit the highest volumetric capacities (18141 mAh/mL, 15830 mAh/mL, 14738 mAh/mL) and energy densities (88853 Wh/L, 77078 Wh/L, 69208 Wh/L) in this study by taking significant amount of Ca per metal (Ca₃Pd, Ca₃Au, Ca₅Pt₂). The calcination of Pd, Au, and Pt also occur at quite high calcination voltages for a large concentration range (Tab. S1) which ensure large reaction driving forces. Ag also shows improved volumetric properties compared to Sn at relatively lower potential (0.24V). Moreover, the noble metals' superior electrical conductivity and chemical stability against corrosion make them attractive candidates to be explored for CIB anodes. Their relatively high cost (except possibly Ag) may impair their large-scale applications yet their superb predicted properties make them worthy of scientific exploration.

3.3.2 Anode candidates obtained with the restrictive calcination voltage criterion

Metalloids (Si, As, Sb, Ge)

Metalloids are still the strongest anode candidates (Fig. 6) even with the strict calcination voltage threshold criterion and concomitant truncated calcination reaction (Tab. S1 and S2). Si, As, Sb and Ge exhibit highest gravimetric properties (gravimetric capacity: 1908 mAh/g, 1431 mAh/g, 880 mAh/g, 738 mAh/g; specific energy: 8874 Wh/kg, 6371 Wh/kg, 3985 Wh/kg, 3340 Wh/kg) which are significantly higher than Sn (527 mAh/g, 2426 Wh/kg) while Si and Ge also show competitive volume expansions (27.6 Å³, 26.9 Å³ per Ca) compared to Sn (27.59 Å³ per Ca). Si

and Sb alloy-type anodes have also been extensively investigated in the Li-ion battery field, and their predicted properties suggest further experimental investigation of these anodes in CIB is warranted.

Post-transition metals (Bi)

Most post-transition metals which form alloys with Ca as discussed in the previous section experience lower calcination voltage compared with the restrictive voltage threshold. Bi emerges under the restrictive voltage threshold to be strong candidate CIB anode because of its comparable gravimetric properties with Sn yet much improved volumetric properties (5031 mAh/mL, 23206 Wh/L) and constrained volume expansion of 28.37 \AA^3 per Ca.

Noble metals (Pt, Pd, Au)

The noble metals, Pd, Au, Pt, have relatively high calcination voltages over wide calcination reaction extents (Ca_5Pt_3 , Ca_3Pd_2 , Ca_5Au_3) and large energy densities (44498 Wh/L, 42259 Wh/L, 40824 Wh/L) with the strict criterion of 0.53 V. Their large volume expansions also get significantly relieved after the calcination reaction truncations (Tab. S2). Noble metals are still strong candidates for CIBs and scientific exploration.

4. Conclusions

In this study, we investigate the Sn-Ca electrochemical alloy reaction process *via* constructing the Sn-Ca $T = 0\text{K}$ phase diagram and explore the reaction driving force evolution as a function of Ca-ion content accommodated. We identify the convex hull characteristics favored by large capacity alloy-type anodes which are then validated by Zn-Ca, Li-Ca, and Na-Ca systems and define threshold voltages to explain and determine the calcination reaction extent. Two threshold voltages are then put forward corresponding to the restrictive and relaxed criterions. The former threshold is based on the observed calcination behavior of Sn, and the latter threshold is

based on avoiding Ca metal plating and the possibility of dendrite formation. We design a four-step screening strategy based on voltage thresholds and use high-throughput DFT calculations to explore all M-Ca alloying spaces to search for anode materials with properties superior to the recently reported Sn anodes. We predict that many metalloids (Si, Sb, Ge), (post-)transition metals (Al, Pb, Cu, Cd, CdCu₂, Ga, Bi, In, Tl, Hg), and noble metals (Ag, Au, Pt, Pd) are promising anode candidates and worthy of further experimental validation. Our theoretical findings provide insights into the electrochemical calcination reaction process of alloy-type CIB anodes and could help in designing the reversible high-energy density CIB anode materials.

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Figures

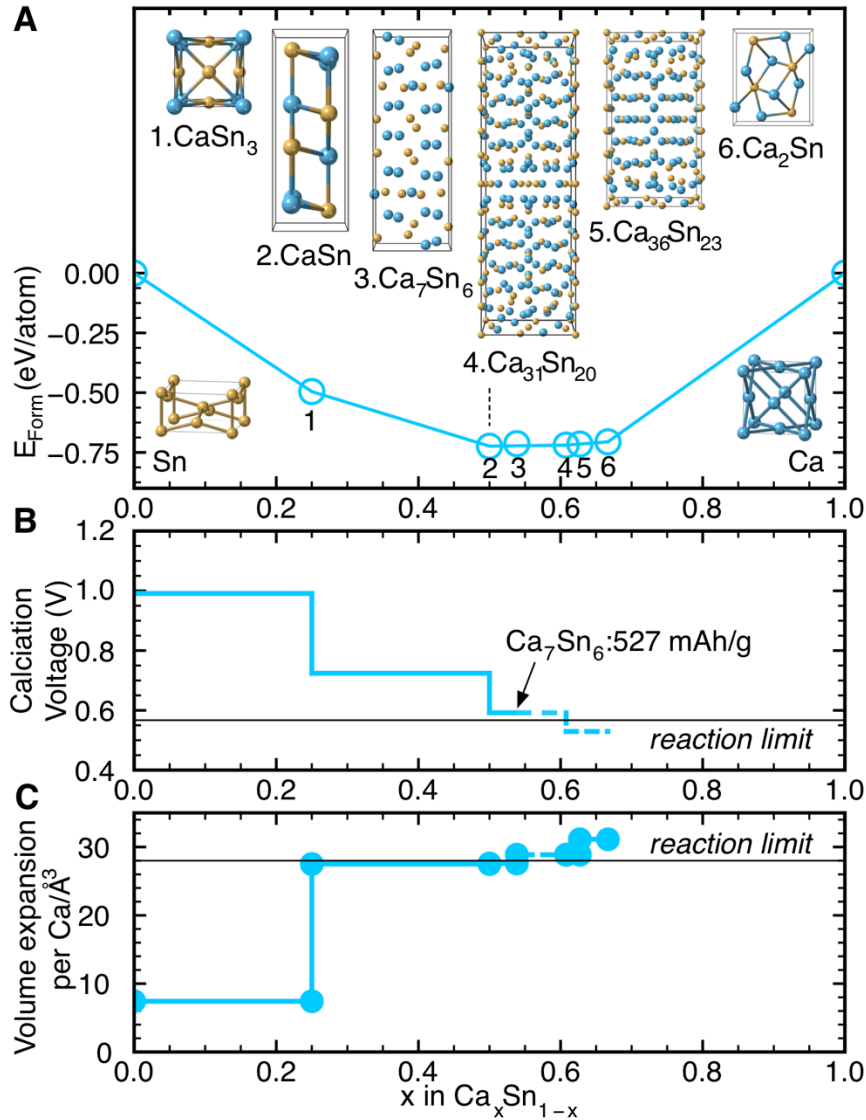


Figure 1. Electrochemical calcination process of Sn. (A) Sn-Ca convex hull with all the known Sn-Ca intermetallic compounds predicted to be on or slightly ($< 10 \text{ meV/atom}$) above the convex hull. Structures for Sn, Ca, and all the intermetallic compound are shown in the insets. (B) Corresponding calcination voltage profile during the calcination process of Sn. Experimentally observed calcination ends at Ca_7Sn_6 before the calcination voltage profile reaching the last plateau of 0.53 V,¹⁴ which can be seen as the threshold voltage of calcination. (C) Calculated volume expansion per Ca as a function of calcination.

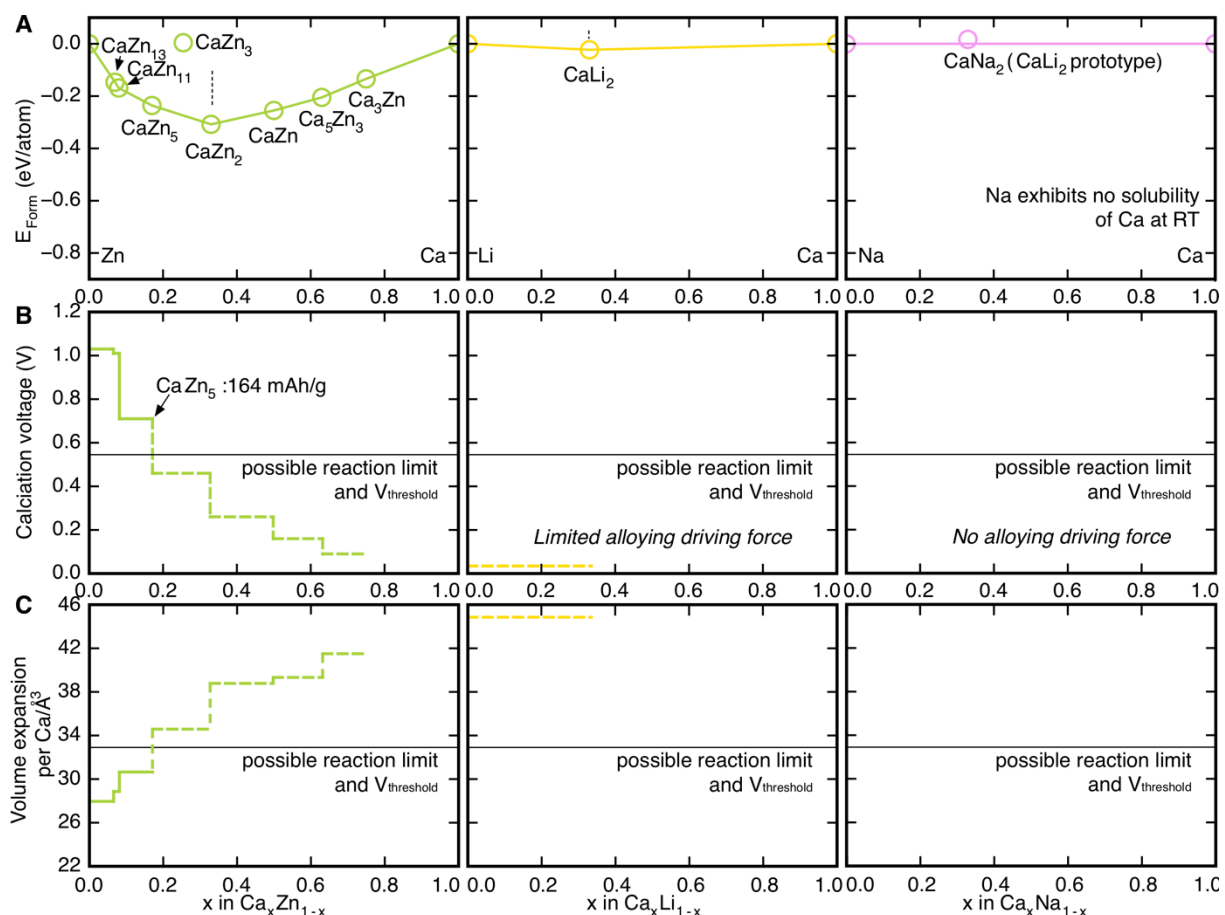


Figure 2. Electrochemical calcination processes of Zn, Li, Na and the determination of M-Ca alloy anode calcination threshold voltage. (A) Zn-Ca, Li-Ca, Na-Ca convex hulls. (B) Corresponding calcination voltage profiles during the calcination of Zn and Li. (C) Calculated volume expansions per Ca upon calcinations of Zn and Li. Compare with the Sn-Ca convex hull, the bottom of the Zn-Ca convex hull deviated to the Zn side with rapidly decreased formation energy in a small Ca concentration range indicating a fast calcination voltage declining and losing of reaction driving force. Similarly, the extremely shallow feature of the Li-Ca convex hull implying a low calcination voltage and inadequate reaction driving force, validating the observed significantly limited calcination capacity of Zn and Li.¹⁴ No stable intermetallic compound is identified for the Na-Ca convex hull, reflecting the fact of no solubility of Ca in Na.

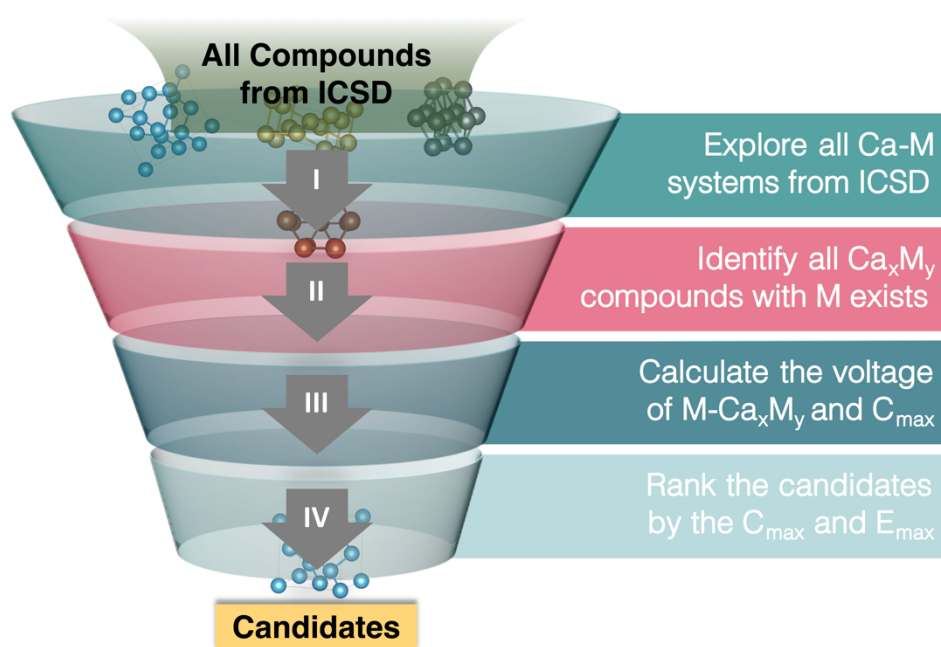


Figure 3. Screening strategy for the search of calcium-metal alloy anodes. We proceeded the high-throughput screening following a four-step strategy. Started with all the compounds in the Inorganic Crystal Structure Database (ICSD), we identify the M-Ca alloys for which the M also exists in the ICSD with M can be metal elements and other alloys. Then we calculate the reaction voltage profiles for each M-Ca system and determine its maximum capacity C_{max} . Lastly, we evaluate the energy densities E_{max} corresponding to C_{max} of all the systems using their output voltage, rank them based on their E_{max} values, and select the ones with highest energy densities as our top candidates.

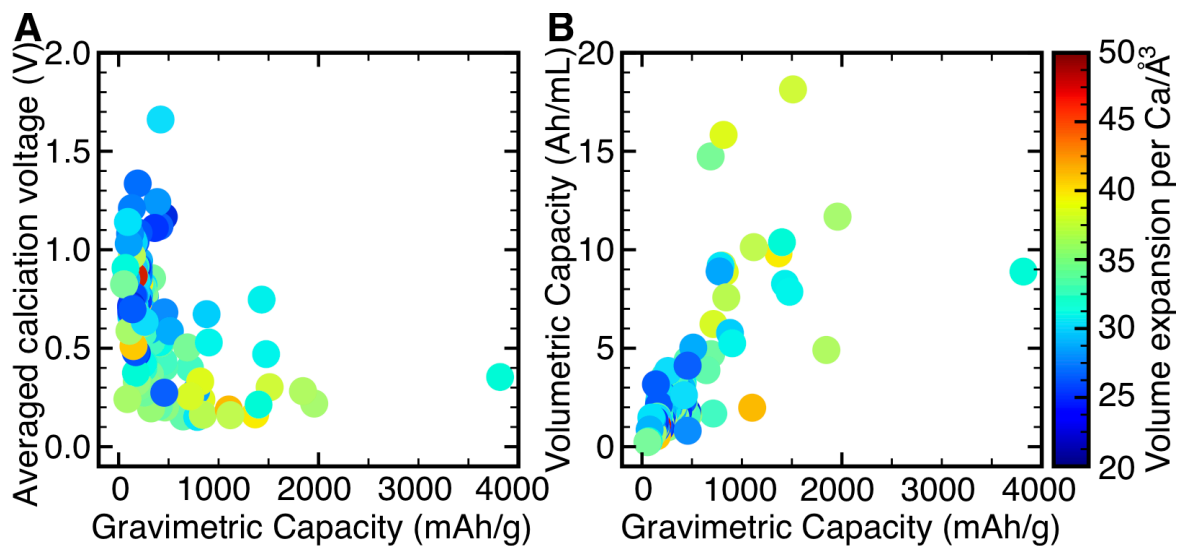


Figure 4. Summary of the identified M-Ca systems and corresponding properties. (A) Averaged calcination voltages and gravimetric capacities and (B) Volumetric capacities of all the 115 M-Ca systems. The color of each marker indicates the volume expansion per Ca corresponding to the final product of specific M-Ca system.

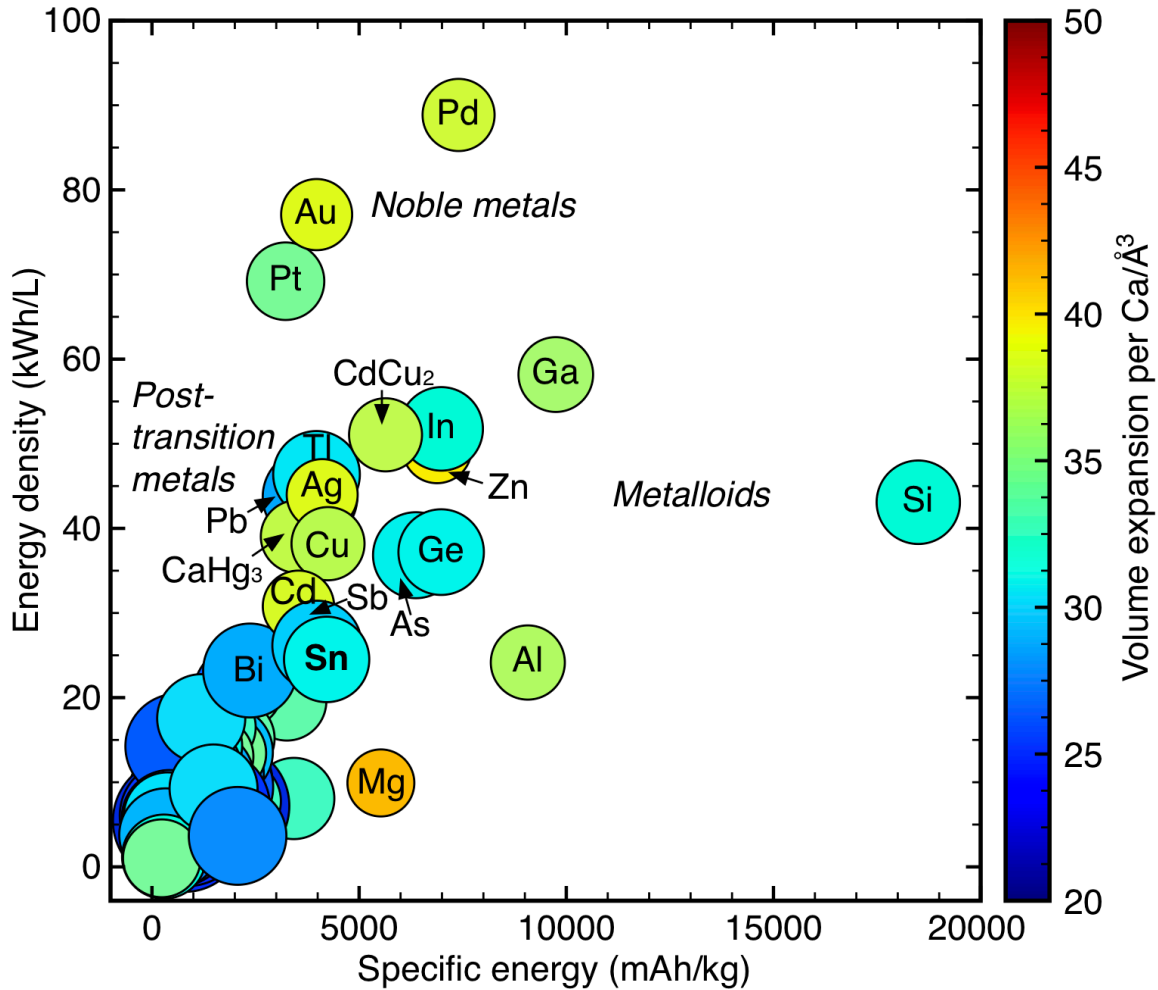


Figure 5. HT-DFT screening results for high performance M-Ca anodes with relaxed voltage constraint. We performed computational screening for M-Ca alloy-type anode materials. Candidates are systems with energy densities and specific energies (calculated with graphite cathode usage assumed as discussed in Section 2.4) higher than the counterparts of Sn. The color (and size) of each marker indicates the volume expansion (inversed trend for size) per Ca. Our top candidates are metalloids (Si, Ge, As, Sb), post-transition metals (Ga, Al, In, Tl, Pb, Hg, Cd), transition metals (Cu, CdCu₂), and noble metals (Pd, Au, Pt, Ag).

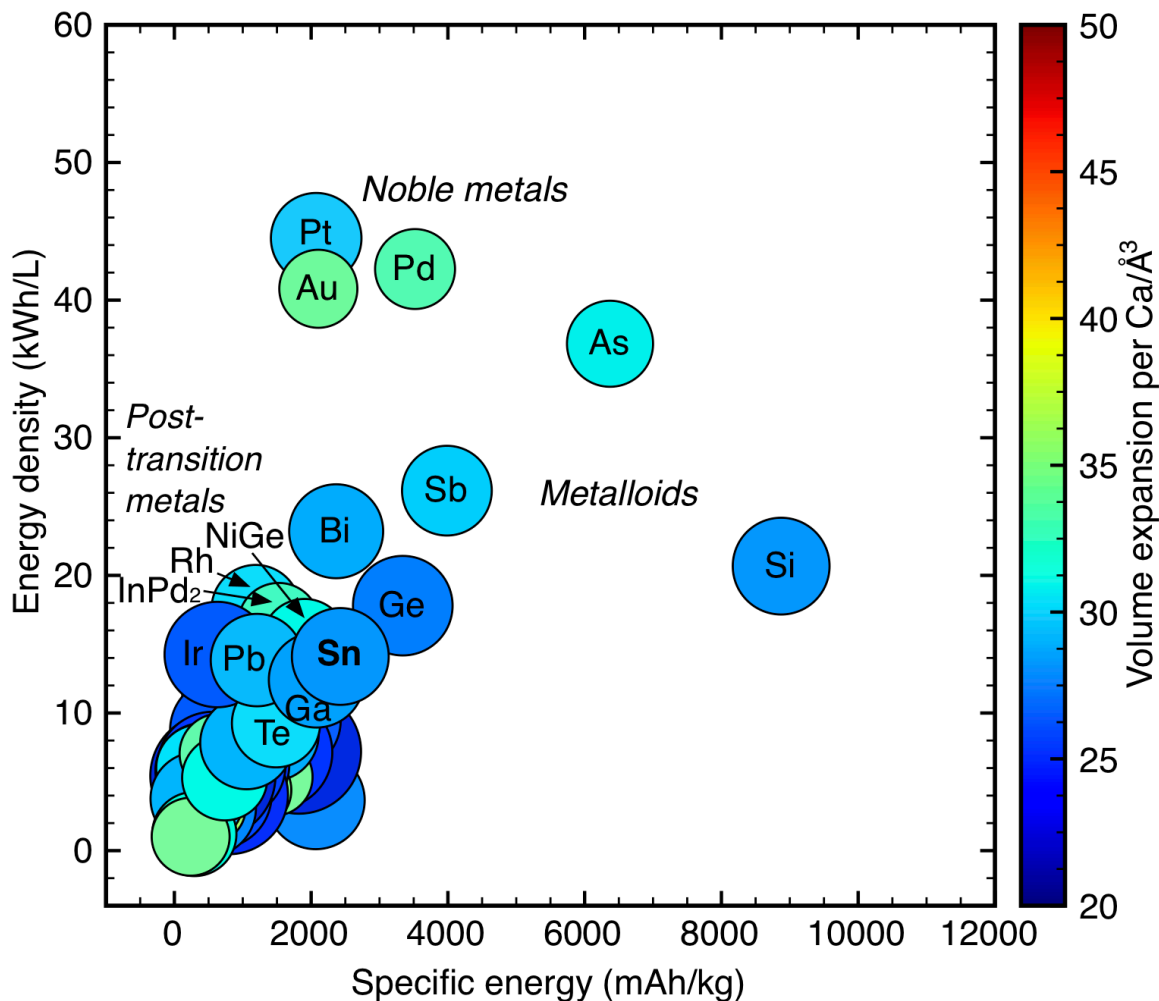


Figure 6. HT-DFT screening results for high performance M-Ca anodes with restrictive voltage constraint. We performed computational screening for M-Ca alloy-type anode materials. Candidates are systems with energy densities and specific energies (calculated with graphite cathode usage assumed as discussed in Section 2.4) higher than the counterparts of Sn. The color (and size) of each marker indicates the volume expansion (inversed trend for size) per Ca. Our top candidates are metalloids (Si, As, Sb, Ge), post-transition metals (Bi), and noble metals (Pt, Pd, Au).

Table 1. Candidates for high performance M-Ca alloy-type anodes with relaxed voltage constraint ($V_{\text{threshold}} = 0.1\text{V}$). For each candidate system we show the reactant, final product, averaged voltage, gravimetric capacity, volumetric capacity, energy density, specific energy, and volume expansion maximum.

Candidates and reactions	Averaged calcination voltage (V)	Gravimetric Capacity (mAh/g)	Volumetric Capacity (mAh/mL)	Energy Density (Wh/L)	Specific Energy (Wh/kg)	Volume Expansion per Ca/ \AA^3
$\text{Si} + 2\text{Ca} \rightarrow \text{Ca}_2\text{Si}$	0.35	3817	8892	43089	18495	31.89
$\text{Ga} + 28/11\text{Ca} \rightarrow 1/11\text{Ca}_{28}\text{Ga}_{11}$	0.22	1957	11680	58178	9746	36.12
$\text{Al} + 13/14\text{Ca} \rightarrow 1/14\text{Ca}_{13}\text{Al}_{14}$	0.28	1845	4910	24149	9071	36.47
$\text{Pd} + 3\text{Ca} \rightarrow \text{Ca}_3\text{Pd}$	0.30	1511	18141	88853	7400	37.75
$\text{In} + 3\text{Ca} \rightarrow \text{Ca}_3\text{In}$	0.21	1400	10381	51759	6982	31.89
$\text{Ge} + 2\text{Ca} \rightarrow \text{Ca}_2\text{Ge}$	0.47	1476	7864	37195	6980	31.06
$\text{Zn} + 5/3\text{Ca} \rightarrow 1/3\text{Ca}_5\text{Zn}_3$	0.16	1366	9816	49435	6881	39.78
$\text{As} + 2\text{Ca} \rightarrow \text{Ca}_2\text{As}$	0.75	1431	8271	36830	6371	30.93
$\text{CdCu}_2 + 5\text{Ca} \rightarrow \text{Ca}_5\text{CdCu}_2$	0.16	1119	10130	51056	5637	37.14
$\text{Cu} + \text{Ca} \rightarrow \text{CaCu}$	0.16	843	7581	38192	4249	37.10
$\text{Ag} + 5/3\text{Ca} \rightarrow 1/3\text{Ca}_5\text{Ag}_3$	0.24	828	8866	43982	4108	38.47
$\text{Sb} + 2\text{Ca} \rightarrow \text{Ca}_2\text{Sb}$	0.67	880	5778	26156	3985	29.66
$\text{Au} + 3\text{Ca} \rightarrow \text{Ca}_3\text{Au}$	0.33	816	15830	77078	3975	38.42
$\text{Tl} + 3\text{Ca} \rightarrow \text{Ca}_3\text{Tl}$	0.15	787	9185	46373	3972	30.62
$\text{Pb} + 3\text{Ca} \rightarrow \text{Ca}_3\text{Pb}$	0.28	776	8897	43744	3816	28.10
$\text{Cd} + 3/2\text{Ca} \rightarrow 1/2\text{Ca}_3\text{Cd}_2$	0.26	715	6227	30788	3536	38.22
$\text{Pt} + 5/2\text{Ca} \rightarrow 1/2\text{Ca}_5\text{Pt}_2$	0.50	687	14738	69208	3225	34.62
$1/3\text{CaHg}_3 + 8/3\text{Ca} \rightarrow \text{Ca}_3\text{Hg}$	0.12	668	7662	38923	3392	37.25
$\text{Sn} + 2\text{Ca} \rightarrow \text{Ca}_2\text{Sn}$	0.53	903	5249	24515	4216	31.13

Table 2. Candidates for high performance M-Ca alloy-type anodes with restrictive voltage constraint ($V_{\text{threshold}} = 0.53$ V). For each candidate system we show the reactant, final product, averaged voltage, gravimetric capacity, volumetric capacity, energy density, specific energy, and volume expansion maximum.

Candidates and reactions	Averaged calcination voltage (V)	Gravimetric Capacity (mAh/g)	Volumetric Capacity (mAh/mL)	Energy Density (Wh/L)	Specific Energy (Wh/kg)	Volume Expansion per Ca/ \AA^3
$\text{Si} + \text{Ca} \rightarrow \text{CaSi}$	0.55	1908	4446	20673	8874	27.60
$\text{As} + 2\text{Ca} \rightarrow \text{Ca}_2\text{As}$	0.75	1431	8271	36830	6371	30.93
$\text{Sb} + 2\text{Ca} \rightarrow \text{Ca}_2\text{Sb}$	0.67	880	5778	26156	3985	29.66
$\text{Pd} + 3/2\text{Ca} \rightarrow 1/2\text{Ca}_3\text{Pd}_2$	0.54	755	9070	42259	3520	33.50
$\text{Ge} + \text{Ca} \rightarrow \text{CaGe}$	0.67	738	3932	17799	3340	26.90
$\text{Bi} + 2\text{Ca} \rightarrow \text{Ca}_2\text{Bi}$	0.59	513	5031	23206	2366	28.37
$\text{Pt} + 5/3\text{Ca} \rightarrow 1/3\text{Ca}_5\text{Pt}_3$	0.67	458	9825	44498	2074	29.40
$\text{Au} + 5/3\text{Ca} \rightarrow 1/3\text{Ca}_5\text{Au}_3$	0.56	454	8795	40824	2105	34.41
$\text{Sn} + 7/6\text{Ca} \rightarrow 1/6\text{Ca}_7\text{Sn}_6$	0.59	527	3062	14109	2426	27.59

Supplementary Materials *for*

Discovery of calcium-metal alloy anodes for reversible Ca-ion batteries

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Table S1. Full reaction pathways for candidates with relaxed voltage constraint ($V_{\text{threshold}} = 0.1\text{V}$). For each reaction of specific candidate system, we show the reactant, product, voltage, gravimetric capacity, volumetric capacity, energy density, specific energy, and volume expansion.

Candidates and reactions	Calculation voltages (V)	Gravimetric Capacity (mAh/g)	Volumetric Capacity (mAh/mL)	Energy Density (Wh/L)	Specific Energy (Wh/kg)	Volume Expansion per Ca/ \AA^3
$\text{Si} + 1/2\text{Ca} \rightarrow 1/2\text{CaSi}_2$	0.58	954	2223	10261	4404	27.29
$\text{Si} + 14/19\text{Ca} \rightarrow 1/19\text{Ca}_{14}\text{Si}_{19}$	0.56	1406	3276	15193	6522	26.04
$\text{Si} + \text{Ca} \rightarrow \text{CaSi}$	0.55	1908	4446	20673	8874	27.60
$\text{Si} + 5/3\text{Ca} \rightarrow 1/3\text{Ca}_5\text{Si}_3$	0.40	3181	7410	35581	15273	52.32
$\text{Si} + 2\text{Ca} \rightarrow \text{Ca}_2\text{Si}$	0.35	3817	8892	43089	18495	31.89
$\text{Ga} + 1/4\text{Ca} \rightarrow 1/4\text{CaGa}_4$	0.91	192	1147	4919	824	23.57
$\text{Ga} + 3/8\text{Ca} \rightarrow 1/8\text{Ca}_3\text{Ga}_8$	0.83	288	1720	7520	1260	28.77
$\text{Ga} + 1/2\text{Ca} \rightarrow 1/2\text{CaGa}_2$	0.79	384	2294	10118	1695	24.71
$\text{Ga} + 3/5\text{Ca} \rightarrow 1/5\text{Ca}_3\text{Ga}_5$	0.70	461	2753	12403	2078	28.02
$\text{Ga} + \text{Ca} \rightarrow \text{CaGa}$	0.48	769	4589	21668	3630	33.22
$\text{Ga} + 11/7\text{Ca} \rightarrow 1/7\text{Ca}_{11}\text{Ga}_7$	0.33	1208	7211	35145	5888	35.16
$\text{Ga} + 5/3\text{Ca} \rightarrow 1/3\text{Ca}_5\text{Ga}_3$	0.31	1281	7648	37397	6265	36.08
$\text{Ga} + 28/11\text{Ca} \rightarrow 1/11\text{Ca}_{28}\text{Ga}_{11}$	0.22	1957	11680	58178	9746	36.12
$\text{Al} + 1/4\text{Ca} \rightarrow 1/4\text{CaAl}_4$	0.50	497	1322	6211	2333	37.42
$\text{Al} + 1/2\text{Ca} \rightarrow 1/2\text{CaAl}_2$	0.50	993	2644	12422	4666	31.34
$\text{Al} + 13/14\text{Ca} \rightarrow 1/14\text{Ca}_{13}\text{Al}_{14}$	0.28	1845	4910	24149	9071	36.47
$\text{Pd} + 1/5\text{Ca} \rightarrow 1/5\text{CaPd}_5$	1.12	101	1209	4938	411	23.32
$\text{Pd} + 1/2\text{Ca} \rightarrow 1/2\text{CaPd}_2$	1.07	252	3023	12490	1040	26.86
$\text{Pd} + \text{Ca} \rightarrow \text{CaPd}$	0.69	504	6047	27284	2272	28.82
$\text{Pd} + 3/2\text{Ca} \rightarrow 1/2\text{Ca}_3\text{Pd}_2$	0.54	755	9070	42259	3520	33.50
$\text{Pd} + 5/2\text{Ca} \rightarrow 1/2\text{Ca}_5\text{Pd}_2$	0.36	1259	15117	73197	6096	36.90
$\text{Pd} + 3\text{Ca} \rightarrow \text{Ca}_3\text{Pd}$	0.30	1511	18141	88853	7400	37.75
$\text{In} + 1/2\text{Ca} \rightarrow 1/2\text{CaIn}_2$	0.68	233	1730	7825	1056	28.76
$\text{In} + \text{Ca} \rightarrow \text{CaIn}$	0.49	467	3460	16305	2200	31.31
$\text{In} + 2\text{Ca} \rightarrow \text{Ca}_2\text{In}$	0.29	934	6921	33973	4583	35.94
$\text{In} + 8/3\text{Ca} \rightarrow 1/3\text{Ca}_8\text{In}_3$	0.24	1245	9227	45768	6174	36.83
$\text{In} + 3\text{Ca} \rightarrow \text{Ca}_3\text{In}$	0.21	1400	10381	51759	6982	31.89
$\text{Ge} + 1/2\text{Ca} \rightarrow 1/2\text{CaGe}_2$	0.74	369	1966	8764	1645	24.91
$\text{Ge} + \text{Ca} \rightarrow \text{CaGe}$	0.67	738	3932	17799	3340	26.90
$\text{Ge} + 7/6\text{Ca} \rightarrow 1/6\text{Ca}_7\text{Ge}_6$	0.51	861	4587	21504	4035	28.42
$\text{Ge} + 5/3\text{Ca} \rightarrow 1/3\text{Ca}_5\text{Ge}_3$	0.51	1230	6553	30720	5765	30.72
$\text{Ge} + 2\text{Ca} \rightarrow \text{Ca}_2\text{Ge}$	0.47	1476	7864	37195	6980	31.06
$\text{Zn} + 1/13\text{Ca} \rightarrow 1/13\text{CaZn}_{13}$	1.03	63	453	1890	263	27.77

$\text{Zn} + 1/11\text{Ca} \rightarrow 1/11\text{CaZn}_{11}$	1.02	75	535	2241	312	28.53
$\text{Zn} + 1/5\text{Ca} \rightarrow 1/5\text{CaZn}_5$	0.71	164	1178	5293	737	31.26
$\text{Zn} + 1/2\text{Ca} \rightarrow 1/2\text{CaZn}_2$	0.46	410	2945	13950	1942	34.50
$\text{Zn} + 1\text{Ca} \rightarrow \text{CaZn}$	0.26	820	5890	29125	4054	39.07
$\text{Zn} + 5/3\text{Ca} \rightarrow 1/3\text{Ca}_5\text{Zn}_3$	0.16	1366	9816	49435	6881	39.78
$\text{As} + 1/3\text{Ca} \rightarrow 1/3\text{CaAs}_3$	1.14	238	1378	5599	969	27.41
$\text{As} + 2/3\text{Ca} \rightarrow 1/3\text{Ca}_2\text{As}_3$	1.12	477	2757	11257	1947	27.25
$\text{As} + 1\text{Ca} \rightarrow \text{CaAs}$	1.10	715	4135	16947	2932	31.03
$\text{As} + 5/3\text{Ca} \rightarrow 1/3\text{Ca}_5\text{As}_3$	0.90	1192	6892	29665	5132	28.63
$\text{As} + 2\text{Ca} \rightarrow \text{Ca}_2\text{As}$	0.75	1431	8271	36830	6371	30.93
$\text{CdCu}_2 + 5\text{Ca} \rightarrow \text{Ca}_5\text{CdCu}_2$	0.16	1119	10130	51056	5637	37.14
$\text{Cu} + 1/5\text{Ca} \rightarrow 1/5\text{CaCu}_5$	0.41	169	1516	7268	809	32.14
$\text{Cu} + \text{Ca} \rightarrow \text{CaCu}$	0.16	843	7581	38192	4249	37.10
$\text{Ag} + 2/7\text{Ca} \rightarrow 1/7\text{Ca}_2\text{Ag}_7$	0.56	142	1520	7055	659	33.60
$\text{Ag} + 3/8\text{Ca} \rightarrow 1/8\text{Ca}_3\text{Ag}_8$	0.51	186	1995	9363	875	34.06
$\text{Ag} + 1/2\text{Ca} \rightarrow 1/2\text{CaAg}_2$	0.46	248	2660	12596	1177	35.68
$\text{Ag} + 1\text{Ca} \rightarrow \text{CaAg}$	0.35	497	5319	25804	2410	37.36
$\text{Ag} + 5/3\text{Ca} \rightarrow 1/3\text{Ca}_5\text{Ag}_3$	0.24	828	8866	43982	4108	38.47
$1/3\text{CaHg}_3 + 4/9\text{Ca} \rightarrow 1/9\text{Ca}_4\text{Hg}_9$	0.46	28	319	1514	132	30.07
$1/3\text{CaHg}_3 + 1/6\text{Ca} \rightarrow 1/2\text{CaHg}_2$	0.46	42	479	2270	198	31.93
$1/3\text{CaHg}_3 + 2/3\text{Ca} \rightarrow \text{CaHg}$	0.44	167	1915	9118	795	28.48
$1/3\text{CaHg}_3 + 7/6\text{Ca} \rightarrow 1/2\text{Ca}_3\text{Hg}_2$	0.27	292	3352	16526	1440	35.36
$1/3\text{CaHg}_3 + 4/3\text{Ca} \rightarrow 1/3\text{Ca}_5\text{Hg}_3$	0.24	334	3831	19009	1657	36.02
$1/3\text{CaHg}_3 + 8/3\text{Ca} \rightarrow \text{Ca}_3\text{Hg}$	0.12	668	7662	38923	3392	37.25
$\text{Sb} + 1/2\text{Ca} \rightarrow 1/2\text{CaSb}_2$	0.93	220	1444	6162	939	24.81
$\text{Sb} + 11/10\text{Ca} \rightarrow 1/10\text{Ca}_{11}\text{Sb}_{10}$	0.92	484	3178	13617	2075	28.37
$\text{Sb} + 5/3\text{Ca} \rightarrow 1/3\text{Ca}_5\text{Sb}_3$	0.80	734	4815	21190	3229	31.14
$\text{Sb} + 2\text{Ca} \rightarrow \text{Ca}_2\text{Sb}$	0.67	880	5778	26156	3985	29.66
$\text{Au} + 1/5\text{Ca} \rightarrow 1/5\text{CaAu}_5$	1.26	54	1055	4159	214	31.91
$\text{Au} + 1/2\text{Ca} \rightarrow 1/2\text{CaAu}_2$	1.08	136	2638	10870	561	32.08
$\text{Au} + 3/4\text{Ca} \rightarrow 1/4\text{Ca}_3\text{Au}_4$	0.93	204	3958	16907	872	31.14
$\text{Au} + 1\text{Ca} \rightarrow \text{CaAu}$	0.82	272	5277	23107	1192	33.32
$\text{Au} + 5/4\text{Ca} \rightarrow 1/4\text{Ca}_5\text{Au}_4$	0.70	340	6596	29688	1531	33.50
$\text{Au} + 5/3\text{Ca} \rightarrow 1/3\text{Ca}_5\text{Au}_3$	0.56	454	8795	40824	2105	34.41
$\text{Au} + 7/3\text{Ca} \rightarrow 1/3\text{Ca}_7\text{Au}_3$	0.42	635	12312	58915	3038	37.30
$\text{Au} + 5/2\text{Ca} \rightarrow 1/2\text{Ca}_5\text{Au}_2$	0.40	680	13192	63387	3269	37.35
$\text{Au} + 3\text{Ca} \rightarrow \text{Ca}_3\text{Au}$	0.33	816	15830	77078	3975	38.42
$\text{Tl} + 1/3\text{Ca} \rightarrow 1/3\text{CaTl}_3$	0.48	87	1021	4818	413	23.11
$\text{Tl} + 3/5\text{Ca} \rightarrow 1/5\text{Ca}_3\text{Tl}_5$	0.46	157	1837	8703	745	27.28

$\text{Tl} + 1\text{Ca} \rightarrow \text{CaTl}$	0.45	262	3062	14533	1245	27.86
$\text{Tl} + 3\text{Ca} \rightarrow \text{Ca}_3\text{Tl}$	0.15	787	9185	46373	3972	30.62
$\text{Pb} + 1/3\text{Ca} \rightarrow 1/3\text{CaPb}_3$	0.67	86	989	4474	390	27.40
$\text{Pb} + 1\text{Ca} \rightarrow \text{CaPb}$	0.53	259	2966	13846	1208	28.81
$\text{Pb} + 5/3\text{Ca} \rightarrow 1/3\text{Ca}_5\text{Pb}_3$	0.45	431	4943	23497	2050	35.53
$\text{Pb} + 2\text{Ca} \rightarrow \text{Ca}_2\text{Pb}$	0.43	517	5931	28321	2470	34.64
$\text{Pb} + 3\text{Ca} \rightarrow \text{Ca}_3\text{Pb}$	0.28	776	8897	43744	3816	28.10
$\text{Cd} + 1/2\text{Ca} \rightarrow 1/2\text{CaCd}_2$	0.53	238	2076	9700	1114	35.54
$\text{Cd} + 1\text{Ca} \rightarrow \text{CaCd}$	0.37	477	4152	20035	2301	35.14
$\text{Cd} + 3/2\text{Ca} \rightarrow 1/2\text{Ca}_3\text{Cd}_2$	0.26	715	6227	30788	3536	38.22
$\text{Pt} + 1/5\text{Ca} \rightarrow 1/5\text{CaPt}_5$	1.60	55	1179	4242	198	31.66
$\text{Pt} + 1/2\text{Ca} \rightarrow 1/2\text{CaPt}_2$	1.43	137	2948	11124	518	24.63
$\text{Pt} + 3/2\text{Ca} \rightarrow 1/2\text{Ca}_3\text{Pt}_2$	0.73	412	8843	39553	1843	31.83
$\text{Pt} + 5/3\text{Ca} \rightarrow 1/3\text{Ca}_5\text{Pt}_3$	0.67	458	9825	44498	2074	29.40
$\text{Pt} + 5/2\text{Ca} \rightarrow 1/2\text{Ca}_5\text{Pt}_2$	0.50	687	14738	69208	3225	34.62
$\text{Sn} + 1/3\text{Ca} \rightarrow 1/2\text{CaSn}_3$	0.99	150	875	3682	633	7.43
$\text{Sn} + 1\text{Ca} \rightarrow \text{CaSn}$	0.72	451	2624	11746	2020	27.51
$\text{Sn} + 7/6\text{Ca} \rightarrow 1/6\text{Ca}_7\text{Sn}_6$	0.59	527	3062	14109	2426	27.59
$\text{Sn} + 31/20\text{Ca} \rightarrow 1/20\text{Ca}_{31}\text{Sn}_{20}$	0.59	700	4068	18744	3224	28.87
$\text{Sn} + 36/23\text{Ca} \rightarrow 1/23\text{Ca}_{36}\text{Sn}_{23}$	0.53	706	4108	19185	3300	27.99
$\text{Sn} + 2\text{Ca} \rightarrow \text{Ca}_2\text{Sn}$	0.53	903	5249	24515	4216	31.13

Table S2. Full reaction pathways for candidates with restrictive voltage constraint ($V_{\text{threshold}} = 0.53\text{V}$). For each reaction of specific candidate system, we show the reactant, product, voltage, gravimetric capacity, volumetric capacity, energy density, specific energy, and volume expansion.

Candidates and reactions	Calcination voltages (V)	Gravimetric Capacity (mAh/g)	Volumetric Capacity (mAh/mL)	Energy Density (Wh/L)	Specific Energy (Wh/kg)	Volume Expansion per Ca/ \AA^3
$\text{Si} + 1/2\text{Ca} \rightarrow 1/2\text{CaSi}_2$	0.58	954	2223	10261	4404	27.29
$\text{Si} + 14/19\text{Ca} \rightarrow 1/19\text{Ca}_{14}\text{Si}_{19}$	0.56	1406	3276	15193	6522	26.04
$\text{Si} + \text{Ca} \rightarrow \text{CaSi}$	0.55	1908	4446	20673	8874	27.60
$\text{As} + 1/3\text{Ca} \rightarrow 1/3\text{CaAs}_3$	1.14	238	1378	5599	969	27.41
$\text{As} + 2/3\text{Ca} \rightarrow 1/3\text{Ca}_2\text{As}_3$	1.12	477	2757	11257	1947	27.25
$\text{As} + 1\text{Ca} \rightarrow \text{CaAs}$	1.10	715	4135	16947	2932	31.03
$\text{As} + 5/3\text{Ca} \rightarrow 1/3\text{Ca}_5\text{As}_3$	0.90	1192	6892	29665	5132	28.63
$\text{As} + 2\text{Ca} \rightarrow \text{Ca}_2\text{As}$	0.75	1431	8271	36830	6371	30.93
$\text{Sb} + 1/2\text{Ca} \rightarrow 1/2\text{CaSb}_2$	0.93	220	1444	6162	939	24.81
$\text{Sb} + 11/10\text{Ca} \rightarrow 1/10\text{Ca}_{11}\text{Sb}_{10}$	0.92	484	3178	13617	2075	28.37
$\text{Sb} + 5/3\text{Ca} \rightarrow 1/3\text{Ca}_5\text{Sb}_3$	0.80	734	4815	21190	3229	31.14
$\text{Sb} + 2\text{Ca} \rightarrow \text{Ca}_2\text{Sb}$	0.67	880	5778	26156	3985	29.66
$\text{Pd} + 1/5\text{Ca} \rightarrow 1/5\text{CaPd}_5$	1.12	101	1209	4938	411	23.32
$\text{Pd} + 1/2\text{Ca} \rightarrow 1/2\text{CaPd}_2$	1.07	252	3023	12490	1040	26.86
$\text{Pd} + 1\text{Ca} \rightarrow \text{CaPd}$	0.69	504	6047	27284	2272	28.82
$\text{Pd} + 3/2\text{Ca} \rightarrow 1/2\text{Ca}_3\text{Pd}_2$	0.54	755	9070	42259	3520	33.50
$\text{Ge} + 1/2\text{Ca} \rightarrow 1/2\text{CaGe}_2$	0.74	369	1966	8764	1645	24.91
$\text{Ge} + 1\text{Ca} \rightarrow \text{CaGe}$	0.67	738	3932	17799	3340	26.90
$\text{Bi} + 11/10\text{Ca} \rightarrow 1/10\text{Ca}_{11}\text{Bi}_{10}$	0.79	282	2767	12199	1244	28.21
$\text{Bi} + 5/3\text{Ca} \rightarrow 1/3\text{Ca}_5\text{Bi}_3$	0.68	427	4192	18932	1930	30.61
$\text{Bi} + 2\text{Ca} \rightarrow \text{Ca}_2\text{Bi}$	0.59	513	5031	23206	2366	28.37
$\text{Pt} + 1/5\text{Ca} \rightarrow 1/5\text{CaPt}_5$	1.60	55	1179	4242	198	31.66
$\text{Pt} + 1/2\text{Ca} \rightarrow 1/2\text{CaPt}_2$	1.43	137	2948	11124	518	24.63
$\text{Pt} + 3/2\text{Ca} \rightarrow 1/2\text{Ca}_3\text{Pt}_2$	0.73	412	8843	39553	1843	31.83
$\text{Pt} + 5/3\text{Ca} \rightarrow 1/3\text{Ca}_5\text{Pt}_3$	0.67	458	9825	44498	2074	29.40
$\text{Au} + 1/5\text{Ca} \rightarrow 1/5\text{CaAu}_5$	1.26	54	1055	4159	214	31.91
$\text{Au} + 1/2\text{Ca} \rightarrow 1/2\text{CaAu}_2$	1.08	136	2638	10870	561	32.08
$\text{Au} + 3/4\text{Ca} \rightarrow 1/4\text{Ca}_3\text{Au}_4$	0.93	204	3958	16907	872	31.14
$\text{Au} + 1\text{Ca} \rightarrow \text{CaAu}$	0.82	272	5277	23107	1192	33.32
$\text{Au} + 5/4\text{Ca} \rightarrow 1/4\text{Ca}_5\text{Au}_4$	0.70	340	6596	29688	1531	33.50
$\text{Au} + 5/3\text{Ca} \rightarrow 1/3\text{Ca}_5\text{Au}_3$	0.56	454	8795	40824	2105	34.41
$\text{Sn} + 1/3\text{Ca} \rightarrow 1/3\text{CaSn}_3$	0.99	150	875	3682	633	7.43
$\text{Sn} + 1\text{Ca} \rightarrow \text{CaSn}$	0.72	451	2624	11746	2020	27.51

$\text{Sn} + 7/6\text{Ca} \rightarrow 1/6\text{Ca}_7\text{Sn}_6$	0.59	527	3062	14109	2426	27.59
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Table S3. Non-candidate compounds with relaxed voltage constraint ($V_{\text{threshold}} = 0.1\text{V}$). For each reaction compound system, we show the reactant, product, voltage, gravimetric capacity, volumetric capacity, energy density, specific energy, and volume expansion.

Candidates and reactions	Averaged calcination voltage (V)	Gravimetric Capacity (mAh/g)	Volumetric Capacity (mAh/mL)	Energy Density (Wh/L)	Specific Energy (Wh/kg)	Volume Expansion per Ca/ \AA^3
$\text{Bi} + 2\text{Ca} \rightarrow \text{Ca}_2\text{Bi}$	0.59	513	5031	23206	2366	28.37
$\text{Ni} + 1/2\text{Ca} \rightarrow 1/2\text{CaNi}_2$	0.27	457	4116	20276	2249	25.80
$\text{Be} + 1/13\text{Ca} \rightarrow 1/13\text{CaBe}_{13}$	0.68	457	811	3662	2067	27.30
$\text{Te} + \text{Ca} \rightarrow \text{CaTe}$	1.66	420	2615	9255	1486	30.16
$\text{Rh} + 1/2\text{Ca} \rightarrow 1/2\text{CaRh}_2$	0.63	260	3844	17550	1189	30.11
$\text{Ir} + 1/2\text{Ca} \rightarrow 1/2\text{CaIr}_2$	0.70	139	3165	14250	628	25.57
$\text{Mg} + 1/2\text{Ca} \rightarrow 1/2\text{CaMg}_2$	0.19	1103	1979	9918	5525	41.62
$\text{CaAl}_2\text{Si}_2 + 2\text{Ca} \rightarrow \text{Ca}_3\text{Al}_2\text{Si}_2$	0.40	713	1683	8080	3424	32.85
$\text{Si}_2\text{Ni}_3 + 3\text{Ca} \rightarrow \text{Ca}_3\text{Si}_2\text{Ni}_3$	0.23	692	4696	23352	3442	34.08
$\text{MnSi} + \text{Ca} \rightarrow \text{CaMnSi}$	0.15	645	3885	19604	3257	33.82
$\text{SrSi} + \text{Ca} \rightarrow \text{CaSrSi}$	0.20	463	1607	8036	2316	35.41
$\text{GaPd} + 3/2\text{Ca} \rightarrow 1/2\text{Ca}_3\text{Ga}_2\text{Pd}_2$	0.40	456	4389	21052	2189	33.48
$\text{SiAs}_2 + 3/2\text{Ca} \rightarrow 1/2\text{Ca}_3\text{Si}_2\text{As}_4$	1.17	452	1785	7198	1821	22.44
$\text{CaAl}_2\text{Ge}_2 + 2\text{Ca} \rightarrow \text{Ca}_3\text{Al}_2\text{Ge}_2$	0.43	448	1631	7771	2134	32.86
$\text{LiSn} + \text{Ca} \rightarrow \text{CaLiSn}$	0.52	417	2186	10225	1951	33.71
$\text{CdAs}_2 + 2\text{Ca} \rightarrow \text{Ca}_2\text{CdAs}_2$	1.12	409	2320	9466	1667	25.76
$\text{NiGe} + \text{Ca} \rightarrow \text{CaNiGe}$	0.53	408	3251	15182	1905	31.14
$\text{AlPd} + \text{Ca} \rightarrow \text{CaAlPd}$	0.20	402	3037	15170	2006	33.82
$\text{SiPd} + \text{Ca} \rightarrow \text{CaSiPd}$	0.65	398	2985	13572	1811	28.93
$\text{CuAs} + \text{Ca} \rightarrow \text{CaCuAs}$	1.24	387	2775	10982	1531	27.52
$\text{SiNi}_2 + \text{Ca} \rightarrow \text{CaSiNi}_2$	0.25	368	2711	13418	1823	34.64
$\text{GeAs}_2 + 3/2\text{Ca} \rightarrow 1/2\text{Ca}_3\text{Ge}_2\text{As}_4$	1.11	361	1749	7151	1477	24.01
$\text{SrGe} + \text{Ca} \rightarrow \text{CaSrGe}$	0.29	334	1524	7488	1642	34.07
$\text{RbAs} + \text{Ca} \rightarrow \text{CaRbAs}$	0.86	334	1233	5357	1451	34.49
$\text{InPd}_2 + 2\text{Ca} \rightarrow \text{Ca}_2\text{InPd}_2$	0.53	327	3535	16499	1526	32.89
$\text{BaSi} + \text{Ca} \rightarrow \text{CaBaSi}$	0.19	324	1399	7004	1621	35.81
$\text{GaNi} + 3/4\text{Ca} \rightarrow 1/4\text{Ca}_3\text{Ga}_4\text{Ni}_4$	0.37	313	1797	8680	1512	17.96
$\text{SiNi} + 1/2\text{Ca} \rightarrow 1/2\text{CaSi}_2\text{Ni}_2$	0.59	309	1838	8465	1422	28.32
$\text{CoSi} + 1/2\text{Ca} \rightarrow 1/2\text{CaCo}_2\text{Si}_2$	0.30	308	2058	10077	1508	35.80

$\text{CuSn} + \text{Ca} \rightarrow \text{CaCuSn}$	0.67	294	2326	10532	1331	28.35
$\text{NiGe}_2 + \text{Ca} \rightarrow \text{CaNiGe}_2$	0.76	263	1937	8595	1165	28.31
$\text{SrSn} + \text{Ca} \rightarrow \text{CaSrSn}$	0.33	260	1274	6203	1264	35.06
$\text{RbSb} + \text{Ca} \rightarrow \text{CaRbSb}$	0.77	259	993	4398	1145	34.79
$\text{BaGe} + \text{Ca} \rightarrow \text{CaBaGe}$	0.27	255	1329	6546	1257	34.36
$\text{LiPb} + \text{Ca} \rightarrow \text{CaLiPb}$	0.43	250	2004	9565	1194	32.63
$\text{LiBi} + \text{Ca} \rightarrow \text{CaLiBi}$	0.82	248	1885	8254	1086	30.49
$\text{InRh} + \text{Ca} \rightarrow \text{CaInRh}$	0.40	246	2613	12551	1182	32.40
$\text{InPd} + \text{Ca} \rightarrow \text{CaInPd}$	0.58	242	2480	11465	1120	32.79
$\text{AlPt} + \text{Ca} \rightarrow \text{CaAlPt}$	0.42	241	3000	14336	1153	31.31
$\text{SiPt} + \text{Ca} \rightarrow \text{CaSiPt}$	0.81	240	2908	12767	1054	34.14
$\text{AlAu} + \text{Ca} \rightarrow \text{CaAlAu}$	0.65	239	2547	11597	1089	29.85
$\text{SnPd} + \text{Ca} \rightarrow \text{CaSnPd}$	0.69	238	2270	10232	1073	29.27
$1/2\text{CaZn}_2\text{Si}_2 + 1/2\text{Ca} \rightarrow \text{CaZnSi}$	0.62	236	974	4458	1080	35.31
$\text{InAu}_3 + 3\text{Ca} \rightarrow \text{Ca}_3\text{InAu}_3$	0.81	228	3568	15645	999	32.94
$\text{Kbi} + \text{Ca} \rightarrow \text{CaKBi}$	0.68	216	1051	4752	977	39.95
$\text{BaSn} + \text{Ca} \rightarrow \text{CaBaSn}$	0.31	209	1112	5441	1024	34.67
$\text{MnAs} + 1/2\text{Ca} \rightarrow 1/2\text{CaMn}_2\text{As}_2$	0.83	206	1567	6848	902	39.53
$\text{FeAs} + 1/2\text{Ca} \rightarrow 1/2\text{CaFe}_2\text{As}_2$	0.94	205	1663	7078	872	28.69
$\text{CoGe} + 1/2\text{Ca} \rightarrow 1/2\text{CaCo}_2\text{Ge}_2$	0.77	204	1669	7400	903	28.12
$\text{GaAu} + \text{Ca} \rightarrow \text{CaGaAu}$	0.85	201	2417	10501	873	28.54
$\text{NiAs} + 1/2\text{Ca} \rightarrow 1/2\text{CaNi}_2\text{As}_2$	1.09	200	1544	6350	825	25.36
$\text{CoAs} + 1/2\text{Ca} \rightarrow 1/2\text{CaCo}_2\text{As}_2$	0.94	200	1665	7089	852	28.51
$\text{GePt} + \text{Ca} \rightarrow \text{CaGePt}$	0.88	200	2653	11451	864	26.42
$\text{GePt} + \text{Ca} \rightarrow \text{CaGePt}$	0.91	200	2653	11383	859	26.42
$\text{CuBi} + \text{Ca} \rightarrow \text{CaCuBi}$	0.76	197	1988	8832	873	29.12
$\text{Si}_3\text{Ir} + \text{Ca} \rightarrow \text{CaSi}_3\text{Ir}$	0.74	194	1398	6237	865	24.41
$\text{ZnAs} + 1/2\text{Ca} \rightarrow 1/2\text{CaZn}_2\text{As}_2$	1.34	191	1118	4320	738	26.24
$\text{GaAs} + 1/2\text{Ca} \rightarrow 1/2\text{CaGa}_2\text{As}_2$	0.91	185	942	4043	795	23.26
$\text{In}_2\text{Cu} + \text{Ca} \rightarrow \text{CaIn}_2\text{Cu}$	0.65	183	1364	6204	831	24.97
$\text{SiIr} + 3/4\text{Ca} \rightarrow 1/4\text{Ca}_3\text{Si}_4\text{Ir}_4$	0.67	182	2313	10475	826	31.04
$\text{SrPb} + \text{Ca} \rightarrow \text{CaSrPb}$	0.33	182	1225	5969	885	35.52
$1/2\text{CaMn}_2\text{Ge}_2 + 1/2\text{Ca} \rightarrow \text{CaMnGe}$	0.48	181	1005	4749	857	23.21
$\text{PbAu}_2 + 2\text{Ca} \rightarrow \text{Ca}_2\text{PbAu}_2$	0.84	178	2722	11862	777	30.54
$\text{CdAu} + \text{Ca} \rightarrow \text{CaCdAu}$	0.78	173	2323	10274	766	33.35
$\text{InNi}_2 + 3/4\text{Ca} \rightarrow 1/4\text{Ca}_3\text{In}_4\text{Ni}_8$	0.37	173	1591	7675	835	31.90

$\text{InPt} + \text{Ca} \rightarrow \text{CaInPt}$	0.78	173	2325	10271	764	29.82
$1/2\text{CaCu}_2\text{Ge}_2 + 1/2\text{Ca} \rightarrow \text{CaCuGe}$	0.48	171	1007	4751	809	25.47
$\text{SnAu} + \text{Ca} \rightarrow \text{CaSnAu}$	0.92	170	1878	8043	727	32.55
$\text{SbPt} + \text{Ca} \rightarrow \text{CaSbPt}$	1.04	169	2105	8757	703	25.73
$\text{Sn}_2\text{Rh} + \text{Ca} \rightarrow \text{CaSn}_2\text{Rh}$	0.72	157	1480	6626	705	29.86
$\text{Sn}_2\text{Pd} + \text{Ca} \rightarrow \text{CaSn}_2\text{Pd}$	0.76	156	1339	5938	691	27.56
$\text{GeRu} + 1/2\text{Ca} \rightarrow 1/2\text{CaGe}_2\text{Ru}_2$	0.69	154	1523	6869	696	33.59
$\text{GeRh} + 1/2\text{Ca} \rightarrow 1/2\text{CaGe}_2\text{Rh}_2$	0.91	153	1439	6181	655	29.39
$\text{AsRu} + 1/2\text{Ca} \rightarrow 1/2\text{CaAs}_2\text{Ru}_2$	1.04	152	1444	6013	634	29.83
$\text{MnSb} + 1/2\text{Ca} \rightarrow 1/2\text{CaMn}_2\text{Sb}_2$	0.87	152	1102	4777	657	48.05
$\text{Al}_9\text{Co}_2 + \text{Ca} \rightarrow \text{CaAl}_9\text{Co}_2$	0.51	149	538	2523	697	41.13
$\text{ZnSb} + 1/2\text{Ca} \rightarrow 1/2\text{CaZn}_2\text{Sb}_2$	1.05	143	892	3701	594	29.94
$\text{CdAs} + 1/2\text{Ca} \rightarrow 1/2\text{CaCd}_2\text{As}_2$	0.77	143	919	4076	634	25.10
$1/2\text{CaAs}_2\text{Pd}_2 + 1/2\text{Ca} \rightarrow \text{CaAsPd}$	0.97	133	930	3935	563	36.98
$\text{Cu}_2\text{As} + 1/2\text{Ca} \rightarrow 1/2\text{CaCu}_4\text{As}_2$	1.21	133	1039	4144	529	26.82
$\text{In}_2\text{Ir} + \text{Ca} \rightarrow \text{CaIn}_2\text{Ir}$	0.66	127	1462	6637	577	30.43
$\text{In}_2\text{Pt} + \text{Ca} \rightarrow \text{CaIn}_2\text{Pt}$	0.68	126	1334	6024	570	25.07
$\text{In}_2\text{Au} + \text{Ca} \rightarrow \text{CaIn}_2\text{Au}$	0.72	126	1211	5427	563	22.33
$\text{Sn}_2\text{Ir} + \text{Ca} \rightarrow \text{CaSn}_2\text{Ir}$	0.71	125	1347	6052	560	24.48
$\text{CdSb} + 1/2\text{Ca} \rightarrow 1/2\text{CaCd}_2\text{Sb}_2$	1.08	114	756	3115	471	27.10
$\text{Al}_2\text{Cu} + 1/4\text{Ca} \rightarrow 1/4\text{CaAl}_8\text{Cu}_4$	0.63	114	465	2128	521	9.13
$\text{BaSn}_3 + \text{Ca} \rightarrow \text{CaBaSn}_3$	0.59	109	692	3192	501	36.32
$\text{GeIr} + 1/2\text{Ca} \rightarrow 1/2\text{CaGe}_2\text{Ir}_2$	1.03	101	1392	5805	422	27.94
$\text{In}_3\text{Au}_{10} + 4\text{Ca} \rightarrow \text{Ca}_4\text{In}_3\text{Au}_{10}$	1.14	93	1475	5987	376	30.35
$\text{CaGaPt} + 1/2\text{Ca} \rightarrow 1/2\text{Ca}_3\text{Ga}_2\text{Pt}_2$	0.24	88	731	3626	436	36.35
$\text{Bi}_2\text{Pd} + 3/4\text{Ca} \rightarrow 1/4\text{Ca}_3\text{Bi}_8\text{Pd}_4$	0.85	77	868	3775	333	28.58
$1/2\text{Ca}_5\text{Ga}_2\text{As}_6 + 1/2\text{Ca} \rightarrow \text{Ca}_3\text{GaAs}_3$	0.91	68	282	1209	291	31.65
$1/2\text{Ca}_5\text{Al}_2\text{Sb}_3 + 1/2\text{Ca} \rightarrow \text{Ca}_3\text{AlSb}_3$	0.82	54	231	1011	238	34.48

Table S4. Non-candidate compounds with restrictive voltage constraint ($V_{\text{threshold}} = 0.53$ V).

For each compound system we show the reactant, final product, averaged voltage, gravimetric capacity, volumetric capacity, energy density, specific energy, and volume expansion maximum.

Candidates and reactions	Averaged calcination voltage (V)	Gravimetric Capacity (mAh/g)	Volumetric Capacity (mAh/mL)	Energy Density (Wh/L)	Specific Energy (Wh/kg)	Volume Expansion per Ca/ \AA^3
$\text{InPd}_2 + 2\text{Ca} \rightarrow \text{Ca}_2\text{InPd}_2$	0.53	327	3535	16499	1526	32.89
$\text{InAu}_3 + 3\text{Ca} \rightarrow \text{Ca}_3\text{InAu}_3$	0.81	228	3568	15645	999	32.94
$\text{NiGe} + \text{Ca} \rightarrow \text{CaNiGe}$	0.53	408	3251	15182	1905	31.14
$\text{SiPd} + \text{Ca} \rightarrow \text{CaSiPd}$	0.65	398	2985	13572	1811	28.93
$\text{SiPt} + \text{Ca} \rightarrow \text{CaSiPt}$	0.81	240	2908	12767	1054	34.14
$\text{PbAu}_2 + 2\text{Ca} \rightarrow \text{Ca}_2\text{PbAu}_2$	0.84	178	2722	11862	777	30.54
$\text{AlAu} + \text{Ca} \rightarrow \text{CaAlAu}$	0.65	239	2547	11597	1089	29.85
$\text{InPd} + \text{Ca} \rightarrow \text{CaInPd}$	0.58	242	2480	11465	1120	32.79
$\text{GePt} + \text{Ca} \rightarrow \text{CaGePt}$	0.88	200	2653	11451	864	26.42
$\text{GePt} + \text{Ca} \rightarrow \text{CaGePt}$	0.91	200	2653	11383	859	26.42
$\text{CuAs} + \text{Ca} \rightarrow \text{CaCuAs}$	1.24	387	2775	10982	1531	27.52
$\text{CuSn} + \text{Ca} \rightarrow \text{CaCuSn}$	0.67	294	2326	10532	1331	28.35
$\text{GaAu} + \text{Ca} \rightarrow \text{CaGaAu}$	0.85	201	2417	10501	873	28.54
$\text{SiIr} + 3/4\text{Ca} \rightarrow 1/4\text{Ca}_3\text{Si}_4\text{Ir}_4$	0.67	182	2313	10475	826	31.04
$\text{CdAu} + \text{Ca} \rightarrow \text{CaCdAu}$	0.78	173	2323	10274	766	33.35
$\text{InPt} + \text{Ca} \rightarrow \text{CaInPt}$	0.78	173	2325	10271	764	29.82
$\text{SnPd} + \text{Ca} \rightarrow \text{CaSnPd}$	0.69	238	2270	10232	1073	29.27
$\text{CdAs}_2 + 2\text{Ca} \rightarrow \text{Ca}_2\text{CdAs}_2$	1.12	409	2320	9466	1667	25.76
$\text{CuBi} + \text{Ca} \rightarrow \text{CaCuBi}$	0.76	197	1988	8832	873	29.12
$\text{SbPt} + \text{Ca} \rightarrow \text{CaSbPt}$	1.04	169	2105	8757	703	25.73
$\text{NiGe}_2 + \text{Ca} \rightarrow \text{CaNiGe}_2$	0.76	263	1937	8595	1165	28.31
$\text{SiNi} + 1/2\text{Ca} \rightarrow 1/2\text{CaSi}_2\text{Ni}_2$	0.59	309	1838	8465	1422	28.32
$\text{LiBi} + \text{Ca} \rightarrow \text{CaLiBi}$	0.82	248	1885	8254	1086	30.49
$\text{SnAu} + \text{Ca} \rightarrow \text{CaSnAu}$	0.92	170	1878	8043	727	32.55
$\text{CoGe} + 1/2\text{Ca} \rightarrow 1/2\text{CaCo}_2\text{Ge}_2$	0.77	204	1669	7400	903	28.12
$\text{SiAs}_2 + 3/2\text{Ca} \rightarrow 1/2\text{Ca}_3\text{Si}_2\text{As}_4$	1.17	452	1785	7198	1821	22.44
$\text{GeAs}_2 + 3/2\text{Ca} \rightarrow 1/2\text{Ca}_3\text{Ge}_2\text{As}_4$	1.11	361	1749	7151	1477	24.01
$\text{CoAs} + 1/2\text{Ca} \rightarrow 1/2\text{CaCo}_2\text{As}_2$	0.94	200	1665	7089	852	28.51
$\text{FeAs} + 1/2\text{Ca} \rightarrow 1/2\text{CaFe}_2\text{As}_2$	0.94	205	1663	7078	872	28.69

GeRu + 1/2Ca → 1/2CaGe ₂ Ru ₂	0.69	154	1523	6869	696	33.59
MnAs + 1/2Ca → 1/2CaMn ₂ As ₂	0.83	206	1567	6848	902	39.53
In ₂ Ir + Ca → CaIn ₂ Ir	0.66	127	1462	6637	577	30.43
Sn ₂ Rh + Ca → CaSn ₂ Rh	0.72	157	1480	6626	705	29.86
NiAs + 1/2Ca → 1/2CaNi ₂ As ₂	1.09	200	1544	6350	825	25.36
Si ₃ Ir + Ca → CaSi ₃ Ir	0.74	194	1398	6237	865	24.41
In ₂ Cu + Ca → CaIn ₂ Cu	0.65	183	1364	6204	831	24.97
GeRh + 1/2Ca → 1/2CaGe ₂ Rh ₂	0.91	153	1439	6181	655	29.39
Sn ₂ Ir + Ca → CaSn ₂ Ir	0.71	125	1347	6052	560	24.48
In ₂ Pt + Ca → CaIn ₂ Pt	0.68	126	1334	6024	570	25.07
AsRu + 1/2Ca → 1/2CaAs ₂ Ru ₂	1.04	152	1444	6013	634	29.83
In ₃ Au ₁₀ + 4Ca → Ca ₄ In ₃ Au ₁₀	1.14	93	1475	5987	376	30.35
Sn ₂ Pd + Ca → CaSn ₂ Pd	0.76	156	1339	5938	691	27.56
GeIr + 1/2Ca → 1/2CaGe ₂ Ir ₂	1.03	101	1392	5805	422	27.94
In ₂ Au + Ca → CaIn ₂ Au	0.72	126	1211	5427	563	22.33
RbAs + Ca → CaRbAs	0.86	334	1233	5357	1451	34.49
MnSb + 1/2Ca → 1/2CaMn ₂ Sb ₂	0.87	152	1102	4777	657	48.05
KBi + Ca → CaKBi	0.68	216	1051	4752	977	39.95
1/2CaZn ₂ Si ₂ + 1/2Ca → CaZnSi	0.62	236	974	4458	1080	35.31
RbSb + Ca → CaRbSb	0.77	259	993	4398	1145	34.79
ZnAs + 1/2Ca → 1/2CaZn ₂ As ₂	1.34	191	1118	4320	738	26.24
Cu ₂ As + 1/2Ca → 1/2CaCu ₄ As ₂	1.21	133	1039	4144	529	26.82
CdAs + 1/2Ca → 1/2CaCd ₂ As ₂	0.77	143	919	4076	634	25.10
GaAs + 1/2Ca → 1/2CaGa ₂ As ₂	0.91	185	942	4043	795	23.26
1/2CaAs ₂ Pd ₂ + 1/2Ca → CaAsPd	0.97	133	930	3935	563	36.98
Bi ₂ Pd + 3/4Ca → 1/4Ca ₃ Bi ₈ Pd ₄	0.85	77	868	3775	333	28.58
ZnSb + 1/2Ca → 1/2CaZn ₂ Sb ₂	1.05	143	892	3701	594	29.94
BaSn ₃ + Ca → CaBaSn ₃	0.59	109	692	3192	501	36.32
CdSb + 1/2Ca → 1/2CaCd ₂ Sb ₂	1.08	114	756	3115	471	27.10
1/2Ca ₅ Ga ₂ As ₆ + 1/2Ca → Ca ₃ GaAs ₃	0.91	68	282	1209	291	31.65
1/2Ca ₅ Al ₂ Sb ₆ + 1/2Ca → Ca ₃ AlSb ₃	0.82	54	231	1011	238	34.48