

Synthesis and Assembly of Designer Styrenic Diblock Polyelectrolytes

Jeffrey M. Ting,^{†,‡} Hao Wu,[†] Abraham Herzog-Arbeitman,[§] Samanvaya Srivastava,[⊥] and Matthew V. Tirrell^{*,†,‡}

[†] Institute for Molecular Engineering, University of Chicago, Chicago, Illinois 60637, United States. [‡] Argonne National Laboratory, Lemont, Illinois 60439, United States. [§] Department of Chemistry, University of Chicago, Chicago, Illinois 60637, United States. [⊥] Department of Chemical and Biomolecular Engineering, University of California, Los Angeles, Los Angeles, California 90095, United States.

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ABSTRACT: Harnessing new molecular design principles toward functional applications of ion-containing macromolecules relies on diversifying experimental datasets of well-understood materials. Here, we report a simple, tunable framework for preparing styrenic polyelectrolytes, using aqueous reversible addition-fragmentation chain transfer (RAFT) polymerization in a parallel synthesis approach. A series of diblock polycations and polyanions were RAFT chain-extended from polyethylene oxide (PEO) using (vinylbenzyl)trimethylammonium chloride (PEO-*b*-PVBtMA) and sodium 4-styrenesulfonate (PEO-*b*-PSS), with varying neutral PEO block lengths, charged styrenic block lengths, and RAFT end-group identity. The materials characterization and kinetics study of chain growth exhibited control of the molar mass distribution for both systems. These block polyelectrolytes were also demonstrated to form polyelectrolyte complex (PEC) driven self-assemblies. We present two simple outcomes of micellization to show the importance of polymer selection from a broadened pool of polyelectrolyte candidates: (i) uniform PEC-core micelles comprising PEO-*b*-PVBtMA and poly(acrylic acid), and (ii) PEC nanoaggregates comprising PEO-*b*-PVBtMA and PEO-*b*-PSS. The materials characteristics of these charged assemblies were investigated with dynamic light scattering, small angle X-ray scattering, and cryogenic-transmission electron microscopy imaging. This model synthetic platform offers a straightforward path to expand the design space of conventional polyelectrolytes into gram-scale block polymer structures, which can ultimately enable the development of more sophisticated ionic materials into technology.

The U.S. Materials Genome Initiative (MGI) is a national movement launched over half a decade ago in 2011, built on the core mission of accelerating the discovery-to-deployment cycle of new materials innovation and end-use technologies.¹ This program provides a framework for *materials by design* – new classes of hard and soft matter developed by integrating theory, computation, and experiment together across universities, industries, and national laboratories.^{2,3} Recent MGI-supported works span a wide breadth of applications, from organic solar cells⁴ and low-dimension nanoelectric heterojunction⁵ to self-assembled DNA-nanoparticle crystals.⁶ In these materials platforms, a recurring theme is the establishment of fundamental knowledge for predicting functionality and complexity across multiple hierarchical length and time scales. For polymeric materials, central to this endeavor is the advancement of tunable materials platforms that can build new relationships between molecular-level structure and macroscopic properties for challenging materials systems, such as soft materials that interface with biological environments.

Polyelectrolyte complexes (PECs) represent a prominent class of such biorelevant materials that can greatly benefit from this MGI approach. In particular, self-assembled micelles containing hydrated PEC cores surrounded by outer hydrophilic coronas are useful delivery vehicles for emerging technologies, such as the controlled delivery of drug or genetic payloads, regenerative medicine, agricultural innovations, and water purification strategies.⁷⁻¹⁰ Engineering these oppositely

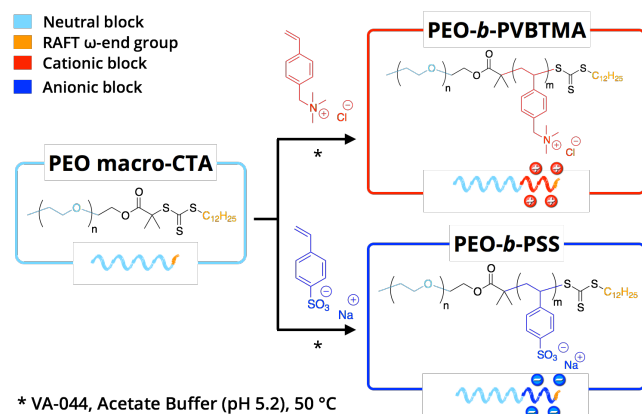
charged polymeric assemblies in aqueous environments to exhibit desirable performance and required stability, however, remains extremely difficult.¹¹ Compared to their uncharged, amphiphilic block polymer counterparts, PEC micelles are subject to additional non-covalent intermolecular interactions, e.g., electrostatic associations, hydrogen bonding, multivalency in ion binding, π - π stacking interactions, chirality, sequencing, and solvent buffering capacity.¹²⁻¹⁵ The confluence of these interactions affects not only particle size but also material properties, such as whether PEC domains form liquid-like coacervates or solid-like precipitates. Numerous theories on polyelectrolyte coacervation exist in the form of models¹⁶ and simulations¹⁷ based on commercially-available polyelectrolyte systems, but to realize more universal theories, synthetic platforms with programmable molecular attributes that can finely probe discrete non-covalent interactions are needed.

To this end, we devised a straightforward approach for the rational design of modular polycation and polyanion block polymers. Reversible-deactivation radical polymerization techniques offer the ability to target precise molar masses with narrow dispersity in chain-length distribution. Reversible addition-fragmentation chain transfer (RAFT) polymerization is distinguished for being viable for many vinyl monomer families,¹⁸ tolerant in aqueous settings,^{19,20} amenable to high-throughput schemes^{21,22} or under flow,²³ and versatile in chain transfer agent (CTA) extension to higher-order blocks as well as bioconjugation with targeting moieties or theranostic mark-

ers.^{24,25} RAFT CTAs are often commercially available²⁶ or readily synthesized²⁷ for nearly any given vinyl monomer type. In a recent perspective, Perrier highlighted the versatility of RAFT polymerization for experts and newcomers alike as an enabling tool to prepare sophisticated materials across scientific disciplines.²⁸ Thus, this technique can be readily adapted to prepare block polyelectrolytes with prescribed molecular attributes to address the effects of neutral-to-charged block lengths, end groups, and ionic strength on the complex assembly structure and function.

We apply this approach here to the synthesis of diblock polyelectrolytes from two poly(ethylene oxide) (PEO) macromolecular CTAs (macro-CTAs) with degree of polymerizations (DPs) of 112 and 225. We demonstrate the synthesis of two water-soluble styrenic systems that are pertinent to biomedical and energy applications: poly((vinylbenzyl)trimethylammonium chloride) (PVBtMA) and poly(sodium 4-vinylbenzenesulfonate) (or synonymously, polystyrene sulfonate PSS) as the polycation and polyanion blocks, respectively. PVBtMA homopolymers have been employed in examples from polyplexes for gene therapy²⁹ to anion exchange membrane fuel cells.³⁰ Likewise, PSS homopolymers have been incorporated into numerous materials platforms that exploit its high ionic conductivity, from heparin mimic for protein stabilization³¹ to unipolar ion-conducting materials for thermoelectrics.³² Scheme 1 shows the parallel synthesis of these polyelectrolyte pairs, using thermal initiator VA-044 (with a macro-CTA to VA-044 molar ratio of 10:1) at 50 °C in deoxygenated acetate buffer solvent (pH 5.2) to minimize chain end hydrolysis/aminolysis.³³

Scheme 1. Synthesis of Diblock Polyelectrolytes with Aqueous RAFT Polymerization.^a



^a RAFT polymerizations were conducted at a PEO macro-CTA to water-soluble azo initiator VA-044 molar equivalence of 10 to 1.

While these individual building blocks are of considerable interest, limited examples of constructing them into block architectures with controlled RAFT polymerization exist. In 1998, Rizzardo, Moad, San Thang, and coworkers at CSIRO reported the first successful aqueous RAFT polymerization to prepare a homopolymer of PSS.³⁴ Later, McCormick and coworkers prepared aqueous RAFT polymerizations of PSS-*b*-poly(sodium 4-vinylbenzoate) and PVBtMA-*b*-poly(*N,N*-dimethylvinylbenzylamine),³⁵ followed by examples of poten-

tial uses of modifying gold film surfaces.³⁶ Two other notable examples of RAFT-mediated block polymers have been reported. First, Haladjova et al. prepared poly[oligo(ethylene glycol) methacrylate]-*b*-PVBtMA as gene delivery vectors,²⁹ although the molecular weight distributions of the polymers were not reported. Second, PSS-*b*-PEO-*b*-PSS has been synthesized from a bifunctional PEO macro-CTA.^{37,38} Collectively, these works motivated us to outline a single, systematic protocol for preparing sets of PEO-*b*-PVBtMA and PEO-*b*-PSS diblocks as a model synthetic platform for future polyelectrolyte studies.

For the nomenclature, subscripts next to the polymer block denote the DP. As an initial set of diblock polyelectrolytes, we used the following commercially-available PEO macro-CTAs: PEO₁₁₂ and PEO₂₂₅ methyl ether (2-methyl-2-propionic acid dodecyl trithiocarbonate) (PEO₁₁₂-C₁₂H₂₅ and PEO₂₂₅-C₁₂H₂₅), and PEO₂₂₅ 4-cyano-4-(phenylcarbonothioylthio)pentanoate (PEO₂₂₅-Sty). These PEO macro-CTAs were chain extended with PVBtMA or PSS blocks so that the charged block length was either half the PEO block length (e.g., PEO₁₁₂-*b*-PVBtMA₅₀-C₁₂H₂₅) or approximately equal to the PEO block length (e.g., PEO₁₁₂-*b*-PVBtMA₁₀₀-C₁₂H₂₅). In the spirit of emphasizing materials discovery in the MGI, a parallel synthesizer was employed to enhance the pace of laboratory polymer preparation. This carousel instrument allowed twelve 20 mL reactor tubes to be simultaneously stirred, deoxygenated, heated, and visually monitored per experimental run on a single hotplate; ~3 g of each block polyelectrolyte was targeted per reactor. We anticipate that instrumentation like this can assist in the expansion of materials development and the establishment of structure-property relationships.

All reactions were conducted for 21 h and purified by dialysis. Table 1 summarizes the characterization of the polyelectrolytes, detailing the DP of each block, number-average molecular weight (M_n) of the polymer, dispersity (D), and degradation temperature (T_d) as identified using thermogravimetric analysis (TGA). By ¹H NMR spectroscopy, the total monomer conversion of all systems exhibited near-quantitative conversion after 21 h. Because of the ionic and hydrophobic nature of the styrenic block, the aqueous size-exclusion chromatography (SEC) mobile phase was optimized with salt and weak organic solvents to minimize secondary effects (i.e., column interactions shown in Fig. S-9). The absolute M_n was evaluated with SEC with multi-angle light scattering (SEC-MALS) and ¹H NMR spectroscopy, which exhibited relatively good experimental agreement. Low D values indicate good control of the aqueous RAFT polymerizations using the carousel apparatus. However, we note that the SEC-MALS data of the as-received PEO₂₂₅-Sty exhibited a large molecular-weight shoulder (hypothesized to be coupled PEO upon macro-CTA synthesis, shown in Fig. S-2), which resulted in higher M_n diblocks due to the effectively lower macro-CTA to monomer ratio. By thermogravimetric analysis, two thermal degradations signifying each distinct block across all prepared systems were observed (Fig. S-13). The relatively high T_d values allow these materials to be useful in various high-temperature polymer processing applications.

Table 1. Polymer Characterization of Prepared Diblock Polyelectrolytes.

System	DP _{PEO} ^a	DP _{charged} ^a	ω -end group ^b	Conv. ^c (%)	$M_{n,SEC}$ ^d (kg/mol)	$M_{n,NMR}$ ^e (kg/mol)	\bar{D} ^f	T_d ^g (°C)
PEO- <i>b</i> -PVBTMA	112	53	-C ₁₂ H ₂₅	>99	18.3	16.2	1.12	199, 378
	112	105	-C ₁₂ H ₂₅	>99	30.9	27.2	1.08	209, 389
	225	100	-C ₁₂ H ₂₅	>99	29.1	31.2	1.17	212, 366
	225	80	-Sty	N/A	36.0	28.5	1.09	209, 369
	225	194	-C ₁₂ H ₂₅	>99	47.7	51.6	1.11	236, 372
	225	198	-Sty	N/A	65.5	52.0	1.20	278, 379
PEO- <i>b</i> -PSS	112	41	-C ₁₂ H ₂₅	>99	19.8	13.5	1.34	269, 460
	112	86	-C ₁₂ H ₂₅	>99	31.3	22.7	1.22	271, 461
	225	80	-C ₁₂ H ₂₅	85	34.6	26.6	1.23	269, 464
	225	70	-Sty	N/A	39.5	24.5	1.27	272, 465
	225	162	-C ₁₂ H ₂₅	N/A	- ^h	43.4	- ^h	277, 465
	225	166	-Sty	N/A	- ^h	44.3	- ^h	276, 467

^a Degree of polymerization for the PEO (reported) and charged blocks (by ¹H NMR spectroscopy in D₂O). ^b RAFT ω -end group: -C₁₂H₂₅ denotes (2-methyl-2-propionic acid dodecyl trithiocarbonate), and -Sty denotes 4-cyano-4-(phenylcarbonothioylthio)pentanoate. ^c Total monomer conversion, after 12 h at 50 °C via ¹H NMR spectroscopy of the crude aliquot in D₂O. N/A = no NMR data available. ^d Experimentally-measured M_n , determined by SEC-MALS at 35 °C. For PEO-*b*-PVBTMA, acetonitrile/water (40/60, %, v/v) with 0.1% trifluoroacetic acid was used; for PEO-*b*-PSS, methanol, acetonitrile, and 0.1 M NaNO₃ + 0.02 wt % NaN₃ water (15/15/70, %, v/v/v) was used. We note that since NaN₃ is known to cleave RAFT thiol-end groups,³⁹ samples were dissolved and immediately run. dn/dc values in each respective mixture are in Table S-2. ^e Experimentally-measured M_n by ¹H NMR spectroscopy in D₂O using $M_n = \text{sum of monomer molar mass} \times \text{measured molar composition in polymer} \times \text{degree of polymerization}$, assuming one RAFT agent per chain and 100% conversion. ^f Dispersity (\bar{D}) = M_w / M_n . ^g Degradation temperature (T_d) by thermogravimetric analysis. ^h Not available due to SEC column interactions.

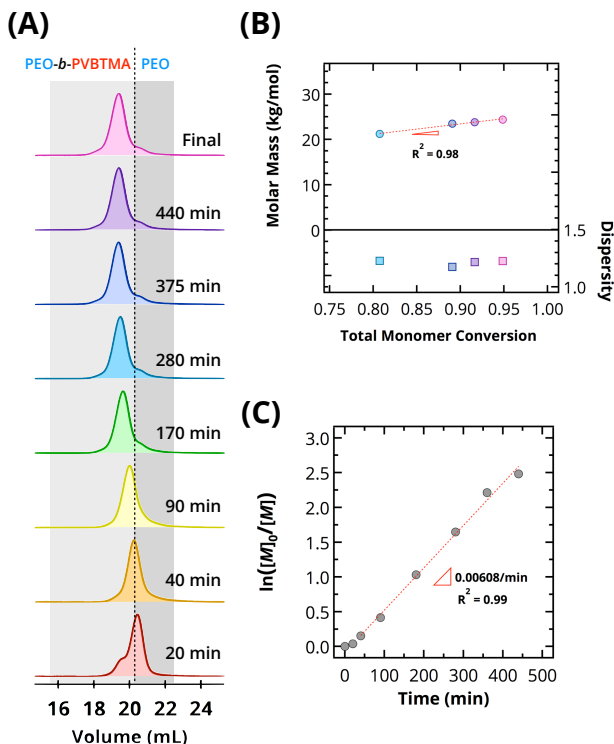


Figure 1. Kinetics of PEO₂₂₅-*b*-PVBTMA₁₀₀-C₁₂H₂₅: (A) the evolution of normalized SEC-MALS chromatograms over time (RI detector, shifted vertically for clarity), (B) a summary of molar mass (by ¹H NMR spectroscopy) and dispersity (by SEC-MALS) versus total monomer conversion, and (C) the pseudo-first-order kinetics plot, fitted to the equation $\ln([M]_0/[M]) = k_p^{\text{app}}[I]_0 t$ (the dashed red lines indicate a linear regression).

To demonstrate the control of the aqueous RAFT reactions, we examined the kinetics of PEO₂₂₅-*b*-PVBTMA₁₀₀-C₁₂H₂₅ and PEO₂₂₅-*b*-PSS₁₀₀-C₁₂H₂₅. The progress of each polymerization was monitored over time by ¹H NMR spectroscopy to determine the total monomer conversion (Fig. S-16); crude aliquots were collected and purified by dialysis for SEC-MALS analysis. Fig. 1 shows the PEO₂₂₅-*b*-PVBTMA₁₀₀-C₁₂H₂₅ reaction. From the SEC chromatograms overlay, the PEO macromolecular chain extension reaction can be directly observed: the molecular weight distribution of the PEO macro-CTA (initially centered at ~ 20.4 mL) decreased in signal intensity and shifts to lower elution volume over time, indicating the chain growth of the charged block (Fig. 1-A). Furthermore, the linear increase in M_n as a function of total monomer conversion with low \bar{D} suggests that the reaction was well controlled (Fig. 1-B). The same general trend was observed for the PEO₂₂₅-*b*-PSS₁₀₀-C₁₂H₂₅ system (Fig. S-17).

In addition, we determined the apparent rate constant of propagation (k_p^{app}). Assuming that the rate of polymer formation (i.e., rate of propagation R_p) is equal to the rate at which monomers are consumed at a quasi-steady state, Equation 1 can be derived,⁴⁰ which assesses the living character of a polymerization in the absence of termination:

$$\ln\left(\frac{[M]_0}{[M]}\right) = k_p^{\text{app}}[I]_0 t \quad [1]$$

Here, $[M]_0/[M]$ is the ratio of the initial monomer concentration to the monomer concentration at time t , and $[I]_0$ is the initial initiator concentration. Pseudo-first-order kinetics were observed, as is evident from a linear growth of $\ln([M]_0/[M])$ over time for both PEO₂₂₅-*b*-PVBTMA₁₀₀-C₁₂H₂₅ (Fig. 1-C; $R^2 = 0.99$) and PEO₂₂₅-*b*-PSS₁₀₀-C₁₂H₂₅ (Fig. S-17; $R^2 = 0.98$). These trends confirm excellent control of the reaction under

these experimental conditions. We note that the linear fits have a nonzero intercept due to the induction time for the RAFT initialization/reinitiation steps. The k_p^{app} values were similar, calculated from the slopes to be 0.10 and 0.11 $\text{M}^{-1}\text{s}^{-1}$ for $\text{PEO}_{225}\text{-}b\text{-PVBtMA}_{112}\text{-C}_{12}\text{H}_{25}$ and $\text{PEO}_{225}\text{-}b\text{-PSS}_{112}\text{-C}_{12}\text{H}_{25}$, respectively.

The representative set of new materials prepared above can be readily combined with model polymers to systematically address open questions in how chemistry affects charge-driven self-assembly. The physical preparation process is known to affect the formation of uncharged amphiphilic micelles, due to the block lengths, the nature of the hydrophobic constituent block, cosolvent effects, and other secondary interactions.⁴¹⁻⁴³ It is difficult to predict *a priori* the nature and properties of an ionic complex based on a desired polycation and polyanion. The Schlenoff laboratory has comprehensively examined the ion-pairing strengths of positively- and negatively-charged homopolymers with salt,⁴⁴⁻⁴⁶ leading to an increased general understanding of the bulk complexation process. Our group has focused on providing a quantitative description of the phase behavior of bulk homopolyelectrolytes,⁴⁷ as well as employing a PEO/poly(allyl glycidyl ether) platform towards gel network design.^{48,49} However, to the extent of our knowledge, observations from bulk complexation have not been successfully extended to the design self-assembled structures. We believe that this RAFT materials platform can enable analogous studies by offering a straightforward avenue to construct well-studied polyelectrolytes in the complexation literature into compartmentalized, PEC-core assemblies.

To demonstrate this idea, we investigated the complex-core assemblies of $\text{PEO}_{225}\text{-}b\text{-PVBtMA}_{100}\text{-C}_{12}\text{H}_{25}$ with (1) poly(acrylic acid sodium salt) (PAA_{158} , a conventional weak polyanion, DP = 158) or (2) $\text{PEO}_{225}\text{-}b\text{-PSS}_{80}\text{-C}_{12}\text{H}_{25}$ (a strong polyanion). PECs of the PVBtMA and PAA homopolyelectrolytes have reportedly formed liquid-like coacervates with high water content, while pairing PVBtMA with PSS resulted in more kinetically-trapped structures.⁴⁵ A combination of cryogenic-transmission electron microscopy (cryo-TEM), dynamic light scattering (DLS), and small angle X-ray scattering (SAXS) was employed to fully characterize the PEC assemblies in deionized water. Because of the hydrophobic end-groups, the micellization of individual systems was first checked. All synthesized polyelectrolytes exhibited a critical micelle concentration above 10 mg/mL (Figs. S-14 and S-15), well above the 1 mg/mL dilute concentrations for the micelle studies involving charge-driven assemblies.

In the $\text{PEO}_{225}\text{-}b\text{-PVBtMA}_{100}\text{-C}_{12}\text{H}_{25}/\text{PAA}_{158}$ system, cryo-TEM imaging illustrated the sphere-like morphology of the micelle cores (Fig. 2-A), with a mean particle diameter of 25 ± 7 nm (95% CI = 24.2, 26.0) and an interquartile range of 9.26 nm. For visualizing native soft matter, little contrast is expected between the hydrated PEO corona and the surrounding vitrified water. Complementary scattering studies to study the PEC corona confirmed this hypothesis. By multi-angle DLS, the micelles exhibited a unimodal size distribution with an apparent mean hydrodynamic radius (R_h) of 30 nm that did not evolve over time (Fig. 2-B). Furthermore, the observed linear angular dependence of the relaxation rate Γ as a function of the squared scattering wave vector q^2 from $\theta = 40\text{-}140^\circ$ is a characteristic signature of the diffusive mode of spherical scatterers (Figs. S-20-S-22). Finally, the intensity profile in the SAXS pattern exhibits a clear plateau up to $q \sim 0.02 \text{ nm}^{-1}$, fol-

lowed by a $I(q) \sim q^{-4}$ dependency, which indicates that the micelle core has a spherical geometry with an approximate diameter of 28 nm when fitted with a polydisperse core-shell model (see the Supporting Information for the mathematical details). This is in excellent agreement with the particles observed through cryo-imaging.

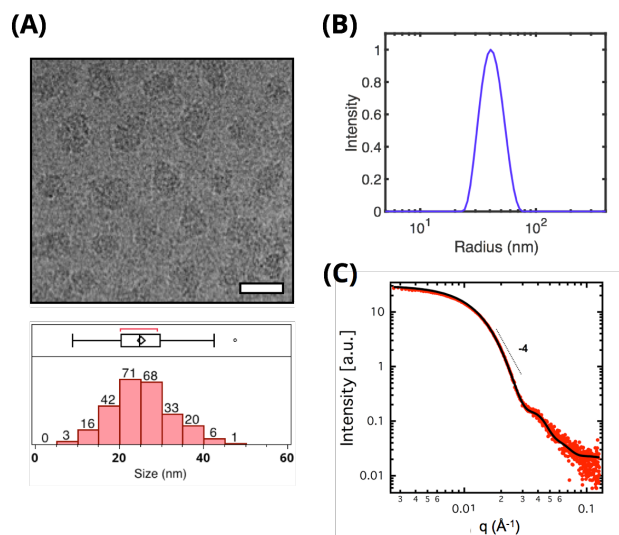


Figure 2. Solution assemblies of $\text{PEO}_{225}\text{-}b\text{-PVBtMA}_{100}\text{-C}_{12}\text{H}_{25}/\text{PAA}_{158}$ at 1 mg/mL, characterized by (A) representative cryo-TEM imaging to visualize particles (scale bar represents 40 nm; modified box plot details in Fig. S-18), (B) DLS to determine the apparent hydrodynamic radius distribution (analyzed with REPES⁴⁴ at $\theta = 90^\circ$), and (C) SAXS to quantify morphology/size (red circles denote experimental data; black line represents a fitting to a polydisperse core-shell model).

In contrast, when $\text{PEO}_{225}\text{-}b\text{-PVBtMA}_{100}\text{-C}_{12}\text{H}_{25}$ was combined with $\text{PEO}_{225}\text{-}b\text{-PSS}_{100}\text{-C}_{12}\text{H}_{25}$, large, interconnected nanoaggregates with high particle polydispersity were observed from cryo-TEM imaging (Fig. 3-A). DLS analysis revealed a broad distribution of large structures that persisted for several weeks (Fig. S-23). A power-law slope of -1.6 in the q -range of $0.003 < q < 0.2 \text{ \AA}^{-1}$ suggested the existence of swollen coil-like structures⁵¹ (Fig. 3-B). It is reasonable to infer that these aggregates are kinetically-trapped electrostatic assemblies. For uncharged amphiphilic diblock polymer systems, Lund and coworkers have demonstrated that micelle formation is subject to constant inter-micellar chain exchange.⁵² The incomplete PEC micellization to uniform nanostructures may be attributed to the strong ionic nature of the PVBtMA and PSS blocks, whose ion-pairing is known to associate strongly,⁴⁵ thereby hindering polymer chains in electrostatic assemblies to escape and equilibrate over time. Nevertheless, these model materials can be used to explore the formation pathways and processing effects between kinetic and thermodynamic products, which has recently been of interest to the advancement of micelleplex delivery vehicles.⁵³⁻⁵⁵ Detailed studies on the kinetics of formation and chain exchange in these PEC micelles are ongoing, and a following report is underway.

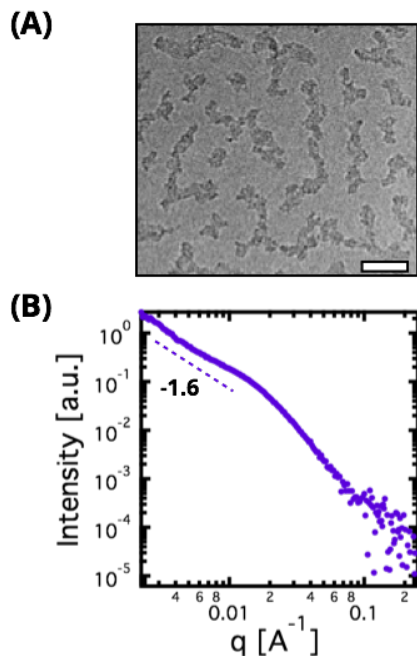


Figure 3. Solution assemblies of PEO₂₂₅-*b*-PVBTMA₁₀₀-C₁₂H₂₅ / PEO₂₂₅-*b*-PSS₁₀₀-C₁₂H₂₅ at 1 mg/mL, characterized by (A) cryo-TEM imaging to visualize particles (scale bar represents 40 nm) and (B) SAXS to quantify morphology and size.

Altogether, performing controlled aqueous RAFT polymerization of ionic monomers in a parallel reactor system is promising toward broadening the materials portfolio of designer PECs. The ease and versatility afforded by combining synthetic ingredients in a systematic manner enables molecular weight and chemical state spaces to be directly accessed, with additional opportunities to compare chain architecture effects. We are currently extending this synthesis capability to other monomer families (i.e., meth(acrylates), meth(acrylamides), etc.) in diblock and triblock arrangements. In this manner, rational combinations of strong and weak block polyelectrolytes can elucidate the consequences of chemical structure on resultant properties in PECs. Such design relationships can ultimately enhance the development of emerging applications at the materials science–biology interface that rely on charge complexation.

ASSOCIATED CONTENT

Supporting Information. The Supporting Information is available free of charge at the ACS Publications website (<http://pubs.acs.org>). Materials and Methods, Experimental Synthesis Details, Experimental Kinetics Details, Experimental Complex Assemblies Details, and Author Roles/Responsibilities (PDF).

AUTHOR INFORMATION

Corresponding Author

*E-mail: mtirrell@uchicago.edu (M.V.T.)

Author Contributions

The manuscript was written through contributions of all authors. All authors have given approval to the final version of the manuscript.

Notes

The authors declare no competing financial interests.

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Synthesis and Assembly of Designer Styrenic Diblock Polyelectrolytes

Jeffrey M. Ting,^{†,‡} Hao Wu,[†] Abraham Herzog-Arbeitman,[§] Samanvaya Srivastava,[⊥] and Matthew V. Tirrell^{*,†,‡}

[†] Institute for Molecular Engineering, University of Chicago, Chicago, Illinois 60637, United States. [‡] Argonne National Laboratory, Lemont, Illinois 60439, United States. [§] Department of Chemistry, University of Chicago, Chicago, Illinois 60637, United States. [⊥] Department of Chemical and Biomolecular Engineering, University of California, Los Angeles, Los Angeles, California 90095, United States.

*Corresponding Email: mtirrell@uchicago.edu

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